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505-634-4500	719-346-7880	719-635-1669	970-259-2001	915-821-7651	970-242-2834	970-276-3781	575-393-2148	719-544-4433	970-278-1750	970-848-2911
800-468-5081	877-742-1332	877-654-1237	877-654-1237	800-345-7878	877-654-1237	877-654-1237	800-821-6082	877-654-1237	877-654-1237	877-654-1237

SOLD TO:
WILLOW CREEK LLC - COLORADO
COLORADO
2106 ACCESS RD 4 UNIT 1A
RIFLE CO 81650

SHIP TO:
Grand Junction

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
S02W0925980	11-20-23	96949	CO7532-CC	02	G		2	1

PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA	INV. SEQ. NO.
2A38738	07-17-23	10	10	10		9909

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

CUSTOMER AGENT: CODY CLOUD

CLEAN MACHINE

REPAIR SPECIFICATIONS INCLUDES
-CLEAN MACHINE INCLUDES:
-STEAM CLEAN COMPLETE MACHINE
-CLEAN BEFORE SERVICE WORK IS PERFORMED BY SHOPS
AVAILABLE AS NEEDED AT ADDITIONAL COST
-REMOVE & INSTALL CRANKCASE GUARDS
-REMOVE & INSTALL OF ATTACHMENTS, ETC

	LBR	500.00 *
	MSC	25.00 *
SEGMENT CL TOTAL		525.00 T

TROUBLESHOOT CYLINDER BLOCK

TECHNICAN NAME: JOSH OLDHAM
EMPLOYEE NUMBER: 5563
DATE: 11/9/23
CUSTOMER COMPLAINT:
MACHINE HAD FUEL IN THE ENGINE OIL
.
CAUSE OF FAILURE:
NUMBER 4 INTAKE BRIDGE HAD FALLEN OFF
.
CORRECTIVE ACTION:

If you're not completely satisfied please call 1-833-954-3116 or email us at customerexperience@wagnerequipment.com

PLEASE PAY THIS AMOUNT	CONT'D
AMOUNT CREDITED	

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WAGNER EQUIPMENT CO.
PO BOX 919000
DENVER, CO 80291-9000

CUSTOMER ORIGINAL INVOICE
E25INVNEW: 04/22/20

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800-468-5081	877-742-1332	877-654-1237	877-654-1237	800-345-7878	877-654-1237	877-654-1237	800-821-6082	877-654-1237	877-654-1237	877-654-1237

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MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

STARTED TROUBLESHOOTING ISSUE. BROUGHT MACHINE
INTO SHOP AND TOOK PRODUCT STATUS REPORT.
CONNECTED MACHINE TO ET AND RAN INJECTOR CUT OUT
TEST. FOUND THAT CYLINDER #4 WAS MISSING. REMOVED
PANELS FROM AROUND ENGINE COMPARTMENT. REMOVED
HOOD AND AFTERTREATMENT GROUP. REMOVED VALVE COVER
FROM TOP OF ENGINE. INSPECTED ROCKER ARM ASSEMBLY
FOR ANY SIGNS OF FAILURE. FROUND THAT NUMBER 4
INTAKE BRIDGE HAD FALLEN OFF LEAVING THE CYLINDER
WITHOUT AIR. GAVE INFORMATION TO UPPER MANAGMENT
TO ADVISE ON HOW MUCH FUTHER NEEDED TO BE DONE.
.
.
.
$911.75 TRANSPORT COSTS FOR WO 2A39871 REMOVED
FROM D6 TROUBLESHOOT WORK SEGMENT 1A (LABOR) PER
SERVICE MANAGER

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION
2	3145168		HYD ADV 10W BULK S	22.71	45.42
1	VP10-999		START FLUID S	7.00	7.00

TOTAL PARTS	SEG. 1A	52.42 *
LESS 15%-PARTS		7.86-*
	LBR	3428.25 *
SEGMENT 1A TOTAL		3472.81 T

REPAIR CAM RLR FOL/VALVE LIFTER

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MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	DESCRIPTION	N/R	UNIT PRICE	EXTENSION
PARTS ONLY					
1	5P-8245	WASHER-HARD	S	1.17	1.17
1	6V-8197	BOLT	S	1.67	1.67
2	153-5710	BATTERY 4D	S	400.22	800.44
1	20R-1141	CAMSHAFT AS	N	1490.43	1490.43
1		CORE DEPOSIT	N	993.65	993.65
1-		CORE RETURN	N	993.65	993.65-
1	258-5646	GASKET	S	23.34	23.34
12	467-4243	SPRING-GUIDE	N	19.00	228.00
12	575-4995	LIFTER AS-VA	N	170.66	2047.92

