

Ring Power Corporation
10421 Fern Hill Drive
Riverview, FL 33578
(813) 671-3700

Ring Power Corporation, 500 World Commerce Pkwy, St Augustine, FL 32092, (904) 737-7730

INVOICE
10WU0325198

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]

34677

10WU0325198	12-31-24	017014	OLD VAC TRUCK	10	U	625	2	1
H156900	07-03-24	1A	10	10			12-31-24	8380784
UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

DIAGNOSTIC TEST ENGINE

HOOK UP LAPTOP FOR TESTING

F/R LBR	84.00 *
F/R MSC	45.00 *
SEGMENT 00 TOTAL	129.00 T

INSPECT MACHINE

PERFORM INSPECTION OF TRUCK AND VACCON UNIT MAKE
LIST OF THINGS THAT NEED TO BE REPAIRED AND OR
REPLACED ON UNIT

SEGMENT 01 TOTAL	F/R LBR	1008.00 *
		1008.00 T

REMOVE & INSTALL MANUAL/HYD PUMP GP & ATT

REMOVE FRONT MOUNT HYDRAULIC PUMP AND REINSTALL

REPAIR PROCESS COMMENTS
UNIT DEAD IN YARD, CHARGE TRUCK TO GET INTO SHOP.
ONCE IN SHOP TRY TO MOVE BOOM AND HOSE REEL OUT OF
THE WAY TO ACCESS HYDRAULIC PUMP EASIER. FOUND
HYDRAULICS INOPERABLE, TRY PUTTING IN BYPASS

CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

RING POWER CORPORATION

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UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

HYDRAULICS STILL DID NOT WORK. MANUALLY MOVE HOSE REEL OUT OF THE WAY. REMOVE HYDRAULIC PUMP FROM FRONT OF TRUCK AND REMOVE DRIVESHAFT. RECOMMEND INSTALLING NEW PUULEY DRIVE ON PUMP. IN POOR CONDITION. INSTALL NEW HYDRAULIC PUMP, NEW BELT ADJUST BELT TENSION ETC... RECONNECT HOSES ETC.. START REFILLING HYDRAULIC SYSTEM WITH OIL. NOTICED CONTINUOUS LEAK UNDER TRUCK SUCTION LINE SPLICED TOGETHER FOR SMALLER BELT DRIVEN HYDRAULIC PUMP. START TO REPLACE U-JOINTS IN PUMP SHAFT AND FOUND U-JOINT WELDED INTO SLIP YOKE. SEND DRIVESHAFT FOR REPAIR. INSTALL REPAIRED DRIVESHAFT. JUMP OFF TRUCK AGAIN TO GET RUNNING TO CHECK PUMP OPERATION, SHUT DOWN IMMEDIATELY, BLOWN HYDRAULIC HOSE ON MAIN PUMP. CLOSE ALL HYDRAULIC BALL VALVES, DISCONNECT PUMP SHAFT FROM ENGINE, REMOVE UNIT FROM SHOP AND CLEAN UP MESS FROM UNDER TRUCK, HYDRAULIC FLUID ETC...

32	3096932	CAT HYDO ADV 10 CAS	23.36	747.52
		00000		
1	622-0624	PUMP HYDROSTATIC 1N	13156.09	13156.09
		00000		
1	624-0158	HYD. FILTER FOR 62N	314.91	314.91
		00000		
1	624-0261	FILTER ELEMENT - 1N	107.08	107.08
		00000		
1	624-0272	FILTER ELEMENT 5 MN	204.84	204.84
		00000		
1	640-0020	POWERBAND 2GR/5VX5S	135.82	135.82
		00000		

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H156900 07-03-24 1A 10 10 12-31-24 8380784
UB V312LHA *1FVHG3BS4HBL5610* 02126115 46110.0

TOTAL PARTS SEG. 02 14666.26 *
1.00 F/R LBR 3780.00 *
TRK/SHUTTLE INBD 11111 1212.39
TOTAL MISC CHGS SEG. 02 1212.39 *
SEGMENT 02 TOTAL 19658.65 T

REPAIR DRIVE SHAFT

REPAIR OR REPLACE PTO SHAFT

REPAIR PROCESS COMMENTS

REMOVE PTO DRIVE SHAFT AND REPLACE WITH REBUILT

5.00 10XU386330 3-2-119 FLANGE F/R LBR 420.00 *
00000 367.29
TOTAL MISC CHGS SEG. 05 367.29 *
SEGMENT 05 TOTAL 787.29 T

REMOVE & INSTALL HYDRAULIC CYLINDERS

[REDACTED]

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REPLACE HYDRAULIC CYLINDER FOR THE VACUUM PUMP

REPAIR PROCESS COMMENTS

REPLACE HYDRAULIC CYLINDER FOR THE DEBRIS TANK

1	610-0074	BREATHER FOR 620-0N	13.92	13.92
		00000		
1	620-0187	CYLINDER 2IN BORE N	500.83	500.83
		00000		
		TOTAL PARTS	SEG. 06	514.75 *
1.00		UPS GROUND	11111	35.67
		TOTAL MISC CHGS	SEG. 06	35.67 *
		SEGMENT 06 TOTAL		550.42 T

REMOVE & INSTALL HYDRAULIC HOSES/LINES

REMOVE & REPLACE HYDRAULIC HOSES

REPAIR PROCESS COMMENTS

LOCATED TRUCK AND KEYS. HAD TO JUMP START UNIT TO
MOVE IT. PULLED INTO SHOP. MIKE POINTED OUT WHICH
HOSES NEEDED TO BE CHANGED. LOOSENEED / REMOVED
FITTINGS AT BOTH ENDS OF PRESSURE LINE FROM FRONT
PUMP TO VALVE ON PASSENGER SIDE OF TRUCK AND

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Ring Power Corporation
10421 Fern Hill Drive
Riverview, FL 33578
(813) 671-3700

Ring Power Corporation, 500 World Commerce Pkwy, St Augustine, FL 32092, (904) 737-7730

INVOICE
10WU0325198

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]

34677

10WU0325198	12-31-24	017014	OLD VAC TRUCK	10	U	625	2	5
H156900	07-03-24	1A	10 10				12-31-24	8380784
UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

CAPPED / PLUGGED FITTINGS. LOOSENEED AND REMOVED
HOSE CAMPS AT BOTH ENDS OF SUCTION LINE FROM FRONT
PUMP TO BOTTOM OF HYDRAULIC TANK AND PUT PIG MATT
IN OPENEING AND COVERED WITH BAG / ZIP TIE COMBO.
REMOVED ALL HOSE CLAMPS SUPPORTING LINES FROM END
TO END. REMOVED BOTH HYDRAULIC LINES. TIED MULE
TAPE ON BACK SIDE OF LINES SO THEY CAN BE PULLED
PACK THROUGH FROM FRONT ON INSTALLATION. TIE MULE
TAPE OUT OF WAY OF THE DRIVELINE. TOOK HOSES TO
HYDRAULIC SHOP TO ME MEASURED AND IDENTIFIED TO BE
REMADE. BROUGHT LINES BACK AND PUT OUTSIDE
EXTERIOR SHOP WALL AS INSTRUCTED PER KATRINA.
SWEPT BAY OUT. CLEANED BAY WITH FLOOR MACHINE. ALL
HARDWARE, CLAMPS, AND COVER ON PASSENGER SIDE
FLOOR BOARD OF TRUCK.

