



## G Force Diesel Service Ltd. Dynamometer Analysis

CUSTOMER NAME: beamish farms DATE: 27/7/25

TRUCK BRAND: peterbilt

VIN: 1XPXD49X5DD188182 MILEAGE: 50732 HOURS: 24765

ENGINE BRAND: Cummins MODEL: ISX 15 SERIAL#: \_\_\_\_\_

ADVERTISED HORSEPOWER RATING: \_\_\_\_\_

AMBIANT AIR TEMP: 6°C

COOLANT TEMP: 200°F

OIL PRESSURE @ IDLE: 32 psi

ENGINE GOVERNED SPEED: 2100 rpm

OIL PRESSURE @ SPEED: 45 psi

BOOST PRESS: 34 psi

OIL TEMP: 210°F

PYRO: 900°F

CRANKCASE PRESS: n/a

MAX. REAR WHEEL HORSEPOWER: 515 @ 1600 ENGINE RPM

MAX. ENGINE HORSEPOWER: 590 @ 1600 ENGINE RPM

## G. FORCE DIESEL SERVICE L

BOX 1040  
4403 - 37 AVE  
LLOYDMINSTER, SK, S9V 1E9  
Phone: (306) 825-2875  
Fax: (306) 825-3246



## Invoice

| Date           | Page |
|----------------|------|
| Apr 10, 2025   | 1    |
| Invoice Number |      |
| IND002073      |      |

## Sold To:

CASH SALE - BEAMISH FARMS

## Ship To:

CASH SALE

chg #: 282

PAID

CASH SALE

Order No.  
ORD095883

Order Date  
Mar 19, 2025

Truck: BEAMISH FARMS - 2012 PETE 51619KM 24800HR  
Serial # 1XPXD49X5DD188182 DON 306-821-0568

PO Number

| Qty. Ord. | Qty. B/O | Qty. Shp. | Item Number | Description                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Unit Price | UOM | Price    |
|-----------|----------|-----------|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-----|----------|
| 1.0       | 0.0      | 1.0       | LAB         | INSPECT COOLANT LOSS<br>~ CONFIRM SYSTEM IS PRESSURIZING COOLANT, REMOVED INJECTORS & PRESSURE TEST<br>COOLANT<br>*FOUND COOLANT IN OIL PAN*<br>~ INSPECT FURTHER COOLANT IS PRESENT @ LINER #5 SEALS @ BLOCK<br>~ REMOVED CYLINDER HEAD (CRACKED)<br>~ BLOCK REQUIRED COUNTERBORE CUTTING<br>~ SENT INJECTORS FOR TESTING<br>~ PERFORMED INFRAME OVERHAUL PROCEDURES & ADJUSTMENTS<br>~ REPLACED SCORED CAMSHAFT & INTAKE ROCKERS #1 & #2<br>~ REMOVED & BYPASS EGR SYSTEM<br>~ REPLACED FLUIDS & FILTERS<br>~ PERFORMED BREAK IN ON DYNO | 6,950.00   | HR  | 6,950.00 |
| 8.0       | 0.0      | 8.0       | LAB         | PERFORM COUNTERBORE CUTTING PROCEDURES<br>*SEE WORKSHEET                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 139.00     | HR  | 1,112.00 |
|           |          |           | SS          | SHOP SUPPLIES                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |            |     |          |
| 5.0       | 0.0      | 5.0       | 2001        | BRAKE & PARTS CLEANER 390G                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |            |     | 250.00   |
| 1.0       | 0.0      | 1.0       | SC2010D     | PRESSURE CAP                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 8.00       | EA  | 40.00    |
| 12.0      | 0.0      | 12.0      | 3681221     | HEX FLANGE HEAD CAP SCREW                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 41.80      | EA  | 41.80    |
|           |          |           | FIN         | FREIGHT INBOUND                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 15.25      | EA  | 183.00   |
| 2.0       | 0.0      | 2.0       | 5484230R    | REMAN ISX CM870-X15 FRONT INTAKE ROCKER LEVER * 4059412                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |            |     | 40.00    |
| 1.0       | 0.0      | 1.0       | P191824     | PAI CUMMINS ISX CM2250 CM2350 CAMSHAFT * 4298629 3685964                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 195.00     | EA  | 390.00   |
| 1.0       | 0.0      | 1.0       | 4298237HAW  | HAW CUMMINS ISX CM2250 CYLINDER HEAD (NEW, NO CORE) 3688800                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 1,635.00   | EA  | 1,635.00 |
|           |          |           |             | SERIAL # G1001240702487ANZ                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | 4,950.00   | EA  | 4,950.00 |
| 1.0       | 0.0      | 1.0       | EPCISXHBK   | THORITE ISX15 COMPLETE HEAD BOLT KIT * 3678506 & 3678804                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |            |     |          |
| 6.0       | 0.0      | 6.0       | P162029     | PAI CUMMINS ISX LINER SHIM (.020") * 5298564                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | 650.00     | EA  | 650.00   |
| 1.0       | 0.0      | 1.0       | P050659     | PAI CUMMINS EXHAUST BACK PRESSURE SENSOR * 4928594                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 59.00      | EA  | 354.00   |
| 2.0       | 0.0      | 2.0       | P062STPA    | PETE HOOD SPRING RETAINING RING                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 116.00     | EA  | 116.00   |
| 1.0       | 0.0      | 1.0       | ISX119145   | PAI ISX CM2250 CM2350 INFRAME KIT 150 MM APR LINERS                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 8.39       | EA  | 16.78    |
| 1.0       | 0.0      | 1.0       | 3102802CUM  | ISX TURBO OUTLET O-RING                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 5,990.00   | EA  | 5,990.00 |
| 1.0       | 0.0      | 1.0       | BF9885      | FUEL FILTER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 13.39      | EA  | 13.39    |
| 1.0       | 0.0      | 1.0       | BD50000     | HIGH EFFICIENCY DUEL FLOW OIL FILTER                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 71.35      | EA  | 71.35    |
| 4.0       | 0.0      | 4.0       | P040113     | ISX CM2250 / ISM ISL L10 TURBO STUD (M10 x 58 MM) * 5286984                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | 62.45      | EA  | 62.45    |
|           |          |           |             |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | 26.50      | EA  | 106.00   |

