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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
033526	JOHN DEERE X9 1100	X 1H0X911XHL815026	08/02/23	
	X9 1100	389	01/12/26	1500 PP

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SEGMENT# 1 C 99999 NA 09/25/24 11/15/24
 REBUILD
 16001001

SEGMENT# 2 C 2269 NA 09/25/24 09/25/24
 Rebuild feed accelerator 5.00 HRS

***** TECHNICIANS COMMENTS *****

*
 *Removed feed accelerator drive belt. Removed all hardware
 *and components from worn down old style feed accelerator.
 *Installed new style feed accelerator wings and chevron
 *plates using new hardware with medium strength loctite.
 *Torqued all hardware to spec. After finishing rebuilding I
 *noticed that the entire assembly was clunking slightly when
 *rotated. The feed accelerator shaft bearings needed to be
 *replaced. I removed the LH sheave from the shaft, removed
 *the bearing assembly, replaced the bearing in the assembly
 *and then reinstalled the bearing assembly and sheave for
 *the LH side. For the RH side I removed the sheave from the
 *shaft and removed the bearing assembly. Installed new
 *bearing assembly and reinstalled sheave on RH side. Feed
 *accelerator balance was much better and clunking noise was
 *gone.
 *Cole/#2269 - 5hrs

CONTINUED ON PAGE 02

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
 (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

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033526		X 1H0X911XHL815026	08/02/23	
		X9 1100	01/12/26	1500 PP

AXE86005	Bearing	1	232.61	232.61
AXE86006	Bearing With Ho	1	329.46	329.46
	Bearing With Housing			
AXE93611	Flow Divider	4 N	506.48	2025.92
HXE138427	Wear Plate	56	37.77	2115.12
HXE174444	Strip	4	375.83	1503.32
HXE177730	Strip	4	526.20	2104.80
H137329	LOCK NUT	56	2.90	162.40
L215374	Bolt	56	4.74	265.44
19M7786	SCREW	56	2.50	140.00
			PARTS	8879.07
			LABOR	900.00
16001001			SEGMENT TOTAL==>	9779.07

SEGMENT# 3 C 2269 NA 09/25/24 09/25/24
Replace separator tines 6.50 HRS

NOTE TO TECH: Change separator grate spacing when re-assembling.

Unit has many broken separator tines. In 2021 model years broken tines is very common as they had issues with materials and have since updated the design. We need to replace all of the separator tines on the unit.

Removed separator grates and removed all separator tines from both rotors. Installed new tines on each rotor using provided hardware with medium strength loctite on the threads. Torqued all hardware to spec. Reinstalled all separator grates with proper spacing. Torqued all hardware.

CONTINUED ON PAGE 03

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033526	JOHN DEERE X9 1100	X 1H0X911XHLE815026	08/02/23	
	X9 1100	389	01/12/26	1500 PP
KXE10959	Tine	26	272.00	7072.00
			PARTS	7072.00
			LABOR	1170.00
16001001		SEGMENT TOTAL==>		8242.00

SEGMENT# 4 C 2269 NA 09/25/24 09/25/24
Replace one row of threshing elements 1.00 HRS

***** TECHNICIANS COMMENTS *****

* *

*One threshing element is cracked. This means one row has to *

*be changed on the left rotor. *

*Replaced row of elements with updated retainers. Torqued *

*all elements on both rotors *

***** *

*Removed damage row of threshing elements. Noticed the *

*retainers were the old style (2 small nuts welded on *

*retainer) so I updated the retainers to the new style (same *

*part #, larger nuts on retainer). Installed new row of *

*threshing elements using red loctite on the provided *

*hardware. Torqued hardware to spec. *

*Cole/#2269 - 1hr *

* *

AXE85532	Retainer	3	56.58	169.74
----------	----------	---	-------	--------

KXE10755	Threshing Eleme	1	1197.41	1197.41
----------	-----------------	---	---------	---------

Threshing Element

PARTS 1367.15

LABOR 180.00

16001001	SEGMENT TOTAL==>	1547.15
----------	------------------	---------

CONTINUED ON PAGE 04

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033526 JOHN DEERE X9 1100	X 1H0X911XHLE815026	08/02/23		
X9 1100	389	01/12/26	1500 PP	
SEGMENT# 5 C 2306 NA	09/25/24 09/26/24			
Replace 3 damaged chaffer louvers		2.25 HRS		
***** TECHNICIANS COMMENTS *****				
*Three louvers on the chaffer are bent and damaged. Need to				
*replace these three louvers. Then re-install sieve and				
*chaffer and calibrate.				

