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Box 1468 St Paul, AB T0A 3A0  
Tel: 780.645.4437 Fax: 780.645.4016  
www.horizonagturf.com

Ship to:

IN STORE PICKUP

Invoice to:

INTERNAL CUSTOMER  
Horizon Ag & Turf  
Lloydminster AB T9V 3A2

Branch		
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Date	Time	Page
03/17/25	23:05:31 (B)	01
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		Salesperson
		KK

## SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
028930	JOHN DEERE S780	X 1H0S780SPH0800227	08/02/19	
	S780	1328	08/01/23	1500 P

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SEGMENT# 1 C 99999 NA 01/13/25 01/13/25

MISSING SHIELDS - ORDER AXE53462 AND HXE103075

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*Installed shields.  
\*

AXE53462	Shield	1 N	1077.82	1077.82
HXE103075	Shield	1 N	501.92	501.92
			PARTS	1579.74
16001001		SEGMENT TOTAL==>		1579.74

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	1579.74	
INTERNAL TOTAL	1579.74	

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH  
( 24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
028930	S780 STS FARKASH F	1808	1H0S780SPH0800227	08/02/19	
	S780 STS	1326		08/01/23	1500 P

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SEGMENT# 1 C 9670 NA 08/23/24 08/23/24

MULTIPLE CODES-DIAGNOSE AND REPAIR AS REQUIRED

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*Topped up coolant level as expansion tank was empty and  
\*sending stop codes. Hooked up and checked DTC history.  
\*Found multiple EGR codes. Checked and found 9 new software  
\*payloads to be installed. Started by installing new  
\*software before continuing with diagnostics. Cleared codes  
\*and ran unit. ECU. 2791.70 EGR position fault. Opened  
\*diagnostics on service advisor and performed EGR valve  
\*clean out test. Test passed successfully. Followed  
\*diagnostics procedure to pin out and test EGR harness.  
\*Confirmed correct readings. Ran unit and monitored EGR  
\*actual and desired readings. Found that EGR valve was not  
\*reaching desired values. Advised cleaning or replacing EGR  
\*valve. Brought unit into shop and removed EGR valve.  
\*Inspected valve and tubing. Found that EGR valve was caked  
\*with carbon build up. Cleaned out EGR valve. Found  
\*butterfly valve loose and clicked and had stiff spot when  
\*moved by hand. Compared to new valve and found new valve was  
\*smooth. Installed new EGR valve onto unit. Calibrated EGR  
\*valve and ran unit. Confirmed desired and actual readings  
\*matched and no DTC's were set.  
\*

CONTINUED ON PAGE 02

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	S780 STS	1326		08/01/23	1500 P
*****					
CRDZ130422	Exhaust Gas Rec	1-	139.00	139.00-	
DZ130422	Exhaust Gas Rec	1 N	1560.90	1560.90	
	Exhaust Gas Recycling Valve				
CRDZ130422	Exhaust Gas Rec		139.00	139.00	
R526831	EGR Gasket	2	20.57	41.14	
			PARTS	1602.04	
			LABOR	1179.00	
	16001001		SEGMENT TOTAL==>	2781.04	

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	1602.04	
LABOR	1179.00	
Shop Supplies	78.60	
INTERNAL TOTAL	2859.64	

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		Salesperson
		KSK

**DESCRIPTION OF WORK & PARTS**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	

SEGMENT# 1 C 667 10-000-300 12/08/23 12/08/23

PERFORM TRADE CHECKLIST AS NEEDED 14.00 HRS

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*662 +Remove panels. Perform trade inspection. Submit  
\*estimate for repairs. Perform final check over after all  
\*repairs completed. Installed all panels  
\*

LABOR 2408.00

16001 SEGMENT TOTAL==> 2408.00

SEGMENT# 2 C 667 10-000-003 12/08/23

TRADE COMBINE- CLEAN AND WASH EXTERIOR TIN WORK ONLY 5.00 HRS

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*Jason Cleaned and DETAIL AS NEEDED  
\*

SEGMENT# 3 C 667 NA 12/14/23 12/14/23

UNIT VERY HARD STARTING. SUSPECT INJECTOR CUPS LEAKING. 4.00 HRS

DIAGNOSE AND ADVISE-CAN DO HEADBOLTS PIP DURING THIS REPAIR

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*Verified no active engine codes.  
\*+Followed test procedure to verify injector o-rings are bad  
\*Installed clear test hose to tie into fuel return.  
\*+Ran unit at 1500 RPM for one minute.

