



St. Paul
Box 1468 St Paul, AB T0A 3A0
Tel: 780.645.4437 Fax: 780.645.4016
www.horizonagturf.com

Ship to: IN STORE PICKUP

Invoice to: INTERNAL CUSTOMER
Horizon Ag & Turf
Lloydminster AB T9V 3A2

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ST. PAUL		*REPRINT*
Date	Time	Page
01/06/25	23:06:26 (B)	01
Account No.	Phone No.	Invoice No.
INTER01A	7808754471	W00713
Ship Via		Purchase Order
		Salesperson
		KK

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
032842	JOHN DEERE S790	1920	1H0S790SJJ0800243	08/02/19	
	S790	1376		08/01/21	1500

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 9670 10-000-601 11/19/24 12/09/24
AGLAND RENTAL / DEMO RETURN COMBINE CHECKLIST 4.00 HRS

MACHINE JUST RETURNED FROM RENT / DEMO

PERFORM THE FOLLOWING:

** New Checklist on the Service Velocity to follow ****

CHECKS TO ENSURE COMBINE IS READY TO GO

- [] GREASE MACHINE COMPLETE
- [] CHECK ENGINE OIL LEVEL (ADVISE IF NEEDS CHANGED- SEPARATE SEGMENT NEEDED)
- [] CHECK HYD AND COOLANT LEVEL
- [] INSPECT ENGINE AIR FILTER FOR DIRT OR DEBRIS QUICK CLEAN

- [] CHECK RADIATOR SCREENS
- [] NOTE ANY OBVIOUS REPAIRS NEEDED (SEPERATE SEGMENT NEEDED)

- [] NOTIFY SERVICE DEPARTMENT TO GET WASHBAY TO CLEAN EXTERIOR AND INTERIOR

- [] *****INSPECT COMBINE FOR ANY DAMAGE- SEPARATE SEGMENT

***** TECHNICIANS COMMENTS *****

- * * *
- *Ran unit up and completed running checks. Ensured all
- *speed ranges and adjustments worked. Brought unit into shop
- *and completed rental return inspection as per inspection

CONTINUED ON PAGE 02

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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	S790	1376		08/01/21	1500
*checklist. Adjusted chains, belts and elevators as				*	
*required. Topped up all fluids as required. Blew out				*	
*engine, aftertreatment and cab air filters. Greased entire				*	
*unit. Created estimate and forwarded to service office.				*	
*				*	

TY27786	FUELCOND.WINTER	1		31.43	31.43
	Fuel Conditioner				
				PARTS	31.43
				LABOR	720.00
16001001			SEGMENT TOTAL==>		751.43

SEGMENT# 2 C 9670 NA	12/11/24 12/11/24	
COOLANT LEAKING FROM BOTTOM FRONT CORNER OF THE RADIATOR	2.50 HRS	
DIAGNOSE AND REPAIR AS REQUIRED.		
***** TECHNICIANS COMMENTS *****		
*Rotated and tightened loose clamp. Pressured up system.		
*Monitored and no leaks appeared.		

	LABOR	131.04
16001001	SEGMENT TOTAL==>	131.04

SEGMENT# 3 C 9662 NA	12/11/24 12/11/24	
OIL LEAKING FROM ROTOR DRIVE SHEAVES	3.50 HRS	
APPEARS TO BE FROM THE MEG OUTPUT SHAFT SEAL. REPAIR AS REQUIRED.		
***** TECHNICIANS COMMENTS *****		
*		

CONTINUED ON PAGE 03

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032842	JOHN DEERE S790	1920	1H0S790SJJ0800243	08/02/19	
	S790	1376		08/01/21	1500
*Removed rotor supply line and rotary union. Removed debris *					
*airbox bolts. Removed rotor piston. Found housing full of *					
*oil. Disassembled piston. Found wear. Replaced shaft o *					
*rings and installed new piston. Torqued hardware. Torqued *					
*piston nut. Installed line. Installed airbox hardware. *					

AHC11302	Hydraulic Cyl.	1	1234.90	1234.90	
	Hydraulic Cylinder				
R1225R	PACKING	1	6.78	6.78	
			PARTS	1241.68	
			LABOR	630.00	
16001001			SEGMENT TOTAL==>	1871.68	

SEGMENT# 4 C 9662 NA 12/11/24 12/11/24
LH TRANSMISSION OUTPUT SEAL LEAKING 1.50 HRS
REPLACE LH TRANSMISSION OUTPUT SEAL.

***** TECHNICIANS COMMENTS *****

*
*Removed axle shafts. Removed seal. Cleaned and polished *
*output and seal housing. Installed new seal. Reinstalled *
*axle shaft. *

AZ42575	Seal	1	46.98	46.98
			PARTS	46.98
			LABOR	270.00
16001001			SEGMENT TOTAL==>	316.98

SEGMENT# 5 C 9662 NA 12/11/24 12/17/24

CONTINUED ON PAGE 04

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
032842 JOHN DEERE S790 1920 1H0S790SJJ0800243 08/02/19
S790 1376 08/01/21 1500
8 NEW SOFTWARE PAYLOADS AVAILABLE FOR INSTALL 2.00 HRS
DOWNLOAD AND INSTALL NEW SOFTWARE PAYLOADS.
***** TECHNICIANS COMMENTS *****
* *
*Download and installed all available software payloads. *
* *

LABOR 360.00
16001001 SEGMENT TOTAL==> 360.00

SEGMENT# 6 C 23001 NA 12/11/24 12/12/24
AIRSCREEN DRIVE BELT BROKE-SCREEN WAS FROZEN AND BROKE BELT
REPLACE BELT
***** TECHNICIANS COMMENTS *****
* *
*Removed belt cover to replace belt. Replaced one nut (fell *
*into the wash bay drain). *
* *

H221273 BELT 1 67.97 67.97
14M7396 NUT-M8 LOCK 1 1.65 1.65
PARTS 69.62
LABOR 183.60
16001001 SEGMENT TOTAL==> 253.22

***** WORK ORDER TOTALS *****
INTERNAL CUSTOMER
PARTS 1389.71
CONTINUED ON PAGE 05

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032842	JOHN DEERE S790	1920	1H0S790SJJ0800243	08/02/19	
	S790	1376		08/01/21	1500
				LABOR	2294.64
				Shop Supplies	229.46
				INTERNAL TOTAL	3913.81