Vehicles with emission deletes or tunes will void engine warranty.  
All parts & cores must be returned within 30 days to receive credit.  
Warranty credits are issued when G Force Diesel receives credit from the manufacturer.

Interest of 3% (36% Per Annum) On Overdue Accounts!!

Sask E &amp; H Tax

Invoice continued on next page ...

CASH

4/13/25, 5:37 PM

## G. FORCE DIESEL SERVICE L

BOX 1040  
4403 - 37 AVE  
LLOYDMINSTER, SK, S9V 1E9  
Phone: (306) 825-2875  
Fax: (306) 825-3246



Settlement Details

## Invoice

| Date           | Page |
|----------------|------|
| Apr 10, 2025   | 2    |
| Invoice Number |      |
| IN0092975      |      |

## Sold To:

CASH SALE - BEAMISH FARMS

CASH SALE

## Ship To:

CASH SALE

Order No.  
ORD095883

Order Date  
Mar 19, 2025

Truck: BEAMISH FARMS - 2012 PETE 51619KM 24800HR  
Serial # 1XPXD49X5DD188182 DON 306-821-0568

PO Number

| Qty. Ord. | Qty. B/O | Qty. Shp. | Item Number   | Description                                                                | Unit Price | UOM | Price    |
|-----------|----------|-----------|---------------|----------------------------------------------------------------------------|------------|-----|----------|
| 2.0       | 0.0      | 2.0       | RS5287XP      | AIR FILTER                                                                 | 214.40     | EA  | 428.80   |
| 1.0       | 0.0      | 1.0       | 3686358       | CUMMINS ISX 15 CM2250 IDLER SHAFT                                          | 175.00     | EA  | 175.00   |
| 1.0       | 0.0      | 1.0       | CUMBYPASSHOSE | CUMMINS ISX COOLANT BYPASS HOSE STAINLESS STEEL BRAIDED                    | 120.00     | EA  | 120.00   |
| 1.0       | 0.0      | 1.0       | ISXCP01       | ISX WATERPUMP PORT PLUG WITH RETAINER 1" NPT PORT                          | 65.00      | EA  | 65.00    |
| 1.0       | 0.0      | 1.0       | EGRBP03       | EGR COOLANT BLOCK OFF PLATE FOR REAR OF BLOCK 1"NPT PORT                   | 20.00      | EA  | 20.00    |
| 2.0       | 0.0      | 2.0       | 902910X10     | METRIC ORB COUNTERSUNK PLUG - FOR THERMOSTAT BLEED LINE (X2)               | 3.70       | EA  | 7.40     |
| 2.0       | 0.0      | 2.0       | 902912X15     | METRIC ORB PLUG - CM871 CM2250 THERMOSTAT HOUSING LINE (X2)                | 4.85       | EA  | 9.70     |
| 1.0       | 0.0      | 1.0       | 902914X15     | METRIC ORB COUNTERSUNK PLUG - FOR COOLANT LINE FROM TURBO                  | 4.18       | EA  | 4.18     |
| 1.0       | 0.0      | 1.0       | 902916X15     | METRIC ORB COUNTERSUNK PLUG - CM2250 COOLANT LINE TO TURBO                 | 10.00      | EA  | 10.00    |
| 1.0       | 0.0      | 1.0       | 4FNLS         | #4 ORFS CAP FOR DOSER LINE BULKHEAD AT D/S REAR OF ENGINE                  | 2.20       | EA  | 2.20     |
| 1.0       | 0.0      | 1.0       | 55020808      | 90 DEG 1/2" MNPT X 1/2" FNPT                                               | 4.15       | EA  | 4.15     |
| 1.0       | 0.0      | 1.0       | W1008MP       | 5/8" BARB X 1/2" MNPT                                                      | 7.05       | EA  | 7.05     |
| 1.0       | 0.0      | 1.0       | 56041608      | 1/2MNPT- 1/2FNPT REDUCER BUSHING                                           | 3.25       | EA  | 3.25     |
