

ALTORFER

8400 6th St. SW
Cedar Rapids, IA 52404
319-365-0551
www.altorfer.com

Bill To:

77 2 SP 1.030 E0077X I0603 D14481270613 S2 P10858924 0001:0009



VIETH CONSTRUCTION CORP
6419 NORDIC DR
CEDAR FALLS IA 50613-6338

Ship To:

247-

ORIGINAL INVOICE

INVOICE NUMBER WO100248422
Invoice Date 07/16/2025
Total Due \$ 11,838.66

Terms	NET 30
Make	AA
Model	247B
Serial #	*CAT0247BEMTL03383*
Machine ID	
Equipment #	
Meter Reading	3714.0
Document #	CC58536

TO VIEW AND PAY ONLINE: <https://altorfer.billtrust.com>
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PLEASE REMIT TO:

ALTORFER INC.
PO Box 809629
Chicago, IL 60680-8802

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Customer #	Customer PO #	Doc Date	Sales Representative	Division	Store	Account Status
660885	TOM TANDY	06/24/2025	P01	G	10	2

TAKE&ANAL S-O-S SAMP FROM MACHINE

CUSTOMER COMPLAINT
-----CAUSE OF FAILURE

CORRECTION

TOOK OIL SAMPLES
-----CONTINGENT DAMAGE IF ANY
-----COMPLICATIONS IF ANY

2	177-9343		CAP&PROBE G.	S	2.19	4.38
	45010					
			TOTAL PARTS	SEG. OS		4.38 *
			LESS 100%-PARTS			4.38-*
			SEGMENT OS TOTAL			.00 T

-----CLEAN MACHINE
-----CUSTOMER COMPLAINT

CAUSE OF FAILURE

TOTAL AMOUNT DUE

Cont'd

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CORRECTIONHAD THE MACHINE WASHED
-----CONTINGENT DAMAGE IF ANY
-----COMPLICATIONS IF ANY

1.00	STEAM CLEAN	46500	125.00
	TOTAL MISC CHGS	SEG. 01	125.00 *
	SEGMENT 01 TOTAL		125.00 T

-----REPAIR UNDERCARRIAGE

CUSTOMER COMPLAINT

INSIDE BOGIE WHEEL FELL OFF, OLD ONE IS IN THE
CAB. REPLACED SPROCKET ROLLERS AND HARDWARE ON
BOTH SIDES.

CAUSE OF FAILURE

BEARINGS LOOSE / WORN OUT. DRIVE SPROCKET WORN
OUT.

CORRECTION

LIFTED MACHINE UP AND PUT ON STANDS. LOOSENED
TRACK TENSION. REMOVED FRONT OUTER WHEELS. REMOVED
TRACKS. REMOVE WASHER AND BOLT FROM TORSION PINS.
TRIED TO GREASE TORSION PINS, THEY WOULDN'T TAKE
GREASE. REMOVED GREASE FITTINGS ON LEFT TRACK
FRAME. DUG DIRT OUT OF GREASE FITTINGS. INSTALLED
A FITTING AND HOOKED UP TO 10K PSI PRESS PUMP.
TORSION PINS STILL DON'T TAKE LUBE. HEATED UP
AROUND BUSHINGS AND PRESSURIZE. EVENTUALLY GOT ALL