AXE79686	Louver	4 N	40.58	162.32
			PARTS	162.32
			LABOR	405.00
16001001		SEGMENT TOTAL==>		567.32

SEGMENT# 6 C 2306 NA 09/25/24 10/15/24

replace concaves 5.00 HRS

This combine still has the old x9 Deere concaves which are all damaged.

INGESTION CONDEX CONCAVES

Transferred components from the front concaves onto the new concave kit. Built concave sections and torqued all hardware prior to installation. Installed concave sections in the unit and installed zbars. Ensured clearances between front bulkhead and separator grates. Applied medium loctite to carriage bolts and torqued all zbar hardware to spec on both sides of the unit. Performed concave levelling procedure on both rotors. Performed threshing calibrations on both sides of the unit successfully.

Cole/#2269 - 5hrs

CONTINUED ON PAGE 05

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033526	JOHN DEERE X9 1100		X 1H0X911XHL815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP
AXE96611	Concave	4		1142.80	4571.20
AXE96614	Concave	4		1163.31	4653.24
BXE11581	Concave Kit	1 M		6280.98	6280.98
03M7676	Bolt	24		.70	16.80
14M7298	FLANGE NUT	24		1.45	34.80
19M7789	SCREW	24		2.42	58.08
				PARTS	15615.10
				LABOR	900.00
	16001001		SEGMENT TOTAL==>		16515.10

SEGMENT# 7 C 2306 NA	09/25/24 09/25/24	
Replace feeder chain and front drum	4.00 HRS	
***** TECHNICIANS COMMENTS *****		
*Feeder chain is worn out and the front drum has a dent in		*
*it right where the chain rides. This should be replaced		*
*while the unit is in the shop.		*

AH220541	CHAIN LINK	4 21.53 86.12
AXE66860	Bearing With Ho	2 200.47 400.94
	Bearing With Housing	
AXE88163	Drum	1 2400.21 2400.21
AXE91155	Conveyor	1 4328.85 4328.85
HXE152597	Nut	1 205.76 205.76
24H1214	WASHER	6 1.50 9.00
	PARTS	7430.88
	LABOR	720.00
	16001001	SEGMENT TOTAL==> 8150.88

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	X9 1100	389		01/12/26	1500 PP

***** WORK ORDER TOTALS *****	
	INTERNAL CUSTOMER
PARTS	40526.52
LABOR	4275.00
Shop Supplies	250.00
INTERNAL TOTAL	45051.52

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033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP

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SEGMENT# 1 C 2306 XSERIES 09/09/24 09/17/24
2024 X-SERIES COMBINE GREENLIGHT INSPECTION 25.00 HRS

***** TECHNICIANS COMMENTS *****

*
*450 POINT, 25 HOUR INSPECTION, DO NOT PAY UNTIL NOV 2024
*WHEN USING YOUR JDF ACCOUNT. ONE YEAR PARTS AND LABOUR
*WARRANTY ON ALL REPAIRS PERFORMED.
**** PRICE IF BOOKED BEFORE MARCH 31ST 2024 - \$2999 ***
**** REGUALR PRICE \$4375 ***
*

AXE83837	Link	1-	658.74	658.74 -
AXE83838	Link	1-	658.74	658.74 -
AZ101722	Gas Operated Cy	2 N	163.35	326.70
FRT	FRGHT/BROKR CHG	1	15.00	15.00
HXE178408	Spacer	2 N	29.84	59.68
HXE198971	Hose Clamp	2 N	98.82	197.64
H137328	LOCK NUT	30	1.66	49.80
KXE11045	Ladder Kit	1 N	650.56	650.56
03M7184	BOLT	12	1.23	14.76
03M7189	BOLT	2	2.38	4.76
03M7191	BOLT	24	1.67	40.08
14M7296	FLANGE NUT	24	2.04	48.96
380086	clamp,4.81-5.12	2 N	19.19	38.38

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033526	X9 110 EYBEN FARMS	722	1H0X911XHL815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP
				PARTS	128.84
				LABOR	2999.00
	16001001		SEGMENT TOTAL==>		3127.84

SEGMENT# 2 C 2306 NA 09/09/24 09/10/24
REPAIR DAMAGED STEP 3.00 HRS

CORRECTION:

<Installed new hand rail, steps, links, shocks, had to add hardware and order lower step kit because parts supplied from Lloydminster where for newer/ updated ladder style but this was early build date combine. once complete ladder has all steps updated lower step and all stops and folding components works as it should.

