



Lloydminster
 Hwy 16 West & Range Road 21
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North Battleford
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 Ph: 306-445-8010 F: 306-445-8011

Vegreville
 14426 Hwy 16 Service Road
 Box 310, T9C 1R3
 Ph: 780-632-3246 F: 780-632-3247

Ship To: JIM TKATCHUK
 2732 ENG HRS
 1753 SEP HRS

Invoice To: TKATCHUK, JAMES
 RR #1
 MAYFAIR SK SOM 1S0

Branch N. BATTLEFORD		
Date 05/13/26	Time 08:58:49 (O)	Page 01
Account No TKATC001	Phone No 3064459851	Inv No W03655
Ship Via INSP 404940526	Purchase Order	
Tax ID No	887067502	
		Salesperson 222

SERVICE PRELIMINARY

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
001967	2732	C7900623		
COMBINE 780 TT	1753			
SEGMENT# 1 S 190 NA 03/30/26 04/14/26				
#0 VALVE ADJUSTMENT				
<u>CORRECTION:</u>				
FOLLOWING WEBTIC PERFORMED VALVE ADJUSTMENT				
<u>ADDITIONAL DESCRIPTION:</u>				
PERFORM VALVE ADJUSTMENT				
10300000			LABOR	537.00
			SEGMENT TOTAL==>	537.00

SEGMENT# 2 S 190 NA 03/30/26 03/30/26
 #11 TRACK ALIGNMENT BOLTS/BUSHINGS
CAUSE:
 INNER AND OUTER TRACK ALIGNMENT BOLTS BROKEN OFF IN HOUSING
CORRECTION:
 REMOVED RHS TRACK OUTER BOLT, LOCK PLATE AND SPACER RING.
 STRAIGHTENED BENT LOCK PLATE, WELDED CRACKS ON BOTH SIDE
 AND SANDED. REMOVED LOOSE RH OUTER TRACK ALIGNMENT BOLT -
 THE BOLT IS BROKEN. USING LH DRILL, RH DRILL AND DAMAGED
 BOLT EXTRACTOR REMOVED BROKEN BOLT.
 REMOVED RHS TRACK INNER BOLT, LOCK PLATE AND SPACER RING.
 STRAIGHTENED BENT LOCK PLATE. REMOVED LOOSE INNER TRACK
 ALIGNMENT BOLT - THE BOLT IS BROKEN.USING LH DRILL, RH
 DRILL AND DAMAGED BOLT EXTRACTOR REMOVED BROKEN BOLT.
 INSTALLED AND TIGHTENED BOTH NEW ALINMENT BOLTS AND
 INSTALLED BOLTS, LOCK PLATES AND SPACER RINGS ON BOTH SIDE.
 CHECKED TRACK DAMPENING CYLINDER BUSHING - OK.
ADDITIONAL DESCRIPTION:
 DOUBLE CHECK TRACK DAMPENING CYLINDER BUSHINGS
 TIGHTEN LOOSE RH INNER AND OUTER TRACK ALIGNMENT BOLTS

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SERVICE PRELIMINARY

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001967	COMBINE 780 TT	2732 1753	C7900623		
4769050	SOCKET HEA SOCKET HEAD SCREW			2 S 75.39	150.78
				PARTS	150.78
				LABOR	537.00
10300000				SEGMENT TOTAL==>	687.78

SEGMENT# 3 S 190 NA 03/30/26 03/30/26

#12 MAIN BELT

CORRECTION:

INSPECTED FREYED/WORN THRESHING MAIN DRIVE BELT. REMOVED SHIELDS, BELTS, TENSIONERS PULLEYS AND GUARDS WHICH MUST BE REMOVED FOR REPLACEMENT MAIN BELT. REPLACED THRESHING MAIN DRIVE BELT. INSTALLED PERVIOUSLY REMOVED PARTS AND SHIELDS, INSTALLED BELTS AND PERFORMED THEIR ADJUSTMENT. CLEANED WORK AREA.