TOTAL AMOUNT DUE**Cont'd**

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4 BUSHINGS ON THE LEFT SIDE SOMEWHAT CLEARED AND TAKING LUBE. USE HYDRAULIC RAM AND TORCH, EVENTUALLY GET THE LEFT TRACK FRAME SLID OUT TO CHANGE OUT ALL DAMAGED BOGIES. TRIED THE SAME PROCESS ON THE RIGHT FRAME. IT WAS SEIZED ON THE TORSION AXLES MUCH WORSE THE LEFT SIDE. COULDN'T GET THE FRAME TO SLIDE OUT AT ALL. FOUND SOME STEEL AND MADE SOME BRACKETS AND WELDED THEM ON THE TRACK FRAME AROUND THE FRONT RIGHT TORSION BUSHINGS. WELDED NUTS ON FOR PULLING RODS. PULLED ON FRAME AND PRESSED ON TORSION AXLE WITH PRESS CYLINDER. HAD TO HEAT WITH TORCH AND HIT WITH SLEDGE HAMMER TO GET TRACK FRAME LOOSE WHILE ALSO USING THE PRESS. DISCONNECTED HOSES FROM RIGHT MOTOR AND REMOVED THE RIGHT TRACK FRAME FROM THE MACHINE. FRONT BUSHINGS WERE SEIZED TO AXLE AND HAD TO BE CUT OFF. REMOVED REMAINING BUSHINGS FROM RIGHT FRAME. CLEANED AXLES AND INSTALLED NEW BUSHINGS. REPLACED ALL DAMAGED BOGIES. REPLACED O RINGS FOR RIGHT MOTOR. INSTALLED RIGHT TRACK FRAME. CLEANED UP LEFT AXLES AND BUSHINGS AND SLID FRAME IN. REMOVED LEFT DRIVE SPROCKET AND REPLACED HARDWARE AND ROLLERS AND RING. REPLACED THE SPROCKET BEARING ON THE LEFT SIDE AS WELL. INSTALLED TRACKS AND TIGHTENED. INSTALLED FRONT OUTER BOGIES. INSTALLED NEW GREASE FITTINGS. GREASED TORSION AXLES AND PAINTED AREA WITH ORANGE PAINT WHERE THE GREASE FITTINGS ARE. 4 NEW WHEELS ON LEFT AND 2 NEW ON RIGHT SIDE, ALSO REPACKED A FEW OF THE WHEELS THAT WERE STILL TIGHT BUT WERE GETTING DRY. RETURNED EXTRA PARTS, CLEANED UP BAY.

CONTINGENT DAMAGE IF ANY

TOTAL AMOUNT DUE**Cont'd**

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COMPLICATIONS IF ANY
THE TRACK FRAMES WERE VERY DIFFICULT TO GET TO
MOVE, THEY DON'T APPEAR TO HAVE BEEN GREASED IN A
WHILE. FRAMES HAD TO SLID OUT TO GET TO WHEELS
TUCKED BEHIND THE SUSPENSION PARTS.

12	1K-6872		NUT	S	1.35	16.20
		45010				
7	2D-0592		RING	S	4.40	30.80
		45010				
1	2J-7550		RING	N	3.81	3.81
		45010				
8	3B-4508		LOCKWASHER	S	.25	2.00
		45010				
4	3B-8488		FITTING	S	2.52	10.08
		45010				
4	3B-8489		ADAPTER STR	S	2.23	8.92
		45010				
2	3D-2824		SEAL O RING	S	2.00	4.00
		45010				
1	3J-1907		SEAL	S	1.30	1.30
		45010				
6	3P-8681		CONE	S	36.89	221.34
		45010				
4	6C-3241		BOLT	S	1.94	7.76
		45010				
1	6V-8397		SEAL	S	1.32	1.32
		45010				
1	6V-8398		SEAL O RING	S	1.35	1.35
		45010				
1	6V-9746		SEAL-O-RING-	S	1.49	1.49
		45010				

TOTAL AMOUNT DUE**Cont'd**

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1	7J-9108	SEAL	S	1.43	1.43
	45010				
1	7T-9754	CONE	S	41.11	41.11
	45010				
12	7X-3392	WASHER	S	.73	8.76
	45010				
1	8J-7636	RING	S	16.48	16.48
	45010				
3	9X-0941	NUT	S	2.73	8.19
	45010				
12	212-6559	LOCKNUT 3/4-	S	1.62	19.44
	45010				
5	212-6628	WHEEL GP-BOG	S	219.20	1096.00
	45010				
7	212-6682	CAP	S	8.87	62.09
	45010				
4	212-6694	BEARING-SLEE	N	43.70	174.80
	45010				
4	215-4006	CAP	S	9.21	36.84
	45010				
4	216-6148	RING-RETAINI	S	6.83	27.32
	45010				
6	216-6149	WASHER	S	6.93	41.58
	45010				
1	218-5698	AXLE	N	149.25	149.25
	45010				
1	223-8396	WHEEL GP IDL	S	541.16	541.16
	45010				
1	258-3087	RING INNER	N	122.18	122.18
	45010				
1	278-1240	BEARING GP S	S	254.16	254.16
	45010				
1	278-1259	CAP	S	4.91	4.91