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*
*Ladder missing lower half from being hit at previous
*dealership
*

AXE83837	Link	1 M	658.74	658.74
AXE83838	Link	1 M	658.74	658.74
AXE89664	Link	1 M	234.42	234.42
AXE89677	Link	1 M	234.42	234.42
AXE89678	Plate	1 M	425.10	425.10
AXE94142	Handrail	1 M	809.49	809.49
AXE96308	Link	1 M	373.58	373.58
AXE96309	Link	1 M	360.75	360.75
HXE154049	Plate	1 M	142.67	142.67
HXE154052	Plate	1 M	144.20	144.20

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	X9 1100	389		01/12/26	1500 PP
HXE155001	Plate		2 M	212.20	424.40
HXE159408	Step		3 M	205.95	617.85
				PARTS	5084.36
				LABOR	540.00
	16001001		SEGMENT TOTAL==>		5624.36

SEGMENT# 3 C 2269 NA 09/25/24 09/26/24

Repair washer fluid tank .50 HRS

CORRECTION:

Removed washer fluid tank. Cleaned connectors out and cleaned tank. Re-installed tank and filled it with fluid. Tested washer and found that it works well.

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*
 *The washer fluid tank has been unplugged for a while and
 *lots of dirt has made it was into the connectors and washer
 *solenoids. Need to remove tank to clean it and re-install
 *connectors. Then fill with fluid and test.

 *Removed tank from unit. Cleaned out area around connectors
 *and cleaned around the mounting bracket for the tank.
 *Reinstalled tank and reconnected hoses and connectors.

*Topped up tank
 *Cole/#2269 - 0.5hrs
 *

TY27865	W/W Fluid	1	8.16	8.16
			PARTS	8.16
			LABOR	90.00

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	X9 1100	389		01/12/26	1500 PP
	16001001			SEGMENT TOTAL==>	98.16

SEGMENT# 4 C 2306 NA 09/25/24 10/08/24
Repair left rear brake light .50 HRS

CORRECTION:

<Removed old brake light. Installed new light and connected it. Tested light and it works as it should.

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*

*Left rear brake light sets a code when the left brake is
*pressed. The code is intermittent which I think could just
*be a faulty light bulb. The light should be replaced and
*then re-tested to ensure good operation.

*

	LABOR	90.00
16001001	SEGMENT TOTAL==>	90.00

SEGMENT# 5 C 2306 NA 09/25/24
Diagnose feeder house lock issue 4.00 HRS

CORRECTION:

Could not replicate the issue in the yard. Software updates were performed to the unit which could have fixed it. The lock was malfunctioning on the greenlight but we cannot replicate the issue at this time. May need to monitor the problem.

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*

*

CONTINUED ON PAGE 05

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP

*When running the combine I noticed that the feeder house *
*lock out valve on the cylinder would engage and disengage *
*randomly. The lock should be on as long as the operator is *
*out of the seat. This is a safety concern and needs to be *
*diagnosed. *
* *

SEGMENT# 6 C 2306 NA 09/25/24 10/09/24
Repair unload auger light bracket .25 HRS

CORRECTION:

Straightened light and re-secured it with a new nut and bolt.

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****
* *
*Unload auger light bracket has come loose and the auger *
*light is swinging from the auger. Need to re-secure the *
*bracket to the auger. *
* *

	LABOR	45.00
16001001	SEGMENT TOTAL==>	45.00

SEGMENT# 7 C 2269 NA 09/25/24 10/01/24
Shim unload auger 2.00 HRS

CORRECTION:

<Removed back auger hanger bearing. Installed 4 shims as per DTAC case. Re-installed hanger. Took unit outside and performed all applicable calibrations. Engaged auger and it

CONTINUED ON PAGE 06

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STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23
	X9 1100	389	01/12/26	1500 PP

engages much smoother now.

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

* * * * *

*The unload auger engages hard, this is likely due to the
 *unload auger not having the correct amount of shims
 *installed in the end of the outer flighting. We should have
 *enough shims in the shop to correct the issue. Need to also
 *perform folding auger calibration and unload auger engage
 *calibration.