TOTAL PARTS SEG. 1C 4592.97 *
LESS 15%-PARTS 688.95-*

SEGMENT 1C TOTAL 3904.02 T

REBUILD ENGINE

CUSTOMER COMPLAINT:
REBUILD ENGINE AFTER CAMSHAFT LIFTER SPRING FAILURE
CAUSE OF FAILURE:
LIFTER SPRING BROKE AND LIFTER SPUN
RESULTANT DAMAGE:
BENT PUSH ROD, DAMAGED BRIDGE, ROCKER ARM AND VALVE

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QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

REPAIR PROCESS COMMENTS:
DISCONNECTED ALL WATER, A/C, AIR AND HYDRAULIC LINES FROM HARD NOSE. REMOVED REAR HARD NOSE PINS. FRONT PINS WERE SEIZED AND HAD TO BE CUT OUT. REMOVED HARD NOSE. REMOVED FUEL FILTER HOUSING, ALTERNATOR AND A/C COMPRESSOR. REMOVED FRONT BRACKETS FROM ENGINE. REMOVED EXHAUST AND INTAKE ELBOWS. REMOVED ALL WIRING AND FUEL LINES FROM HEAD. REMOVED EGR VALVE . REMOVED HEAD. ALL SIX LINERS WERE MIRRORED AND MISSING CROSSHATCH. REMOVED DAMPER AND FRONT PLATE. REMOVED LIFTERS, INSPECTED BORES, WERE OK. INSTALLED NEW CAM AND LIFTERS. REMOVED OIL PAN AND REMOVED LINER PACKS. INSTALLED NEW PACKS. INSTALLED FRONT PLATE AND DAMPER. VALVE ON NUMBER FOUR INTAKE ALONG WITH THE BRIDGE AND PUSH ROD WERE DAMAGED WHEN THE LIFTER SPUN AND THE FOOT BROKE OFF THE ROCKER ARM. TRANSFERRED PARTS TO NEW HEAD AND INSTALLED. INSTALLED OIL PAN. INSTALLED EGR VALVE, FRONT BRACKETS, FUEL FILTER HOUSING, ALTERNATOR AND A/C COMPRESSOR. INSTALLED INJECTORS AND FUEL LINES. INSTALLED INTAKE AND EXHAUST ELBOWS. PUSHED NEW BUSHINGS INTO FRAME AND HARD NOSE FOR FRONT PINS. INSTALLED HARD NOSE. CONNECTED ALL WATER, A/C, AIR AND HYDRAULIC LINES TO HARD NOSE. EXTRACTED BROKEN BOLT FROM HARD NOSE GUARD. ROCKERS AND THE SHAFT WERE GALLED. INSTALLED NEW ROCKERS AND SHAFT. ADJUSTED VALVES. INSTALLED VALVE COVER AND ALL WIRING. INSTALLED CLEAN EMISSIONS MODULE.

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FILLED WITH OIL AND COOLANT. STARTED AND RAN TO OPERATING TEMP. OVERHEAD SHOULD BE PERFORMED AT 500 HOURS AFTER REPAIR WHEN NEW VALVETRAIN COMPONENTS HAVE SEATED.

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION
2	1K-6985	S	RING	18.33	36.66
2	1R-0749	S	FILTER AS FU	27.61	55.22
1	1R-1808	S	FILTER AS-LU	44.02	44.02
1	2Y-5829	S	NUT	.49	.49
180	5P-1465	S	CM-HOSE STK	.16	28.80
1	6K-9194	S	FITTING	13.58	13.58
2	6V-2314	N	BOLT	.45	.90
1	6V-5217	S	BOLT	.49	.49
1	6V-9189	S	LOCKNUT	.89	.89
50	7K-1181	S	TIE	.70	35.00
1	7X-2553	S	BOLT	4.00	4.00
2	8T-5917	S	SEAL-O-RING	3.17	6.34
2	8T-8729	S	PIN	1.78	3.56
1	9M-1328	N	BEARING	116.04	116.04
1	9X-6000	N	BOLT	3.21	3.21
12	9X-6620	S	LOCK NUT	8.89	106.68
6	10R-6457	N	ARM A ROCKER	87.84	527.04
7		N	CORE DEPOSIT	37.72	264.04
6-		N	CORE RETURN	37.72	226.32-
1-		N	CORE RETURN	37.72	37.72-
12	116-3715	S	STUD	19.20	230.40
1	124-1858	S	SEAL-O-RING	19.81	19.81
1	190-6114	S	GASKET-OIL	58.15	58.15
1	195-0452	N	GASKET	2.04	2.04
1	198-4765	S	WASHER-HARD	1.97	1.97