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
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INTER01	7808754471	D95694
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		KSK

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	

SEGMENT# 1 C 662 NA 12/28/23 12/28/23 04/01/24
FRONT WINDSHIELD CRACKED. BLACK ACE TO COME AND REPLACE
WINDSHIELD

***** TECHNICIANS COMMENTS *****

*
*Removed trim and parts as required. Helped install
*windshield.
*

KXE10402	Windshield Lamn	1 N	2294.03	2294.03
SUBLET	? - 5265QB	1	370.00	370.00
			PARTS	2294.03
			LABOR	141.04
			SUBLET	370.00
16001		SEGMENT TOTAL==>		2805.07

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	2294.03	
LABOR	141.04	
SUBLET	370.00	
SHOP SUPPLIES	10.00	
INTERNAL TOTAL	2815.07	

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X

Signature

Date

Solutions from the Ground Up



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032842	S790 STS DJ HOG	1310	1H0S790SJJ0800243	08/02/19	
	S790 STS	1310		08/01/21	1500

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SEGMENT# 1 C 9670 NA 10/08/24 10/08/24

UNIT IS GOING ON DEMO:

- ENSURE UNIT IS FUELED UP AND DEF IS FULL
- CHECK ALL OIL LEVELS
- PERFORM QUICK RUNNING AND OPERATION CHECKS.

***** TECHNICIANS COMMENTS *****

*
*Brought unit up to shop. Opened panels. Checked all belt
*tensions. Checked fluid levels. Ran unit up and confirmed
*all speeds/ranges. Closed all sumps and clean out doors.
*Fueled up unit and topped off DEF tank. Checked all fluids.
*Pinned panels closed for trucking. Brought header up to
*shop that is going out with combine. Checked tire
*pressures and air bag pressures. Checked oil levels.
*

AIR25	DEF 2.5GAL.	2	15.70	31.40
			PARTS	31.40
			LABOR	536.40
52000223		SEGMENT TOTAL==>		567.80

SEGMENT# 2 C 9671 NA 10/08/24 10/08/24

CLEAN GRAIN ELEVATOR CHAIN BROKE AND DRIVE BELT BURNT.
REPLACE ELEVATOR CHAIN AND DRIVE BELT.

CONTINUED ON PAGE 02

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032842	S790 STS DJ HOG	1310	1H0S790SJJ0800243	08/02/19	
	S790 STS	1310		08/01/21	1500
***** TECHNICIANS COMMENTS *****					
* Brought unit up to 30ft bay. Removed old clean grain					
* elevator chain. It was jammed in place and had to pry it					
* out 1 link at a time. Dropped hopper auger. Ran a rope down					
* the elevator and connected it to a new chain. Pulled new					
* chain through and connected it. Set chain tension as per					
* service advisor. Removed 2 panels in hopper to access belt					
* pulleys. Installed belt and routed correctly. Adjust belt					
* tension. Installed all shields back in place. Ran unit and					
* found grain tank auger not turning. Found top bearing was					
* completely pushed out of the flange. Got all required parts					
* for repair. Installed new bearings and flanges. Adjust load					
* auger for proper coupling. Test operation all worked					
* properly.					

AXE16681	CG CHAIN	1	O	1582.69	1582.69
HXE20763	Belt 2BV	1		375.88	375.88
JD10384	BEARING	1		75.87	75.87
N15764	FLANGETTE	2		8.37	16.74
Pressed Flanged Housing					
PARTS 2051.18					
LABOR 1123.20					
16001001	SEGMENT TOTAL==>				3174.38

***** WORK ORDER TOTALS *****

INTERNAL CUSTOMER

CONTINUED ON PAGE 03

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	S790 STS	1310		08/01/21	1500
				PARTS	2082.58
				LABOR	1659.60
				Shop Supplies	165.96
				INTERNAL TOTAL	3908.14

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	S790 STS	1310		08/01/21	1500	

SEGMENT# 1 C 662 10-000-300 11/15/23 12/05/23

TRADE UNIT - USE TRADE CHECKLIST FROM THE FILE CABINET TO 14.00 HRS

*ONCE CHECKLIST IS COMPLETED PLEASE GO OVER WITH SALES FOR
APPROVAL OF REPAIRS TO BE DONE.

***** TECHNICIANS COMMENTS *****

*
*Bring unit up to shop.
*+Remove all panels off combine.
*+Inspect combine, compose estimate and forward to service.
*+Take all old parts out.
*Completed final running checks
*

	LABOR	2408.00
16001	SEGMENT TOTAL==>	2408.00

SEGMENT# 2 C 670 10-000-003 11/15/23 12/06/23

TRADE COMBINE- CLEAN AND WASH EXTERIOR TIN WORK ONLY 5.00 HRS

TOUCH UP PAINT ON COMBINE

LUBE ALL CHAINS

GREASE MACHINE ENTIRELY AFTER WASH

PARK IN LINE UP

DETAIL AS NEEDED

***** TECHNICIANS COMMENTS *****

*
*Brought combine to yard compressor in field. Blow off
*complete combine prior to inspection.
*

CONTINUED ON PAGE 02

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	S790 STS	1310		08/01/21	1500	
				LABOR	576.20	
	16001			SEGMENT TOTAL==>	576.20	

SEGMENT# 3 C 670 NA 11/15/23 12/13/23
FH DROPS OVER TIME - SEE MESSAGE BELOW FROM DAWSON
- This unit likely has an issue with the feeder house dropping. Parts were swapped from 1H0S790SAJ0800134 to this combine and the problem followed to this unit. @Peter Giesbrecht swapped Y3 float valve P/N AN235698 and D29 check valve P/N AN279596. We believe it should be the Y3 valve as the D29 was already replaced earlier. You can take a look at S78345 and S77538 for reference.