ADDITIONAL DESCRIPTION:

REPLACE FREYED/WORN THRESHING MAIN DRIVE BELT
 ****INSPECT BELT BEFORE REPLACING AND REPORT FINDINGS TO CHUCK****

6297831	POWER BAND POWER BAND BELT			1 S 997.04	997.04
				PARTS	997.04
				LABOR	1253.00
10300000				SEGMENT TOTAL==>	2250.04

SEGMENT# 4 S 190 NA 03/30/26 03/30/26

#13 1ST STAGE ROTOR DRIVE BELT

CORRECTION:

LOOSENED AND REMOVED ROTOR V/S DRIVE BELT AS WELL AS THRESHING V/S DRIVE BELT.

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SERVICE PRELIMINARY

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001967	COMBINE	2732	C7900623	
	780 TT	1753		
SPLIT BOTH DOG BONE SUPPORT ARMS. LOOSENED AND REMOVED FAN V/S DRIVE BELT AS WELL AS 1ST STAGE FAN DRIVE BELT. LOOSENED AND REPLACED WORN LONG ROTOR DRIVE BELT BEHIND FUEL TANK. ASSEMBLED EVERYTHING BACK TOGETHER IN REVERSE ORDER. <u>ADDITIONAL DESCRIPTION:</u> REPLACE WORN LONG ROTOR DRIVE BELT BEHIND FUEL TANK, THE BACKING IS GONE OFF THE BELT				
2361720	NUT HEXAGO		1	.76
	NUT HEXAGONAL			.76
6658650	V-BELT		1	1031.71
				PARTS 1032.47
				LABOR 716.00
10300000			SEGMENT TOTAL==>	1748.47

SEGMENT# 5 S 190 NA 03/30/26 03/30/26

#14 1ST STAGE SIEVE DRIVE PULLEY

CORRECTION:

REMOVED 1ST AND 2ND STAGE CHOPPER DRIVE BELTS FROM CHOPPER
 PULLEY. REMOVED 1ST AND 2ND STAGE SIEVE DRIVE TENSIONER
 PULLEY AND BELTS. INSTALLED LIFTING DEVICE ON MAIN GEARBOX
 PULLEY AND SIEVE PULLEY. REMOVED BOLTS FROM SIEVE/CHOPPER
 PULLEYS SUPPORT AND REMOVED PULLEYS ASSEMBLY FROM MACHINE.
 REMOVED BOTH PULLEYS FROM SUPPORT SHAFT. CLEANED PULLEYS
 FROM DIRT AND CLEANED SHAFT FROM RUST. REMOVED WORN
 BEARINGS FROM SIEVE DRIVE PULLEY, GREASED AND INSTALLED NEW
 BEARINGS WITH LOTS OF GREASE BETWEEN BEARINGS AND INSTALLED
 PULLEY ON THE SHAFT. REMOVED WORN BEARINGS FROM CHOPPER
 DRIVE PULLEY, GREASED AND INSTALLED NEW BEARINGS WITH LOTS

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SERVICE PRELIMINARY

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001967	COMBINE 780 TT	2732 C7900623 1753		
OF GREASE BETWEEN BEARINGS AND INSTALLED PULLEY ON THE SHAFT. USING LIFTING DEVICE RAISED PULLEYS WITH SUPPORT AND INSTALLED SUPPORT ON MACHINE. INSTALLED PERVIOUSLY REMOVED PARTS AND BELTS. TIGHTENED BELTS. CLEANED WORK AREA. CREATED SERVICE REPORT.				
<u>ADDITIONAL DESCRIPTION:</u>				
REPLACE WORN BEARINGS IN 1ST STAGE SIEVE DRIVE PULLEY				
2157240	BEARING GR		1 38.90	38.90
	BEARING GRVD. BALL			
2161010	BEARING GR		2 46.75	93.50
	BEARING GRVD. BALL			
2363180	CIRCLIP		1 3.05	3.05
2442850	BEARING GR		1 39.66	39.66
	BEARING GRVD. BALL			
			PARTS	175.11
			LABOR	1163.50
10300000			SEGMENT TOTAL==>	1338.61

SEGMENT# 6 S 190 NA 03/30/26 03/30/26

#16 UNLOAD AUGER DRIVE CHAIN

CORRECTION:

INSPECTED UNLOAD AUGER DRIVE CHAN. CHAIN HAS TWO CHAIN CONNECTING LINKS WITH MISSING LINK SPRING LOCKERS. REMOVED BENT LINKS AND INSTALLED TWO NEW CHAIN CONNECTOR LINKS WITH COTTER PINS. REPLACED WORN OUT WEAR BLOCK AND TENSIONED UNLOAD AUGER DRIVE CHAIN.

