



Lloydminster
 Hwy 16 West & Range Road 21
 Box 11336, T9V 3B6
 Ph: 780-875-8010

North Battleford
 Hwy 16 East & East Hill Road
 Box 1778, S9A 3W8
 Ph: 306-445-8010 F: 306-445-8011

Vegreville
 14426 Hwy 16 Service Road
 Box 310, T9C 1R3
 Ph: 780-632-3246 F: 780-632-3247

Ship To: JIM TKATCHUK
 2360 ENG HRS
 1690 SEP HRS

Invoice To: TKATCHUK, JAMES
 RR #1
 MAYFAIR SK SOM 1S0

Branch N. BATTLEFORD		
Date 05/13/26	Time 08:58:14 (O)	Page 02
Account No TKATC001	Phone No 3064459851	Inv No W03644
Ship Via INSP 404943067	Purchase Order	
Tax ID No	887067502	
		Salesperson 222

SERVICE PRELIMINARY

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
002291	COMBINE	2360	C7900435		
	780 TT	1690			
STAGE SPREADER DRIVE BELT. REMOVED SHIELDS AND REPLACED WORN 2ND STAGE RADIAL SPREADER DRIVE BELT. INSTALLED 2ND STAGE BELT COVERS, INSTALLED AND TENSIONED 1ST STAGE RADIAL SPREADER DRIVE BELT. INSTALLED SHIELDS.					
<u>ADDITIONAL DESCRIPTION:</u>					
6652940	RREPLACE WORN RADIAL SPREADER DRIVE BELT			1	54.14
	V-BELT				54.14
					134.25
10300000				SEGMENT TOTAL==>	188.39

SEGMENT# 4 S 175	NA	03/18/26	03/18/26		
#11 UNLOAD AUGER CHAIN					
<u>CORRECTION:</u>					
REPLACED WORN OUT CHAIN GUIDES AND MASTER LINK COTTER PINS					
<u>ADDITIONAL DESCRIPTION:</u>					
REPLACE WORN OUT CHAIN GUIDES AND MASTER LINK COTTER PINS					
7349391-1	TENSIONING BLOC			2	4.06
7858690	CONNECTING			1	54.45
	CONNECTING LINK				62.57
					107.40
10300000				SEGMENT TOTAL==>	169.97

SEGMENT# 5 S 190	NA	03/18/26	03/18/26		
#15 FEEDERHOUSE/FEEDERCHAIN					
<u>CORRECTION:</u>					
- INSTALLED 1/2 LINKS IN FEEDERCHAIN					
- REPLACED 4 BENT FEEDER SLATS					
- REMOVED REVERSER AND REPLACED BENT TENSION ARMS. REMOVED					

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002291	COMBINE	2360	C7900435		
	780 TT	1690			

FEEDER CHAIN AND LOWER GUIDE ROLLER.

- REMOVED SUPPORTING ARMS FROM LOWER GUIDE ROLLER. REPAIRED DAMAGED/WORN LHS SUPPORTING ARM - STRAIGHTENED BENT ARM, SANDED DENTS/DAMAGES, USING A CENTER PANCH MADE DENTS FOR THE OUTER RACE OF THE BEARING AND REPAIRED THE GROOVE FOR CIRCLIP. REPLACED WORN BEARINGS ON LOWER GUIDE ROLLER (LHS BEARING INSTALLED WITH GREEN LOCKER). INSTALLED LOWER GUIDE ROLLER INTO FEEDERHOUSE.

- REPLACED BENT CRUISE PILOT ROLLER AND BEARINGS. GREASED BEARINGS.

- INSTALLED AND TIGHTENED FEEDER CHAIN. INSTALLED REVERSER.

- INSTALLED PERVIOUSLY REMOVED PARTS. CLEANED WORK AREA.

CREATED SERVICE REPORT.

