



Empire Southwest LLC
PO Box 2985
Phoenix, AZ 85062

1.800.EMPIRE.1
www.empirecat.com

PARTS INVOICE

BILL TO:

Page 1 of 1

PLEASE REMIT PAYMENTS TO:
Empire Southwest, LLC
PO BOX 842381 Los Angeles, CA 90084-2381

(include client account number with payment)

Invoice Number	
Invoice Date	08/12/25
Amount Due	\$ 1,930.86
Client PO Number	
Payment Due Date	09/11/25
Client Account No.	
Parts Order Number	
Location	EM - PRESCOT
TO VIEW AND PAY ONLINE	empirecat.billtrust.com
USE THIS ENROLLMENT TOKEN	

SHIP TO:

ORDERED BY:

PARTS SALES PERSON:

Make	Model	Serial Number	Meter Reading	Client Equip #	Machine ID
AA	950GC	M5T03813			

QUANTITY	ITEM	DESCRIPTION (*non-returnable)	UNIT PRICE	EXTENSION
IF YOU HAVE QUESTIONS ABOUT THIS INVOICE, PLEASE CALL THE PRESCOTT PARTS DEPARTMENT AT 928-499-6005. THANK YOU FOR YOUR BUSINESS.				
1	545-7382	*GLASS-FRONT N	926.11	926.11
1	545-7383	*GLASS-FRONT(N	420.23	420.23
1	545-7384	*GLASS-FRONT(N	420.23	420.23
		TOTAL PARTS		1766.57 T
		STATE/COUNTY TAX		112.18 T
		CITY/OTHER TAX		52.11 T

NON STOCK APPROVAL: T

* ALL PARTS RETURNS MUST BE WITHIN 15 DAYS FOR MAXIMUM CREDIT *

* ***** *

* REMANUFACTURED PARTS BULLETIN *

* WORN CORES MUST BE RETURNED WITHIN 30 DAYS *

* FOR REFUND CONSIDERATION *

TOTAL AMOUNT DUE \$ 1,930.86

Go Paperless. Receive invoices and statements online 24/7. Register at <https://empirecat.billtrust.com>

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PLEASE REMIT PAYMENTS TO:
Empire Southwest, LLC
PO BOX 842381 Los Angeles, CA 90084-2381

(include client account number with payment)

Invoice Number	
Invoice Date	07/08/25
Amount Due	\$ 17,436.57
Client PO Number	950 GC
Payment Due Date	08/07/25
Client Account No.	
Work Order Number	
TO VIEW AND PAY ONLINE	empirecat.bllitrust.com
USE THIS ENROLLMENT TOKEN	

SHIP TO:

Make	Model	Serial Number	Meter Reading	Client Equip #	Machine ID
AA	950GC	5T03813	7762.0		CE01128

QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION
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THANK YOU FOR CHOOSING THE EMPIRE SERVICE
SOLUTION, WE VALUE YOUR BUSINESS. IF YOU HAVE
QUESTIONS ABOUT THIS INVOICE, PLEASE CONTACT
DAVID DAVIS AT DAVID.DAVIS@EMPIRE-CAT.COM
OR 480-662-6531.

*

MAGNAFLUX AXLE SHAFT
950G AXLE TUBES, FLANGED AXLE SHAFTS AND RING
GEARS

*

2 @ 5096487 RING GEARS.....MT.OK.
2 @ 9C8421 FLANGED AXLE SHAFTS.....MT.OK.
2 @ 5106984 AXLE TUBES.....MT.OK.

