

701-28

ALTORFER

ALTORFER INC.

Construction : Power Systems : Ag Machinery : Lift Truck : Compact Construction : Packaging : Rental Services

SOLD TO VIETH CONSTRUCTION CORP
6419 NORDIC DR
CEDAR FALLS IA 50613-6338

SHIP TO

*Enb. replaced
@ 49 XP*

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
WO100110129	08-23-17	660885				10	G	421	2	1
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA			INV. SEQ. NUMBER		
CR98058	08-07-17	10	10	10				7408128		
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING			MACH. I.D. NUMBER	
AA	247B	*CAT0247BHMTL01406*				1.0			046N295	
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE		EXTENSION		

CLEAN MACHINE

CLEANED THE MACHINE TO BRING INTO THE SHOP FOR REPAIRS.

SHOP LABOR	1.00 RT HOURS	46010		126.50
	TOTAL LABOR	SEG. 01		126.50 *
1.00	STEAM CLEAN	46500		75.00
	TOTAL MISC CHGS	SEG. 01		75.00 *
	SEGMENT 01 TOTAL			201.50 T

REPAIR ENGINE

CUSTOMER COMPLAINT
ENGINE NEEDS TO BE REPLACED

CAUSE OF FAILURE
AIR CLEANER INLET TUBE CAME LOOSE. DUST GOT
SUCKED INTO ENGINE AND CAUSED WEAR MAKING ENGINE
HARD TO START

Inquiries should be directed to: Altorfer Inc.
P.O. Box 1347
Cedar Rapids, IA 52406-1347
Ph 319-365-0551 Fax 319-365-5639

CASH
DISCOUNT
10TH PROX.

PAY THIS
AMOUNT

AMOUNT
CREDITED

CONT'D

- ALL RETURNABLE PARTS ARE ACCEPTABLE FOR CREDIT ONLY BY OUR AUTHORIZATION. THEY MUST BE RETURNED WITHIN 15 DAYS AFTER DAY OF SHIPMENT TO AVOID HANDLING AND RESTOCKING CHARGES.



- NO CREDIT ALLOWED ON PARTS RETURNED UNLESS INVOICE NUMBER IS FURNISHED.
- * - NOT RETURNABLE
- ITEMS NOT SHOWN ARE BACKORDERED

PLEASE REMIT TO:

ALTORFER INC.
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85-107

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CORRECTION

REMOVED BELLY PAN AND WASHED ENGINE BAY. BROUGHT MACHINE INTO SHOP. DRAINED COOLANT AND ENGINE OIL. REMOVED COOLING PACK. REMOVED MUFFLER AND AIR CLEANER ASSEMBLY. DISCONNECTED HOSES, FUEL LINES, AND WIRING FROM ENGINE. REMOVED BATTERY. REMOVED ENGINE MOUNTING BOLTS. SEPARATED PUMP FROM ENGINE. LIFTED ENGINE OUT OF CHASSIS. HAD MACHINE WASHED AGAIN TO REMOVE DIRT THAT I COULDN'T GET TO THE FIRST TIME. SWAPPED FITTINGS AND OTHER PARTS FROM OLD ENGINE TO NEW ENGINE. REPLACED HYDRAULIC COUPLER. SET NEW ENGINE INTO CHASSIS ONCE MACHINE WAS BACK FROM WASH BAY. PUMP BOLTS ARE VERY HARD TO ACCESS. HAD DIFFICULTY GETTING PUMP LINED UP AND BOLTS STARTED. ONCE PUMP WAS BOLTED TO ENGINE, PUT MOTOR MOUNT BOLTS BACK IN WITH NEW BUSHINGS. REPLACED FUEL HOSES. PUT AIR CLEANER ASSEMBLY AND MUFFLER BACK ON. HOOKED UP THROTTLE CABLE BUT HAD TO DRILL SLIGHTLY LARGER HOLE IN INJECTION PUMP THROTTLE CONTROL LEVER TO GET PIN THAT HOLDS CABLE ON TO FIT. REPLACED AIR FILTERS AND MADE SURE AIR INLET TUBE GOT TIGHTENED PROPERLY. INSTALLED COOLING PACK AND USED NEW O RING SEALS ON ALL HYDRAULIC CONNECTIONS. REPLACED V BELT ON ENGINE AND PUT BELT COVER BACK ON. INSTALLED BATTERY. INSTALLED BELLY PAN BUT HAD TO EXTRACT BROKEN BOLT FIRST. TOPPED OFF FLUIDS AND TEST DROVE. EVERYTHING WORKS CORRECTLY WITH NO LEAKS. ENGINE STARTS MUCH EASIER NOW.