ADDITIONAL DESCRIPTION:

INSTALL MISSING COTTER PINS IN CONNECTING LINK
 REPLACE WORN OUT WEAR BLOCK AND TENSION CHAIN
 7349391-1 TENSIONING BLOC

1 4.46 4.46
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001967	COMBINE 780 TT	2732 1753	C7900623		
7858690	CONNECTING CONNECTING LINK			2 54.85	109.70
				PARTS	114.16
				LABOR	134.25
10300000				SEGMENT TOTAL==>	248.41

SEGMENT# 7 S 190 NA	03/30/26 04/16/26				
#19 HYDRAULIC OIL LEAK					
<u>CORRECTION:</u>					
INSPECTED FRONT AXLE. DIAGNOSED SMALL OIL LEAK ON THE STEEL LINES. TIGHTENED HYDRAULIC OIL LINES AND HOSES.					
<u>ADDITIONAL DESCRIPTION:</u>					
DIAGNOSE AND REPAIR HYDRAULIC OIL LEAK ON FRONT AXLE					
****REPORT FINDINGS TO CHUCK BEFORE REPAIRING****					
				LABOR	179.00
10300000				SEGMENT TOTAL==>	179.00

SEGMENT# 8 S 190 NA	03/30/26 03/30/26				
#22 FEEDERHOUSE					
<u>CORRECTION:</u>					
-REPLACED WORN TOP SHAFT SPROCKETS AND BEARINGS					
-REPLACED WORN FEEDERCHAIN					
-REPLACED CRACKED DUST EXTRACTOR FAN BELT AND TIGHTENED IT.					
-PERFORMED WORKS FOR REMOVING LOWRER GUIDE ROLLER					
(DISCONNECTED HYD HOSES, CYLINDERS FROM FEEDERHOUSE, REMOVED RESTS AND THREADED BOLTS FROM SUPPORTING ARM) AND REMOVED LOWER GUIDE ROLLER. REMOVED LHS SUPPORTIND ARM, REPLACED BEARING AND INSTALLED ARM ON LOWER GUIDE ROLLER. RHS SUPPORTING ARM CAN'T BE REMOVED BECAUSE SHAFT IS WORN AND ON THE SHAFT UNDER BEARING FORMED MUSHROOM. USING					

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	780 TT	1753			

DIFFERENT GRINDERS CUT OFF MUSHROOM AND USING BEARING PULLER HAD A HARD TIME REMOVING SUPPORTING ARM. BECAUSE ROLLER SHAFT IS WORN ROLLER HAS TO BE REPAIRED. REMOVED PERVIOUSLY INSTALLED LHS SUPPORTING ARM FROM DAMAGED ROLLER. BROUGHT ANOTHER REPAIRED LOWER GUIDE ROLLER, REPLACED WORN BEARINGS AND INSTALLED ON LOWER GUIDE ROLLER. INSTALLED ROLLER INTO FEEDER HOUSE AND INSTALLED PERVIOUSLY REMOVED PARTS AND CONNECTED HYDRAULIC HOSES TO CHAIN TENSIONERS. REPLACED DAMAGED BOLTS AND INSTALLED FEEDERHOUSE FRONT SHIELDS. CLEANED WORK AREA AND CREATED SERVICE REPORT.

ADDITIONAL DESCRIPTION:

REPLACE WORN TOP SHAFT SPROCKETS AND BEARINGS
 REPLACE WORN FEEDERCHAIN****INSPECT CHAIN BEFORE REPLACING***

REPLACE BEARINGS ON LOWER GUIDE ROLLER

FEEDROLLER	SWING ROLLER	1	400.00	400.00
1015450	GIB-HEAD K	4	17.82	71.28
2146300	GIB-HEAD KEY			
	BEARING GR	2 S	41.44	82.88
	BEARING GRVD.BALL			
2164290	TENSION BE	1	160.79	160.79
	TENSION BEARING			
2351630	CIRCLIP	1	1.33	1.33
2383890	BEARING LO	2	124.10	248.20
	BEARING LOCK COLLAR			
5322420	CONVEYOR C	1	3673.91	3673.91
	CONVEYOR CHAIN			
6303510	SPROCKET	4	298.81	1195.24
6659992	V-BELT	1	41.57	41.57