*Removed grain catcher and auger retainer from the end of
 *the folded section of the unloading auger. Removed cap
 *screw and washer. Added 4 shims to the auger shaft.
 *Reinstalled cap screw, washer, auger retainer and grain
 *catcher. Torqued all hardware.
 *Cole/#2269 - 1.5hrs

* * * * *

	LABOR	360.00
16001001	SEGMENT TOTAL==>	360.00

SEGMENT# 8 C 2306 NA	09/25/24 10/21/24	
Diagnose manifold air pressure code		4.00 HRS

CORRECTION:

<Had to run unit for over an hour in order for the code to
 set. Followed diagnostic steps for the code and found that
 the manifold air pressure/temperature sensor reading was
 way off from ambient air temperature. Ordered new sensor
 from parts. Installed new sensor and ran the unit for a

CONTINUED ON PAGE 07

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033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP

while. Code did not come back.

ADDITIONAL DESCRIPTION:

While running the machine I get a code for manifold air pressure invalid. This causes the machine to de-rate. Need to diagnose why this is happening and repair.

DZ124649	Sensor	1 N	137.02	137.02
			PARTS	137.02
			LABOR	720.00
16001001		SEGMENT TOTAL==>		857.02

SEGMENT# 9 C 2269 NA	09/25/24 10/22/24	2.50 HRS
Software and PIPS		

CORRECTION:

Downloaded and pushed all software available to unit.

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*
*Unit needs 13 payloads of software to be downloaded and
*installed. The unit also qualifies for a fix as fail PIP
*for the chopper. We need to see if this is something that
*we should repair.

*Pushed all required software payloads to the unit including
*Gen4 display updates.
*Cole/#2269 - 2hrs

*

	LABOR	450.00
16001001	SEGMENT TOTAL==>	450.00

CONTINUED ON PAGE 08

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	X9 1100	389		01/12/26	1500 PP

SEGMENT#10 C 2306 NA 09/25/24 09/25/24

Replace feeder house drive chain and guides 1.50 HRS

CORRECTION:

Removed chain and old guides. Cleaned guide mounts and installed new guides onto metal strip. Re-installed guides on feeder house. Installed new drive chain and set the tension. Segment complete.

ADDITIONAL DESCRIPTION:

Feeder house drive chain and guides need to be replaced as well as the shield bracket on the right side because the shield bracket came into contact with the loose chain.

AXE84234	Bracket	1	334.34	334.34
AXE90399	Roller Chain	1	951.21	951.21
HXE159287	Guide	1 N	70.08	70.08
HXE160082	Guide	1	93.20	93.20
			PARTS	1448.83
			LABOR	270.00
16001001	SEGMENT TOTAL==>		1718.83	

SEGMENT#11 C 2306 NA 09/25/24 09/25/24

Install grain saver on feeder house 1.50 HRS

CORRECTION:

Removed black flap from front of feeder house. Installed flap in-between the black flap and the brackets in the front. Tightened all hardware down. Installed cross bar through black shield. Segment complete.

ADDITIONAL DESCRIPTION:

***** TECHNICIANS COMMENTS *****

*

*

*Combine has never had the grain saver flap installed on the *

CONTINUED ON PAGE 09

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033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP
*feeder house. Recommend to install it on this machine.				*	
*****				*	
HXE172299	Flap		1	198.63	198.63
				PARTS	198.63
				LABOR	270.00
16001001			SEGMENT TOTAL==>		468.63

SEGMENT#12 C 2306 NA 09/25/24
 Replace 4 idler bearings on feeder house drive
 4 idler bearings on the feeder house reverser drive were
 getting hot while running the machine. Recommend to replace
 the idler bearings.
 DECLINED AT THIS TIME SEPT 24,2024

SEGMENT#13 C 2306 NA 09/25/24 09/25/24
 Replace right hand side feeder house drive bearing 2.50 HRS
CORRECTION:
 Removed drive chain and lower sprocket. Removed bearing
 bolts and speed sensor. Bearing was seized to shaft so I
 had to cut it off with a grinder. Installed new bearing
 with anti-seize. Torqued locking nut on outside of new
 bearing. Re-installed drive chain and lower sprocket.
 Segment complete.
ADDITIONAL DESCRIPTION:
 Right hand side feeder house drive bearing has developed a
 bit of play. Need to replace this bearing.