*

SVC LABOR - REV	3.00 RT HOURS		504.00
TOTAL LABOR	SEG. 3A		504.00 *
SEGMENT 3A SEQNO	37 TOTAL		504.00 T

REPAIR AXLE
LEVEL 3

YOKE HOUSING, REMOVED FINAL MOUNTING BOLTS AND
LABELED L/R. BUFFED MATING SURFACES, REMOVED
CARRIERS AND GEARS, INSPECTED GEARS, CARRIERS,



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QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION
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BEARINGS AND SHAFTS. DYE CHECKED CARRIERS.
INSPECTED FRICTION DISCS, PLATES, AND PISTON.
FOUND EXCESSIVE WEAR ON FRICTION DISCS AND
PISTONS AND 1/2 END PLATES. INSPECTED SUN GEARS.
DISASSEMBLED FINALS AND DIFFERENTIAL.

*

CARRIERS: DYE CHECKED, GOOD TO RERUN.
PLANET GEARS: INSPECTED, GOOD TO RERUN.
YOKE: INSPECTED, GOOD TO RERUN.
PISTON: WORN CONTACT SURFACE AND SCRATCHES ON
SEAL BORE. WILL QUOTE NEW.
ENDPLATE: WORN CONTACT SURFACE ON 1/2 PLATES,
WILL QUOTE NEW.

*

DIFF
- SPIDER GEARS HAVE NORMAL WEAR. GOOD TO REUSE.
- SPIDER SHAFT DYE CHECKED, NORMAL WEAR. GOOD TO
REUSE.
- SPIDER GEAR BUSHINGS AND THRUST WASHERS ARE
GOOD TO REUSE.
- ADJUSTMENT NUTS DYE CHECKED, NORMAL WEAR. GOOD
TO REUSE.
- SIDE GEARS HAVE NORMAL WEAR. GOOD TO REUSE.
- SIDE GEAR THRUST WASHERS HAVE METAL IMBEDDED IN
THEM. NOT GOOD TO REUSE.
- BEVEL GEAR HAS ABRASIVE WEAR ON COAST SIDE OF
GEAR. WILL QUOTE NEW.
- PINION GEAR IS A MATCHED SET WITH BEVEL GEAR.
WILL QUOTE NEW.
- BEVEL GEAR BOLTS TORQUED TURNED. NEED TO BE
REPLACED.
- ROTATING HOUSING RING GEAR SIDE DYE CHECKED,
NORMAL WEAR. GOOD TO REUSE.
- ROTATING HOUSING NON-RING GEAR SIDE DYE
CHECKED, NORMAL WEAR. GOOD TO REUSE.

*

CONT'D

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Invoice Number	
Invoice Date	07/08/25
Amount Due	\$ 17,436.57
Client PO Number	950 GC

Make	Model	Serial Number	Meter Reading	Client Equip #	Machine ID
AA	950GC	5T03813	7762.0		CE01128

QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION
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RIGHT FINAL

- BEARINGS HAVE NORMAL WEAR. GOOD TO REUSE.
- CUPS HAVE NORMAL WEAR. GOOD TO REUSE.
- DUO CONES HAVE DAMAGE ON SURFACE. NOT GOOD TO REUSE.

*

LEFT FINAL

- BEARINGS HAVE NORMAL WEAR. GOOD TO REUSE.
- CUPS HAVE NORMAL WEAR. GOOD TO REUSE.
- DUO CONES HAVE DAMAGE ON SURFACE. NOT GOOD TO REUSE.

*

SUPPORTS

- PINON SIDE SUPPORT DYE CHECKED. SENT TO INSPECTION FOR STEP IN BORE.
- PINON SIDE BUSHING HAS NORMAL WEAR. GOOD TO REUSE.
- NON-PINON SIDE SUPPORT DYE CHECKED. SENT TO INSPECTION FOR STEP IN BORE.
- NON-PINON SIDE BUSHING HAS NORMAL WEAR. GOOD TO REUSE.
- NON-PINON SIDE THRUST PLATE AND COVER ARE GOOD TO REUSE.

*

TRUNNIONS

- PINON TRUNNION NEEDS TO BE SENT TO INSPECTION FOR STEPPING.
- NON-PINON TRUNNION NEEDS TO BE SENT TO INSPECTION FOR STEPPING.