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SERVICE PRELIMINARY

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001967	COMBINE	2732	C7900623		
	780 TT	1753			
					PARTS 5875.20
					LABOR 2148.00
10300000					SEGMENT TOTAL==> 8023.20

SEGMENT#	S	190	NA	03/30/26	03/30/26		
#25	APS	DRUM					
<u>CORRECTION:</u>							
REPLACED 6 BROKEN APS CAPS. STRAIGHTENED 5 BENT APS CAP MOUNTS.							
<u>ADDITIONAL DESCRIPTION:</u>							
REPLACE 3 BROKEN APS CAPS							
2349530				BOLT COACH	6	.90	5.40
29419980				CAP	RETAIL	18.39	
					6	18.33	109.95
						PARTS	115.35
						LABOR	71.60
10300000						SEGMENT TOTAL==>	186.95

SEGMENT#	S	190	NA	03/30/26	03/30/26		
#26	CONCAVE	/CONCAVE	FRAME				
<u>CORRECTION:</u>							
FOUND MACHINE IN YARD AND MOVED INTO SHOP.							
PERFORMED WORKS FOR REPLACING THRESHING							
PRECONCAVE/CONCAVE: REMOVED FEEDERHOUSE DRIVE BELT,							
DISCONNECTED FEEDERHOUSE, USING FORKLIFT REMOVED IT FROM							
MACHINE AND INSTALLED IT ON THE STANDS. REMOVED SHIELDS,							
REMOVED 1ST STAGE SIEVE DRIVE BELT, DISCONNECTED AND REMOVED							
RETURN ELEVATOR. REMOVED DRUM INSPECTION COVER, STONE							
TRAP, PRECONCAVE SEGMENTS, DISHAWNER PLATES AND STEP							
FLOORS. REMOVED THRESHING DRUM, APS DRUM, AND IMPELLER							

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001967	COMBINE	2732	C7900623	
	780 TT	1753		

DRIVE BELTS. REMOVED THRESHING DRUM PULLEY, TWO-SPEED GEARBOX AND APS DRUM PULLEY. REMOVED THRESHING DRUM BEARINGS AND USING FORKLIFT REMOVED THRESHING DRUM FROM MACHINE. REMOVED APS DRUM BEARINGS AND REMOVED APS DRUM. DISCONNECTED AND REMOVED PRE-CONCAVE FRAME AND CONCAVE. INSPECTED PRE-CONCAVE FRAME. IT IS DAMAGED, BENT AND NEED TO BE REPLACED. INSPECTED CONCAVE. IT HAS ONE REPLACEABLE SEGMENT IS BROKEN, THREE CONCAVE WIRES ARE BROKEN BUT CONCAVE IS REPARABLE. REMOVED DAMAGED SEGMENT FROM CONCAVE AND INSTALLED NEW ONE WITH NEW BOLTS , NUTS AND RED THREAD LOCKER. CUT OFF BROKEN WIRES FROM CONCAVE. PREPARED CONCAVE FROM REPAIR. MADE THREE RODS OF THE REQUIRED LENGTH OF THE APPROPRIATE DIAMETER AND INSTALLED INTO CONCAVE. BROUGHT WELDING MACHINE, WELDED RODS TO CONCAVE FRAME AND RETURNED WELDING MACHINE. INSTALLED CONCAVE INTO MACHINE. INSTALLED NEW PRECONCAVE INTO MACHINE, CONNECTED IT AND TESTED THRESHING CONCAVE. RETURNED NEW CONCAVE TO PARTS. INSTALLED THRESHING DRUM WITH NEW BEARING INTO MACHINE, ADJUSTED DRUM, LOCKED BEARINGS AND INSTALLED TWO-SPEED GEARBOX AND PULLEY. INSTALLED APS DRUM WITH NEW BEARINGS AND DRIVE PULLEY. INSTALLED AND TIGHTENED PERVIOUSLY REMOVED BELTS. INSPECTED UNDERBODY CONCAVE CROSS LINKAGE THAT HAS BEEN WELDED-OK AND PERFORMED ADJUSTMENT. PERFORMED CONCAVE ADJUSTMENT AND CONCAVE POSITION SENSOR. INSTALLED PERVIOUSLY REMOVED PARTS AND COVERS. INSTALLED FEEDERHOUSE ON MACHINE, CONNECTED IT, INSTALLED DRIVE BELTS AND TIGHTENED THEM. CLEANED WORK AREA. CREATED SERVICE REPORT.