***** TECHNICIANS COMMENTS *****

*
*Confirmed FH did leak down, Swapped Y3 float valve
*+with DJ Hog unit 1 s/n 800134. Lowered FH down and
*measured 23 1/4" @8:45 AM (Unit 1). Installed unit 1 float
*valve in unit 2. Lowered FH and measured. 23 1/4" 8:51 AM
*(Unit 2)
*Monitored both fh's for several days - no change. After
*completing all repairs checked fh again and it still did
*not drop
*

	LABOR	682.15
16001	SEGMENT TOTAL==>	682.15

SEGMENT# 5 C 670 NA 12/14/23 12/14/23
FRONT WINDSHIELD CRACKED. GET CORWIN TO COME MAKE INSTALL ON
NEW WINDSHIELD.

CONTINUED ON PAGE 03

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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	

Fold

***** TECHNICIANS COMMENTS *****
*
*This repair Moved to w/o D95694
*

SEGMENT# 6 C 670 NA	12/14/23 12/15/23			
BRAKE SUPPLY LINE LEAKING FURTHER DIAGNOSE		1.50 HRS		
***** TECHNICIANS COMMENTS *****				
* *+Remove all clamps on line, removed line. Built new line in * *+parts. Installed new line. Re clamped line in several * *spots with clamps. * *****				
INST	ASSY/ENV CHG.	2	4.00	8.00
R49921	CLAMP	1	8.35	8.35
X1JS43-6-8	11/16"FFF-1/2"H	1	28.59	28.59
X1J143-10-8	5/8FS/LK90L-1/2	1	51.12	51.12
X487TC-8-RL	1/2" HYD HOSE	17	9.44	160.48
	PARTS			256.54
	LABOR			490.20
16001	SEGMENT TOTAL==>			746.74

SEGMENT# 7 C 670 NA	12/14/23 12/27/23			
ACTIVE HHC CODE. FURTHER DIAGNOSE AND ADVISE		1.50 HRS		
***** TECHNICIANS COMMENTS *****				
* *Hooked combine up to pickup and confirmed HHC *+Checked air bag pressures. Pressures are low. *				

CONTINUED ON PAGE 04

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	
*+Adjusted air bag pressures and cleared codes				*		
*+Codes did not come back.				*		
*				*		

			LABOR		240.80	
16001			SEGMENT TOTAL==>		240.80	

SEGMENT# 8 C 662 NA 12/14/23 12/14/23
EXHAUST MANIFOLD LEAK OUT OF #1 HOLE. INSTALL NEW MANIFOLD 18.00 HRS
GASKETS AND EGR GASKETS AS REQUIRED.
***** TECHNICIANS COMMENTS *****
*
*Remove air intake plumbine, some egr plumbing. Remove
*+turbo charger lube and cooling lines. Remove VGT turbo.
*+Remove fuel dosing line. Remove exhaust manifold
*+bolts and spacers. Remove all Exhaust manifold
*+studs. Remove manifold. +Remove VGT turbo studs out of
*manifold. Chase all +threads on manifold. Clean manifold
*mating surfaces. +Clean all threads on head, clean mating
*surfaces. Clean and dry with brake clean.
*+Found broken CAC upper cooler line clamp broken, ordered
*+clamp. +Install manifold into position and rest on EGR
*cooler. +Line up all gaskets and studs, ensure all gaskets
*were +aligned. Initially torqued all studs to spec.
*Isntalled
*+all spacers and manifold nuts. Initially torqued manifold
*+nuts. Torque turned all manifold nuts. Installed turbo
*+studs in manifold. Installed new turbo gasket. Installed
*+VGT onto manifold and torqued. Installed new inlet
*+and outlet gaskets. Installed turbo cross over tube and

CONTINUED ON PAGE 05

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032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	
**torqued. Installed inlet clamp and torqued. * **Replaced turbo cooling line seals on both lines. Installed * **into turbo and installed clamp. Installed fixed turbo lube * **line and clamp. Installed coolant cross over tube behind * **manifold and clamped. Went to install egr inlet pipe and * **found a +crack on backside of pipe. Ordered pipe. * **Installed new EGR tube and clamped to cooler, torque tube * **bolts into manifold. Install egr sensor tube. Install * **turbo +lube lines. Re install all paneling and air intake * **plumbing +mount air filter housing. Re fill cooling system. * **Ran unit +verified no leaks. All was well. * * *						

AXE40877	Latch		1 N	21.26	21.26	
A4730R	O-RING		3	3.56	10.68	
DZ100375	Gasket		3	15.99	47.97	
DZ10229	Stud		12 N	46.16	553.92	
DZ112908	Tube		1 M	1180.75	1180.75	
DZ114164	O-Ring		2 O	35.64	71.28	
HXE79975	Clamp		1 N	33.06	33.06	
RE540355	Gasket		1	27.23	27.23	
RE548047	Gasket		6 N	29.93	179.58	
RE553167	Gasket		1 N	74.01	74.01	
RE568261	Clamp		1 N	58.02	58.02	
R163559	O-Ring		2	2.54	5.08	
R28776	O-RING		5	3.01	15.05	
R522023	GASKET		1	61.31	61.31	
R526831	EGR Gasket		5	19.38	96.90	
R528237	Sealing Ring		1 N	58.97	58.97	
R528619	Stud		4 N	22.90	91.60	

CONTINUED ON PAGE 06

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	S790 STS	1310		08/01/21	1500	
R528620	Gasket	1		100.62	100.62	
R529067	Clamp	1 N		8.93	8.93	
R532305	O-Ring	3 N		7.71	23.13	
R536559	Gasket	1 N		28.92	28.92	
R539762	Flange Nut	16		6.26	100.16	
R542509	FLANGE BOLT	6 N		4.80	28.80	
R551118	O-Ring	1 N		10.65	10.65	
R63185	O-RING	3		5.36	16.08	
T77613	F/F-ORING #6	2		2.95	5.90	
19M7866	BOLT M8X20	2		1.58	3.16	
19M7868	FL/BOLT-M8X30MM	1		1.92	1.92	
				PARTS	2914.94	
				LABOR	3104.60	
	16001		SEGMENT TOTAL==>		6019.54	

SEGMENT# 9 C 662 NA 12/14/23 12/14/23
REVERSER DOES NOT REVERSE. SWEATING AT SPLIT. SUSPECT 4.00 HRS
SHEARED RIVETS. FURTHER DIAGNOSE.