*

MISC. CHARGES REFLECT FREIGHT.

*

2	3J-7354	SEAL O RIN	S	1.22	2.44
2	3K-0158	SEAL	S	83.72	167.44
1	4H-6520	RING	S	7.74	7.74
2	5H-3701	SCREW	S	6.85	13.70

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AA	950GC	5T03813	7762.0		CE01128

QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION
3	6V-8397	SEAL S	1.41	4.23
1	7M-8485	SEAL S	2.33	2.33
4	8M-5248	SEAL O RIN S	4.62	18.48
1	8T-0336	FITTING S	2.66	2.66
6	8T-2925	PIN-SPRING S	3.04	18.24
2	9G-5315	SEAL G S	117.37	234.74
1	123-4003	SEAL-LIP T S	33.42	33.42
6	138-1645	PIN-SPRING S	2.08	12.48
1	175-7896	SEAL-O-RING S	5.10	5.10
1	226-2684	SHIM S	230.43	230.43
6	293-3609	SPRING S	13.05	78.30
2	310-1021	PLATE-SEPARA N	559.21	1118.42
2	312-4305	SEAL-D-RING S	15.54	31.08
2	312-4313	SEAL-D-RING S	73.50	147.00
1	443-9425	SEAL-LIP TYP S	17.81	17.81
4	513-8329	DISC-FRICTIO S	280.39	1121.56
2	513-8364	PISTON N	824.66	1649.32
1	513-8365	PLATE N	546.00	546.00
1	575-5763	NUT-STAKE LO S	127.38	127.38
2	6243379	HYDRAULIC ADDITIVES	35.82	71.64
TOTAL PARTS		SEG. 37		5661.94 *
		F/R LBR		7392.00 *
SEGMENT 37 SEQNO		37 TOTAL		13053.94 T

HARD PARTS AXLE
RECONDITION
HARD PARTS

*

REPLACED DUE TO NOT MEETING CAT REUSE GUIDELINES,
UPDATES OR MISSING PARTS.

*

*

2	274-4351	DISC-THRUST S	24.15	48.30
24	569-5775	BOLT-HEX HEA S	2.00	48.00
1	569-5777	BOLT-HEX HEA S	2.61	2.61
TOTAL PARTS		SEG. 38		98.91 *

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QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION
		SEGMENT 38 SEQNO 38 TOTAL		98.91 T
		TROUBLE SHOOT DRIVE LINE/DRIVE AXLE		
		CLIENT COMPLAINT:		
		CLIENT REPORTS REAR AXLE LOCKED UP LIKE BRAKE WAS		
		APPLIED WHEN IN USE (CLIENT MECHANIC DRAINED		
		AXLE, DID NOT FIND ANY LARGE DEBRIS OR METALLICS		
		COMING FROM DRAIN. BELIEVE THEY IDENTIFIED		
		MARKINGS ON THE AXLE, SHOWING IT HAD BEEN REBUILT		
		PREVIOUSLY TO THEM OWNING MACHINE).		
		CAUSE OF FAILURE:		
		UNKNOWN		
		CORRECTION:		
		RAN MACHINE IN ATTEMPT TO VERIFY COMPLAINT, NO		
		ISSUES FOUND. INSPECT AXLE ASSEMBLY, FOUND DUO		
		CONE SEAL LEAKING ON LEFT SIDE. CLIENT APPROVED		
		REMOVAL OF AXLE. INSTALL ARTICULATION LOCK. RAISE		
		AND SUPPORT REAR OF MACHINE. CONNECT CRANE TO		
		WHEEL ASSEMBLY AND REMOVED. REPEATED FOR OPPOSITE		
		SIDE. REMOVE DRIVE LINE BOLTS AND BRAKE LINE.		
		CONNECT CRANE TO AXLE ASSEMBLY, REMOVE MOUNTING		
		HARDWARE. SENT TO CRC.		
		*		
	SVC LABOR - EXP	0.25 RT HOURS		42.00
		TOTAL LABOR	SEG. 40	42.00 *
		SEGMENT 40 SEQNO 40 TOTAL		42.00 T