AXE86012	Bearing Housing	1	545.05	545.05
	Bearing Housing W/O Bearing			
HXE152597	Nut	1	205.76	205.76

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033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP
				PARTS	750.81
				LABOR	450.00
	16001001		SEGMENT TOTAL==>		1200.81

SEGMENT#14 C 2306 NA 09/25/24
 Repair RHS connector .50 HRS

CORRECTION:

Blew out connector. Re-installed connector and re-secured it to the harness.

ADDITIONAL DESCRIPTION:

The RHS feederhouse connector has come apart a bit. Need to repair the connector.

SEGMENT#15 C 2269 NA 09/25/24 09/25/24
 Replace feed accelerator gearcase seal 4.00 HRS

CORRECTION:

Removed feed accelerator gearcase from the combine. Removed drive pulley and replaced seal on gearbox. Re-installed feed accelerator gearcase. Changed oil in feed accelerator gearcase. Finished re-installing gearcase. Tested and everything works as it should.

ADDITIONAL DESCRIPTION:

Feed accelerator gearcase seal is leaking on the drive side. Need to pull the gearcase and re-seal it. Recommend to replace oil as well.

Removed belts from gearcase sheave and drained gearcase oil. Removed cap screws and sheave from the gearcase. Removed gearcase mounting bolts and carefully lifted gearcase down off the unit. Removed pulley from the input

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033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP

side of the gearcase to access damaged seal. Removed leaking seal from the gearcase. Cleaned up gearcase and ensured it was clean before installing new seal in the gearcase. Reinstalled pulley on input side of the gearcase and torqued the nut to spec. Carefully lifted the gearcase up onto the mounting bracket and installed and torqued mounting bolts. Filled gearcase with new gear oil. Reinstalled outer sheave and cap screws onto gearcase.

Cole/#2269 - 4hrs

DE31849	Seal	1 N	13.56	13.56
ENV06	OIL ENVIRO FEE	2	.06	.12
ENV12	CONTAIN ENV FEE	2	.12	.24
TY6296	80W90 GL5 946ML	2	14.45	28.90
	PARTS			42.82
	LABOR			750.60
16001001	SEGMENT TOTAL==>			793.42

SEGMENT#16 C 2306 NA 09/25/24 09/25/24
Belts and chains 6.00 HRS

CORRECTION:

Removed unload auger belt, primary drive belt and rotor belt from the machine. Removed chopper belt and discarded. Routed new chopper belt onto machine. Lowered chopper and set tension. Re-installed rotor belt, primary drive belt, and unload auger belt. Set rotor sheave gap to spec. Tensioned other belts. Segment complete.

ADDITIONAL DESCRIPTION:

The re-thresher belt and the chopper belt need to be replaced on the machine. The elevator chains also need to be adjusted and the clean grain chain needs one half link

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	X9 1100	389		01/12/26	1500 PP
removed.					
HXE124276	V-Belt	1	860.13	860.13	
14M7275	HEX NUT	2	1.74	3.48	
14M7276	HEX NUT	2	3.15	6.30	
24M7429	Washer	1	1.17	1.17	
			PARTS	871.08	
			LABOR	1080.00	
16001001			SEGMENT TOTAL==>	1951.08	

SEGMENT#17 C 2306 NA 09/25/24 10/15/24
 Tension all belts and chains 2.00 HRS

CORRECTION:

Set all belts and chain tension on the combine. Tested unit and re-checked belts after running it up.

ADDITIONAL DESCRIPTION:

All belts and chains need to be tensioned after repairs are complete.

	LABOR	360.00
16001001	SEGMENT TOTAL==>	360.00

SEGMENT#18 C 2306 NA 09/25/24 09/25/24
 Replace RHS spreader drive bearing 1.50 HRS

CORRECTION:

Removed spreader drive pulley. Removed bearing bolts and bearing. Installed new bearing and torqued the bolts to spec. Re-installed drive pulley and belt. Segment complete.

ADDITIONAL DESCRIPTION:

Bearing on the RHS for the spreader drive has developed some play. Recommend to replace the bearing.

AXE86015	Bearing With Ho	1 N	92.94	92.94
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	X9 1100	389		01/12/26	1500 PP
				PARTS	92.94
				LABOR	270.00
	16001001		SEGMENT TOTAL==>		362.94

SEGMENT#19 C 2269 NA 09/25/24 09/25/24

Replace chopper bearings

8.00 HRS

The chopper bearings on the unit are very hot after run-up and one of them has a bit of play. Need to replace these chopper bearings. These bearings are notorious for getting seized to the spacer that they ride on so they will likely need to be cut off with the torch.