CONTINUED ON PAGE 02

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## DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
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	S780 STS	1326		08/01/23	1500 P	
*+Bubbling in fuel catch pan indicates o-rings have failed. * *+Removed shields as required to accesses engine. * *+Removed and capped cooling lines. * *+Removed turbo oil lines and VGT assembly. * *+Started draining cooling system. * *+Disconnected lines to fixed turbo, removed turbo assembly. * *+Cleaned around valve covers and removed. * *+Loosened all rocker arm adjusters. * *+Removed rocker arm shaft hold downs. * *+Removed both shafts, rockers and bridges. * *+Disconnected injector harness and removed all injectors. * *+Cleaned any oil residue in the top of the head. * *+Performed engine head bolt PIP. * *+Removed and replaced affected head bolts. * *+Followed DTAC for installation and torque procedure. * *+Cleaned ridge with deburring tool before installing bolts. * *+Removed all injector cups. * *+Ordered hopefully all other parts required for reassembly. * *+Covered open head, turbos and all other pipes and lines. * *+Cleaned injector sleeve bores and installed new cups. * *+Cleaned injectors, replaced o-rings and sealing washers. * *+Installed injectors and seated. * *+Injector hold down bolts were wrong, ordered correct part. * *+Installed hold down bolts. * *+Installed rocker arms. * *+Set valve lash and injector preload. * *+Installed valve cover and new gasket. * *+Reinstalled both turbos, lines and pipes. * *+Installed all shields. * *+Filled cooling system and engine oil. *						

CONTINUED ON PAGE 03

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Account No <b>INTER01</b>	Phone No <b>7808754471</b>	Inv No <b>D95659</b>
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	S780 STS	1326		08/01/23	1500 P	
**Ran unit to verify repair.				*		
**Engine starts normal now.				*		
*				*		
*****						
DZ100375	Gasket		1	15.99	15.99	
DZ120878	SCREW		2	235.89	471.78	
MPRG32595	Bolt Kit		1-	422.92	422.92-	
RE540355	Gasket		1	27.23	27.23	
RE548489	Sleeve		6 N	97.97	587.82	
RE553167	Gasket		1 N	74.01	74.01	
R124676	Bracket		1 N	64.81	64.81	
R133651	PACKING		6 N	8.13	48.78	
R136507	FLG/BLT M10X70		12	6.70	80.40	
R521349	TURBO GASKET		2	3.93	7.86	
R528587	Washer		6 N	5.95	35.70	
R528589	Screw		6 N	9.34	56.04	
R528620	Gasket		3 S	100.62	301.86	
R529640	GASKET		2	66.68	133.36	
R529889	Gasket		1	139.55	139.55	
R531581	Rocker Gasket		1 N	99.58	99.58	
R531582	Rocker Gasket		1 N	100.49	100.49	
R533599	O-RING		6 N	11.41	68.46	
				PARTS	1890.80	
				LABOR	3833.20	
16001			SEGMENT TOTAL==>		5724.00	

SEGMENT# 4 C 667 NA 12/14/23 01/16/24  
UNIT CODES LOW FAN SPEED WHEN SEP IS ENGAGED. FURTHER 2.00 HRS  
DIAGNOSE.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

CONTINUED ON PAGE 04

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	S780 STS	1326		08/01/23	1500 P	

\*  
\*Adjusted mounting bracket. Verified eye bolt adjustment.  
\*+Ran fan trough speed range. Fan reaches high and low  
\*speed, no codes.  
\*  
\*\*\*\*\*

LABOR 227.04  
SEGMENT TOTAL==> 227.04

SEGMENT# 5 C 667 NA 12/14/23 12/27/23  
LEAKS ON HYD CHARGE PUMP, FURTHER DIAGNOSE AND ADVISE 2.00 HRS

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*  
\*  
\*Cleaned around pump area. Determined leak to be from main  
\*inlet hose. Drained reservoir and ordered replacement hose.  
\*+Removed and replaced hose and clamps.  
\*  
\*\*\*\*\*

AH234922	Hose Clamp	2 N	18.37	36.74
HXE60495	Suction Hose	1 N	119.07	119.07
	PARTS			155.81
	LABOR			331.96
16001	SEGMENT TOTAL==>			487.77