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TRIED TO FIND OUT HOW MANY HOURS WERE ON SKID
LOADER BUT HOUR METER WAS NOT WORKING. TESTED
WIRES GOING TO METER AND FOUND METER ITSELF WAS
BAD. REPLACED OLD METER WITH NEW. SINCE THE ECM
DOES NOT KEEP TRACK OF HOURS I COULD NOT FIGURE
OUT HOW MANY HOURS THE MACHINE REALLY HAS ON IT.
NEW HOUR METER STARTED AT 0 HOURS.

OLD ENGINE SERIAL # GGA35986

NEW ENGINE SERIAL # KRD51262

HOUR METER DID NOT WORK, TRIED TO HOOK UP AND GET
HOURS OFF OF THE MACHINE, THE ECM DOES NOT KEEP
HOURS. TESTED AND WAS GETTING POWER. INSTALLED A
NEW HOUR METER.

1	5P-4961	45010	CLAMP	S	2.56	2.56
50	5P-9770	45010	CM HOSE STK	N	.08	4.00
8	6V-8918	45010	BOLT	S	.29	2.32
4	6V-9746	45010	SEAL-O-RING-	S	.99	3.96
4	7J-9108	45010	SEAL	S	.93	3.72
1	10R-7922	45030	ENG AR	N	8430.78	8430.78
1		25105	CORE DEPOSIT	N	2836.88	2836.88

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1-			FULL CREDIT	N	2836.88	2836.88-
1	112-9717	2510A	VALVE-VACUAT	S	10.45	10.45
24	122-6870	45010	L/M HOSE-IN	S	.28	6.72
1	141-7562	45010	FLANGE NYLON	S	148.72	148.72
6	154-2406	45010	BOLT	N	4.81	28.86
3	211-9061	45010	MOUNT AS	N	28.87	86.61
1	231-0167	45010	ELEMENT AS	S	25.84	25.84
1	231-0168	45010	ELEMENT AS	S	19.53	19.53
4	238-8648	45010	COOLANT-ELC	S	13.20	52.80
1	251-6789	45010	BELT-VEE	S	8.06	8.06
1	366-4623	45010	KIT SERVICE	S	66.12	66.12
200	423-1981	45010	IN HOSE BULK	S	.40	80.00
35	423-1982	45010	IN HOSE BLK	S	.35	12.25
2	314-5168	45010	HYD 10W ADV BULK	S	16.34	32.68
3	515-3960	45010	ULS 10W30 DEO BULKS		12.77	38.31

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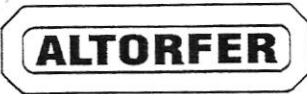


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	TOTAL PARTS	SEG. 02	9064.29 *
2.00	INC STP	F/R LBR 15555	2340.25 * 90.00
	TOTAL MISC CHGS	SEG. 02	90.00 *
	SEGMENT 02 TOTAL		11494.54 T

IOWA SALES TAX	580.30 T
1% CITY TAX	116.06 T
ADD'L 1% SALES TAX	116.06 T

PLEASE DIRECT WORK ORDER INQUIRIES TO
THE SERVICE DEPARTMENT: PH 319-365-0551

NET 30 DAYS

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USD

90.64

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12508.46

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