Removed belt and pulley from RH side of the chopper shaft. Blocked up chopper with wooden blocks. Punched out the tang on the retaining washer and removed lock nut from chopper shaft to access bearing housing. Cut out ball bearings using oxy torch and removed the bearing and housing from the shaft. Cleaned the shaft thoroughly with emery cloth. Installed new bearing assembly onto shaft. Torqued lock nut using required special tool to set bearing in frame. Removed lock nut and installed locking washer, reinstalled lock nut and torqued the nut to spec. Punched tang on lock washer down into the groove on the lock nut to retain lock nut. Reinstalled pulley and torqued bolt to spec. Reinstalled belt. Removed belts and hydraulic lines from 2-speed chopper gearcase on LH side. Removed cap and removed nut from shaft to remove chopper gearcase from the unit. Punched out tang on lock washer and removed lock nut and washer from the shaft to access LH bearing assembly. Cut out ball bearings using oxy torch and removed old

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	X9 1100	389		01/12/26	1500 PP

bearing assembly from the unit. Cleaned up the shaft and installed the new bearing assembly. Torqued the nut to set bearing in frame, removed nut, installed lock washer and reinstalled lock nut and torqued the lock nut to spec. Bent tang on lock washer to retain lock nut. Reinstalled chopper gearcase. Installed nut onto shaft and torqued to spec. Reinstalled cap and hydraulic lines. Removed oil in chopper gearcase and filled with new hydraulic oil. Reinstalled belts/shields

Cole/#2269 - 8hrs

AXE78091	Bearing With Ho	2	424.24	848.48
	Bearing With Housing			
			PARTS	848.48
			LABOR	1440.00
16001001		SEGMENT TOTAL==>		2288.48

SEGMENT#20 C 2306 NA 09/25/24 09/25/24
Replace clean grain elevator top shaft bearings 4.00 HRS

CORRECTION:

Removed top cover in grain tank. Removed belt and drive pulley. Removed elevator chain from machine. Removed bearing bolts and removed old bearings. Replaced bearings and re-installed pulley and belt. Rolled chain back in and set the tension on it. Installed top cover and belt cover in grain tank. Segment complete.

ADDITIONAL DESCRIPTION:

Clean grain elevator top shaft bearings have a slight amount of play. Recommend to replace these bearings while the machine is here.

AXE86009	Bearing With Ho	1	239.63	239.63
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CONTINUED ON PAGE 15

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I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



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		Salesperson	
		JES	

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP
	Bearing With Housing				
AXE86016	Bearing With Ho	1		172.93	172.93
	Bearing With Housing				
49M6480	SHAFT KEY	2 S		5.28	10.56
				PARTS	423.12
				LABOR	720.00
	16001001		SEGMENT TOTAL==>		1143.12

SEGMENT#21 C 2306 NA 09/25/24 09/25/24
 Perform full service 6.00 HRS

CORRECTION:

Performed all quoted services to the unit.

ADDITIONAL DESCRIPTION:

Unit is due for a full service. This means that engine oil and filter, fuel filters, hydraulic filters, hydraulic return filters, air filters, and cab air filters need to be done. The unit also needs to have the chopper gearcase oil changed as part of every 400 hour service interval. Then the unit needs to be greased.

AR69444	HYGARD 18.9L	1	143.24	143.24
AXE70605	Air Filter	1	35.00	35.00
AXE73797	Hydraulic Filte	1	148.83	148.83
	Hydraulic Filter			
AXE73798	Hydraulic Filte	1	183.21	183.21
	Hydraulic Filter			
AXE82296	Hydraulic Filte	1	134.67	134.67
	Hydraulic Filter			
DZ124761	Filter Element	1	146.01	146.01
DZ124786	FILTER	1	140.27	140.27
ENVO114	OIL ENVIRO FEE	1	1.14	1.14