SEGMENT# 6 C 670 NA 12/14/23 12/14/23  
TAILINGS CLUTCH WORE INTO SHAFT AND CLUTCH LOOSE. REPACE 3.00 HRS  
CLUTCH, AND COMPLETE CYLINDER SHAFT ASSEMBLY.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*  
\*  
\*Removed tailings drive chain guards from rethresher.  
\*

CONTINUED ON PAGE 05

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	S780 STS	1326		08/01/23	1500 P	
	**Removed shaft nut and tailings slip clutch from cylinder					*
	**shaft. Removed tailings drive sprocket off of the other					*
	**side of the cylinder shaft. Removed lock collars and					*
	**bearings from the shaft. Removed supports from the					*
	**threshing cylinder to access hub clamp bolts.					*
	**removed cylinder hub clamping bolts and removed					*
	**cylinder shaft from rethresher housing. Installed new					*
	**cylinder shaft into thresher housing with new hub key.					*
	**Installed and torqued hub clamp bolts. Reinstalled					*
	**threshing cylinder supports and torqued down hardware.					*
	**Installed new shaft bearings and lock collars onto					*
	**cylinder shaft. Reinstalled tailings drive sprocket					*
	**with a new key onto cylinder shaft. Swapped tailings					*
	**drive pulley onto new slip clutch and installed onto					*
	**the cylinder shaft with a new key. installed and torqued					*
	**down shaft nut. Reinstalled tailings drive chain and					*
	**chain guards.					*
	*					*
*****						
AH133191	LOCKING COLLAR	2		25.55		51.10
AXE42638	Clutch	1 S		1217.66		1217.66
HXE152409	Shaft	1 N		395.13		395.13
H103265	FLANGETTE	4		9.82		39.28
H149361	L.NUT FLG.20MM	2		7.52		15.04
JD39104	BALL BEARING	2		64.94		129.88
03M7190	BOLT-M10 X 20MM	2		1.45		2.90
14M7517	NUT-10MM NYLOCK	4		2.02		8.08
26M6787	KEY-M10X31MM	1		16.80		16.80
26M7008	KEY 8MX28M	2 O		12.78		25.56
				PARTS		1901.43
CONTINUED ON PAGE 06						

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	S780 STS	1326		08/01/23	1500 P	
				LABOR	436.88	
	16001			SEGMENT TOTAL==>	2338.31	

SEGMENT# 8 C 667	NA	12/14/23	12/14/23		
CHOPPER JACKSHAFT LEAKING. DISSASSEMBLE AND RE BUILD.				6.00 HRS	
***** TECHNICIANS COMMENTS *****					
* * *					
*Removed motor inlet to drain hydraulic tank.				*	
*+Removed shields around pulley and drive motor.				*	
*+Loosened and removed all belts.				*	
*<Removed jackshaft braces and supports.				*	
*+Rigged up to jackshaft housing, removed hardware.				*	
*+Lowered onto table for disassembly.				*	
*+Disassembled and replaced bearings as per manual.				*	
*+Filled cavity with 28oz of grease.				*	
*+Reinstalled in reverse order.				*	
*****					
AH221427	BALL BEARING	1	181.34	181.34	
AH221431	BALL BEARING	1	344.67	344.67	
11M7059	COTTER-1/8 X3/4	3	.37	1.11	
15H558	PIPE PLUG 1/8	2	2.92	5.84	
19M7813	FL/BOLT-M12X45M	1	4.36	4.36	
24M7047	FLATWASHER-12MM	1	1.14	1.14	
	PARTS			538.46	
	LABOR			1283.12	
16001			SEGMENT TOTAL==>	1821.58	

SEGMENT# 9 C 670	NA	12/14/23	12/14/23		
ELEVATOR JACKSHAFT BEARINGS RUNNING ROUGH, REPLACE BOTH				4.00 HRS	
CONTINUED ON PAGE 07					

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Date <b>01/18/24</b>	Time <b>23:31:25 (B)</b>	Page <b>07</b>
Account No <b>INTER01</b>	Phone No <b>7808754471</b>	Inv No <b>D95659</b>
Ship Via		Purchase Order
		Salesperson <b>KSK</b>