1	124-1975	COUPLING	S	44.58	44.58
		00000			
1	124-2014	COUPLING	S	69.93	69.93
		00000			
1335	456-8460	HOSE BK	S	.62	827.70
		00000			
800	456-8461	HOSE BK	S	.88	704.00
		00000			
503	541-7094	SLEEVE BK	S	.29	145.87
		00000			
503	541-7096	SLEEVE BK	S	.36	181.08
		00000			
1	25100	PIG UNV ABS MAT PAS		96.00	96.00
		00000			

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CONT'D

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Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

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H156900	07-03-24	1A	10	10			12-31-24	8380784
UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

TOTAL PARTS	SEG. 07	2069.16 *
	F/R LBR	3360.00 *
SEGMENT 07 TOTAL		5429.16 T

REMOVE & INSTALL ROOTS BLOWER

REMOVE BLOWER

REPAIR PROCESS COMMENTS
REMOVE COVER OVER BLOWER MOTOR SHAFT. UNBOLT MOTOR FROM MOUNT AND ATTEMPT TO REMOVE MOTOR - CANT DUE TO COUPLER. UNBOLT MOTOR MOUNT AND PULL MOTOR AWAY FROM BLOWER SHAFT. REMOVE ALL NUTS AND BOLTS HOLDING BLOWER ASSEMBLY TO CHASSIS. REMOVE TUBES ON RH SIDE OF BODY TO ACCESS KANNAFLEX HOSE. ATTEMPT TO LOOSEN CLAMPS BUT THEY ARE HEAVILY RUSTED AND BROKE WHEN ANY TORQUE WAS APPLIED TO THEM. ATTEMPT TO LOOSEN HOSE - UNABLE TO HOSE IS STUCK. CUT HOSE OFF OF BLOWER SO IT CAN BE REMOVED FROM THE VEHICLE. SLING BLOWER ASSEMBLY SO IT CAN SAFELY BE REMOVED. REMOVE BLOWER THEN CUT OFF REMNANTS OF HOLD HOSE. CLEAN RUST AND SCALE OFF OF SUCTION PORT OF BLOWER SO NEW HOSE WILL GO ON. GET NEW SECTION OF HOSE AND CUT TO FIT VEHICLE. INSTALL NEW CLAMPS ON THE HOSE THEN INSTALL ON THE

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CONT'D

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Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

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H156900	07-03-24	1A	10	10			12-31-24	8380784
UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

BLOWER. HOIST BLOWER INTO PLACE AND SLIDE HOSE
ONTO CHASSIS FLANGE. FULLY BOLT DOWN BLOWER INTO
PLACE. REINSTALL MOTOR MOUNT AND BOLT INTO PLACE
THEN RECONNECT MOTOR TO THE BLOWER DRIVE SHAFT
COUPLER. BOLT MOTOR INTO PLACE. REINSTALL COVER
OVER DRIVESHAFT. TIGHTEN DOWN CLAMPS FOR SUCTION
HOSE. PUT TUBES BACK IN PLACE ON CHASSIS DECK.

1	1A-1135	BOLT	S	2.82	2.82
		00000			
2	5M-2894	WASHER	S	.46	.92
		00000			
3	680-0001	HOSE 8 IN ABRASIONN		63.47	190.41
		00000			
2	680-0016	CLAMP 8IN POWERLOCN		28.60	57.20
		00000			
TOTAL PARTS				SEG. 08	251.35 *
				F/R LBR	1680.00 *
SEGMENT 08 TOTAL					1931.35 T

REMOVE & INSTALL BATTERY

REPLACE BATTERIES

REPAIR PROCESS COMMENTS
WHEN ATTEMPTING TO START TRUCK TO BRING INTO THE

[REDACTED]

CONT'D

Remit to:
Ring Power Corporation
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31193-5004

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SHIP TO

[REDACTED]
[REDACTED]
[REDACTED]
[REDACTED]

34677

10WU0325198	12-31-24	017014	OLD VAC TRUCK	10	U	625	2	8
H156900	07-03-24	1A	10 10				12-31-24	8380784
UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

SHOP THE BATTERIES WERE DEAD. ATTEMPT TO USE JUMP
PACK - WON'T START. PUT TRUCK ON BATTERY CHARGER.
AFTER SEVERAL HOURS TRUCK WAS FINALLY ABLE TO
START. AFTER BRINGING TRUCK INTO THE SHOP, UNBOLT
BATTERY HOLD DOWN THEN REMOVE ALL BATTERY CABLES.
REMOVE BOTH BATTERIES THEN INSTALL 2 NEW ONES.
REATTACH ALL BATTERY CABLES THEN REINSTALL BATTERY
HOLD DOWN.

2	175-4390	BATTERY-31	S	210.48	420.96
		00000			
		TOTAL PARTS	SEG. 09		420.96 *
2.00		EC:1754390	F/R LBR	252.00 *	
			00000	3.00	
		TOTAL MISC CHGS	SEG. 09		3.00 *
		SEGMENT 09 TOTAL			675.96 T

REPAIR ROOTS BLOWER

		TOTAL LABOR	SEG. 10		906.00 *
1.00		TOOLROOM CHARGES	00000		100.00

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CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

RING POWER CORPORATION

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(813) 671-3700

Ring Power Corporation, 500 World Commerce Pkwy, St Augustine, FL 32092, (904) 737-7730

INVOICE
10WU0325198

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]

34677

10WU0325198	12-31-24	017014	OLD VAC TRUCK	10	U	625	2	9
H156900	07-03-24	1A	10	10			12-31-24	8380784
UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

TOTAL MISC CHGS SEG. 10 100.00 *

SEGMENT 10 TOTAL 1006.00 T

REMOVE & INSTALL BOOM

REPLACE ALL KANAFLEX PIPE

REPAIR PROCESS COMMENTS
REPAIR BOOM REST ON FRONT BUMPER, REPLACE BOLTS
AND MAKE MOUNTING TIGHT. RAISE POLE REST SO BOOM
DOES NOT REST ON ROTATION BOLTS. REPLACE CANAFLEX
HOSE ON END OF BOOM AND MAKE TO CORRECT LENGTH.
REPLACE CANAFLEX HOSE BETWEEN TANK AND BOOM. CUT
OLD HOSE OFF, AND USE SOME MANIPULATION TO INSTALL
NEW HOSE. TUBE FLANGE ON TANK END WORN OUT SHOULD
BE REPLACED. TEST OPERATION OF VACCUM WHEN
COMPLETE, MAKES VACCUM.

