



ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

BALZAC
260180 Writing Creek Crescent
Rocky View County, AB T4A 0M9
Tel: (403) 513-7000
Fax: (403) 532-4706
Toll Free: 1-855-763-1427

INVOICE

Ship to:

CS- MONUMENT FARMS
** SERVICE ADVICE PIP C0224H **
DARREN (403) 325-0056

Invoice to:

MONUMENT FARMS LTD.
PO BOX 2521
STRATHMORE AB P1P 1A0

Branch		
BALZAC		*REPRINT*
Date	Time	Page
09/18/25	22:02:15 (B)	01
Account No.	Phone No.	Reference No.
MONUM001	4039014648	W72968
Ship Via	Purchase Order	
	SERVICE ADVICE	
	G.S.T. No.	
	79759 4660 RT0001	
Credit Card No.	Salesperson	
	R79	

Description of Work and Parts

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold - - - -
162886	COMBINE	905	HAJF9N4LCMG247385			
	9250	676	YMG247385			

** Need a quick update on your Parts, Service or Sales Status?
Text messaging is now available with RME!
Please text your local branch main phone number. **

SEGMENT# 1 C 02962 NA 08/30/25 08/30/25

TRANSMISSION ISSUES

COMPLAINT:

NO DRIVE

CAUSE:

August 30, 2025

02962

- Pulled the combine off the truck.
 - Brought the combine into the shop for repair.
- Input shaft failure. Incorrect machining on the transmission housing assembly
CP- 48163579 (Service Advice)

CORRECTION:

08/30/25 (05927)

-helped move combine

August 30, 2026

02962

- Rigged the machine and pulled it off the truck with another tech.
 - Dropped the header, labeled it and put it in the service row.
 - Pulled the machine around the building and into the shop for repair.
- 30-08-2025 (06107)
- Did JHA.

CONTINUED ON PAGE 02

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- Brought unit into the shop.
- Removed the fan gage.
- Remove left traction shaft.
- Remove right traction shaft.
- Drain transmission oil.
- Disconnect and cap the brake lines on both sides.
- Clean a lot of debris from the top of the transmission.
- Disconnected all electrical plugs from the transmission.
- Remove the motor on the side.
- Remove the four bolts holding the transmission.
- Lower transmission to the ground.

01-09-2025 (06107)

- Did JHA.
- Raised the combine to get the transmission out.
- Removed the transmission from under the combine.
- Wash off the dirt build up on the transmission.
- Remove the electrical motor on the top cover.
- Remove the top cover.
- Do a leak down test on the left and right service brake.
- Did a leak down test on the left and right park brake.

Sept 5, 2025 (00861)

- Disassemble transmission
- Remove Shift motor
- Remove shift position sensor
- Remove brake supply tube
- Remove LH brake assembly
- Remove RH brake assembly
- Remove top cover from trans
- Loosen differential locking nut
- Remove differential bearing end caps and housing assembly

CONTINUED ON PAGE 03

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on LH/RH sides

- Lift the diff assembly out of the trans housing
 - Remove diff oil baffle
 - Remove driven shaft bearing covers
 - Remove driven shaft assembly
 - Remove input shaft bearing caps
 - Remove input shaft assembly
 - Remove input shaft oil baffle
 - Remove transmission suction screen
 - Inspect all components on shafts. Input shaft splines are stripped. Also all bearings on diff, driven shaft and input shaft are showing signs of wear. Order required parts to repair trans
 - Clean up the work area and put tooling away
- Sept 8, 2025 (00861)
- Gather all parts
 - Remove dowel pins from the old trans housing
 - Install dowels in the new housing
 - Heat input shaft bearings. Install new bearings on the input shaft assembly
 - Install input shaft into the new trans housing
 - Clean sealing surfaces on the input shaft bearing covers
 - Install new bearing races in the bearing covers
 - Install input shaft bearing covers
 - Set up dial indicator and check the shaft endplay. Select appropriate shims. Install bearing covers. Check shaft end play and ensure it is within spec
 - Remove input shaft bearing covers
 - Apply sealant on bearing covers
 - Install bearing covers and torque to specification