**DESCRIPTION OF WORK & PARTS**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	

SHAFT BEARINGS.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*+Removed hardware from elevator jack shaft frame. Removed  
\*+jack shaft frame assembly from unit and set on table for  
\*+disassembly. Removed drive and driven pulleys from shaft  
\*+inspected drive pulley for signs of cracking (No cracks  
\*+present) Removed lock collars and bearings from shaft.  
\*+Removed elevator jack shaft from frame and inspected for  
\*+wear or damage. Key way is pounded out and cracked  
\*+on one end of the shaft. (Advise replacing shaft)  
\*+Ordered shaft. Reassembled with new bearings, shaft and  
\*+collars. +Installed assembly and set pulleys.  
\*+Reinstalled all belts.  
\*

\*\*\*\*\*

AH133191	LOCKING COLLAR	2 S	25.55	51.10
H103265	FLANGETTE	1	9.82	9.82
H149361	L.NUT FLG.20MM	1	7.52	7.52
H153524	10/32 KEY	2	17.38	34.76
H237376	Jackshaft	1 N	470.02	470.02
JD39104	BALL BEARING	2 S	64.94	129.88
26M6787	KEY-M10X31MM	1	16.80	16.80
	PARTS			719.90
	LABOR			712.08
16001	SEGMENT TOTAL==>			1431.98

SEGMENT#10 C 670 NA 12/14/23 12/14/23  
PITMAN BEARINGS RUN ROUGH AND VIBRATE. REPLACE PITMAN 4.00 HRS  
BEARINGS. INSPECT SHAFT BEARINGS.

CONTINUED ON PAGE 08

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	S780 STS	1326		08/01/23	1500 P	
***** TECHNICIANS COMMENTS *****						
* * *						
*Loosened shoe drive belt and removed it from pitman drive * *						
*+pulley. Removed pitman drive pulley and hub from the shaft * *						
*+Removed pitman arms from the bearing flanges and * *						
*+removed pitman bearings from the shaft. Inspected * *						
*+the pitman shaft bearings. Bearings are tight and smooth * *						
*+will leave. Removed bearing flanges from pitman bearing * *						
*+assemblies. Pressed old bearings off and new bearings * *						
*+onto the bearing hubs. Reinstalled bearing flanges onto * *						
*+bearing assemblies. Installed pitman bearings onto the * *						
*+shaft and reinstalled pitman arms onto bearing flanges. * *						
*+Reinstalled hub and shaft drive pulley on pitman shaft. * *						
*+Installed and torqued down the shaft end bolts. * *						
* * *						
*****						
AH125975	BALL BEARING	4 S	151.58	606.32		
			PARTS	606.32		
			LABOR	753.36		
16001	SEGMENT TOTAL==>			1359.68		

SEGMENT#11 C 670 NA 12/14/23 12/14/23  
RHS CONVEYOR AUGER BEARING HAS PLAY. REPLACE BOTH OUTER 2.50 HRS  
BEARINGS. INSPECTED SHAFT AS THERE IS MINOR PLAY IN CLUTCH  
ON SHAFT.DIAGNOSE FURTHER AND ADVISE  
\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*  
\* \* \*  
\*Removed shaft nut and slip clutch from auger drive shaft. \* \*  
\*+Inspected shaft and slip clutch for wear or damage. Shaft \* \*  
\*+and clutch are in good condition (Advise replacing key) \* \*

CONTINUED ON PAGE 09

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	S780 STS	1326		08/01/23	1500 P	
	*+Removed lock collars and bearings from the shaft. cleaned *					
	*+shaft surface and installed new bearings and lock collars. *					
	*+Reinstalled slip clutch with a new key and torqued down *					
	*+shaft nut. *					
	*					
	*****					
AXE39453	Bearing	1		65.14	65.14	
AXE51888	Ball Bearing	1		130.85	130.85	
03M7185	BOLT-M8 X 25MM	3		.57	1.71	
14M7298	NUT-8MM FLG HD	5		1.32	6.60	
				PARTS	204.30	
				LABOR	497.08	
16001			SEGMENT TOTAL==>		701.38	

SEGMENT#12 C 670 NA 12/14/23 12/27/23  
FEEDERCHAIN NEEDS TENSIONING. REMOVE OFFSET AND TENSION 1.50 HRS  
CHAIN. ENSURE FEEDERCHAIN IS RUNNING STRAIGHT.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*Loosened feeder chain tension and removed end links. \*  
\*+Removed an offset from each strand of the feeder chain. \*  
\*+Installed new end links and tensioned the feeder chain. \*  
\*+rolled over feeder house and inspected feeder chain. \*  
\*+chain seems to be running evenly and tensioners are \*  
\*+even. \*  
\*