4	1D-4566	BOLT	S	3.24	12.96
		00000			
4	1K-6872	NUT	S	1.39	5.56
		00000			
24	5P-8245	WASHER-HARD	S	.83	19.92
		00000			
14	680-0001	HOSE 8 IN ABRASIONN		63.47	888.58
		00000			

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← Please refer to this
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SOLD TO

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██████████ ██████████ ██████████
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H156900	07-03-24	1A	10	10			12-31-24	8380784
UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

1	690-0025	8IN GASKET WITH HOS		8.05		8.05
		00000				
		TOTAL PARTS	SEG. 11			935.07 *
			F/R LBR			672.00 *
		SEGMENT 11 TOTAL				1607.07 T

REMOVE & INSTALL LIFT/HOIST CYLINDER

REPLACE BOOM LIFT CYLINDERS

REPAIR PROCESS COMMENTS
START REMOVING HYDRAULIC CYLINDERS FROM BOOM,
FOUND CYLINDERS RESTING ON BEARING ROTATION BOLTS.
ALSO BOLT HOLES IN TURRET WORN OUT. HOLES ARE
OBLONGED AND BOLTS ARE WORN OUT. RECOMMEND
REPLACING TURRET AND BOLTS.
CUSTOMER DENIED TURRET REPLACEMENT, INSTALL NEW
HYDRAULIC CYLINDERS WITH 2 NEW BOLTS. TEST
OPERATION OF BOOM WHEN COMPLETE.

2	7X-0411	BOLT	S	16.01		32.02
		00000				
4	8T-5361	WASHER	S	3.48		13.92
		00000				
2	299-3423	NUT HEX	S	5.81		11.62
		00000				

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CONT'D

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SOLD TO

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H156900	07-03-24	1A	10	10			12-31-24	8380784
UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

2	620-0216	CYLINDER HYD 3.5INS	390.03	780.06
		00000		
		TOTAL PARTS	SEG. 13	837.62 *
			F/R LBR	1680.00 *
		SEGMENT 13 TOTAL		2517.62 T

REMOVE & INSTALL WATER TANK

REPLACE TANK SEALS

REPAIR PROCESS COMMENTS
REPLACE GASKETS BETWEEN TANK AND VACCUM HOUSING.
STILL HAD BIG GAP AT TOP OF SEALS. ADJUST VACCUM
HOUSING TO CLOSE UP GAPS.

1	690-1826	SEAL INLET LARGE 5N	110.25	110.25
		00000		
2	690-1827	SEAL OUTLET SMALL N	92.80	185.60
		00000		
		TOTAL PARTS	SEG. 14	295.85 *
			F/R LBR	840.00 *
1.00		UPS GROUND	11111	13.08
		TOTAL MISC CHGS	SEG. 14	13.08 *

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Ring Power Corporation
10421 Fern Hill Drive
Riverview, FL 33578
(813) 671-3700

Ring Power Corporation, 500 World Commerce Pkwy, St Augustine, FL 32092, (904) 737-7730

INVOICE
10WU0325198

← Please refer to this
number on remittance

SOLD TO

██████████ ██████████ ██████████
██████████
██████████ ██████████ ██████████ ██████████
██████████ ██████████

SHIP TO

34677

10WU0325198	12-31-24	017014	OLD VAC TRUCK	10	U	625	2	12
H156900	07-03-24	1A	10	10			12-31-24	8380784
UB	V312LHA	*1FVHG3BS4HBL5610*	02126115			46110.0		

SEGMENT 14 TOTAL 1148.93 T

ENVIRO/MISC 300.00 T

AMOUNT		36749.45
	-	.00 T
	FLA STATE SALES TAX	2129.30 T
	FLA HILLSBOROUGH STX	75.00 T

"TERMS NET 30 DAYS FROM DATE OF INVOICE"

38953.75

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

RING POWER CORPORATION

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INVOICE
10WU0887419

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]

34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	1
H174834	02-06-25	1A	10	10		07-15-25		8813268
UB	V312LHA	02126115		2126115		46539.0		

TROUBLESHOOT ROOTS BLOWER

TROUBLESHOOT BLOWER FOR BAD BEARING IN THE FRONT

CUSTOMER COMPLAINT
BOOM EXTENSION LEAKING
CAUSE OF FAILURE
BAD SEAL
REPAIR PROCESS COMMENTS
DISCONNECT CANOFLEX HOSE FROM ELBOW. SUPPORT ELBOW
AT THE END OF THE BOOM THEN UNBOLT IT AND SET IT
ASIDE. UNBOLT AND REMOVE FRONT PORTION OF THE
CYLINDER THEN REMOVE ALL SEALS FROM IT. INSTALL
NEW SEALS IN IT. COAT ROD WITH OIL THEN SLIDE
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PLACE. CLEAN OFF ELBOW AND TUBE ON BOOM. INSTALL
NEW SEAL BETWEEN ELBOW AND BOOM WHILE REINSTALLING
THE ELBOW. WHILE BOLTING THE CANOFLEX BACK INTO
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ELBOW.

	F/R LBR	595.00 *
SEGMENT 01 TOTAL		595.00 T

INSPECT AND RESEAL BOOM EXTENSION CYLINDER

CUSTOMER COMPLAINT

CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

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INVOICE

10WU0887419

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]
[REDACTED]
[REDACTED]
[REDACTED]

34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	2
H174834	02-06-25	1A	10	10			07-15-25	8813268
UB	V312LHA	02126115		2126115		46539.0		

BOOM EXTENSION LEAKING
CAUSE OF FAILURE
BAD SEAL
REPAIR PROCESS COMMENTS
DISCONNECT CANOFLEX HOSE FROM ELBOW. SUPPORT ELBOW
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8	1B-7182	CAPSCREW	S	.48	3.84
		00000			
8	5S-0003	NUT	S	.24	1.92
		00000			
1	711-7442	SEAL KIT FOR 711-4N		148.46	148.46
		00000			
		TOTAL PARTS	SEG. 02		154.22 *
		TOTAL LABOR	SEG. 02		850.00 *
1.00		UPS GROUND	11111		13.08

CONT'D

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PO Box 935004
Atlanta, GA
31193-5004

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H174834	02-06-25	1A	10	10				
UB	V312LHA	02126115	2126115			46539.0		

TOTAL MISC CHGS SEG. 02 13.08 *

SEGMENT 02 TOTAL 1017.30 T

REPLACE HOSE REEL
SWITCH(S)

CUSTOMER COMPLAINT
REPLACE HOSE REEL SWITCHES
CAUSE OF FAILURE
BAD/ DAMAGED SWITCHES
REPAIR PROCESS COMMENTS
REMOVE THE CONTROL PANEL FROM THE HOSE REEL AND
REMOVE AND REPLACE THE SWITCH FOR THE OUTRIGGER
LEG AND THE ENGINE RPM CONTROL. DISCONNECT ALL
ELECTRICAL LINES GOING TO THE BOOM CONTROL
JOYSTICK. REMOVE AND REPLACE THE JOYSTICK THEN
REATTACH ALL ELECTRICAL LINES. REINSTALL THE
CONTROL PANEL. CHECK ALL SWITCH AND CONTROL
OPERATION - ALL WORK AS THEY SHOULD.