| 1.0       | 0.0      | 1.0       | 5602161616    | 1" MNPT X 1"FNPT X 1"FNPT EXTRUDED STREET TEE                              | 18.50      | EA  | 18.50    |
| 2.0       | 0.0      | 2.0       | 24041616      | 16 MJIC 37 FLARE X 16 MNPT ADAPTER                                         | 4.75       | EA  | 9.50     |
| 1.0       | 0.0      | 1.0       | 56129324      | 3.24" V-BAND CLAMP                                                         | 20.60      | EA  | 20.60    |
| 1.0       | 0.0      | 1.0       | 3104230AF     | EGR VALVE GASKET * P131675, 820.90001G1                                    | 22.50      | EA  | 22.50    |
| 1.0       | 0.0      | 1.0       | ISCBP02       | ISX CM871 & ISC EGR BLOCK OFF PLATE (1/4" x 3.125" ROUND)                  | 26.00      | EA  | 26.00    |
| 1.0       | 0.0      | 1.0       | INB2250       | ISX CM2250 INTAKE BLOCK OFF PLATE (1/4" STEEL OVAL)                        | 25.00      | EA  | 25.00    |
| 1.0       | 0.0      | 1.0       | DBP01         | FLUID DOSER BLOCK OFF PLATE (1/4" STEEL OVAL PLATE)                        | 18.00      | EA  | 18.00    |
| 1.0       | 0.0      | 1.0       | TCSL          | VGT TURBO COOLANT SUPPLY LINE 3/8" X 11.5"                                 | 49.50      | EA  | 49.50    |
| 3.0       | 0.0      | 3.0       | TS16R20       | 1.25" x 3/8" BOLT MOUNT RUBBER CLAMP                                       | 2.25       | EA  | 6.75     |
| 1.0       | 0.0      | 1.0       | 90680614      | 3/8" MJIC X 14MM MORB                                                      | 6.33       | EA  | 6.33     |
| 1.0       | 0.0      | 1.0       | 90680612      | 3/8" MJIC x 12 MM. MORB                                                    | 6.35       | EA  | 6.35     |
| 12.0      | 0.0      | 12.0      | P040083       | ISX EXHAUST MANIFOLD BOLT SPACER (12 mm ID x 67 mm) *3679445               | 16.26      | EA  | 195.12   |
| 12.0      | 0.0      | 12.0      | PFSC0373      | PAI ISX / ISM / ISL EXHAUST MANIFOLD BOLT * 4965698                        | 8.90       | EA  | 106.80   |
| 1.0       | 0.0      | 1.0       | 5579417NXN    | NEW CUMMINS ISX 2250 INJECTOR *2872405 NEED CORE                           | 1,322.00   | EA  | 1,322.00 |
| 1.0       | 0.0      | 1.0       | NII           | CLEAN & TEST 6 CUMMINS FUEL INJECTORS                                      | 917.95     | ea  | 917.95   |
|           |          |           |               | #3 HAD LOW NOZZLE RESPONCE TIME REPLACE #3 RE ORING AND RETURN THE OTHER 5 |            |     |          |
|           |          |           | FOUT          | FREIGHT OUTBOUND                                                           |            |     |          |
|           |          |           | FIN           | FREIGHT INBOUND                                                            |            |     | 65.00    |
| 1.0       | 0.0      | 1.0       | 9210H         | SHIELDED # 10 HOSE CLAMP (9/16" -- 1 1/16")                                | 3.60       | EA  | 65.00    |
|           |          |           |               |                                                                            |            |     | 3.60     |