CONTINUED ON PAGE 04

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	9250	676	YMG247385			

- Install the input shaft oil baffle
 - Install internal oil tubes for the diff and brake
 - Clean up the work area and put tooling away
- Sept 9, 2025 (00861)
- Remove bearings from the driven shaft
 - Clean the driven shaft
 - Heat new bearings and install on the driven shaft
 - Clean sealing surfaces on the driven shaft bearing covers
 - Install new races in the bearing covers
 - Lift the driven shaft into the trans housing
 - Set up the dial indicator and check shaft end play
 - Remove the bearing covers
 - Remove bearing race
 - Install appropriate shims in the bearing cover
 - Install race
 - Install bearing cover on the trans
 - Check driven shaft end play and ensure it is within spec
 - Remove bearing covers
 - Apply sealant
 - Install bearing covers and torque to spec
 - Remove bearings on the differential assembly
 - Clean the differential shaft assembly
 - Heat new bearings and install on diff shaft
 - Lift the diff shaft into the trans housing
- Sept 10, 2025 (00861)
- Install new races in the diff housings
 - Apply sealant on diff housings
 - Install diff shaft bearing housings. Torque hardware to spec
 - Set specified bearing preload on the diff shaft

CONTINUED ON PAGE 05

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- Install lock nut retaining plate
- Clean sealing surfaces on both brake housings
- apply new sealant on brake housings. Install LH/RH brake housings. Torque all hardware to specification
- Clean the top cover
- Apply sealant on the top cover. Line up the shift fork and install top cover. Torque hardware to spec
- Install shift motor
- Install all trans sensors
- Install brake tubes
- Install brake sensors
- Paint the transmission housing
- Lift the transmission assembly onto the trans jack
- Jack up the combine for clearance and support on stands
- Install trans into the unit. Install and torque trans mounting hardware
- Sept 11, 2025 (00861)
- Route trans harness. Plug in all connectors. Secure the harness with cable ties
- Install all trans tubes and hoses. Install clamps
- Install LH/RH driveshafts
- Add trans oil (20L)
- Confirm all other fluid levels
- Start the unit.
- Perform brake bleeding procedure on both sides
- Take the unit to the wash bay and rinse all oil from trans
- Test machine in the yard to verify the repairs
- Install lower trans cage
- Install Lh cleaning fan cage

CONTINUED ON PAGE 06

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- Clean up the work area and put tooling away						
- Tag warranty parts and take outside						
<u>ADDITIONAL DESCRIPTION:</u>						
***** TECHNICIANS COMMENTS *****						
*						
*SERVICE ADVICE POLICY PIP C0224H						
*CASE WILL COVER SPECIFIED LISTED PARTS AND 20% LABOUR AS						
*THE UNIT IS IN IT'S 4TH YEAR SINCE WARRANTY START DATE						
*CUSTOMER IS RESPONSIBLE FOR DIFFERENCE						
*						

10263460	GASKET	4		5.53		22.12
18438	O-RING	1		8.70		8.70
24903480	BEARING, R	1		141.09		141.09
24903490	BEARING, ROLLER	1 N		328.29		328.29
47395896	SHAFT	1 N		945.09		945.09
47654660	STRAINER FILTE	1		108.09		108.09
47808578	KIT SHIMS	1		51.98		51.98
47808580	KIT SHIMS	1 N		39.43		39.43
47933182	BEARING ROLLE	1		188.90		188.90
47968251	O-RING	1		22.29		22.29
48017901	COUPLING SPLIN	1		420.22		420.22
48163579	TRANSMISSION HO	1 S		2937.97		2937.97
73344267	HY-TRAN 5G	1		154.38		154.38
84074759	BEARING, R	1		231.45		231.45
84170076	BEARING ASSY	1 N		101.11		101.11
86998145	BEARING, ROLLER	1 N		140.42		140.42
	PARTS					5841.53
	LABOR					8144.55
13000007 13900007 22720007	SEGMENT TOTAL==>					13986.08

CONTINUED ON PAGE 07

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***** WORK ORDER TOTALS *****

PARTS	5841.53
LABOR	8144.55
DISPOSAL FEE	162.89
SHOP SUPPLIES	300.00
SUB TOTAL==>	14448.97
GST 797594660	722.45
TOTAL CHARGE	15171.42

ZT0918

PAYMENT TERMS: NET 30

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