***** TECHNICIANS COMMENTS *****
*
*Disassembled gearcase and found rivets on backing plate *
*broken. Clean gearcase and all sealing surfaces. Rivet ring *
*gear back on. Heated water to heat up piston seals. *
*+Installed new piston seal. Installed shift seal carefully. *
*Installed shift fork and +collar. Applied sealant and mated *
*cases together. Torqued +bolts. Re mounted reverser on *
*feederhouse. Intalled +drive belt and mounted breather. Re *
*connected reverser lines. Ran FH and verified correct *
*operation *
*

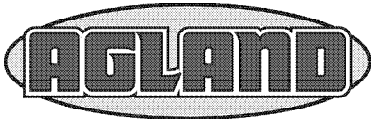
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	S790 STS	1310		08/01/21	1500	

DE30216	Seal		3 O	33.78	101.34	
T22828	O RING		1	3.42	3.42	
Z70692	Piston		1 N	71.59	71.59	
Z70694	SEAL		1	48.73	48.73	
16M2556	RIVET		6 S	1.17	7.02	
19M7407	#8BOLT-M8X25MM		1	1.43	1.43	
				PARTS	233.53	
				LABOR	758.52	
16001			SEGMENT TOTAL==>		992.05	

SEGMENT#10 C 670 NA 12/14/23 12/14/23
TOP SPROCKETS 90% WORN. FEEDERCHAIN ROLLERS WORN AND 5.00 HRS
HOURGLASSED. REPLACE CHAIN, SPROCKETS, KEYS, AND WEAR STRIPS.

***** TECHNICIANS COMMENTS *****
*
*Loosened feeder chain tensioners. Removed feeder chain end
*+links and removed feeder chain from feeder house. Remove
*+cotter pin shaft nut and feeder slip clutch from top
*shaft. +Loosened top sprocket sets screws and slid
*sprockets away +from bearing housings. Note set screws and
*sprockets were seized and hard to remove - required extra
*time. Removed bearing housing hardware
*+and removed top shaft from the feeder house. Removed
*+bearings and top sprockets from top shaft. Removed and
*+installed new bearings into bearing housings. Installed
*new +sprockets and bearings onto top shaft. Reinstalled top
*+shaft into feeder house. Installed and torqued bearing
*+housing hardware. Reinstalled feeder slip clutch and

CONTINUED ON PAGE 08

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DESCRIPTION OF WORK & PARTS

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032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	
	*+shaft nut onto the shaft. Torqued nut and installed new			*		
	*+cotter pin. Replaced top feeder wear strips.			*		
	*+Pulled new feeder chain into the feeder house and			*		
	*+installed new end links. Tensioned feeder chain and			*		
	*+rolled feeder house over to set chain into top sprockets			*		
	*+Centered top sprockets in feeder chain and torqued down			*		
	*+the set screws.			*		
	*			*		

AH220541	CON.LK557 BLTED	4		19.34	77.36	
AXE27247	FEEDER CHAIN	1		3162.97	3162.97	
HXE123463	Chain Sprocket	4		200.28	801.12	
H156580	SET SCREW	16		5.92	94.72	
H171960	STRIP	4		34.14	136.56	
H229470	SHAFT KEY	4		16.65	66.60	
JD10020	BEARING-1.50"ID	1		76.20	76.20	
JD9373	BRG-1.25 HEX ID	1		66.54	66.54	
11M7032	COTTER-3/16X2"	2		.86	1.72	
				PARTS	4483.79	
				LABOR	908.16	
16001			SEGMENT TOTAL==>		5391.95	

SEGMENT#11 C 670 NA 12/14/23 12/14/23
FEEDERHOUSE DRIVE CHAIN STRETCHED, IDLER AND TENSIONER 2.00 HRS
SPRCKET BEARINGS WORN. REPLACE CHAIN, AND SPROCKETS.
***** TECHNICIANS COMMENTS *****
*
*Removed drive chain. Replaced tension and idler sprockets
*+Installed and adjusted new feeder drive chain.
*

CONTINUED ON PAGE 09

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DESCRIPTION OF WORK & PARTS

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	S790 STS	1310		08/01/21	1500	

AXE19940	Idler Sprocket	2	N	71.15	142.30	
AXE80368	60H 181 LINKS	1		242.91	242.91	
				PARTS	385.21	
				LABOR	414.86	
	16001			SEGMENT TOTAL==>	800.07	

SEGMENT#12 C 670 NA 12/14/23 12/14/23
SPREADER VIBRATION. PLAY IN BOTH SPINNER HUBS. REMOVE AND 6.00 HRS
INSPECT HUBS. REPLACE IF REQUIRED. MISSING SHOCK PIN.

***** TECHNICIANS COMMENTS *****

*
*Lifted chopper and tail board all the way up and removed
*+spreader shocks. Removed spreader and dog tail
*+bearing housings from lower support. Removed hardware
*+and lower spreader support off of tail board. Removed
*+spreaders from the motor shafts and set on bench to
*+inspect. Inspected spreader hubs and motors for wear and
*+damage. both spreader hubs have excessive wear
*+and key ways are pounding out.
*+(Advise replacing both spreader hubs)
*+Installed new spinner hubs into spreader disks.
*+installed new tone wheels and bearings onto
*+hubs. Reinstalled hubs onto motors with new keys.
*+Reinstalled spreader lower support onto tailboard
*+and install bearing housings. Reinstalled spreader shocks
*+onto tail board. replaced missing shock pin
*

A-HPC08 HAIR PIN CLIP 1 .29 .29
CONTINUED ON PAGE 10

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	S790 STS	1310		08/01/21	1500	
AXE23329	Disk		1 N	1293.08	1293.08	
AXE24027	Disk		1 N	1258.59	1258.59	
HXE25673	SPACER		2 N	11.49	22.98	
JD39102	BEARING-25MM		2	33.48	66.96	
49M7061	Shaft Key		2 S	1.31	2.62	
				PARTS	2644.52	
				LABOR	1096.33	
	16001		SEGMENT TOTAL==>		3740.85	

SEGMENT#13 C 670 NA 12/14/23 12/14/23
CHOPPER HAMMERS AND BUSHINGS EXTREMELY POUNDED. REPALCE ALL 3.00 HRS
HAMMERS AND BUSHINGS.