CONTINUED ON PAGE 16

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www.horizonagturf.com

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP
ENV06	OIL ENVIRO FEE	57		.06	3.42
ENV100	ENVIRO CHARGE	8		1.25	10.00
ENV227	CONTAIN ENV FEE	1		2.27	2.27
ENV23	OIL ENVIRO FEE	1		.23	.23
ENV46	CONTAIN ENV FEE	1		.46	.46
ENV50	ENVIRO CHARGE	1		.55	.55
HXE11090	Filter	1		412.99	412.99
RE284091	AIR FILTER	1		108.88	108.88
RE572785	Oil Filter	1		135.44	135.44
RE577250	Hydraulic Filte	3		139.79	419.37
	Hydraulic Filter				
RE577612	Filter Element	1		178.19	178.19
SWDEF025	DEF FLUID	5		17.45	87.25
TY27742L	5W40 SYN BULK	57		11.36	647.52
TY6341	SD POLYUREA	1		10.31	10.31
TY6354	HYGARD 3.78L	1		32.21	32.21
				PARTS	2981.46
				LABOR	1080.00
16001001			SEGMENT TOTAL==>		4061.46

SEGMENT#22 C 2306 NA 09/25/24 10/22/24
Adjust engine door .50 HRS

CORRECTION:

Climbed up ladder. With the help of another tech we adjusted the door latch in order to fit better. Door opens and closes way better now.

ADDITIONAL DESCRIPTION:

The engine door is hard to open and close. Need to adjust the door latch to fix the issue.

LABOR 90.00
CONTINUED ON PAGE 17

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	X9 1100	389		01/12/26	1500 PP
	16001001			SEGMENT TOTAL==>	90.00

SEGMENT#23 C 2306 NA 09/25/24 09/25/24
 Check and repair primary drive belt tracking 4.00 HRS

CORRECTION:

Removed old drive pulley from the unit and installed the updated one. Took combine outside and ran it. Determined that the top idler needed to be shimmed. Shimmed idler and ran the unit again and needed to add more spacers behind the drive pulley. Installed two spacers and the belt is tracking straight now.

ADDITIONAL DESCRIPTION:

The combine does not have the updated front end primary drive pulley installed on the feeder house drive. This was supposed to be updated in 2021-22 but never got done. We need to order the deeper pulley as per DTAC solution 219834 and then adjust the idler as needed.

HXE180103	Pulley	1 N	2743.00	2743.00
11M7021	COTTER PIN	3	.67	2.01
11M7032	COTTER PIN	4	1.10	4.40
	PARTS			2749.41
16001001	SEGMENT TOTAL==>			2749.41

SEGMENT#24 C 2306 NA 09/25/24 10/23/24
 Set Sheave Gaps 2.00 HRS

CORRECTION:

Adjusted both rotor and cleaning fan sheave gaps to spec.
 Ran unit and confirmed both reach there max speed.

ADDITIONAL DESCRIPTION:

Cleaning fan does not reach max speed when running the

CONTINUED ON PAGE 18

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP
machine. Need to adjust the sheave gap in order for it to get up to speed. The same needs to be done to the rotor.					
			LABOR		360.00
	16001001		SEGMENT TOTAL==>		360.00

SEGMENT#25 C 2306 NA 09/09/24 09/17/24

Replace one battery

CORRECTION:

Replaced one battery out of the three on the unit. Unit now starts and runs as it should.

ADDITIONAL DESCRIPTION:

During the inspection the batteries were tested and confirmed to be in good condition. During repairs a few times we noticed the unit would not start. We boosted the unit/charged the batteries multiple times but still had issues. I removed the batteries from the unit and ran a diagnostic charge on each individual battery. 2/3 batteries tested/charged good, but one failed the diag charge. Will need to replace the bad battery.

CRTY25879B	Wet Charged Bat	1-	27.00	27.00-
TY25879B	Wet Charged Bat	1	286.49	286.49
	Wet Charged Battery			
CRTY25879B	Wet Charged Bat		27.00	27.00
			PARTS	286.49
	16001001		SEGMENT TOTAL==>	286.49

SEGMENT#26 C 2536 CERTIWASH 09/25/24 10/28/24

2024 Certified Used Washed - \$1080

12.00 HRS

This wash includes washing the outside of the combine and cleaning the cab. (includes vacuuming the cab, detailing

CONTINUED ON PAGE 19

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	X9 1100	389		01/12/26	1500 PP

the windows and putting in a mouse deterrent) Cleaning under the panels and the engine compartment. We also clean out and wash the grain tank and remove and label the grain tank covers in the cab. The augers will also be painted.