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QUANTITY	ITEM	DESCRIPTION	N/R	UNIT PRICE	EXTENSION
6	20R-0926	CYL PACK AS	N	629.38	3776.28
6		CORE DEPOSIT	N	229.14	1374.84
6-		CORE RETURN	N	229.14	1374.84-
1	20R-1017	HEAD G CYL	N	3620.34	3620.34
1		CORE DEPOSIT	N	2413.56	2413.56
1-		CORE RETURN	N	2413.56	2413.56-
6	20R-1136	ARM A ROCKER	N	87.84	527.04
6		CORE DEPOSIT	N	35.58	213.48
6-		CORE RETURN	N	35.58	213.48-
2	227-3149	PIN	N	88.73	177.46
1	256-6453	SENSOR GP-TE	S	57.27	57.27
2	258-2303	BEARING-SLEE	N	44.20	88.40
4	258-2305	BEARING-SLEE	S	38.38	153.52
1	260-7524	SCREW-VALVE	N	18.34	18.34
1	261-0205	ROD-VALVE PU	N	29.71	29.71
6	269-7290	BEARING-CONN	N	38.49	230.94
2	305-4484	SEAL-O-RING	S	4.88	9.76
1	307-1669	TUBE AS	N	69.64	69.64
1	307-9921	ABSORBENT PA WHITE	S	71.91	71.91
1	318-0004	REGULATOR-WA	S	103.14	103.14
1	326-1643	FILTER AS	S	56.25	56.25
1	330-8197	SEAL-O-RING	S	10.85	10.85
1	331-4226	KIT-PLUG CON	S	2.36	2.36
3	423-4359	TUBE AS-FUEL	S	55.18	165.54
1	428-6096	KIT F INJ	N	80.44	80.44
1	428-6097	KIT F INJ	N	68.42	68.42
2	428-6098	KIT F INJ	N	73.68	147.36
2	447-1707	BOLT HEX HEA	N	5.08	10.16
1	450-2547	KIT GASKET	N	747.36	747.36

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800-468-5081	877-742-1332	877-654-1237	877-654-1237	800-345-7878	877-654-1237	877-654-1237	800-821-6082	877-654-1237	877-654-1237	877-654-1237

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WILLOW CREEK LLC - COLORADO
COLORADO
2106 ACCESS RD 4 UNIT 1A
RIFLE CO 81650

SHIP TO:
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S02W0925980	11-20-23	96949	CO7532-CC	02	G		2	7

PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA	INV. SEQ. NO.
2A38738	07-17-23	10	10	10		9909

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE	EXTENSION
6	450-2564		KIT GASKET	N	24.22	145.32
1	485-8987		TUBE AS-FUEL	N	103.35	103.35
1	581-1366		SHAFT AS-ROC	N	331.23	331.23
1	581-1372		BRIDGE-VALVE	N	31.40	31.40
6	3145168		HYD ADV 10W BULK	S	22.71	136.26
7	3192260		DEO-ULS 10W30 BULK	S	17.98	125.86
12	VP19-110		BRAKE CLN BRODY	S	13.01	156.12

TOTAL PARTS SEG. 1F 12547.32 *
LESS 15%-PARTS 1882.09-*

TOTAL LABOR SEG. 1F 12880.00 *

SEGMENT 1F TOTAL 23545.23 T

REMOVE & INSTALL/REPLACE HIGH PRESSURE FUEL PUMP

REMOVED BOTH PRIMARY FUEL FILTERS AND DISCARD.
REMOVED FUEL WATER SEPARATOR FILTER AND DISCARD.
REMOVED FUEL FILTER HOUSING
REMOVED FUEL LINES TO BACK OF PUMP
REMOVED PLUG ON INJECTION PUMP AND TIMED
REMOVED MOUNTING BOLTS AND REMOVED INJECTION PUMP
INSTALLED NEW INJECTION PUMP ASSEMBLY AND TORQUE
INSTALLED FUEL WATER SEPARATOR ASSEMBLY.