***** TECHNICIANS COMMENTS *****

*
*Lifted chopper and removed chopper panel to access rotor.
*+Removed all chopper hammers and bushings from rotor.
*+Installed all new chopper hammers and bushings on rotor
*+Torqued hardware down and reinstalled chopper panel.
*

HXE118760	Lock Nut 10M	30	1.78	53.40
HXE15909	Spacer	44	16.01	704.44
HXE59496	BUSHING	44	13.75	605.00
KXE10255	Knife Kit (L&R)	6	312.41	1874.46
19M7935	#8BOLT-M10X55MM	30	3.05	91.50
			PARTS	3328.80
			LABOR	450.64
	16001		SEGMENT TOTAL==>	3779.44

SEGMENT#14 C 670 NA 12/14/23 12/14/23

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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	
	RETHRESHER			6.00 HRS		

-CYLINDER BEARINGS WORN AND CAUSING VIBRATION.r0.5hr
-DRIVE CHAIN WORN
-IDLER SPROCKETS SEIZED ON HUB
-TOP SPROCKET LOOSE ON SHAFT.
-BOTH COVERS DAMAGED.

***** TECHNICIANS COMMENTS *****

*
*Removed chain guards and rethresher drive chain
*+Removed threshing cylinder drive sprocket and
*+elevator drive sprocket. Removed lock collar and bearing
*+from RHS of elevator top shaft. slid top sprocket and
*+spacer to the side enough to replace top shaft key.
*+Installed new Key and slid top sprocket and spacer back
*+into place. Reinstalled bearing, lock collar, and elevator
*+drive sprocket onto top shaft. Pulled return elevator
*chain +back into the elevator. Installed end link and
*tensioned +return elevator chain.
*+Removed rethresher slip clutch to access cylinder bearing
*+Removed and replaced both cylinder bearings and lock
*+collars. Reinstalled slip clutch and rethresher drive
*+Replaced damaged chain guards
*

AH133191	LOCKING COLLAR	2	25.55	51.10
AXE23133	Idler Sprocket	2	68.94	137.88
AXE54619	CHAIN 60X114L	1	265.04	265.04
AZ10045	LOCK COLLAR-30M	2	15.13	30.26
HXE103075	Shield	1 N	451.71	451.71
HXE23793	Shield	1 N	205.34	205.34

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032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	
H114395	SPACER		1 N	6.50	6.50	
H216427	SPACER		1 N	16.43	16.43	
JD10384	BEARING		2	74.82	149.64	
JD39104	BALL BEARING		2	64.94	129.88	
03M7191	BOLT-M10 X 25MM		4	1.45	5.80	
14M7296	NUT-10MM FLG HD		3	1.85	5.55	
26M4228	KEY-M8X26MM		1	9.00	9.00	
				PARTS	1464.13	
				LABOR	1016.52	
	16001		SEGMENT TOTAL==>		2480.65	

SEGMENT#15 C 670 NA 12/14/23 12/14/23
WORN/CRACKEDBELTS. 5.00 HRS
-ACCELERATOR BELT. (A)
-SECONDARY. (A)
-SHOE BELT. (B) -LEAVE
-UPPER CHOPPER BELT (A)
-DISCHARGE BEATER (A)
-UPPER FEEDER (B) -LEAVE
-LOWER FEEDER (B) -LEAVE

***** TECHNICIANS COMMENTS *****
*
*Replace primary and accelerator belt on RHS.
*+Remove spreader pump and belt shroud. Remove charge pump.
*+Remove aftertreatment belt and shroud. Remove unloader
*+belts and guide. Remove upper chopper belt. Install and
*+tension new belt. Re install unloader belts and guide.
*+Install debris belt and shroud. Install charge pump
*+and isolator. Mount spreader pump and shroud. Remove
*+lower chopper belts. Remove beater cover. Remove beater

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	S790 STS	1310		08/01/21	1500	
	*+belt. Install new beater belt and tension. Re install			*		
	*cover. Re install lower chopper belts.			*		
	*			*		

HXE124868	BELT 3HC		1	680.98	680.98	
HXE124870	V-Belt		1	433.00	433.00	
HXE54503	3B/NOTCHED/FEED		1	330.34	330.34	
HXE88564	V-Belt		1	377.04	377.04	
HXE95511	V-Belt		2	270.89	541.78	
				PARTS	2363.14	
				LABOR	868.60	
16001			SEGMENT TOTAL==>		3231.74	

SEGMENT#16 C 670 NA 12/14/23 12/14/23
LOWER CLEAN GRAIN AUGER HAS DAMAGE FROM CHAIN JUMPING. LOWER 2.50 HRS
KEY WAY POUNDED. INSTALL NEW KEY IF POSSIBLE WITHOUT
REPLACING AUGER.

***** TECHNICIANS COMMENTS *****

*
*Loosened clean grain elevator chain tension and removed
*+chain end link. Removed lock collar and bearing from auger
*+shaft. Slid lower sprocket to the side enough to access
*+the key. Inspected key way from damage from pounding.
*+Key way has sight wear from pounding. (Advise installing
*+longer key that spans the entire length of the key way)
*+Installed a longer key and slid lower sprocket and spacer
*+back into place. Installed a new shaft bearing and lock
*+collar onto the auger shaft. Replaced LHS shaft bearing
*+as well. Installed elevator chain end link and tensioned
*+chain. Reinstalled bearing cover.