ADDITIONAL DESCRIPTION:

REPLACE WORN PRECONCAVE FRAME***DOUBLE CHECK***

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REPLACE DAMAGED CONCAVE INSPECT UNDERBODY CONCAVE CROSS LINKAGE THAT HAS BEEN WELDED TO SEE IF IT WILL ADJUST PROPERLY ADJUST CONCAVE AND POSITION SENSOR				
SBLX0025	INSERT		1 130.00	130.00
	INSERT, CHEVRON SM GRAIN WIDE BODY, LEXI			
0030520	LOCK WIRE		1 .90	.90
2130510	BEARING SP		1 415.73	415.73
	BEARING SPHERICAL ROLLER			
2349530	BOLT COACH		2 .90	1.80
2373830	BOLT HEXAG		6 1.41	8.46
	BOLT HEXAGONAL			
2391230	BEARING SP		1 322.21	322.21
	BEARING SPHERICAL ROLLER			
2393880	WASHER, CO		6 .41	2.46
	WASHER, CONTACT			
3557020	BEARING UN		1 S 321.46	321.46
	BEARING UNIT			
3557030	BEARING UN		1 N 702.56	702.56
	BEARING UNIT			
6103380	LOCKING PL		1 7.90	7.90
	LOCKING PLATE			
6696390	NUT SLOTTED		1 38.39	38.39
	NUT SLOTTED			
6696400	LOCKING PL		1 10.51	10.51
	LOCKING PLATE			
7772022	PRE-CONCAV		1 N 5140.88	5140.88
	PRE-CONCAVE FRAME			
			PARTS	7103.26
			LABOR	7160.00

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	780 TT	1753				
10300000				SEGMENT TOTAL==>		14263.26

SEGMENT#11 S 190 NA 03/30/26 04/10/26

#29 RETURNS ELEVATOR CHAIN

CORRECTION:

TENSIONED RETURNS ELEVATOR CHAIN AND RETURN AUGER DRIVE CHAIN

ADDITIONAL DESCRIPTION:

TENSION RETURNS ELEVATOR CHAIN

				LABOR	53.70
10300000				SEGMENT TOTAL==>	53.70

SEGMENT#12 S 190 NA 03/30/26 03/30/26

#32 SIEVE DRIVE ROCKER ARM

CORRECTION:

LOOSENED TENSION AND REMOVED 1ST, 2ND AND 3RD STAGE SIEVE DRIVE BELTS. MARKED TRUST ROD POSITION ON THE BEARING AND REMOVED ROD FROM MACHINE. PRESSED OUT MEGU BUSHING WITH PIECE OF TRUNION AND PRESSED IN NEW MEGU BUSHING IN THRUST ROD. REMOVED BOLTS FROM SWING ARM, REMOVED REINFORCE BAR AND TRIED TO REMOVE WING ARM FROM BEARING SUPPORT WITH DIFFERENT TOOLS AND PRY BARS.. MEGU BUSHING IS STUCK ON THE SUPPORT THAT'S WHY REMOVED SWING ARM WITH SUPPORT. REPAIRED SCRATHES AND DENTS ON SWING ARM (ON SIDE TO TRUNION).REPLACED MEGU BUSHING IN SWING ARM. REPLACED BROKEN TRUNION ON LH SIDE, INSTALLED SWING ARM WITH BEARING SUPPORT AND CONNECTED. INSTALLED PERVIOUSLY REMOVED PARTS. INSTALLED THRUST ROD, COMPARED WITH RH SIDE AND CHECKED THE TIMING WITH THE EMPLOYEES AGAIN. INSTALLED AND TIGHTENED PREVIOUSLY REMOVED BELTS. INSTALLED PARTS. CLEANED WORK

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Ship To: JIM TKATCHUK
 2732 ENG HRS
 1753 SEP HRS