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PLEASE PAY THIS AMOUNT: CONT'D

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MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

INSTALLED FUEL LINES WITH NEW O-RINGS
INSTALLED PRIMARY FUEL FILTER HOUSING.
INSTALLED NEW FUEL FILTER AND WATER SEPARATOR.
PRIMED FUEL SYSTEM AND CHECKED FOR LEAKS.
UNIT RAN FOR A FEW MINUTES AND SHUT OFF, FAULT
CODE E198 CAME ACTIVE. FOLLOWING TROUBLESHOOTING
FOR FAULT CODE CHECKED TANK LEVEL AND TANK WAS
EMPTY. ADDED 50GAL OF DIESEL AND PRIMED UNIT.
START UNIT AND UNIT RAN AT LOW IDLE BUT SHUTS OF
WHEN HIGH IDLE IS TURNED ON. CONTINUE
TROUBLESHOOTING FOR FAULT CODE E198. CHECKED FUEL
SYSTEM FOR EXTERNAL LEAKS, NONE PRESENT. CHECKED
FUEL PRESSURE AND READING READ THE SAME AS ET 10
PSI. CHECKED FUEL FILTERS O-RINGS, ALL OK. REMOVED
PRIMARY FUEL FILTER BASE AND RE-TIMED INJECTION
PUMP ASSEMBLY AND REMOVED. BAR ENGINE OVER TO TDC
#1 AND INSTALLED INJECTION PUMP ASSEMBLY.
INSTALLED FUEL FILTER AND ALL LINES THAT WAS
REMOVED DURING TROUBLESHOOTING. PRIMED UNIT AND
CHECKED FOR LEAKS, ALL OK. START UNIT AND CHECKED
PRESSURES USING ET, FUEL PRESSURE ARE READING AT
98-102 PSI AT IDLE.
INSTALLED HOSE CLAMPS AND BOLT ON ENGINE AREA THAT
WAS LOOSE. TIGHTEN UP HARD NOISE BOLTS. INSTALLED
DRIVE SIDE CYLINDER. TEST DROVE UNIT AND CHECKED
UNT FOR LEAKS, NONE PRESENT AT THIS TIME.
TOP OF HYDRAULIC OIL. INSTALLED BELLY GUARDS AND
PINS WITH ALL NEW COTTER PINS. INSTALLED SIDE
PANELS THAT WAS REMOVED. PUT INTERIOR BACK

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MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

TOGETHER. STEAM CLEAN OFF SIDE PANEL AND PARKED
UNIT ON THE READY LINE.

QUANTITY	ITEM	DESCRIPTION	N/R	UNIT PRICE	EXTENSION
2	1R-0749	FILTER AS FU	S	27.61	55.22
4	3B-4629	COTTER PIN	S	.51	2.04
1	6V-3834	SEAL O RING	S	22.24	22.24
1	6V-8260	SEAL	S	29.44	29.44
6	8T-4131	NUT	S	4.30	25.80
6	8T-5439	WASHER	S	6.73	40.38
1	214-7567	SEAL-O-RING	S	6.87	6.87
2	214-7568	SEAL-O RING	S	7.34	14.68
1	294-3031	BOLT-PINCH	N	4.78	4.78
1	326-1643	FILTER AS	S	56.25	56.25
1	511-7975	PUMP GP-FUEL	N	3149.24	3149.24
50	1551R	DIESEL FUEL RED	S	9.09	454.50

TOTAL PARTS SEG. 1G 3861.44 *
LESS 15%-PARTS 579.23-*

TOTAL LABOR SEG. 1G 6144.95 *

SEGMENT 1G TOTAL 9427.16 T

TROUBLESHOOT FINAL DRIVE

TECHNCIAN NAME: CHANCE WINN

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AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