\*\*\*\*\*

AH220541	CON.LK557 BLTED	4	19.34	77.36
			PARTS	77.36
			LABOR	194.36

CONTINUED ON PAGE 10

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	S780 STS	1326		08/01/23	1500 P	
	16001			SEGMENT TOTAL==>	271.72	

SEGMENT#13 C 670 NA 12/14/23 12/14/23

FEEDER DRIVE CHAIN TENSIONER SPROCKET BEARING WORN, LOWER 2 2.00 HRS

SPEED SEIZED ON SHAFT. REPLACE TENSIONER SPROCKET, AND FREE UP 2 SPEED. TENSION DRIVE CHAIN.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\* \* \*

\*Tensioner sprocket. Freed up two speed drive and cleaned \*  
\*the splines. +Reinstalled feeder slip clutch onto top shaft \*  
\*and \*  
\*+torqued the shaft nut installed new cotter pin. \*  
\*+Reinstalled and tensioned feeder drive chain \*  
\*+Feeder drive chain stretched and has no adjustment left \*  
\*+(Advise replacing feeder house drive chain) \*  
\*+Installed and tensioned new feeder drive chain \*  
\* \* \*

\*\*\*\*\*

AXE19940	Idler Sprocket	1 N	71.15	71.15
AXE80366	189 LINKS-#60H	1	232.61	232.61
	PARTS			303.76
	LABOR			344.00
16001	SEGMENT TOTAL==>			647.76

SEGMENT#14 C 670 NA 12/14/23 12/14/23

UNLOADER BELTS SMOKED. CHAIN NEEDS TENSIONING. REMOVE OFFSET 1.50 HRS

AND TENSION CHAIN, REPLACE UNLOADER BELTS.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\* \* \*

\*Removed after treatment drive belt cover and \*

CONTINUED ON PAGE 11

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	S780 STS	1326		08/01/23	1500 P	
	*+loosened belt tension. Removed pump hub			*		
	*+from MEG pulley. Removed unloader belt			*		
	*+guard/guide and isolator. Removed After treatment			*		
	*+blower belt off MEG pulley and removed unloader drive			*		
	*+belts. Installed new unloader drive belts and reinstalled			*		
	*+aftertreatment blower belt. Reinstalled unloader drive			*		
	*+belt guard/guide and isolator. Reinstalled pump hub			*		
	*+onto meg pulley. Tensioned aftertreatment belt and			*		
	*+reinstalled belt cover.			*		
	*+Loosened unloader drive chain tension. Removed			*		
	*+chain end link and removed offset from chain.			*		
	*+Reinstalled end link and tensioned unloader drive chain.			*		
	*			*		
	*****					
AH233198	BELTSET ULDG.A	1		276.15	276.15	
				PARTS	276.15	
				LABOR	268.32	
16001	SEGMENT TOTAL==>				544.47	

SEGMENT#15 C 667	NA	12/14/23	01/12/24		
CONCAVE HAS BROKEN ELEMENTS AND FRAMES. REPAIR / WELD AS				4.00	HRS
REQUIRED. FIND USED CONCAVES IN YARD LEVEL AFTER INSTALL					
***** TECHNICIANS COMMENTS *****					
*					
*+Removed concaves for inspection. Ordered replacement				*	
*elements. Installed new elements.				*	
*+Reinstalled and leveled concaves.				*	
*****					
E59406	LOCK NUT 3/8	6	1.36	8.16	
CONTINUED ON PAGE 12					

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	S780 STS	1326		08/01/23	1500 P	
SBJ0740D	RND BAR INSERT	2 M		81.20	162.40	
19H3239	#8BOLT-3/8X1.25	6		2.70	16.20	
				PARTS	186.76	
				LABOR	698.32	
16001			SEGMENT TOTAL==>		885.08	

SEGMENT#16 C 670 NA	12/14/23 12/14/23	
LOWER TAILINGS AUGER BEARING LOOSE. REPLACE BEARING.	1.00 HRS	
***** TECHNICIANS COMMENTS *****		
*Loosened tailings elevator chain tension and removed.	*	
*+tensioner. Removed bearing and lock collar from lower	*	
*+auger shaft. Installed new bearing and lock collar on	*	
*+to shaft. Reinstall chain tensioner and tensioned elevator	*	
*+chain.	*	
*****		
AZ10045	LOCK COLLAR-30M	1 15.13 15.13
JD10384	BEARING	1 74.82 74.82
		PARTS 89.95
		LABOR 159.96
16001	SEGMENT TOTAL==>	249.91