Invoice To: TKATCHUK, JAMES
 RR #1
 MAYFAIR SK SOM 1S0

Branch N. BATTLEFORD		
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Ship Via INSP 404940526	Purchase Order	
Tax ID No	887067502	
		Salesperson 222

SERVICE PRELIMINARY

STK#/FLEET#	COMBINE	HRS	PIN/EIN	WARRANTY DATE	HRS
001967	COMBINE 780 TT	2732 1753	C7900623		
AREA. CREATED SERVICE REPORT.					
<u>ADDITIONAL DESCRIPTION:</u>					
REPLACE BROKEN TRUNION ON LH SIDE					
18032630	MEGU BUSHI			2	221.32 442.64
	MEGU BUSHING				
6474300	BUSHING ME			1	145.47 145.47
	BUSHING MEGU				
7578140	TRUNNION			1 N	442.84 442.84
					PARTS 1030.95
					LABOR 1133.07
10300000				SEGMENT TOTAL==>	2164.02

SEGMENT#	S	175	NA	03/30/26	03/30/26		
#33							
<u>COMPLAINT:</u>							
BROKEN LH SIDE RETURN PAN ARM							
<u>CAUSE:</u>							
MATERIAL FATIGUE							
<u>CORRECTION:</u>							
REMOVED BROKEN LH SIDE RETURN PAN ARM.							
INSTALLED NEW LH SIDE RETURN PAN ARM							
<u>ADDITIONAL DESCRIPTION:</u>							
REPLACE BROKEN LH SIDE RETURN PAN ARM							
5525860						1 N	143.73 143.73
							PARTS 143.73
							LABOR 179.00
10300000						SEGMENT TOTAL==>	322.73

SEGMENT#	S	175	NA	03/30/26	03/30/26
#34					

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SERVICE PRELIMINARY

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001967	COMBINE 780 TT	2732 C7900623 1753		
<u>CORRECTION:</u> TOOK APART REAR END TO GET TO TOP SIEVES. REPLACED DAMAGED LH TOP SIEVE CLEANED THREAD ON THE PLATE WERE TOP SIEVE MOTOR ARE MOUNTED.				
<u>ADDITIONAL DESCRIPTION:</u> REPLACE DAMAGED LH TOP SIEVE				
7564470	FROGMOUTHS		1 3599.56	3599.56
	FROGMOUTHSIEVE			
			PARTS	3599.56
			LABOR	358.00
10300000			SEGMENT TOTAL==>	3957.56

SEGMENT#15 S 190 NA 03/30/26 03/30/26
 #39 CLEAN GRAIN ELEVATOR CHAIN & SPROCKETS

CORRECTION:
 REMOVED GRAIN QUALITY MEASURING SENSOR (SHELL LOWER IS BROKEN IN HALF) AND REMOVED CLEAN GRAIN ELEVATOR COVER.
 REMOVED FILLING AUGER DRIVE CHAIN, LOOSENED CLEAN GRAIN ELEVATOR CHAIN TENSION, DISCONNECTED AND REMOVED ELEVATOR CHAIN FROM MACHINE. OPENED GRAIN AUGER COVER AND INSPECTED AUGER. AUGER SHOWS WEAR BUT IS NOT WORN OUT.
 BROUGHT TORCH, HEATED AND REMOVED LOWER ELEVATOR BEARING. LOWER SPROCKET IS STUCK ON THE SHAFT. HEATED SPROCKET AND USING BEARING PULLER AND HEAVY HAMMER REMOVED WORN SPROCKET. CLEANED SHAFT, INSTALLED NEW SPROCKET, INSTALLED COVER, NEW BEARING WITH NEW METAL FLANGES. ADJUSTED SPROCKET ON SHAFT AND LOCKED SPROCKET AND BEARING.
 DISASSEMBLED CLEAN GRAIN ELEVATOR HEAD: REMOVED DRIVE SPROCKET, REMOVED TIGHTENING PLATES WITH BEARINGS AND

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001967	COMBINE	2732	C7900623		
	780 TT	1753			