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	45010					
12	280-5091	BOLT CARRIAG	S		3.59	43.08
	45010					
12	342-5014	INNER SLEEVE	S		12.78	153.36
	45010					
12	342-5015	SLEEVE-OUTER	S		13.89	166.68
	45010					
		TOTAL PARTS		SEG. 02		3279.19 *
	SHOP LABOR	30.00 RT HOURS		46010		5460.00
		TOTAL LABOR		SEG. 02		5460.00 *
2.00		INC		15555		24.00
		TOTAL MISC CHGS		SEG. 02		24.00 *
		SEGMENT 02 TOTAL				8763.19 T

REPAIR HYDRAULIC HOSES/LINES

CUSTOMER COMPLAINT

CHECK AUXILIARY HYDRAULIC FLOW, THINKS TUBE MIGHT
BE SMASHED

CAUSE OF FAILURE

CORRECTION

REMOVED CYLINDER PINS AND LIFTED BOOM WITH CRANE.
REMOVED DAMAGED PIPES. INSTALLED NEW PIPES.
STRAIGHTENED COUPLER BRACKET. REPLACED ONE OF THE
FITTINGS BECAUSE THREADS WERE DAMAGED. INSTALLED
BRACKET WITH NEW HARDWARE. LOWERED BOOM AND
INSTALLED CYLINDER PINS. REPLACED O RINGS. FILLED
HYDRAULIC TANK.

CONTINGENT DAMAGE IF ANY

TOTAL AMOUNT DUE

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COMPLICATIONS IF ANY

4	3145168		HYDO 10W-BULK	S	21.26	85.04
		45005				
4	7J-9108		SEAL	S	1.43	5.72
		45010				
2	8T-4121		WASHER	S	.64	1.28
		45010				
2	8T-4178		BOLT	S	2.48	4.96
		45010				
1	193-8334		COUPLING MALE	S	78.48	78.48
		45010				
1	291-5063		TUBE AS.	N	189.46	189.46
		45010				
1	291-5064		TUBE AS.	N	172.48	172.48
		45010				
			TOTAL PARTS	SEG. 03		537.42 *
	SHOP LABOR		5.75 RT HOURS	46010		1046.50
	SHOP LABOR		0.25 RT HOURS	46010		45.50
			TOTAL LABOR	SEG. 03		1092.00 *
1.00			INC	15555		12.00
			TOTAL MISC CHGS	SEG. 03		12.00 *
			SEGMENT 03 TOTAL			1641.42 T

REPAIR ENGINE

CUSTOMER COMPLAINT

CHECK ALL CLAMPS AND HOSES FOR THE INTAKE.

CAUSE OF FAILURE

CORRECTION

CHECKED INTAKE CLAMPS AND THEY WERE ALL TIGHT.

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PL IS REPORTING

CONTINGENT DAMAGE IF ANY

COMPLICATIONS IF ANY

SEGMENT 52 TOTAL .00 T

ON THE JOB TRAINING UNDERCARRIAGE

Z

SEGMENT 99 TOTAL .00 T

SUPPLIES 172.90 T
IOWA SALES TAX 551.53 T
1% CITY TAX 110.31 T
ADD'L 1% SALES TAX 110.31 T

PLEASE DIRECT WORK ORDER INQUIRIES TO
THE SERVICE DEPARTMENT: PH 319-365-0551

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