SEGMENT#17 C 667 NA	12/14/23 12/14/23	
VACCUUM FAN BELT HAS DEEP CRACKS. IDLER BEARING DRY. REPLACE	1.00 HRS	
IDELR BEARING AND BELT		
***** TECHNICIANS COMMENTS *****		
*Removed idler and replaced bearing. Installed new belt	*	
*	*	

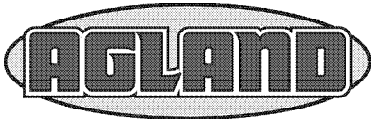
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	S780 STS	1326		08/01/23	1500 P	
*****						
HXE38073	VACUUM FAN BELT	1	S	31.97	31.97	
JD8535	BEARING	1		12.49	12.49	
				PARTS	44.46	
				LABOR	172.00	
16001			SEGMENT TOTAL==>		216.46	

SEGMENT#18 C 667 NA	12/14/23 12/14/23	
ENGINE ACCESORY BRACKET MISSING HARDWARE AND CRACKED.	1.00 HRS	
REPLACE BRACKET AND HARDWARE.		
***** TECHNICIANS COMMENTS *****		
*+Replaced bracket and hardware.		
*****		
HXE149943	Bracket	1 134.55 134.55
KK54762	Lock Nut	2 N 1.30 2.60
19M7866	BOLT M8X20	2 1.58 3.16
19M7868	FL/BOLT-M8X30MM	2 1.92 3.84
	PARTS	144.15
	LABOR	172.00
16001	SEGMENT TOTAL==>	316.15

SEGMENT#19 C 667 NA	12/14/23 12/14/23	
STATIONARY KNIVES POUNDED OUT. REPLACE KNIVES. CHANNEL NEEDS TO BE WELDED.	2.00 HRS	
***** TECHNICIANS COMMENTS *****		
*Removed all knives. +Prepped channel and installed flat		
*bar reinforcement. +Installed all new knives.		

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	S780 STS	1326		08/01/23	1500 P	
*****						
H215004	CHOPPER KNIFE	49	13.40	656.60		
NPN	Reinforcement	1	40.00	40.00		
14M7396	NUT-M8 LOCK	10	1.50	15.00		
19M7867	FL/BOLT-M8X25MM	10	1.54	15.40		
			PARTS	727.00		
			LABOR	331.96		
	16001		SEGMENT TOTAL==>	1058.96		

SEGMENT#20 C 670 NA 12/14/23 12/14/23 5.00 HRS

BELTS.  
-ACCELERATOR (AA)  
-RHS SECONDARY. (A)  
-ELEVATOR JACKSHAFT DRIVE BELT. (C) LEAVE  
-ELEVATOR DRIVE BELT (A)  
-LOWER CHOPPER BELTS (B) LEAVE  
-LOWER FEEDER BELT. -LEAVE

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*Removed secondary and shoe drive belts to access  
\*+accelerator belt. Installed and tensioned new accelerator  
\*+belt. Reinstalled and tensioned shoe drive belt.  
\*+Installed and tensioned new secondary drive belt.  
\*+Removed elevator drive belt panels in the grain tank.  
\*+Removed elevator drive belt and installed new belt.  
\*+Reinstalled drive belt panels and tensioned the belt.  
\*+Reinstalled all remaining belts.  
\*

CONTINUED ON PAGE 15

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Signature

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Ship Via		Purchase Order
		Salesperson <b>KSK</b>

## DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	
HXE54503	3B/NOTCHED/FEED	1		330.34	330.34	
HXE88564	V-Belt	1		377.04	377.04	
H223230	V-BELT DWIDTH	1		408.80	408.80	
				PARTS	1116.18	
				LABOR	892.68	
	16001			SEGMENT TOTAL==>	2008.86	

SEGMENT#21 C 667 NA	12/14/23 12/14/23				
SWEPPER BLADE BEARINGS AND HUB HAVE PLAY. REPLACE HUB AND BEARINGS	1.00 HRS				
***** TECHNICIANS COMMENTS *****					
*Removed and replaced sweeper bearings and hub.					
*****					
HXE66282	Hub	1 S	98.20	98.20	
JD29980	Ball Bearing	2 N	8.46	16.92	
			PARTS	115.12	
			LABOR	151.36	
	16001		SEGMENT TOTAL==>	266.48	

