

MID COUNTRY MACHINERY, LLC.

4718 Sergeant Road

Waterloo, IA 50701

319-234-8710

www.midcountry.com

A01-32

Ship To:

SAME AS BELOW

Invoice To:

Vieth Construction Corp
6419 Nordic Dr
Cedar Falls IA 50613

Branch WATERLOO		
Date 12/17/24	Time 15:15:38 (O)	Page 01
Account No. VIETH001	Phone No. 3192771006	Invoice No. W16978
Ship Via		Purchase Order
		Salesperson 144

SERVICE INVOICE

STK#/FLEET#

W001489

CAT 247 SKID LOADE

247 -6

HRS PIN/EIN

X MTL04085

WARRANTY DATE

HRS

SEGMENT# 1 C 237 NA

10/17/24 10/17/24

QUICK TACH ISSUES/ROLLER

CORRECTION:

10/17/24 CR

PULLED MACHINE INTO SHOP. QUICK-TACH WASN'T WORKING
CORRECTLY. LEFT SIDE HAD NO MOVEMENT. RIGHT SIDE HAD SOME
MOVEMENT BUT WOULDN'T GO DOWN ALL THE WAY. LEFT SIDE CYL
WAS BROKEN AT EYELET. RIGHT SIDE WAS JAMMED FULL OF DIRT.
NEITHER ZERKS WOULD TAKE GREASE. REMOVED BOTH AND CLEANED
THEM OUT. CLEANED AROUND WHERE THEY GO. BOTH TAKE GREASE
NOW. CHECKED REST OF MACHINE TO MAKE SURE ALL OTHER ZERKS
TOOK GREASE. ORDERED NEW CYLINDER FOR QUICK TACH.
INSTALLED NEW CYLINDER FOR QUICK TACH. MADE SURE IT WORKED
CORRECTLY. WASHED MACHINE, WHILE WASHING NOTICED BOGIE
WHEEL WAS LOOSE. PULLED BACK INTO THE SHOP. CHECK OTHER
BOGIES BY PUTTING MACHINE UP INTO AIR AND LOOSING TRACKS.
REMOVED TWO BOLTS TO TRY AND REMOVE TRACK ASSEMBLY.
TRIED PULLING TRACK ASSEMBLY BACK A BIT TO BE ABLE TO
REMOVE BOGIE WHEEL. TRIED REMOVING TRACK BUT WAS UNABLE TO
MOVE MOTOR DOWN BECAUSE TORSION MOUNT WAS SEIZED UP. CUT
BOLT HEAD OFF. WE WERE ABLE TO GET ENOUGH MOVEMENT TO ALLOW
US TO TAKE FRONT BOGIE WHEEL OFF TO TAKE TRACK OFF.
INSTALLED NEW BEARING AND WHEEL. MOVED TRACK FRAME BACK
OVER. INSTALLED TRACK BACK ONTO MACHINE, TENTIONED TRACK.
PULL MACHINE OVER TO WASHBAY AND CLEANED TRACKS. PARKED OUT
BACK FOR CUSTOMER PICKUP.

DONE

GREASE

GREASE TUBE

1

7.38

7.38

IFRT

INBND FREIGHT

1

42.00

42.00

CONTINUED ON PAGE 02

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
W001489	CAT 247 SKID LOADE 247		X MTL04085		
1922640	CYLINDER	1		1488.27	1488.27
2D0592	RING-RETAINING	1		6.20	6.20
2126559	LOCKNUT	1		2.30	2.30
2126628	BOGIE WHEEL	1		302.94	302.94
2126682	CAP	1		12.30	12.30
2166149	LOCK WASHER	1		9.63	9.63
3P8681	BEARING - CONE	1		52.70	52.70
3038768	PIN SPRING	1		5.14	5.14
6K3632	NUT	1		12.20	12.20
7X0418	BOLT	1		49.49	49.49
	PARTS				1990.55
	LABOR				3000.00
12011000	SEGMENT TOTAL==>				4990.55

***** WORK ORDER TOTALS *****

PARTS	1990.55
LABOR	3000.00
ENVIROMENTALFEE	7.00
SHOP SUPPLIES	210.00
SUB TOTAL==>	5207.55
IOWA STATE 6%	312.46
BLACK HAWK CO 1%	52.08
CHARGE SALE	5572.09

STF

X

Customer Signature