EMPLOYEE NUMBER: 4743
****
COMPLAINT: T/S FINAL DRIVE
CAUSE: REAR MOUNTING BOLTS BACKED OUT
RESULTANT DAMAGE: DAMAGE TO SUN AND PLANETARY GEARS
CORRECTION: THERE WAS A CHUNK OF TOOTH MISSING FROM THE AXLE SHAFT. PULLED COVER AND FOUND DAMAGE TO ALL PLANETARY GEARS. REMOVED BOLTS FROM PLANETARY ASSEMBLY AND REMOVED. FOUND THAT THE TWO OF THE REAR MOUNTING BOLTS HAD BACKED OUT AND ONE HEAD HAD BROKEN OFF. FINAL NEEDS TO BE REBUILT.
****

1	223-0564	GEAR-SUN	N	2254.06	2254.06
		TOTAL PARTS	SEG. 4A		2254.06 *
		LESS 15%-PARTS			338.11-*
			LBR		350.00 *
1.00		FREIGHT CHARGE			57.51
		TOTAL MISC CHGS	SEG. 4A		57.51 *
		SEGMENT 4A TOTAL			2323.46 T

REMOVE & INSTALL FINAL DRIVE

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AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

CAUSE OF FAILURE:
BOLTS CAME LOOSE.
RESULTANT DAMAGE:
SUN GEAR, PLANET GEARS, AND RING GEAR WAS DAMAGED.
REPAIR PROCESS COMMENTS:
TRACK WAS SPLIT TO GAIN ACCESS AND TWO OF THE SPROCKET BOLTS WERE REMOVED TO INSTALL PROPER RIGGING. REMOVED THE MOUNTING BOLTS AND THE CONNECTING BOLTS. FINAL DRIVE WAS REMOVED FROM MACHINE. FINAL DRIVE WAS INSTALLED IN REVERSE ORDER WITH A NEW O-RING AND BOLTS WERE TORQUED TO 580 FT-LB. THE TWO SPROCKET SEGMENT BOLTS WERE REPLACED AS WELL AND TORQUED.

QUANTITY	ITEM	DESCRIPTION	N/R	UNIT PRICE	EXTENSION
2	2S-5658	WASHER	S	1.29	2.58
2	6V-0937	BOLT	S	2.14	4.28
2	7H-3607	NUT	S	2.16	4.32
4	1556213	TDTO 30W BULK	S	19.01	76.04

TOTAL PARTS SEG. 4B 87.22 *
LESS 15%-PARTS 13.09-*

TOTAL LABOR SEG. 4B 1540.00 *

SEGMENT 4B TOTAL 1614.13 T

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QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

RECONDITION FINAL DRIVE

****
SEE WAGNER EQUIPMENT CO. PRO-RATED MAJOR
RECONDITIONED POWERTRAIN COMPONENT WARRANTY
FOR COVERAGE DETAILS.
****
REPAIR SPECIFICATION INCLUDES
-RECONDITION FINAL DRIVE
-DISASSEMBLE AND ASSEMBLE FINAL DRIVE
-REPLACE ALL BEARINGS, SEALS, GASKETS AND
MISCELLANEOUS HARDWARE
-INSPECT MAGNETIC PLUG AND REPLACE (IF NECESSARY)
-PERFORM OPERATIONAL TEST AND CHECK FOR LEAKS
AVAILABLE AS NEEDED AT ADDITIONAL COST
-OTHER PARTS THAT ARE NOT CONSIDERED TO BE NORMAL
WEAR ITEMS
-PARTS NOT INCLUDED IN THIS REPAIR SPECIFICATION
-SEPARATE & CONNECT TRACK (WHEN APPLICABLE)
-REMOVE & INSTALL TANDEM HOUSING (WHEN APPLICABLE)
-REMOVE & INSTALL FINAL DRIVE
-SALVAGE OR REPLACE MAJOR CASTINGS, COVERS AND
HOUSINGS, INCLUDING GEARS AND SHAFTS
-CHARGES FOR UNACCEPTABLE CORES
-TRANSPORTATION OF MACHINE OR COMPONENTS
-WORK PERFORMED OUTSIDE OF NORMAL HOURS
REPAIR PROCESS COMMENTS:
FINAL DRIVE FACE PLATE WAS REMOVED FROM THE

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PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA	INV. SEQ. NO.
2A38738	07-17-23	10	10	10		9909