1	631-0001	JOYSTICK	S	283.18	283.18
		00000			
4	631-0052	SWITCH-TOGGLE SPDTS		19.50	78.00
		00000			

TOTAL PARTS SEG. 03 361.18 *

=====

CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

RING POWER CORPORATION

WARRANTIES

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 - C. RING POWER CORPORATION WARRANTS MACHINING AND/OR RECONDITIONING OF PARTS DONE BY OUTSIDE VENDORS, AND SOLD TO CUSTOMER, EITHER DIRECT TO CUSTOMER OR USED DURING COURSE OF REPAIR TO EQUIPMENT, ONLY TO THE PRICE PAID FOR SUCH MACHINING AND/OR RECONDITIONING WORK BY CUSTOMER.
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Ring Power Corporation
10421 Fern Hill Drive
Riverview, FL 33578
(813) 671-3700

Ring Power Corporation, 500 World Commerce Pkwy, St Augustine, FL 32092, (904) 737-7730

INVOICE
10WU0887419

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]

34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	4
H174834	02-06-25	1A	10	10			07-15-25	8813268
UB	V312LHA	02126115		2126115		46539.0		

	TOTAL LABOR	SEG. 03	340.00 *
1.00	UPS GROUND	11111	13.08
	TOTAL MISC CHGS	SEG. 03	13.08 *
	SEGMENT 03 TOTAL		714.26 T

REPLACE WATER SYSTEM
VALVE

CUSTOMER COMPLAINT
BALL VALVES
REPAIR PROCESS COMMENTS
CHECKED ALL BALL VALVES LISTED FOUND THE HANDGUN
BALL VALVE AND THE HOSE REEL BYPASS BALL VALVE TO
TO BE LEAKING INSIDE/BYPASSING INSIDE
REMOVED THE LOW PRESSURE HANDGUN BALL VALVE AND
REPLACED WITH NEW REMOVED AND REPLACED THE HOSE
REEL BYPASS BALL VALVE WITH NEW BALL VALVE AND
RETESTED BOTH BALL VALVES BOTH BALL VALVES ARE
WORKING GOOD AT THIS TIME REPAIR COMPLETE
1 623-0918 NEEDLE VALVE-1/2 NN
00000

87.53 87.53

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CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

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INVOICE

10WU0887419

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]

34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	5
H174834	02-06-25	1A	10	10			07-15-25	8813268
UB	V312LHA	02126115		2126115		46539.0		
1	662-0006	BALL VALVE 3/4IN 3N		131.05		131.05		
		00000						
1	662-0094	BALL VALVE 1/4 NPTS		53.09		53.09		
		00000						
1	662-0328	VALVE 1/2 BALL -8 N		82.96		82.96		
		00000						
		TOTAL PARTS	SEG. 04			354.63	*	
		TOTAL LABOR	SEG. 04			1020.00	*	
1.00		UPS GROUND	11111			14.83		
		TOTAL MISC CHGS	SEG. 04			14.83	*	
		SEGMENT 04 TOTAL				1389.46	T	

REPLACE UNLOADING VALVE

CUSTOMER COMPLAINT
NOT ENOUGH WATER PRESSURE
CAUSE OF FAILURE
SEIZED, BENT AND DAMAGED VALVES.
REPAIR PROCESS COMMENTS
DISCONNECT ALL HOSES GOING TO BOTH PRESSURE

[REDACTED]

CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

RING POWER CORPORATION

WARRANTIES

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SOLD TO

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34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	6
H174834	02-06-25	1A	10	10	07-15-25		8813268	
UB	V312LHA	02126115	2126115	46539.0				

REGULATORS. DISCONNECT ALL THE PIPING THAT THE
REGULATORS ARE ATTACHED TO FROM THE WATER PUMP.
DISCONNECT THE PRESSURE REGULATOR FOR THE HOSE
REEL FROM ALL THE PIPING. TRANSFER FITTINGS FROM
THE OLD REGULATOR TO THE NEW ONE. REATTACH THE NEW
REGULATOR TO AL THE PIPING. REATTACH THE ASSEMBLY
TO THE WATER PUMP. REATTACH ALL THE HOSES. RUN
WATER SYSTEM AND CHECK FOR LEAKS - NO LEAKS FOUND.
WHEN RUNNING SYSTEM FOUND THAT PRESSURE WAS AT
1600PSI. KEEP ADJUSTING REGULATOR AND RECHECKING
SYSTEM PRESSURE. WAS FINALLY ABLE TO GET SYSTEM
OUTPUT BETWEEN 1900 AND 2000 PSI BY MAXING OUT THE
REGULATOR.

DISCONNECT HYDRAULIC LINES FROM THE HOSE REEL
SWING BYPASS VALVE, THE VARIABLE FLOW CONTROL
VALVE, THE PRESSURE RELEASE UNLOADER DRAIN VALVE,
THE BUMPER MOUNTED HAND GUN CONTROL VALVE, AND THE
UPPER VALVE BY THE WATER PUMP. REMOVE VALVES FROM
VEHICLE. TRANSFER OLD FITTINGS TO EACH NEW VALVE
AS NEEDED. REINSTALL EACH VALVE THEN HOOK UP THE
HYDRAULIC LINES. REMOVE THE CONTROL PANEL FROM THE
HOSE REEL AND REMOVE AND REPLACE THE SWITCH FOR
THE OUTRIGGER LEG AND THE ENGINE RPM CONTROL.
DISCONNECT ALL ELECTRICAL LINES GOING TO THE BOOM
CONTROL JOYSTICK. REMOVE AND REPLACE THE JOYSTICK
THEN REATTACH ALL ELECTRICAL LINES. REINSTALL THE
CONTROL PANEL. CHECK ALL SWITCH AND CONTROL
OPERATION - ALL WORK AS THEY SHOULD.

1	662-0202	HIGH PR. RELIEF VAS	699.08	699.08
		00000		

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CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

RING POWER CORPORATION

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Ring Power Corporation
10421 Fern Hill Drive
Riverview, FL 33578
(813) 671-3700

Ring Power Corporation, 500 World Commerce Pkwy, St Augustine, FL 32092, (904) 737-7730

INVOICE
10WU0887419

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]
[REDACTED]
[REDACTED]
[REDACTED]

34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	7
H174834	02-06-25	1A	10	10			07-15-25	8813268
UB	V312LHA	02126115		2126115		46539.0		
1	662-0294	VALVE BALL 1/4 NPTN		94.50		94.50		
		00000						
		TOTAL PARTS	SEG. 05			793.58	*	
		TOTAL LABOR	SEG. 05			340.00	*	
2.00		UPS GROUND	11111			26.16		
		TOTAL MISC CHGS	SEG. 05			26.16	*	
		SEGMENT 05 TOTAL				1159.74	T	

RESEAL BOOM

CUSTOMER COMPLAINT
VACUUM LEAK AT REDUCER ON BOOM
REPAIR PROCESS COMMENTS
BOOM LEAKING AT REDUCER ON THE VACUUM SIDE REMOVE
THE REDUCER ON THE VACUUM SIDE OF THE BOOM AND
REPLACED BOTH GASKETS ON THE REDUCER REINSTALLED
ALL OF BOOM BOOM PIPING AND TESTED BOOM IS NOW
PULLING GOOD VACUUM WITH NO LEAKS REPAIR COMPLETE
2 690-0025 8IN GASKET WITH HOS
00000

