

Irwin Automotive Ltd

Hwy 2, PO Box 28

Sinclair, MB. R0M 2A0

Phone: 204-662-4524 Fax: 204-662-4584

Servicing our community for 47 years!

INVOICE**60812**GST #102532108 RT 0001
text# 204-813-9274**INVOICE**

Printed Date: 08/11/2025

Work Completed: 08/11/2025

Fiasco Farms LTD - Alan Clark

Box 119

MELITA, MB R0M 110

Cell 1 204-522-6040 Alan

2013 Canade Trailer -

Lic # : Z315H

Odometer In : 1

VIN # : 2C92322E3 E1086617

Part Description / Number	Qty	Sale	Ext	Labor Description	Ext
D39027					
Gr. C-NE8 NYL INS Lock Nut 5/16-18	24.00	0.39	9.36		
39652					
BOWMALLOW FLAT WASHER 1 / 4	48.00	0.42	20.16		
36750					
GR. 8 HEX HEAD CAP SCREW	24.00	0.51	12.24		
D39029					
75W90 Mobil Full Syn Gear Oil Sold	3.00	15.85	47.55		
by 1 Litre					
75W90FS					
brass REPAIR FITTING	2.00	18.56	37.12		
1493-6C					
Shop Supplies			74.95		

Taxes

GST	307.12
PST	429.96

Org. Estimate 0.00 Revisions 0.00 Current Estimate 0.00

Labor:	3,038.00
Parts:	3,101.38
HazMat:	2.95
SubTotal:	6,142.33
Tax:	737.08
Total:	6,879.41
Bal Due:	\$6,879.41

[Payments -]

Thank You For your Business!

Vehicle Received: 2025-07-21

Customer Number : 3031

"I hereby authorize the repair work hereinafter set forth to be done along with the necessary material and agree to the extent permitted by law, Irwin Automotive Ltd is not responsible for loss of use or damage to vehicles or articles left in vehicle in case of fire, theft, or any other cause beyond our control. An express mechanics lien hereby acknowledged on above vehicle to secure the amount of repairs thereto. Wheel Nuts are torqued to factory specifications & must be rechecked after 100 KMS. 2% monthly late fees on ALL overdue accounts.

Signature _____

Date _____

Visit us on the web: www.irwinauto.caEmail Address: dick@irwinauto.ca

Service Advisor : S. Perry Tech : R. Colin J. Cody

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2013 Cancade Trailer -
Lic # : Z315H

Odometer In : 1

VIN # : 2C92322E3 E1086617

Part Description / Number	Qty	Sale	Ext	Labor Description	Ext
RH Camshaft E1094	3.00	60.38	181.14	Safety Trailer Trailer Safety	168.00
LH Camshaft E1095	3.00	60.38	181.14	Safety Defects	
Cam kit SSCK2287	3.00	23.84	71.52	LF marker light missing (done) license plate light inoperative (done) tank drain leaking (done) all s cams seized (done) all drums past spec (done) brake pot leaking A1L(done) Parts List	
Cam support E1318AHD	3.00	36.24	108.72		
Brake pot with clevis Size: 3030 NT3030STD78TC	1.00	108.08	108.08		
16.5x7 Brake shoe XSS714515QK	6.00	78.82	472.92	s cams x6 cam kits x3 drums x6 shoes x3 brake pot x1	
16.5x7 Brake shoe <CORE> XSS714515QK	12.00	17.50	210.00		
16.5x7 Brake shoe <CORE> XSS714515QK	-12.00	17.50	-210.00	Safety repairs LF marker light missing: brought hammer and flat piece of metal, tried flattening corner, grabbed new connector light and grommet, installed connector and grommet, installed light and tested.	1,820.00
AIR BRAKE POT BN3030SB	1.00	94.11	94.11		
Brake drums SSD6722	6.00	194.40	1,166.40	license plate light inoperative: Removed old license plate light ground wire already broken off, grabbed new license plate light and connector, installed license plate light, tested and worked,	
pigtail 67050	1.00	3.29	3.29	tank drain leaking: Drained air in tank, removed drain on tank, installed new drain with sealant, tested and no leak	
CLEARANCE LIGHTS 91400	1.00	3.22	3.22		
CLEARANCE LIGHTS 45813	2.00	5.22	10.44	all s cams seized: raised axles in air, removed wheels, used Porta power on 3 out of 6 to remove drums, removed hub caps and hub locking components, removed old s cam bushings, cleaned area with flapper wheel, installed new bushings and seals, Greased s cams, pressed old anchors out for brakes, installed new anchors and new brake shoes, installed new drums, put wheels on axle, torqued wheels to 500lbs	
Wire Ends we	4.00	0.85	3.40		
grommet rubber 2.5 round light 91410	1.00	3.67	3.67	all drums past spec: ^^^^^	
GREASE FITTING 1/8" NPT 45 DEGREE 987.18.22	6.00	1.69	10.14	brake pot leaking A1L: cut clevis on brake pot, cut air lines to brake pot, removed brake pot, went to bench and measured off old brake pot, made cut on new brake pot, Installed new clevis, installed brake pot to axle, installed new brass fittings, attached air lines, tested and no leaks.	
EP Valplex Grease Valvoline 400G tube 504972	1.00	12.97	12.97		
SEAL 372-7097	6.00	70.70	424.20	Safety Repairs removed all wheels and brakes removed hubs cams and bushings installed new bushings cams and wheel seals reinstalled hubs installed new brakes and reinstalled wheels	1,050.00
small axle gasket 330-3009	6.00	6.09	36.54	Enviro Fees	2.95
BOWMALLOY LOCK WASHER 5 / 16 39726	18.00	0.15	2.70		
GR. 8 HEX HEAD CAP SCREW	18.00	0.30	5.40		

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