CONTINUED ON PAGE 14

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	S790 STS	1310		08/01/21	1500	

AH133191	LOCKING COLLAR		1 O	25.55	25.55	
JD39102	BEARING-25MM		1	33.48	33.48	
JD9275	BEARING		1	56.93	56.93	
11M7079	COTTER PIN		5	.22	1.10	
19M7774	FL/BOLT-M6X12MM		1	1.17	1.17	
49M6480	KEY-7X8X50MM		1	5.14	5.14	
				PARTS	123.37	
				LABOR	421.40	
16001			SEGMENT TOTAL==>		544.77	

SEGMENT#17 C 670 NA 12/14/23 12/14/23
LOWER RETURN ELEVATOR SPROCKET LOOSE ON SHAFT. REPLACE KEY. 1.50 HRS

***** TECHNICIANS COMMENTS *****

*
*Loosened return elevator chain and removed tensioner plate *
*+Removed end link and removed return elevator chain from *
*+elevator. Removed lower bearing and slid bottom sprocket *
*+to the side enough to replace the key. Installed a new *
*shaft key and slid lower sprocket and spacer back into *
*place. Installed a new shaft bearing and lock collar onto *
*auger shaft. Reinstalled tension plate onto elevator. *
*Reinstalled Tailings elevator chain and end link. Tensioned *
*elevator chain and installed bearing cover *
*

AZ10045	LOCK COLLAR-30M	1	15.13	15.13
JD10384	BEARING	1	74.82	74.82
49M6480	KEY-7X8X50MM	1	5.14	5.14

CONTINUED ON PAGE 15

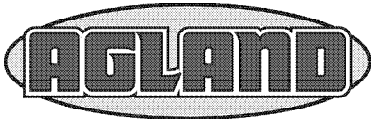
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032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	
				PARTS	95.09	
				LABOR	213.28	
	16001			SEGMENT TOTAL==>	308.37	

SEGMENT#18 C 670 NA	12/14/23 12/14/23				
LHS CLEANING FAN BEARING FAILED. REPLACE FAN BEARINGS.		2.50 HRS			
***** TECHNICIANS COMMENTS *****					
* * *					
*+Removed LHS tone wheel and outer bearing flange					
*+Removed bearing and cleaned shaft surface using					
*+wire wheel. Installed new bearing and reinstalled					
*+flanges and tone wheel. Removed cleaning fan drive pulley					
*from RHS of the cleaning fan. Removed locking collar and					
*outer bearing flange. +Removed bearing from the shaft and					
*cleaned the shaft surface using a wire wheel. Installed new					
*bearing and +reinstalled flanges and locking collar.					
*Reinstalled drive pulley and drive belt.					
* * *					

AH139297	BALL BEARING	1	82.81	82.81	
AH225510	BEARING	1	51.82	51.82	
AL14674	LOCKING COLLAR	1	29.10	29.10	
			PARTS	163.73	
			LABOR	397.32	
	16001		SEGMENT TOTAL==>	561.05	

SEGMENT#19 C 662 NA	12/14/23 12/18/23			
CLEANING FAN MOTOR BRACKET SNAPPED OFF. RE WELD.		1.00 HRS		
***** TECHNICIANS COMMENTS *****				
* * *				

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032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	
*Disconnect batteries. Prepped area and reweld, connect on *						
*+batteries. *						
* *						

H113625	PRESSED FLANGE	1		15.49	15.49	
14M7296	NUT-10MM FLG HD	2		1.85	3.70	
19M7403	#8BOLT-M12X35MM	1		2.90	2.90	
				PARTS	22.09	
				LABOR	142.76	
16001			SEGMENT TOTAL==>		164.85	

SEGMENT#20 C 670 NA	12/14/23 12/14/23				
AFTERTREATMENT BLOWER TENSIONER BEARING DRY. REPALCE		1.00 HRS			
TENSIONER.					
***** TECHNICIANS COMMENTS *****					
* *					
*Removed aftertreatment blower belt cover and belt from *					
*+unit. Removed and replaced belt tensioner assembly. *					
*+Reinstalled and tensioned aftertreatment blower belt *					
*+reinstalled belt cover. *					
* *					

AXE64513	Belt Tensioner	1 N	303.14	303.14	
			PARTS	303.14	
			LABOR	132.44	
16001			SEGMENT TOTAL==>	435.58	

SEGMENT#21 C 670 NA	12/14/23 12/14/23			
VACUUM FAN BELT CRACKED. IDELR PULLEY BEARING DRY. REPLACE		1.25 HRS		
BELT AND BEARING.				

CONTINUED ON PAGE 17

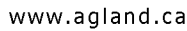
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	S790 STS	1310		08/01/21	1500

```
***** TECHNICIANS COMMENTS *****
```

```
*                                                                 *
```

```
*+Removed vacuum fan belt from unit                               *
```

```
*+Removed belt idler assembly and removed pulley.                 *
```

```
*+Pressed old bearing out and new bearing into pulley            *
```

```
*+Reassembled idler assembly and reinstalled on unit              *
```

```
*+Installed and tensioned new vacuum fan belt.                    *
```

```
*                                                                 *
```

```
*****
```