ADDITIONAL DESCRIPTION:

INSTALL 1/2 LINKS IN FEEDERCHAIN

REPLACE 4 BENT FEEDER SLATS

REPLACE WORN BEARINGS ON LOWER GUIDE ROLLER

REPLACE BENT TENSIONING ARMS

REPLACE BENT CRUISE PILOT ROLLER AND BEARINGS

0030530	LOCK WIRE	2	S	1.62	3.24
2146300	BEARING GR	2	S	42.33	84.66
	BEARING GRVD.BALL				
2351860	CIRCLIP	1		6.51	6.51
5178490	PIN	1		30.54	30.54
5178542	PRESSURE R	1	N	2916.34	2916.34
	PRESSURE ROLL				
5188240	FLANGE BEA	2	S	143.13	286.26
	FLANGE BEARING				
5322381	CONVEYOR B	4	S	63.32	253.28
	CONVEYOR BAR				

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SERVICE PRELIMINARY

STK#/FLEET#	COMBINE	HRS	PIN/EIN	WARRANTY DATE	HRS
002291	COMBINE 780 TT	2360 1690	C7900435		
5323410	CHAIN ADJU			1 109.43	109.43
	CHAIN ADJUSTER LH				
5323450	CHAIN ADJU			1 N 109.43	109.43
	CHAIN ADJUSTER RH				
6804931	CONNECTING			2 18.51	37.02
	CONNECTING LINK				
6805841	CHAIN LOCK			4 20.01	80.04
	CHAIN LOCK BEND.				
				PARTS	3916.75
				LABOR	1611.00
10300000				SEGMENT TOTAL==>	5527.75

SEGMENT#	DESCRIPTION	HRS	PIN/EIN	WARRANTY DATE	HRS
6 S 190 NA	#19 DUST EXTRACTION FAN CORRECTION: REMOVED DUST EXTRACTION FAN ASSEMBLY FROM FEEDERHOUSE, DISASSEMBLED AND REPLACED WORN DUST EXTRACTION FAN BEARINGS. ASSEMBLED DUST EXTRACTION FAN AND INSTALLED ON FEEDERHOUSE. INSTALLED AND TIGHTENED NEW FAN BELT. CLEANED WORK AREA. ADDITIONAL DESCRIPTION: REPLACE WORN DUST EXTRACTION FAN BEARINGS AND FAN BELT			03/18/26 03/18/26	
2160390	BEARING GR			2 18.70	37.40
	BEARING GRVD.BALL				
3257281	V-BELT			1 41.73	41.73
6574680	BUSHING			1 16.36	16.36
				PARTS	95.49
				LABOR	268.50
10300000				SEGMENT TOTAL==>	363.99

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002291	COMBINE	2360	C7900435		
	780 TT	1690			
SEGMENT# 7 S 190	NA	03/18/26	03/18/26		
#21 STONE TRAP					
<u>CORRECTION:</u>					
DRILLED RIVETS ON DAMAGED PREP PAN DOOR AND REMOVED GASKET. INSTALLED GASKET AND SEALING EDGE WITH RIVETS ON THE NEW PREP PAN DOOR. REMOVED DAMAGED PREP PAN DOOR FROM MACHINE AND INSTALLED NEW ONE. INSTALLED NEW STONE TRAP DOOR KNOB					
<u>ADDITIONAL DESCRIPTION:</u>					
REPLACE DAMAGED PREP PAN DOOR AND SEALING EDGE AND STONE TRAP DOOR KNOB					
2379501	BLIND RIVET	16 O		1.43	22.88
2380560	CONTROL KNOB	1		29.26	29.26
7360531	CLAMP RAIL	1		49.90	49.90
7551771	COVER	1 N		259.37	259.37
				PARTS	361.41
				LABOR	268.50
10300000				SEGMENT TOTAL==>	629.91

SEGMENT# 8 S 190 NA 03/18/26 03/18/26

#22 APS DRUM

CORRECTION:

BROUGHT WELDING MACHINE TO COMBINE. INSPECTED APS DRUM. DISCONNECTED BATTERIES.
 - REPLACED 2 DAMAGED APS CAPS
 - CUT OFF 4 DAMAGED APS MOUNTS, SANDED OLD MOUNTS WELDED SPOTS ON APS DRUM, WELDED 4 NEW MOUNTS AND INSTALLED 4 NEW

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SERVICE PRELIMINARY

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
002291	COMBINE	2360	C7900435		
	780 TT	1690			
CAPS WITH NEW BOLTS, LOCK WASHERS AND LOCK NUTS. - STAIGHTENED 20 BENT MOUNTS. RETURNED WELDING MACHINE, CONNECYTED BATTERIES AND CLEANED WORK AREA. <u>ADDITIONAL DESCRIPTION:</u> REPLACE 6 DAMAGED APS CAPS REPLACE 4 DAMAGED APS MOUNTS					
2164010	BOLT COACH	4		2.16	8.64
2380060	NUT SECURI	4		2.08	8.32
	NUT SECURING				
2393880	WASHER, CO	4		.32	1.28
	WASHER, CONTACT				
2393890	WASHER, CO	6		.84	5.04
	WASHER, CONTACT				
29419980	CAP	1		18.26	18.26
6176310	PADDLE	4		23.14	92.56
6631570	CAP	5		20.01	100.05
	PARTS				234.15
	LABOR				447.50
10300000	SEGMENT TOTAL==>				681.65