8.05 16.10

CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

RING POWER CORPORATION

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[REDACTED]

34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	8
H174834	02-06-25	1A	10	10				
UB	V312LHA	02126115		2126115		46539.0		

TOTAL PARTS	SEG. 06	16.10 *
TOTAL LABOR	SEG. 06	850.00 *
SEGMENT 06 TOTAL		866.10 T

REPAIR VACUUM PUMP

CAUSE OF FAILURE
BEARING FAILURE
REPAIR PROCESS COMMENTS
DISCONNECT CANOFLEX HOSE FROM UPPER VACUUM CHAMBER
ON CHASSIS. UNBOLT AND LIFT VACUUM CHAMBER THEN
SUPPORT ON BLOCKING. RIG AND HOIST VACUUM PUMP OFF
OF TRUCK AND ONTO GROUND. UNBOLT AND REMOVE PILLOW
BLOCK BEARING BACK OF PUMP. UNBOLT AND REMOVE
COVER TO INSPECT PUMP - NO DAMAGE SEEN. CLEAN OFF
PUMP BODY AND COVER. APPLY SEALANT TO BODY THEN
REINSTALL COVER AND BOLT INTO PLACE. REMOVE OLD
SEAL CARRIER AND DAMAGED SEAL. INSTALL NEW SEAL
INTO NEW SEAL CARRIER THEN INSTALL ON PUMP.
INSTALL NEW PILLOW BLOCK BEARING PUMP. UNBOLT AND
PULL OLD COUPLER FROM PUMP. REMOVE SPACER THEN CUT
SAFETY WIRE ON STUDS IN FRONT OF OUTER BEARING.

[REDACTED]

CONT'D

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31193-5004

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10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	9
H174834	02-06-25	1A	10	10			07-15-25	8813268
UB	V312LHA	02126115		2126115		46539.0		

REMOVE OUTER BEARING COVER AND PULL BEARING RACE FROM PUMP SHAFT. REMOVE STUDS HOLDING INNER BEARING COVER THEN REMOVE COVER. UNABLE TO REMOVE INNER BEARING RACE AS IT IS STUCK ON THE PUMP SHAFT. HEAT UP BEARING RACE WITH TORCH AND REMOVE FROM SHAFT. CLEAN UP PUMP SHAFT. REMOVE BAD SHAFT SEAL AND INSTALL NEW ONE. INSTALL NEW INNER BEARING THEN INSTALL STUDS TO HOLD IN PLACE. INSTALL OUTER BEARING THEN INSTALL SAFETY WIRE. INSTALL SHAFT SPACER THEN INSTALL NEW COUPLER. HOIST PUMP BACK INTO PLACE ON TRUCK THEN BOLT INTO PLACE. REMOVE BAD COUPLER HALF FROM PUMP MOTOR AND INSTALL NEW ONE ON PUMP MOTOR. BOLT PUMP MOTOR BACK INTO PLACE. REINSTALL ALL GUARDS THAT WERE REMOVED. REINSTALL CANOFLEX INTO VACUUM CHAMBER AND LOWER INTO PLACE THEN BOLT ONTO ITS BRACKETS. GREASE ALL BEARINGS FOR THE PUMP. CHECK FOR GOOD SEAL ONTO TANK. RUN VACUUM PUMP - PUMP WORKS AS IT SHOULD

1	644-0008	PILLOW BLOCK BEARIN	701.74	701.74
		00000		
1	644-0009	FLANGE BEARING 1-1N	356.29	356.29
		00000		
1	644-0010	FLANGE BEARING (EXN	616.50	616.50
		00000		
1	644-0035	COUPLING FLEXIBLE N	768.71	768.71
		00000		
2	690-0042	SEAL N	24.61	49.22
		00000		

CONT'D

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UB	V312LHA	02126115		2126115		46539.0		
4	690-0435	WIRE SAFETY .032 SN			.26		1.04	
		00000						
1	690-1457	SEAL HOUSING MODIFN			52.77		52.77	
		00000						
1	810-0306	GASKET OUTLET SEALN			37.57		37.57	
		00000						
		TOTAL PARTS	SEG. 07				2583.84	*
		TOTAL LABOR	SEG. 07				3400.00	*
2.00		UPS GROUND	11111				184.84	
		TOTAL MISC CHGS	SEG. 07				184.84	*
		SEGMENT 07 TOTAL					6168.68	T

REPAIR HYDRAULIC TANK

CUSTOMER COMPLAINT
HYDRAULIC TANK LEAKIG
REPAIR PROCESS COMMENTS
DISCONNECT ALL LINES GOING TO TOP OF HYDRAULIC
TANK. ONE LINE GOING FROM THE TANK TO THE COOLER
WAS BRITTLE, LEAKING AND WOULDN'T COME OFF OF THE

=====

CONT'D

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INVOICE

10WU0887419

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]
[REDACTED]
[REDACTED]
[REDACTED]

34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	11
H174834	02-06-25	1A	10	10			07-15-25	8813268
UB	V312LHA	02126115		2126115		46539.0		

FITTINGS AND HAD TO BE CUT OFF. UNBOLT TOP OF
TANK. HOIST TOP OF TANK OFF OF TRUCK. CAREFULLY
CLEAN OLD SEAL MATERIAL OFF OF FLANGE ON TANK.
COMPLETELY CLEAN OFF TOP OF HYDRAULIC TANK. UNBOLT
AND REMOVE FILTER HOUSING AND INSTALL NEW HOUSING
IN THE TOP. INSTALL NEW SEAL ON TOP OF TANK. HOIST
TOP BACK ONTO TRUCK AND REINSTALL ON TANK. HOOK UP
ALL LINES INCLUDING NEW HOSE FROM TANK TO COOLER.

2	5088	BRAKECLEAN/CAN	S	3.89	7.78
		00000			
1	624-0260	FILTER TANK TOP REN		384.24	384.24
		00000			
1	624-0394	BREATHER TANK 3/4IN		89.01	89.01
		00000			
1	810-31085	GASKET	N	28.07	28.07
		00000			

	TOTAL PARTS	SEG. 08	509.10 *
	TOTAL LABOR	SEG. 08	1020.00 *
1.00	UPS GROUND	11111	34.74
	TOTAL MISC CHGS	SEG. 08	34.74 *
	SEGMENT 08 TOTAL		1563.84 T

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CONT'D

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PO Box 935004
Atlanta, GA
31193-5004

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TEST AFTER REPAIR WATER SYSTEM

TEST VACCON WATER SYSTEM AND VACUUM SYSTEM AFTER
ALL REPAIRS HAVE BEEN PERFORMED. CHECK FOR PROPER
VACUUM AND WATER PRESSURE.
REPAIR PROCESS COMMENTS
FILL WATER TANKS AND RUN WATER SYSTEM. FOUND
SYSTEM PRESSURE TO BE 1100-1200 PSI. KEEP
ADJUSTING PRESSURE REGULATOR UNTIL IT IS MAXED OUT
BUT WATER PRESSURE ONLY GETS TO ABOUT 1400 PSI.
SYSTEM PRESSURE IS TOO LOW.