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

HOUSING. THE RETAINING BOLTS FOR THE PLANET GEARS WERE REMOVED AND THE PINS HOLDING THE PLANETS WERE PRESSED OUT. NEW PLANET GEARS WERE INSTALLED WITH NEW BEARINGS AND RACES. THE PINS WERE PRESSED BACK INTO THE NEW GEARS AND RETAINING BOLT WAS TORQUED WITH NEW O-RINGS INSTALLED. THE RETAINING PLATE WAS REMOVED THEN THE RING GEAR WAS REMOVED FROM THE FINAL DRIVE HOUSING. THE HUB NOW WAS SEPARATED FROM THE SPINDLE. THE INNER AND OUTER BEARINGS WERE THEN REMOVED FROM THE HOUSING/SPINDLE. THE DUO CONE SEAL WAS ALSO REMOVED FROM THE HOUSING AND THE SPINDLE. ALL PARTS WERE CLEANED OF OIL AND METAL CONTAMINATION BEFORE REASSEMBLY. NEW RACES AND BEARINGS AND DUO CONE SEAL WERE INSTALLED TO THE HOUSING AND THE SPINDLE. THE FINAL DRIVE HOUSING WAS SET BACK ONTO THE SPINDLE. A NEW RING GEAR WAS INSTALLED ONTO THE RING GEAR HUB AND THEN WAS INSTALLED INTO THE HOUSING. A NEW RETAINING PLATE WAS INSTALLED WITH NEW HARDWARE AND WAS TORQUED TO 110 FT-LB. THE FINAL DRIVE FACE PLATE WITH THE NEW PLANET GEARS WAS INSTALLED WITH A NEW O-RING TO THE HOUSING AND BOLTS WERE THEN TORQUE. THE DRIVE SHAFT COVER PLATE WAS FITTED WITH A NEW O-RING AS WELL AS THE FILL AND DRAIN PLUGS.

QUANTITY	ITEM	DESCRIPTION	N/R	UNIT PRICE	EXTENSION
3	1H-9696	RING	S	4.55	13.65
1	1P-9005	SEAL	N	10.14	10.14
1	2K-5066	CONE	N	144.60	144.60
1	2S-4078	SEAL O RING	S	3.67	3.67

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PLEASE PAY THIS AMOUNT	CONT'D
AMOUNT CREDITED	

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800-468-5081	877-742-1332	877-654-1237	877-654-1237	800-345-7878	877-654-1237	877-654-1237	800-821-6082	877-654-1237	877-654-1237	877-654-1237

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WILLOW CREEK LLC - COLORADO
COLORADO
2106 ACCESS RD 4 UNIT 1A
RIFLE CO 81650

SHIP TO:
Grand Junction

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MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE	EXTENSION
1	3K-0360		SEAL O RING	S	2.12	2.12
1	6V-0327		CUP	N	111.16	111.16
1	6V-0330		CUP	N	67.02	67.02
1	6Y-0859		SEAL GRP.DUO CONE	N	267.51	267.51
1	8H-0902		CONE	S	292.05	292.05
1	9H-3360		SEAL	N	21.14	21.14
6	343-6237		BEARING	N	92.01	552.06
1	419-4175		SEAL LIP	N	33.34	33.34
10	467-4196		BOLT-HEX HEA	N	3.81	38.10
1	1556213		TDTO 30W BULK	S	19.01	19.01
1	COMP-TAG		COMPONENTTAG	S	5.41	5.41
1	VP21-425		EPOXY CUP 4GRAM	S	4.50	4.50

TOTAL PARTS SEG. 4C 1585.48 *
LESS 15%-PARTS 237.81-*

TOTAL LABOR SEG. 4C 2030.00 *

SEGMENT 4C TOTAL 3377.67 T

ADDITIONAL CHARGES FINAL DRIVE

PARTS ONLY

2	2R-0098		SEAL O RING	S	18.80	37.60
4	6F-6673		SEAL	S	3.49	13.96

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MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION		UNIT PRICE	EXTENSION
2	8D-4771		SEAL	N	19.53	39.06
3	8T-4896		WASHER	S	.67	2.01
3	9G-8638		GEAR	N	1832.34	5497.02
1	9G-9181		RETAINER	N	291.63	291.63
4	9X-2027		WASHER	N	.67	2.68
1	461-9930		GEAR-RING	N	2126.91	2126.91