SEGMENT# 9 S 190 NA 03/18/26 03/18/26

#23 PRECONCAVE/CONCAVE

CORRECTION:

FOUND MACHINE IN YARD, MOVED INTO SHOP AND POSITIONED IN
 THE BAY FOR REMOVING THRESHING DRUM. REMOVED BELTS,
 DISCONNECTED FEEDERHOUSE FROM COMBINE, USING FORKLIFT
 REMOVED IT AND INSTALLED FEEDERHOUSE ON THE STANDS. REMOVED
 3RD STAGE BELT, SHIELDS AND BRACKETS, DISCONNECTED AND
 REMOVED RETURN ELEVATOR. REMOVED APS DRIUM INSPECTION

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	780 TT	1690			

COVER, STONE TRAP, STEP FLOOR, PRE-CONCAVE SEGMENTS AN DISHAWNER PLATES. REMOVED THRESHING DRUM DRIVE BELT AND PULLEY. REMOVED APS DRIVE BELT, TENSIONER, PULLEY AND BEARINGS. REMOVED APS DRUM. REMOVED 2 SPEED GEARBOX, DRUM BEARINGS, RHS DRUM COVER AND USING FORKLIFT REMOVED THRESHING DRUM FROM MACHINE. DISCONNECTED, REMOVED AND INSPECTED PRECONCAVE (IT DAMAGED, BENTED AND NEED TO BE REPLACED). DISCONNECTED AND REMOVED CONCAVE. MOVED SUNNYBROOK CONCAVE INTO SHOP. REMOVED FEED PLATE AND CANVAS FROM OLD CONCAVE AND INSTALLED ON THE NEW (HOLES FOR PLATE AND CANVAS PLATE DON'T MATCH ON THE NEW CONCAVE. WIDENED THE HOLES IN PLATE AND CANVAS PLATES). INSTALLED CONCAVE IN MACHINE, INSTALLED ECCENRTIC BOLT WITH WASHER AND SPRING CLIP ON RHS, INSTALLED PLATE WITH ADJUSTING SCREW WASHER AND SPRING CLIP ON LHS.

INSPECTED THRESHING DRUM. DRUM HAS DENTS ON LHS ON THE 3 LEDGES FOR THE BEATER BARS. ONE LEDGE IS STRONGLY CURVED AND THE BAR IS BENT. MOVED THRESHING DRUM OUTSIDE SHOP AND USING PRESSURE AIR STRONGLY CLEANED DRUM AND LEDGES FROM DUST AND DEBRIS. MOVED DRUM INTO SHOP, REMOVED BEATER BAR AND V-PLATE FROM DRUM, BROUGHT TORCH, HEATED DAMAGED LEDGE AND STRAIGHTENED CURVED PLACE. CLEANED/SANDED REPAIRED PLACE AND INSTALLED BEATER BAR AND V-PLATE WITH RED THREAD LOCKER. CLEANED DRUM SHAFTS FROM RUST.

PRECONCAVE PLATE IS DAMAGED/BENT. PARTS DEPARTMENT DOES NOT HAVE THIS PART IN STOCK. USING VARIOS DEVICES STRAIGHTENED IT. WHILE WAS WAITING FOR THE ORDERED PRECONCAVE TO BE DELIVERED, PREPARED THE REMOVED PARTS AND COMBINE FOR ASSEMBLY. REPLACED AND GREASED THRESHING DRUM BEARINGS. INSTALLED PRECONCAVE, CONNECTED AND TESTED. INSTALLED APS

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	780 TT	1690		

DRUM WITH NEW BEARINGS. INSTALLED THRESHING DRUM WITH NEW BEARINGS. INSTALLED PERVIOUSLY REMOVED PARTS ETC. INSTALLED AND CONNECTED FEEDERHOUSE. INSTALLED BELTS AND CHAINS, TIGHTENED THEM. PERFORMED CONCAVE ADJUSTMENT - ADJIUSTED ALL CONNECTING RODS AND ALSO HAD TO ADJUST RHS PLATE BECAUSE IT WAS IMPOSSIBLE TO ADJUST FRONT OF CONCAVE. AFTER ADJUSTING THE CONCAVE CHECKED IT AGAIN AND ADJUSTED CONCAVE POSITION SENSOR. INSTALLED PERVIOUSLY REMOVED SHIELDS AND COVERS. CREATED SERVICE REPORT. CLEANED WORK AREA.