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Sask E &amp; H Tax

Invoice continued on next page ...

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**Invoice**

|                             |           |
|-----------------------------|-----------|
| Date<br>Apr 10, 2025        | Page<br>3 |
| Invoice Number<br>IN0092975 |           |

**Sold To:**

CASH SALE - BEAMISH FARMS

**Ship To:**

CASH SALE

CASH SALE

|                        |                            |                                                                                                 |           |
|------------------------|----------------------------|-------------------------------------------------------------------------------------------------|-----------|
| Order No.<br>ORD095883 | Order Date<br>Mar 19, 2025 | Truck: BEAMISH FARMS - 2012 PETE 51619KM 24800HR<br>Serial # 1XPXD49X5DD188182 DON 306-821-0568 | PO Number |
|------------------------|----------------------------|-------------------------------------------------------------------------------------------------|-----------|

| Qty.<br>Ord. | Qty.<br>B/O | Qty.<br>Shp. | Item Number | Description                                                | Unit Price | UOM | Price  |
|--------------|-------------|--------------|-------------|------------------------------------------------------------|------------|-----|--------|
| 1.0          | 0.0         | 1.0          | 4966454     | CUMMINS TURBO V- BAND CLAMP                                | 118.28     | EA  | 118.28 |
| 1.0          | 0.0         | 1.0          | M203076UB   | CHARGE AIR COOLER MOUNT KIT POLY                           | 100.78     | EA  | 100.78 |
| 1.0          | 0.0         | 1.0          | USOP1757    | USMW ISX CM870 CM871 2250 OIL PUMP * 4309500 5599284       | 678.99     | EA  | 678.99 |
| 1.0          | 0.0         | 1.0          | P121308     | ISX OIL PICK UP TUBE O-RING *4393172 3678756               | 7.90       | EA  | 7.90   |
| 15.0         | 0.0         | 15.0         | 1012844     | PRESTONE EX LIFE 50/50 RED ANTIFREEZE 4L. JUG W/ENVIRO FEE | 13.59      | EA  | 203.85 |
| 46.0         | 0.0         | 46.0         | 15W40       | TECTION EXTRA 15W40 BULK (INC'S ENVIRO CHARGE)             | 7.95       | EA  | 365.70 |

**Comments:**

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**Subtotal** 28,188.50

**GST# 873838528** 1,409.43

**Sask E & H Tax** 0.00

CASH

**Total amount** 29,597.93