TOTAL PARTS SEG. 4D 8010.87 *
LESS 15%-PARTS 1201.62-*

SEGMENT 4D TOTAL 6809.25 T

REMOVE & INSTALL TRACK ASSEMBLY
SEALED & LUBRICATED

REPAIR SPECIFICATION INCLUDES
-REMOVE AND INSTALL TRACK ASSEMBLY (S&L)(ONE SIDE)
-LIFT AND BLOCK MACHINE
-REPLACE MASTER BOLTS OR PINS
-ADJUST TRACK TENSION
AVAILABLE AS NEEDED AT ADDITIONAL COST
-LANCE TRACK PIN
-REMOVE BROKEN MASTER BOLTS
-SALVAGE MASTER LINKS
REPAIR PROCESS COMMENTS:
THE FOUR MASTER LINK BOLTS WERE REMOVED AND TRACK
PAD WAS REMOVED. TRACK WAS THEN REPOSITIONED OFF

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2A38738	07-17-23	10	10	10		9909

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. ID NO.
AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

OF THE FINAL DRIVE THE GAIN ACCESS. TRACK WAS
RAPPED BACK ONTO TO THE FINAL DRIVE AFTER IT WAS
INSTALLED. CLEANED THE MOUNTING SURFACE OF THE
MASTER LINK AND REINSTALLED TO TRACK PAD AND NEW
BOLTS WERE USED TO LACK THE LINK AND WERE TORQUED.

QUANTITY	ITEM	DESCRIPTION	N/R	UNIT PRICE	EXTENSION
1	1U-9941	BRUSH END	S	10.56	10.56
1	1U-9943	BRUSH END	S	13.57	13.57
4	9S-1838	BOLT-TRACK	S	6.77	27.08

TOTAL PARTS SEG. 4E 51.21 *
LESS 15%-PARTS 7.68-*

TOTAL LABOR SEG. 4E 472.50 *

SEGMENT 4E TOTAL 516.03 T

REMOVE & INSTALL C-FRAME

CUSTOMER COMPLAINT:
REMOVE AND INSTALL C-FRAME TO ACCESS HARD NOSE
PINS
CAUSE OF FAILURE:
BEARING SPLIT
RESULTANT DAMAGE:
NONE

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AA	D6T XLVPA	0DTD01174		4241.0	427052T

QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

REPAIR PROCESS COMMENTS:
REMOVED PINS FROM LIFT CYLINDERS. DISCONNECTED
HYDRAULIC LINES. REMOVED CAPS AND REMOVED C-FRAME
AND BLADE. THE RIGHT SIDE LIFT CYLINDER BUSHING
FELL OUT DURING DISASSEMBLY. INSTALLED NEW
BUSHING. REASSEMBLED C-FRAME.

TOTAL LABOR SEG. 6A 490.00 *

SEGMENT 6A TOTAL 490.00 T

REPAIR LIFT CYLINDER (SIMPLEX)

TECHNCIAN NAME: JOSH SPENCER
EMPLOYEE NUMBER: 4463
DATE: 10-17-23
****
COMPLAINT: REPAIR LIFT CYLINDER (B&B ROD EYE)(RING
GROOVES)(BEARING)
CAUSE:
RESULTANT DAMAGE:
COMPLICATIONS:
CORRECTION: CLEANED AND INSPECTED ROD EYE.
MEASURED BORE TO NEW BEARING PRESS SPEC. CENTERED
AND SET UP ON BORE. WELDED UP 1 BORE. SET UP BORE
MACHINE. BORED 1 HOLE TO NEW BEARING PRESS SPEC.

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QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION

CUT RING GROOVES. REMOVED BORE SET UP. CLEANED UP
BORE. PRESSED IN NEW BEARING. INSTALLED NEW
RETAINING RINGS.
****

	LBR	1400.00 *
SEGMENT 6B TOTAL		1400.00 T

REWORK REPAIR PUSH ROD
ASSEMBLED INCORRECTLY

REPLACED BENT PUSH ROD

QUANTITY	ITEM	DESCRIPTION	N/R	UNIT PRICE	EXTENSION
2	261-0205	ROD-VALVE PU	N	29.71	59.42

TOTAL PARTS	SEG. 9R	59.42 *
LESS 100%-PARTS		59.42-*
SEGMENT 9R TOTAL		.00 T

COLORADO STATE TAX	804.03 T
GRAND JCT CITY TAX	941.83 T
MESA COUNTY TAX	657.09 T

* * * INVOICE COPY * * *

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PLEASE PAY THIS AMOUNT: 59807.71

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