HXE38073	VACUUM FAN BELT	1	31.97	31.97
JD8535	BEARING	1	12.49	12.49
			PARTS	44.46
			LABOR	194.36
16001			SEGMENT TOTAL==>	238.82

```

SEGMENT#22 C 670      NA      12/14/23 12/14/23
COOLING PACK BLADE BEARINGS WORN, PROPELLER CONTACTING RAD.      1.25 HRS
REPLACE BEARINGS AND HUB.
***** TECHNICIANS COMMENTS *****
*
*Remove assembly, install new bearings and hub. Re
*+install blade into cooling pack and torque.
*
*****
HXE66282      Hub      1      98.20      98.20
JD8535      BEARING      2      12.49      24.98
PARTS      123.18
LABOR      123.84
16001      SEGMENT TOTAL==>      247.02

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	S790 STS	1310		08/01/21	1500	

SEGMENT#23 C 662 NA 12/14/23 12/14/23
COLD WEATHER STARTING SYSTEM IN OPERABLE NO CAN AND SYSTEM 1.25 HRS
IS PLUGGED WITH DIRT. GET SYSTEM OPERABLE.

***** TECHNICIANS COMMENTS *****

*
*+Cleaned system and lines. Ordered new parts required.
*Installed new parts and installed can of starting fluid.
*Tested starting system. System works.
*

RE556468	Starting Aid	2 O	16.04	32.08
R73498	CONTAINER	1 M	35.66	35.66
			PARTS	67.74
			LABOR	141.04
16001		SEGMENT TOTAL==>		208.78

SEGMENT#24 C 670 NA 12/14/23 12/14/23
STATIONARY KNIVES POUNDED AND CHANNEL POUNDED. FLIP KNIVES 2.00 HRS
AND WELD CHANNEL.

***** TECHNICIANS COMMENTS *****

*
*+Removed stationary knife bank from chopper housing
*+Removed back of channel and removed knives from stationary
*+channel. Cut flat bar to size and drilled holes to attach
*+to channel. Reinstalled knives and channel backing onto
*+knife channel. Painted Flat bar to match knife channel.
*+reinstalled stationary on chopper
*

NPN	KNIFE REINFORCE	1	40.00	40.00
CONTINUED ON PAGE 19				

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		Salesperson KSK

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032842	S790 STS DJ HOG	1791	1H0S790SJJ0800243	08/02/19		
	S790 STS	1310		08/01/21	1500	
				PARTS	40.00	
				LABOR	366.36	
	16001			SEGMENT TOTAL==>	406.36	

SEGMENT#25 C 670 NA	12/14/23 12/14/23				
REAR AXLE HAS BROKEN BOLTS. REPLACE BOLTS.		1.50 HRS			
***** TECHNICIANS COMMENTS *****					
* * *					
*Jack rear of unit up. Remove broken bolts. Install new					
*+bolts and torque to spec. Lower unit back to ground,					
*retorque bolts.					
* * *					

14M7300	NUT-20MM FLG HD	2	5.96	11.92	
19M7921	M20X150MM 10.9	2	20.37	40.74	
			PARTS	52.66	
			LABOR	184.04	
	16001		SEGMENT TOTAL==>	236.70	

SEGMENT#26 C 670 NA	12/14/23 12/14/23				
CABIN AIR FILTER HOUSING CRACKED. REPLACE HOUSING.		.25 HRS			
***** TECHNICIANS COMMENTS *****					
* * *					
*+Replaced cabin air filter housing					
* * *					

L201887	Box	1 N	134.57	134.57	
			PARTS	134.57	
			LABOR	41.28	
	16001		SEGMENT TOTAL==>	175.85	
CONTINUED ON PAGE 20					

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Branch ST. PAUL		
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		Salesperson KSK

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	S790 STS	1310		08/01/21	1500	

SEGMENT#27 C 670 NA 12/14/23 12/19/23
UNLOADER CHAIN STRETCHED.REMOVE LINKS AND ADJUST 1.00 HRS
***** TECHNICIANS COMMENTS *****
*
*Loosened unloader drive chain. Removed chain link and
*+reinstalled on unit. tensioned unloader drive chain and
*+checked adjustment (still has adjustment)
*

LABOR 115.24
16001 SEGMENT TOTAL==> 115.24

SEGMENT#28 C 670 NA 12/14/23 12/14/23
PITMAN BEARINGS ORIGINAL. REMOVE AND INSPECT. 2.00 HRS
ADVISE ON CONDITION
***** TECHNICIANS COMMENTS *****
*
*Remove drive pulley and hub. Remove arms off
*+bearing flanges. Remove pitman bearings. All 4 pitman
*+bearings were rough and dry. Shaft bearings were tight.
*+Removed bearing flange's from bearings. Pressed old
*+bearings off and new bearings onto hubs. Reinstalled
*+bearing flanges, replaced damaged set of flange's.
*+Reinstalled pitman bearings onto shaft. reinstalled pitman
*+arms onto bearing flanges. Reinstalled drive pulley hub
*+and pulley on shaft. installed and torqued shaft bolts.
*+Reinstalled and tensioned shoe drive belt
*

CONTINUED ON PAGE 21

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	S790 STS	1310		08/01/21	1500	
AH125975	BALL BEARING	4		151.58	606.32	
H134118	BRG. HOLDER	2		35.88	71.76	
				PARTS	678.08	
				LABOR	665.64	
	16001		SEGMENT TOTAL==>		1343.72	

SEGMENT#29 C 670 NA	12/14/23 12/14/23	
UNLOAD AUGER TENSIONER PULLEY BEARINGS FAIL REPLACE PULLEY.	.50 HRS	
***** TECHNICIANS COMMENTS *****		
* * *		
*Removed unload auger belt tensioner pulley. Installed new *		
*unload auger belt tensioner pulley onto unit. Torqued bolt. *		
* * *		

AH204389	IDLER 8.5"	1 151.80 151.80
		PARTS 151.80
		LABOR 82.56
16001	SEGMENT TOTAL==>	234.36

SEGMENT#30 C 670 NA	12/14/23 12/14/23	
OVERHSOT BEARINGS HAVE PLAY. REPLACE BEARINGS.	3.00 HRS	
***** TECHNICIANS COMMENTS *****		
* * *		
*+Removed vacuum fan tubing from unit to gain *		
*+access to the overshot beater. Removed overshot *		
*+belt guard and drive pulley. Removed lock collar *		
*+and tone wheel from shaft. Removed bearing flanges *		
*+and bearings from the shaft. RHS bearing is seized to the *		
*+shaft. can not get puller on bearing. soaked down area *		
*+and cut inner race off of the shaft. Installed new *		

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	S790 STS	1310		08/01/21	1500	
bearings and reinstalled bearing flanges. Installed new lock						