ADDITIONAL DESCRIPTION:

REPLACE WORN OUT PRECONCAVE FRAME AND WORN/DAMAGED MAIN CONCAVE

SBLX0023	CONCAVE	RETAIL	3750.00	
		1	3595.00	3595.00
2130510	SUNNYBROOK SMALL GRAIN BOX CONCAVE			
	BEARING SP	1	424.64	424.64
2330940	BEARING SPHERICAL ROLLER			
	BOLT HEXAG	1	11.72	11.72
2373820	BOLT HEXAGONAL			
	BOLT HEXAG	6	.89	5.34
2373830	BOLT HEXAGONAL			
	BOLT HEXAG	6	1.40	8.40
2391230	BOLT HEXAGONAL			
	BEARING SP	1	329.11	329.11
2393880	BEARING SPHERICAL ROLLER			
	WASHER, CO	6	.32	1.92
2393941	WASHER, CONTACT			
	WASHER, CO	6	.97	5.82
	WASHER, CONTACT			

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002291	COMBINE 780 TT	2360 1690	C7900435		
3557020	BEARING UN			1 328.35	328.35
	BEARING UNIT				
3557030	BEARING UN			1 717.61	717.61
	BEARING UNIT				
6103380	LOCKING PL			1 8.07	8.07
	LOCKING PLATE				
6696400	LOCKING PL			1 10.73	10.73
	LOCKING PLATE				
7772022	PRE-CONCAV			1 N 5251.05	5251.05
	PRE-CONCAVE FRAME				
7772473-1	STRAP			2 104.94	209.88
				PARTS	10907.64
				LABOR	7160.00
10300000				SEGMENT TOTAL==>	18067.64

SEGMENT#10 S 190 NA	03/18/26 03/20/26		
#26 STATIONARY KNIVES			
<u>CORRECTION:</u>			
REMOVED ROUND ROD. REPLACED 3 BROKEN STATIONARY KNIVES.			
INSTALLED ROD AND CLEANED WORK AREA.			
<u>ADDITIONAL DESCRIPTION:</u>			
REPLACE 3 BROKEN STATIONARY KNIVES			
7376000	COUNTER KN	3	22.76
	COUNTER KNIFE		
			PARTS 68.28
			LABOR 71.60
10300000			SEGMENT TOTAL==> 139.88

SEGMENT#11 S 190 NA	03/18/26 03/18/26		
#27 CHOPPER KNIVES			

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	780 TT	1690			

CORRECTION:

REMOVED CHOPPER DOOR. REPLACED WORN CHOPPER KNIVES AND
 INSTALLED NEW LOCK NUTS. INSTALLED CHOPPER DOOR AND CLEANED
 WORK AREA.

ADDITIONAL DESCRIPTION:

REPLACE WORN CHOPPER KNIVES AND INSTALL NEW LOCK NUTS					
2380060	NUT SECURI	54	2.12		114.48
	NUT SECURING				
5538602	FREE-SWING	108	40.98		4425.84
	FREE-SWINGING KNIFE				
			PARTS		4540.32
			LABOR		537.00
10300000			SEGMENT TOTAL==>		5077.32

SEGMENT#12 S 190 NA 03/18/26 03/31/26

#29 FINAL RUN UP

CORRECTION:

MOVED MACHINE IN YARD AND PERFORMED FINAL RUN UP AFTER ALL
 REPAIRS ARE COMPLETED. TESTED, TEACHED AND LEARNED MACHINE.
 NO ACTIVE CODES. CLEANED WORK BAY. CREATED SERVICE REPORTS.
 PARKED MACHINE IN YARD.

ADDITIONAL DESCRIPTION:

PERFORM FINAL RUN UP AFTER ALL REPAIRS ARE COMPLETED					
			LABOR		358.00
10300000			SEGMENT TOTAL==>		358.00

***** WORK ORDER TOTALS *****

PARTS 21520.75

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	780 TT	1690			

LABOR	11268.05
SHOP SUPPLIES	300.00
DISCOUNT	1721.66-
SUB TOTAL==>	31367.14
GST 5%	1654.45
IN HOUSE CHARGE	33021.59

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