TOTAL LABOR	SEG. 09	340.00 *
SEGMENT 09 TOTAL		340.00 T

REPAIR LIGHT(S)

REPLACE STROBE LIGHT

CUSTOMER COMPLAINT
REPAIR STROBE LIGHTS
REPAIR PROCESS COMMENTS
TURN ON STROBE LIGHTS TO CHECK WHICH ONE HAS
FAILED - ALL STROBE LIGHTS WORK. COULDN'T

CONT'D

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REPRODUCE COMPLAINT.

	F/R LBR	170.00 *
SEGMENT 10 TOTAL		170.00 T

REPLACE ENGINE STARTER

REMOVE AND REPLACE STARTER

CUSTOMER COMPLAINT
PONY ENGINE NOT OPERATING AND HAVING TROUBLE
STARTING
CAUSE OF FAILURE
BAD STARTER AND WIRING
REPAIR PROCESS COMMENTS
REMOVED OLD STARTER. WIRING ALSO HAD LOOSE
CONNECTIONS AND ELECTRICAL CONNECTORS NOT MAKING
CONTACT. INSTALLED NEW STARTER. REPAIRED
ELECTRICAL LINE WITH NEW ELECTRICAL CONNECTIONS.
RAN PONY ENGINE, AND STARTED UP WITH NO HESITATION
1 84-2507 RING TERMINAL, 12-S 5.40 5.40
00000

TOTAL PARTS	SEG. 11	5.40 *
	F/R LBR	510.00 *
SEGMENT 11 TOTAL		515.40 T

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CONT'D

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Riverview, FL 33578
(813) 671-3700

Ring Power Corporation, 500 World Commerce Pkwy, St Augustine, FL 32092, (904) 737-7730

INVOICE

10WU0887419

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]

34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	14
H174834	02-06-25	1A	10	10			07-15-25	8813268
UB	V312LHA	02126115		2126115		46539.0		

REPAIR HYDRAULIC CONTROL VALVE

REPAIR VACCUM DOOR SYSTEM

REPAIR PROCESS COMMENTS

CHECK VACUUM BREAKER DOOR OPERATION, DOOR INOP.
CHECK FOR HYDRAULIC PRESSURE AT HYDRAULIC
CYLINDER, NO PRESSURE. LOOK UP HYDRAULIC DIAGRAM.
CHECK NEW SOLENOID INSTALLATION AGAINST HYDRAULIC
SCHEMATIC AND FOUND THAT NEW SOLENOID DID NOT
MATCH DIAGRAM NOR DID IT MATCH THE OLD PART.
REMOVE NEW PART AND INSTALL OLD PART AND RECHECK
OPERATION OF SYSTEM FROM THE BEGINNING. NOW HAVE
HYDRAULIC PRESSURE AT CYLINDER, DID FIND LOOSE
CONNECTOR AT DTDA VALVE WHICH DUMPS OIL TO TANK.
TIGHTEN SCREW HOLDING CONNECTOR ON, SCREW FALLING
OUT. CLEAN VALVE POST WHERE MAGNET SITS, REINSTALL
MAGNET ON POST. RECHECK OPERATION OF VACCUM DOORS,
SEEM TO BE WORKING WITH NO ISSUE. CHECK VARIOUS
TIMES AND HAVE NO ISSUES. ORDER HYDRAULIC OIL TO
TOP OFF HYDRAULIC TANK.TOP OFF HYDRAULIC OIL,
RECHECK OPERATION OF VACCUM BREAKER AGAIN, STILL
NO ISSUES. CLEAN UP WORK AREA AND PUT TOOLING
AWAY.

1	3096931	CAT HYDO ADV 10 PAS	113.17	113.17
		00000		
1	623-0006	VALVE 4 WAY 12 VDCN	260.26	260.26
		00000		

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CONT'D

Remit to:

Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

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number on remittance

SOLD TO

SHIP TO

[REDACTED]
[REDACTED]
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[REDACTED]

34677

10WU0887419	07-15-25	017014	OLD VAC TRUCK	10	U	625	2	15
H174834	02-06-25	1A	10	10				
UB	V312LHA	02126115		2126115		46539.0		

	TOTAL PARTS	SEG. 14	373.43 *
		F/R LBR	680.00 *
1.00	UPS GROUND	11111	18.04
	TOTAL MISC CHGS	SEG. 14	18.04 *
	SEGMENT 14 TOTAL		1071.47 T

	ENVIRO/MISC	300.00 T
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AMOUNT		15871.25
	-	.00 T
	FLA STATE SALES TAX	933.99 T
	FLA HILLSBOROUGH STX	75.00 T

"TERMS NET 30 DAYS FROM DATE OF INVOICE"

16880.24

Remit to:
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PO Box 935004
Atlanta, GA
31193-5004

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INVOICE

10WU1024429

Please refer to this
number on remittance

SOLD TO

SHIP TO

[REDACTED]
[REDACTED]
[REDACTED]
[REDACTED]

34677

10WU1024429	08-29-25	017014	OLD VAC	10	U	625	2	1
H189893	07-23-25	1A	10	10	08-29-25		8923740	
UB	V312LHA	02126115	2126115	46753.0				

TROUBLESHOOT VACUUM PUMP

TROUBLESHOOT VACUUM PUMP NOISE

CHECK UNIT FOR NOISE WHILE VACCUM IS RUNNING. AT FIRST DID NOT HEAR ANY NOISE. SPOKE TO OPERATOR AND LISTEN TO VIDEO OF NOISE. REMOVE ALL COVERS AND INSPECT FAN ROTORS, BEARINGS AND COUPLER. CHECK FOR ANYTHING RUBBING AND SHAFT END PLAY ETC... RUN UNIT WITH COVERS OFF AND RECHECK FOR MOVEMENT, NO MOVEMENT SEEN. WAS ABLE TO DUPLICATE NOISE. CALLED VACCON, SPOKE RAFFEL REYES AND HAD THEM LISTEN TO NOISE WHILE UNIT WAS RUNNING. THEY SAID NOISE IS A NORMAL OPERATION CONDITION. ASKED FOR AN EMAIL STATING SO.7/28 TAKE VIDEO OF NOISE FOR VACCON, THAT THEY ARE NOW REQUESTING.

TOTAL LABOR	SEG. 01	680.00 *
SEGMENT 01 TOTAL		680.00 T

ENVIRO/MISC	47.60 T
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CONT'D

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Ring Power Corporation
PO Box 935004
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31193-5004

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H189893	07-23-25	1A	10	10	08-29-25		8923740	
UB	V312LHA	02126115		2126115	46753.0			

AMOUNT		727.60
	-	.00 T
FLA STATE SALES TAX		43.66 T
FLA HILLSBOROUGH STX		10.91 T

"TERMS NET 30 DAYS FROM DATE OF INVOICE"

782.17

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31193-5004

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(813) 671-3700

Ring Power Corporation, 500 World Commerce Pkwy, St Augustine, FL 32092, (904) 737-7730

INVOICE
10WU1190897

← Please refer to this
number on remittance

SOLD TO

SHIP TO

██████████ ██████████ ██████████
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10WU1190897	12-16-25	017014	OLDVAC	10	U	625	4	1
H197072	10-16-25	1A	10	10	12-16-25	9165226		
UB	V312LHA	02126115			44737.0	CHBL5610		

TRUCK MILES 44737
TRUCK ENGINE HOURS 5633

TROUBLESHOOT ENGINE & ATTACHED PUMPS

CUSTOMER SAYS MACHINE HAS NO VACUUM. TRUCK ENGINE
STALLING OUT WHEN PUMP IS RUNNING. CHECK AND
ADVISE.