*+lock collar and tone wheel onto the shaft. Reinstalled *						
*+overshot drive pulley belt. Reinstalled drive belt guard. *						
*+Reinstalled vacuum fam tubing onto unit *						

AH133191	LOCKING COLLAR	1		25.55	25.55	
AH139296	BALL BEARING	2		61.90	123.80	
H135410	FLANGETTE	1		8.37	8.37	
26M7008	KEY 8MX28M	1		12.78	12.78	
				PARTS	170.50	
				LABOR	620.92	
16001			SEGMENT TOTAL==>		791.42	

SEGMENT#31 C 670	NA	12/14/23	12/14/23		
OVERSHOT ISOLATOR POUNDED. REPACE ISOLATOR.				.50 HRS	
***** TECHNICIANS COMMENTS *****					
*loosened overshot beater drive belt and removed it from *					
*+gearcase. Removed Overshot gearcase isolator bolt. *					
*+Installed new isolator and hardware onto gearcase. *					

GX21790	CAP SCREW	1		16.68	16.68
H81462	Spring	1		7.89	7.89
T41770	Isolator	1		66.63	66.63
				PARTS	91.20
				LABOR	94.60
16001			SEGMENT TOTAL==>		185.80

CONTINUED ON PAGE 23

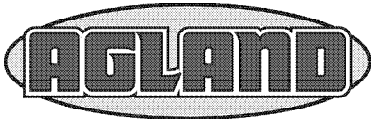
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	S790 STS	1310		08/01/21	1500	
SEGMENT#32 C 670 NA		12/14/23	12/22/23			
FEEDERHOUSE TOP DOOR BOWED. STRAIGHEN AS REQURIED.				2.00	HRS	
ROCK TRAP DOOR BENT. STRAIGHEN AS REQURIED.						
***** TECHNICIANS COMMENTS *****						
* * *						
*Removed bent lower section of feeder top door from tarp. *						
*+Brought section to the press and straightened out dent. *						
*+Reassembled panel to rest of cover and test fit on feeder *						
*+house. +Removed rock trap door from unit and brought to *						
press to +straighten. Straightened bow in rock trap door and						
*+reinstalled on combine. *						
* * *						

11M7030	COTTER-5x40	2	.86		1.72	
14M7327	LOCK NUT 8MM	2	1.19		2.38	
19M7867	FL/BOLT-M8X25MM	2	1.54		3.08	
	PARTS				7.18	
	LABOR				373.24	
16001	SEGMENT TOTAL==>				380.42	

SEGMENT#33 C 670 NA	12/14/23	12/21/23			
CONCAVES HAVE CRACKED FRAMES AND BROKEN AND BENT WIRES.			2.00	HRS	
REPAIR OR REPLACE WITH USED SMALL WIRE-FIND USED CONCAVES					
FROM YARD AND INSTALL					
***** TECHNICIANS COMMENTS *****					
* * *					
*Removed concaves from unit *					
*+Grabbed used set of concaves from the yard *					
*+Installed New Used concaves into unit *					
*+Followed leveling procedure to level and zero concaves *					

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	S790 STS	1310		08/01/21	1500	
*+Preformed leveling and threshing clearance calibrations				*		
*				*		

A103637	Pin Fastener	1		11.24	11.24	
				PARTS	11.24	
				LABOR	438.60	
	16001		SEGMENT TOTAL==>		449.84	
SEGMENT#34 C 670 NA 12/14/23 12/14/23						
MULTICOUPLER MISSING SHEAR PIN AND EXTRA PIN. REPLACE PINS.				.25 HRS		
***** TECHNICIANS COMMENTS *****						
*				*		
*+Replaced missing shear bolts in multicoupler				*		
*				*		

14M7264	LOCK NUT	2		.46	.92	
19M9326	SHEARBOLT M4X30	2		1.89	3.78	
				PARTS	4.70	
				LABOR	15.48	
	16001		SEGMENT TOTAL==>		20.18	
SEGMENT#35 C 670 NA 12/14/23 12/14/23						
SERVICE.				11.00 HRS		
-ENIGNE OIL AND FILTER.						
-MEG SERVICE DUE.						
-ALL HYD FILTERS.						
-FUEL FILTERS DUE.						
-CLEAN SEDIMENT BOWL.						
-ALL DEBRIS, ENGINE, AND CABIN AIR						
-DEF FILTER.						

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	S790 STS	1310		08/01/21	1500	

-BOTH FINAL DRIVES DARK AND DIRTY.

ALL GEARCASES.

-REVERSER (OTHER REPAIRS)

-PRIMARY, ROTOR, OVERSHOT, LOAD AUGER.

-GREASE UNIT.

-UPPER ENGINE LADDER PIN SEIZED. REPLACE PIN OR FREE UP.

-14 NEW SOFTWARE PAYLOADS

***** TECHNICIANS COMMENTS *****

*
*+Drained engine oil and removed engine oil filter.
*+Refilled engine oil and installed new engine oil filter.
*+Drained MEG and transmission oil. Replaced
*+pro drive lube and hydraulic oil charge filters.
*+Refilled MEG with HY-Gard Hydraulic oil
*+Replaced both fuel filters and cleaned out sediment
*+and water separator bowls. Replaced DEF dosing unit
*+and tank header filter. Drained final drives and refilled
*+with GL-5 gear oil. Changed Primary countershaft gearcase
*+oil. Changed rotor gearcase oil.
*+Changed overshot gearcase oil.
*+Changed load auger gearcase oil.
*+Replaced primary and secondary engine air filters
*+Replaced primary and secondary aftertreatment air filters
*+Replaced cab intake and recirculation air filters.
*+Downloaded and installed all available software payloads
*+onto unit. Discarded all old oil and filters and clean
*+drain pans
*

AH128449	HYDRAULIC FILT	1	127.53	127.53
CONTINUED ON PAGE 26				

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AN207368	PRODR. FILTER	1		168.77	168.77	
AR69444	HYGARD 18.9L	3		144.38	433.14	
AXE42065	DEBRIS FIL.#2	1		128.09	128.09	
AXE42066	DEBRIS FIL.#1	1		210.49	210.49	
DZ111004	Filter Kit	1		142.37	142.37	
DZ112918	SEC.FUEL FIL.	1		225.47	225.47	
DZ114640	FILTER KIT	1		219.47	219.47	
GL5	GL5 - 85W140	17		11.50	195.50	
HXE11090	AIR FILTER PRM.	1		399.97	399.97	
HXE11091	AIR FILTER SEC.	1		282.22	282.22	
JD8028	Label	1		43.59	43.59	
L214634	CAB REC. FILTER	1		46.14	46.14	
RE284091	CAB FILTER	1		111.77	111.77	
RE539465	FUEL FIL.PRIM.	1		162.57	162.57	
RE572785	ENG OIL FILTER	1		131.17	131.17	
TY26408	HD460 SYN.G.OIL	12		44.99	539.88	
TY26679	15W40+50II 19L	3		152.64	457.92	
	PARTS				4026.06	
	LABOR				1793.96	
16001	SEGMENT TOTAL==>				5820.02	

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	24385.39	
LABOR	19573.94	
SHOP SUPPLIES	250.00	
INTERNAL TOTAL	44209.33	

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