SEGMENT#22 C 670 NA	12/14/23 12/14/23				
CLEAN GRAIN RHS LOWER AUGER BEARING HAS PLAY. LOWER SPROCKET KEY POUNDED. REPLACE BEARING AND KEY. TENSION CLEAN GRAIN ELEVATOR CHAIN.	2.00 HRS				
***** TECHNICIANS COMMENTS *****					
*Loosened clean grain elevator chain and removed end link.					
*+Removed lock collar and tension plate from cross auger					
*+shaft. slid spacer and lower sprocket to the side to					

CONTINUED ON PAGE 16

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		KSK

**DESCRIPTION OF WORK & PARTS**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	
*access key. replaced lower elevator key and slid sprocket				*		
*and				*		
*+spacer back into place. Installed new bearing into				*		
*+elevator tension plate and reinstalled onto cross auger				*		
*+with new lock collar. Removed offset from elevator chain				*		
*+and reinstalled end link. Tensioned elevator chain and				*		
*+tightened down elevator tension plate.				*		
*				*		
*****						
AH133191	LOCKING COLLAR	1		25.55	25.55	
JD9275	BEARING	1		56.93	56.93	
49M6480	KEY-7X8X50MM	1		5.14	5.14	
				PARTS	87.62	
				LABOR	335.40	
16001			SEGMENT TOTAL==>		423.02	

SEGMENT#23 C 667 NA	12/14/23 12/14/23			
CHOPPER HAMMERS AND BUSHINGS WORN. REPLACE HAMMERS. REPLACE	3.00 HRS			
BUSHINGS AS REQUIRED.				
***** TECHNICIANS COMMENTS *****				
*				
*Replaced all hammers, bushings and hardware.				
*				
*****				
HXE118760	Lock Nut 10M	44	1.78	78.32
HXE15909	Spacer	45 S	16.01	720.45
HXE59496	BUSHING	44 S	13.75	605.00
KXE10255	Knife Kit (L&R)	6 S	312.41	1874.46
19M7935	#8BOLT-M10X55MM	44	3.05	134.20
			PARTS	3412.43
CONTINUED ON PAGE 17				

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		Salesperson <b>KSK</b>

## DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	
				LABOR	490.20	
	16001			SEGMENT TOTAL==>	3902.63	

SEGMENT#24 C 670 NA	12/14/23 12/14/23	
ROCK TRAP DOOR BENT, UPPER HINGE PLATE WORN. REPLACE UPPER HINGE PLATE, AND STRAIGHTEN DOOR.	2.00 HRS	
***** TECHNICIANS COMMENTS *****		
*Removed rock trap door from unit. Brought door to		*
*+the press to straighten. Straightened rock trap door		*
*+and reinstalled on unit. Adjusted door linkage for		*
*+proper fitment. Inspected hinge plate unsure what is worn		*
*as		*
*+plate seems to be in good condition. But feeder		*
*+transition plate is worn through. (Confirm with		*
*+service office before continuing)		*
*		*
*****		
	LABOR	335.40
16001	SEGMENT TOTAL==>	335.40

SEGMENT#25 C 667 NA	12/14/23 12/14/23	
MULTI COUPLER CABLE STIFF AND MISSING SHEAR PINS. REPLACE CABLE AND SHEAR PINS IF NEEDED	2.50 HRS	
***** TECHNICIANS COMMENTS *****		
*Replace cable, cleaned pins and replaced shear bolts		*
*		*
*****		
AH212083	PUSH PULL CABLE	1 N 414.23 414.23
		CONTINUED ON PAGE 18

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		Salesperson <b>KSK</b>

## DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	
ET11380	Cap Screw		1 N	1.92	1.92	
14M7264	LOCK NUT		2	.46	.92	
14M7303	NUT-6MM FLG		1	.77	.77	
19M9326	SHEARBOLT M4X30		2	1.89	3.78	
				PARTS	421.62	
				LABOR	387.00	
16001			SEGMENT TOTAL==>		808.62	