FOUND VACUUM CLEAN OUT DOOR MISSING, UNIT WILL NOT
MAKE VACUUM.

	F/R LBR	255.00 *
SEGMENT 01 TOTAL		255.00 T

TROUBLESHOOT HYDRAULIC OIL LEAK

CUSTOMER SAYS UNIT HAS A HYDRAULIC LEAK NEAR THE
FRONT BUMPER. CHECK AND ADVISE.

CLEAN OFF BOOM EXTENSION AND CHECK FOR A HYDRAULIC
LEAK. FOUND CYLINDER SEAL LEAKING. NEEDS TO BE
RE-SEALED.

	F/R LBR	595.00 *
SEGMENT 02 TOTAL		595.00 T

CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

RING POWER CORPORATION

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H197072	10-16-25	1A	10	10	12-16-25		9165226	
UB	V312LHA	02126115			44737.0		CHBL5610	

REPLACE GASKET/RESEAL TELESCOPING CYLINDER
LEVEL TWO

DISASSEMBLE, INSPECT, CLEAN, RESEAL, ASSEMBLE AND
TEST.

1	7J-9885	RING	S	22.72	22.72
		00000			

TOTAL PARTS SEG. 03 22.72 *

 F/R LBR 1310.00 *
SEGMENT 03 TOTAL 1332.72 T

HVOF RESURFACING CYLINDER ROD

 F/R LBR 3060.14 *
SEGMENT 04 TOTAL 3060.14 T

REMOVE & INSTALL ENGINE & ATTACHED PUMPS

REPLACE VACUUM DOOR ASSEMBLY

ORDER AND INSTALL DOOR, LATCH AND LANYARD. DRILL
AND TAP BROKEN SCREW HOLE. RUN VAC UNIT, NO
ISSUES. RUN BOOM, NO ISSUES. RUN VAC AND BOOM, NO

=====

CONT'D

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

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H197072	10-16-25	1A	10	10		12-16-25		9165226
UB	V312LHA	02126115				44737.0		CHBL5610

ISSUES.

1	711-0296	CYCLONE SEPARATOR N	274.60	274.60
		00000		
		TOTAL PARTS	SEG. 05	274.60 *
			F/R LBR	680.00 *
1.00		UPS NEXT DAY AIR	11111	93.93
		TOTAL MISC CHGS	SEG. 05	93.93 *
		SEGMENT 05 TOTAL		1048.53 T

REMOVE & INSTALL HYDRAULIC CYLINDERS

REPLACE TELESCOPIC BOOM CYLINDER

REINSTALL REBUILT HYDRAULIC CYLINDER. REASSEMBLE
BOOM, ALL PARTS REMOVED FOR CYLINDER REMOVAL. RUN
AND TEST BOOM FOR LEAKS. NO LEAKS.

2	2N-3378	FITTING	N	11.60	23.20
		00000			
1	711-7442	SEAL KIT FOR 711-4S		148.46	148.46
		00000			
		TOTAL PARTS	SEG. 06	171.66 *	

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CONT'D

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	F/R LBR	3400.00 *
SEGMENT 06 TOTAL		3571.66 T

ENVIRO/MISC	300.00 T
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AMOUNT	10163.05
-	.00 T
FLA STATE SALES TAX	604.15 T
FLA HILLSBOROUGH STX	75.00 T

"TERMS NET 30 DAYS FROM DATE OF INVOICE"

* * * C O D * * *

10842.20

Remit to:
Ring Power Corporation
PO Box 935004
Atlanta, GA
31193-5004

RING POWER CORPORATION

WARRANTIES

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 - D. SUBSTANDARD REPAIRS MADE AT CUSTOMER'S REQUEST AND/OR PARTS FURNISHED BY CUSTOMER AND INSTALLED BY RING POWER AT CUSTOMER'S REQUEST ARE NOT WARRANTED.
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INVOICE
10WU1405314

← Please refer to this
number on remittance

SOLD TO

SHIP TO

██████████ ██████████ ██████████
██████████
██████████ ██████████ ██████████ ██████████
██████████ ██████████

34677

10WU1405314	04-28-26	017014	OLD VAC TRUCK	10	U	625	2	1
H205631	01-15-26	1A	10	10	04-28-26		9468098	
UB	V312LHA	02126115			44858.0		CHBL5610	

TRUCK MILES 44858
TRUCK ENGINE HOURS 5652

TROUBLESHOOT WATER PUMP

CUSTOMER SAYS THERE IS NO WATER PRESSURE FROM THE
WATER PUMP.

UNIT CAME IN WITH NO WATER PRESSURE, CHECK WATER
LEAVE AND TOP OFF TANKS, RUN UNIT NO WATER COMING
OUT OF PUMP, REMOVE DISCHARGE HOSE AND NO WATER
COMING OUT, DRAIN TANKS AND PULL INTO SHOP, REMOVE
STRAINER AND ALL PIPING OFF OF PUMP CHECKING FOR
ANY BLOCKAGES AND DEBRIS, NOTING FOUND REMOVE
DISCHARGE VALVES LOOKING FOR BROKEN PLATES AND
SPRINGS NOTHING FOUND, REMOVE PUMP HEAD AND FOUND
WORN CYLINDER PACKS, PUMP NEEDS TO BE REBUILT OR
REPLACED.

	F/R LBR	2160.00 *
SEGMENT 01 TOTAL		2160.00 T

REPLACE WATER PUMP

REPLACE HIGH PRESSURE WATER PUMP. TEST AFTER
REPAIRS TO CONFIRM PROPER OPERATION.

REPLACE HIGH PRESSURE WATER PUMP. TEST AFTER

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H205631	01-15-26	1A	10	10	04-28-26		9468098	
UB	V312LHA	02126115			44858.0		CHBL5610	

REPAIRS TO CONFIRM PROPER OPERATION.
LOOSEN MOTOR TO LOOSEN UP BELT, REMOVE COVERS THAT
GO OVER THE BELT, REMOVE BELT OFF PUMP PULLEY,
UNBOLT BASE PLATE AND REMOVE BASE PLATE WITH PUMP
ON IT, REMOVE PUMP OFF BASE PLATE, CLEAN BASE
PLATE AND COVERS THAT GO OVER BELT, INSTALL NEW
PUMP ON BASE PLATE AND REMOVE VALVING FROM OLD
PUMP HEAD, CLEAN OLD VALVING AND RE SEAL AND
INSTALL ON THE NEW PUMP HEAD, NEED TO REMOVE
BEARING PLATE OFF OF PULLEY SHAFT FOR BET SO THAT
BELT CAN BE REMOVED AND REPLACED, BEARING IS HARD
COMING OFF USE JACK BOLTS AND HAVE TO MAKE SPACERS
FOR JACK BOLTS TO GET BEARING PLATE ALL THE WAY
OFF, CLEAN BEARING AND SHAFT AND CHECK FOR WARE,
NO ISSUES FOUND LUBE UP BEARING AND SHAFT, REMOVE
OLD BELT AND INSTALL NEW BELT, INSTALL BEARING
PLATE ON AND PUT BELT ON PUMP AND TIGHTEN UP AND
ADJUST, INSTALL COVERS BACK ON UNIT HOOK UP ALL
HOSES AND FILL WITH WATER, RUN UNIT AND WATER PUMP
IS WORKING CANT CHECK PRESSURE BECAUSE PRESSURE
GAUGE IS NOT WORKING AND THE HOSE REEL IS LEAKING
UP FRONT BUT THE UNIT IS NOW MAKING WATER
PRESSURE.