REPLACED BEARINGS.REMOVED OUTER SIDE SEALING PLATE, GUIDE PLATE AND SEALED PLATE. UPPER GRAIN ELEVATOR CHAIN SPROCKET STUCKED ON THE SHAFT. USING TORCH CUT OFF SHAFT AND REMOVED PIECES OF SHAFT FROM ELEVATOR HOUSING. REMOVED SPROCKET FROM SHAFT AND REMOVED SPROCKET PARALLEL KEY. INSTALLED NEW SHAFT WITH NEW SPROCKET INTO HOUSING. INSTALLED SEALED PLATE, GUIDE PLATE AND SEALED PLATE. INSTALLED TIGHTENING PLATE WIT NEW BEARINGS, INSTALLED DRIVE SPROCKET AND KEY, ADJUSTED SHAFT AND LOCKED BEARING. ADJUSTED CHAIN SPROCKET ON THE SHAFT AND LOCKRED IT. INSTALLED NEW CLEAN GRAIN ELEVATOR CHAIN. INSTALLED PERVIOUSLY REMOVED PARTS. CLEANED WORK AREA. CREATED SERVICE REPORT.

ADDITIONAL DESCRIPTION:

REPLACE WORN CLEAN GRAIN ELEVATOR CHAIN AND SPROCKETS
 INSTALL MISSING BOLT INSIDE OF GRAIN TANK

2163300	BEARING LO	1		124.96	124.96
	BEARING LOCK COLLAR				
2365520	THREADED P	4		.97	3.88
	THREADED PIN				
5602140	METAL FLAN	2		16.14	32.28
	METAL FLANGE				
6000732	SPROCKET	2 S		254.97	509.94
6011980	CONVEYOR C	1 S		2548.83	2548.83
	CONVEYOR CHAIN				
6104480	BEARING LO	2		35.35	70.70
	BEARING LOCK COLLAR				
7952602	SHAFT	1 S		536.96	536.96
	PARTS				3827.55
	LABOR				1521.50
10300000	SEGMENT TOTAL==>				5349.05

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001967	COMBINE 780 TT	2732 1753	C7900623	03/30/26 03/30/26	
SEGMENT#16 S 175 NA					
#40 BUBBLE UP AUGER					
<u>COMPLAINT:</u>					
BUBBLE UP AUGER WORN OUT.					
<u>CAUSE:</u>					
NORMAL WEAR					
<u>CORRECTION:</u>					
UNBOLTED BUBBLE UP AUGER FROM THE GEARBOX DRIVE SHAFT.					
UNBOLTED AND PULLED OUT BUBBLE UP AUGER TOP BEARING.					
UNBOLTED BOTH SHOCK CYLINDERS.					
UNBOLTED AND PULLED OUT BUBBLE UP AUGER HOUSING.					
PULLED OUT WORN BUBBLE UP AUGER AND CARRIED DOWN.					
CLEANED GRAIN AND BUILD UP SOIL.					
INSTALLED NEW BUBBLE UP AUGER AND TOP BEARING.					
ASSEMBLED EVERYTHING BACK TOGETHER IN REVERSE ORDER					
<u>ADDITIONAL DESCRIPTION:</u>					
2163290	BEARING LO	1		104.56	104.56
	BEARING LOCK COLLAR				
7952064	FILLER AUG	1		3149.87	3149.87
	FILLER AUGER				
				PARTS	3254.43
				LABOR	626.50
10300000				SEGMENT TOTAL==>	3880.93

SEGMENT#17 S 190 NA 03/30/26 04/17/26

#41 FINAL RUN UP

CORRECTION:

MOVED MACHINE IN YARD AND PERFORMED FINAL RUN UP AFTER ALL

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001967	COMBINE	2732 C7900623		
	780 TT	1753		

REPAIRS ARE COMPLETED. LEARNED AND TESTED MACHINE. NO ACTIVE CODES. PARKED MACHINE IN WASH LINE. CLEANED WORK BAY. CREATED SERVICE REPORTS.

ADDITIONAL DESCRIPTION:

PERFORM FINAL RUN UP AFTER ALL REPAIRS ARE COMPLETED

LABOR	358.00
10300000	
SEGMENT TOTAL==>	358.00

***** WORK ORDER TOTALS *****

PARTS	27419.59
LABOR	18129.12
DISCOUNT	2193.56-
SUB TOTAL==>	43355.15
GST 5%	2277.47
IN HOUSE CHARGE	45632.62

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