REMOVE & INSTALL DRIVE AXLE
REAR

CLIENT COMPLAINT:

REMOVE AND INSTALL AXLE

CAUSE OF FAILURE:

LEAKING DUO CONE

CORRECTION:

RAN MACHINE IN ATTEMPT TO VERIFY COMPLAINT, NO

ISSUES FOUND. INSPECT AXLE ASSEMBLY, FOUND DUO

CONE SEAL LEAKING ON LEFT SIDE. CLIENT APPROVED

REMOVAL OF AXLE. INSTALL ARTICULATION LOCK. RAISE

CONT'D

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AA	950GC	5T03813	7762.0		CE01128

QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION
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AND SUPPORT REAR OF MACHINE. CONNECT CRANE TO WHEEL ASSEMBLY AND REMOVED. REPEATED FOR OPPOSITE SIDE. REMOVE DRIVE LINE BOLTS AND BRAKE LINE. CONNECT CRANE TO AXLE ASSEMBLY, REMOVE MOUNTING HARDWARE. SENT TO CRC.

*

BUFF OUT ALL MOUNTING SURFACES, MOVED AXLE ASSEMBLY UNDER MACHINE. RAISED ASSEMBLY INTO POSITION. INSTALL BRAKE LINES AND GREASE LINES. INSTALL AND TIGHTEN MOUNTING HARDWARE. GREASE TRUNNIONS. CLEAN OFF SPIDER AND YOKE. INSTALL DRIVE SHAFT, NEW BOLTS AND STRAPS, TORQUE. FILL AXLE WITH OIL AND GRAVITY BLEED BRAKES. CLEAN OFF MOUNTING SURFACES. CONNECT CRANE TO WHEEL ASSEMBLY, PLACED IN POSITION AND INSTALLED RETAINING HARDWARE. TIGHTEN HARDWARE. REPEATED ON OPPOSITE SIDE. INSTALL FENDERS AND LOWER MACHINE TO GROUND. TEST RAN MACHINE. DURING TESTING HAD A TRANSMISSION OUTPUT SPEED CODE FLAG. LOOKED UP CODE. DISCONNECT SPEED SENSOR AND OHMED IT OUT. SENSOR WAS OPEN. INSTALLED NEW SENSOR. TEST RAN MACHINE- NO ISSUES PRESENT.

2	4E-3273	STRAP	S	27.84	55.68
4	4E-5985	BOLT	S	5.52	22.08
1	318-1182	SENSOR GP	N	167.32	167.32
1	6243379	HYDRAULIC ADDITIVES		35.82	35.82
3	8T9576	OIL TDTO 50	S	88.73	266.19
TOTAL PARTS				SEG. 41	547.09 *
				F/R LBR	2436.00 *
SEGMENT 41 SEQNO				41 TOTAL	2983.09 T

TEST/CHECK & ADJUST MACHINE

TEST MACHINE AFTER REPAIRS ARE COMPLETE.

*

				F/R LBR	168.00 *
SEGMENT TA SEQNO 999				TOTAL	168.00 T
STATE/COUNTY TAX					400.55 T

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QUANTITY	ITEM	DESCRIPTION	UNIT PRICE	EXTENSION
		CITY/OTHER TAX		186.08 T

TOTAL AMOUNT DUE \$ 17,436.57

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DC Auto Glass

INVOICE

INV-1

Balance Due
\$400.00

Invoice Date : 08/24/2025

Subject :
950 GC glass replacement

#	Description	Qty	Rate	Amount
1	Install Windshield Center Piece	1.00	150.00	150.00
2	Install Windshield Side Piece	1.00	125.00	125.00
3	Install Windshield Side Piece	1.00	125.00	125.00
			Total	\$400.00
			Balance Due	\$400.00

Thanks for your business.