	LABOR	1080.00
16001001	SEGMENT TOTAL==>	1080.00

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	16052.45	
LABOR	13514.60	
Shop Supplies	250.00	
INTERNAL TOTAL	29817.05	

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www.horizonagturf.com

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	X9 1100	389		01/12/26	1500 PP

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SEGMENT# 1 C 9572 NA 07/31/24 09/17/24
GREENLIGHT INSPECTION == INSPECT X9 COMBINE AS PER
THIS IS WHAT THEY WANT FOR AN INSPECTION)
***** TECHNICIANS COMMENTS *****
* * * * *
*+Transferred to Edmonton (S73691) * * * * *
* * * * *

16001001

SEGMENT# 3 C 9752 NA 07/31/24 08/02/24
PIP 22HX679C - X9 FUEL TANK REPLACEMENT - MANDATORY
***** TECHNICIANS COMMENTS *****
* * * * *
*To be completed in Edmonton on S73624 * * * * *
* * * * *

SEGMENT# 4 C 9752 22HX673 07/31/24 08/02/24
PERFORM PIP 22HX673 - X9 OPERATOR PRESENCE SEAT IMPROVEMENT 1.50 HRS
Claim - 1.25 - 22HX673A
1.25 - 22HX673B
1.00 - 22HX673C

Order:

CONTINUED ON PAGE 02

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033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP

MPR13279 - 22HX673A
MPR13280 - 22HX673B
MPR13264 - 22HX673C

COMPLAINT: Perform PIP 22HX673 requested by John Deere
CAUSE: The operator presence system (OPS) may not properly indicate an operator in the seat. The customer may experience issues with the AutoTrac system, header/separators engage, machine propulsion, and other automated functions that work interdependently with the OPS system.

CORRECTION: Performed PIP 22HX673 following instructions in DTAC solution 222593.

KEY PART # 22HX673_

***** TECHNICIANS COMMENTS *****

*

*+Perform PIP

*

MPR13279	Product Improve	1	1098.12	1098.12
----------	-----------------	---	---------	---------

Product Improvement Kit

PARTS 1098.12

LABOR 1474.56

10501021

SEGMENT TOTAL==> 2572.68

SEGMENT# 5 C INTER NA 07/31/24 08/02/24
PIP 23HX687 - X9 VARIABLE PITCH VAN SHAFT SEAL LEAKS

***** TECHNICIANS COMMENTS *****

*

*To be completed in Edmonton on S73624

*

CONTINUED ON PAGE 03

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	X9 1100	389		01/12/26	1500 PP

SEGMENT# 7 C 9572 NA 07/31/24 08/29/24

CLEAN OUT GRAIN TANK SUMPS IN WASHBAY

***** TECHNICIANS COMMENTS *****

* *

*+cleaned out sumps *

* *

LABOR 450.00

16001001

SEGMENT TOTAL==> 450.00

SEGMENT# 8 C 9572 NA 07/31/24 08/29/24

PTP CODE 523643.01 & COMBINE WILL NOT MOVE

DIAGNOSE AND REPAIR

***** TECHNICIANS COMMENTS *****

* *

*+follow service advisor diagnostic chart for code *

*+watch voltage as hydro handle moved between all *

*+position *

*+voltage dose not change from 0.029v *

*+try calibrating hydro handle position will not calibrate *

*+ground speed control sensor is failed *

*+disassemble arm rest *

*+replaced ground speed control lever *

*+assembled arm rest control *

*+calibrated & teted operation *

*+works properly *

* *

CONTINUED ON PAGE 04

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033526	X9 110 EYBEN FARMS	722	1H0X911XHLE815026	08/02/23	
	X9 1100	389		01/12/26	1500 PP
AXE54480	Control Lever		1 S	1667.92	1667.92
				PARTS	1667.92
				LABOR	799.20
	16001001		SEGMENT TOTAL==>		2467.12

SEGMENT# 9 C INTER 24HX707 07/31/24
PERFORM PIP 24HX707 - X9 SIEVE PITMAN CLEVIS ARM REPLACEMENT 2.00 HRS
***** TECHNICIANS COMMENTS *****
* * * * *
*To be completed in Edmonton on S73624 *
* * * * *

***** WORK ORDER TOTALS *****	
	INTERNAL CUSTOMER
PARTS	2766.04
LABOR	2723.76
Shop Supplies	124.92
INTERNAL TOTAL	5614.72

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