1	8S-4737	BOLT	S	4.73	4.73
		00000			
10	80W90QT	GEAR OIL 80/90W QTS		11.59	115.90
		00000			
2	37397	PST 592 THRD SEAL S		14.51	29.02
		00000			

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H205631	01-15-26	1A	10	10		04-28-26		9468098
UB	V312LHA	02126115				44858.0		CHBL5610
1	2468-4-4	BRASS FITTING	S			3.38		3.38
		00000						
1	16-20 FTX-S	#16MJIC X 1-1/4MNPN				33.25		33.25
		00000						
1	32099	1" DBL BARB FITTINN				15.50		15.50
		00000						
1	621-0439	ST ADPT -24 NPTM -N				32.56		32.56
		00000						
1	661-1328	WATER PUMP GP7255AN				14088.44		14088.44
		00000						
		TOTAL PARTS	SEG. 02					14322.78 *
			F/R LBR					2340.00 *
2.00		INBOUND FREIGHT	11111					717.22
3.00		UPS GROUND	11111					76.62
		TOTAL MISC CHGS	SEG. 02					793.84 *
		SEGMENT 02 TOTAL						17456.62 T

TROUBLESHOOT WATER LEAK

WATER SYSTEM HAS WATER LEAKS AND LOSS OF PRESSURE

TEST WATER SPRAY SYSTEM FOR LOW PRESSURE. CHECK
PSI ON UNIT AND FOUND WELL BELOW SPECS. FOUND

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Ring Power Corporation
10421 Fern Hill Drive
Riverview, FL 33578
(813) 671-3700

Ring Power Corporation, 500 World Commerce Pkwy, St Augustine, FL 32092, (904) 737-7730

INVOICE
10WU1405314

← Please refer to this
number on remittance

SOLD TO

SHIP TO

██████████ ██████████ ██████████
██████████
██████████ ██████████ ██████████ ██████████
██████████ ██████████

34677

10WU1405314	04-28-26	017014	OLD VAC TRUCK	10	U	625	2	4
H205631	01-15-26	1A	10	10		04-28-26		9468098
UB	V312LHA	02126115				44858.0		CHBL5610

ADDITIONAL LEAKS ON UNIT. WILL NEED TO REPAIR
LEAKS AND RETEST SYSTEM AND RECHECK WATER PRESSUE.

2	432-2028	COUPLING AS-	S	27.39	54.78
		00000			
38	456-8482	HOSE BK	S	.85	32.30
		00000			
TOTAL PARTS				SEG. 03	87.08 *
				F/R LBR	1800.00 *
SEGMENT 03 TOTAL					1887.08 T

REPAIR WATER LEAK

REPAIR WATER LEAKS CAUSING LOW WATER PRESSURE.

REPLACE REMAINING PRESSURE RELIEFS FOR PRESSURE
WANDS. HIGH PRESSURE RELIEF IS OBSOLETE PER
VACCON. REMOVE RELIEF BRACKET FROM TRUCK AND CUT
AND WELD METAL TO IT, TO BE ABLE TO MOUNT NEW
RELIEF VAVLE. CLEAN ALL FITTINGS BEING REUSED.
REINSTALL WITH SEALANT ETC.... WAITING FOR MORE
PARTS TO COME TO COMPLETE INSTALL. GOT REMAINING
PARTS, FINISH INSTALLING VALVES HAVE NEW HOSE
MADE, NOT LONG ENOUGH FOR NEW RELIEF
CONFIGURATION. WATER SYSTEM NEEDS TO BE TESTED.
GET HOSE MADE FROM HOSE SHOP INSTALL ON UNIT AND

CONT'D

Remit to:
Ring Power Corporation
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Atlanta, GA
31193-5004

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H205631	01-15-26	1A	10	10	04-28-26		9468098	
UB	V312LHA	02126115			44858.0		CHBL5610	

TOP OFF WATER, TEST UNIT, ADJUST RELIEF SETTINGS
ON ALL VALVES BACK AFTER GETTING THE LEAKING
VALVES REPLACED, UNIT IS NOW MAKING STEADY
PRESSURE AT 1600 PSI, RUN AND TEST PRESSURE
STAYING GOOD AND NOT DROPPING OFF.

4	6B-9081	BUSHING	S	22.33	89.32
		00000			
1	005-8615	NIPPLE	N	13.86	13.86
		00000			
2	7335794	3" EX CLAMP	N	8.66	17.32
		00000			
1	16 F6X-S	#16FJIC X 1"MNPT	N	40.27	40.27
		00000			
1	621-1575	ST CRIMP FITTING -N		78.68	78.68
		00000			
1-	621-1575	ST CRIMP FITTING -N		78.68	78.68-
		00000			
1	621-1579	ADPT STR -4 JIC X S		6.05	6.05
		00000			
1	624-0102	GAUGE PRESS 2 1/2IN		67.67	67.67
		00000			
1	640-0042	POWERBAND 6/5VX125N		606.47	606.47
		00000			
1	662-0004	RELIEF VALVE ALUM S		698.77	698.77
		00000			
2	662-0205	BALL VALVE 1IN W/S		208.71	417.42
		00000			
1	662-0205	BALL VALVE 1IN W/S		208.71	208.71
		00000			

CONT'D

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UB	V312LHA	02126115				44858.0		CHBL5610

1	662-0298	UNLOADER VALVE 32 S	1614.00	1614.00
		00000		
1	663-0002	ROTARY JOINT 1.25 S	495.69	495.69
		00000		
1	665-0102	STRAINER 4IN NPT N	222.91	222.91
		00000		
1-	665-0102	STRAINER 4IN NPT N	222.91	222.91-
		00000		
1	810-29849	3 WAY MANIFOLD N	372.44	372.44
		00000		

TOTAL PARTS	SEG. 04	4647.99 *
	F/R LBR	1800.00 *
SEGMENT 04 TOTAL		6447.99 T

ENVIRO/MISC	300.00 T
-------------	----------

AMOUNT	28251.69
-	.00 T
FLA STATE SALES TAX	1647.47 T
FLA HILLSBOROUGH STX	75.00 T

"TERMS NET 30 DAYS FROM DATE OF INVOICE"

29974.16

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31193-5004

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