SEGMENT#26 C 667 NA 12/14/23 12/14/23  
BOTH TAILINGS ELEVATOR SPROCKETS LOOSE ON SHAFT. REPALCE 2.50 HRS  
KEYS. TENSION ELEVATOR CHAIN.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*Removed tailings elevator chain end link and  
\*+removed chain from tailings elevator. Removed  
\*+drive sprocket lock collar and RHS bearing from top  
\*+shaft. slid spacer and top sprocket over to access top  
\*+sprocket key. Replaced top sprocket key and slid top  
\*+sprocket and spacer back into place. Reinstalled RHS  
\*+Bearing lock collar and elevator drive sprocket.  
\*+Slid lower sprocket and spacer to the side to access  
\*+key. Replaced Key and slid spacer and lower sprocket  
\*+back into place. Reinstalled elevator chain into tailings  
\*+elevator and installed end link  
\*

\*\*\*\*\*

11M7015	COTTER-1/8 X 1"	1	.37	.37
11M7079	COTTER PIN	2	.22	.44
11M7086	COTTER-3/32 X 2	1	.64	.64
26M4228	KEY-M8X26MM	1	9.00	9.00

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**DESCRIPTION OF WORK & PARTS**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	
49M4111	KEY-7X8X40MM	1		7.84	7.84	
49M6480	KEY-7X8X50MM	1 O		5.14	5.14	
				PARTS	23.43	
				LABOR	426.56	
	16001			SEGMENT TOTAL==>	449.99	

SEGMENT#27 C 670 NA 12/14/23 12/14/23  
FEEDER FACEPLATE LOOSE. SHIM AS REQUIRED. 1.50 HRS

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*Removed feeder faceplate hardware and lifted faceplate  
\*+up to access the tilt cylinder pin. Removed tilt  
\*+cylinder pin and sensor linkage from feeder faceplate.  
\*+Lifted faceplate off of the feeder house. Replaced and  
\*+shimmed wear blocks to remove play in faceplate.  
\*+Reinstalled faceplate onto feeder house. Reconnected  
\*+sensor linkage and tilt cylinder pin. Set face plate down  
\*+into position and installed faceplate hardware. Torqued  
\*+all hardware.  
\*

HXE104720	Plate	4	37.26	149.04
H149461	Wear Plate	2	74.70	149.40
R74210	O-RING	2	4.75	9.50
	PARTS			307.94
	LABOR			249.40
	16001		SEGMENT TOTAL==>	557.34

SEGMENT#28 C 667 NA 12/14/23 12/14/23  
OTHER NOTED ITEMS.

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**DESCRIPTION OF WORK & PARTS**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	

-SEP COVERS BASHED AND BANGED.-LEAVE  
-UNIT MISSING PRIMARY PULLEY PANEL COVER.-LEAVE  
-REAR CHOPPER BELT COVER MELTED.  
-VALVE SET 200 HRS AWAY.-LEAVE  
-FRONT HOPPER PANEL CRACKED.-LEAVE  
-LHS FINAL DRIVE HAS SLIGHT WEEP AT REAR COVER.-LEAVE

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*REplaced rear chopper belt cover  
\*

\*\*\*\*\*

HXE43755	Shield	1 N		
			PARTS	656.08
			LABOR	94.60
16001		SEGMENT TOTAL==>		750.68

SEGMENT#29 C 667 NA 12/14/23 01/08/24  
UNIT HAS 13 NEW SOFTWARE PAYLOADS. DOWNLOAD AND ISNTALL 2.50 HRS  
LATEST SOFTWARE, INCLUDING GEN 4 AND GQM UPDATES.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*Performed software updates as required.  
\*

\*\*\*\*\*

57M8164	ELEC. TERM.	5	1.86	9.30
			PARTS	9.30
			LABOR	517.03
16001		SEGMENT TOTAL==>		526.33

SEGMENT#30 C 667 NA 12/14/23 12/14/23

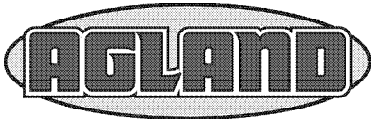
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028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		Fold
	S780 STS	1326		08/01/23	1500 P	
SERVICE.				10.00 HRS		

-ENGINE OIL AND FITLER.  
-MEG SERVICE DUE  
-RELACE FUEL FILTER AND CLEAN BOWLS  
-REPALCE ALL HYD FILTERS.  
-FINAL DRIVES DARK AND DIRTY.  
-TOP UP COOLANT.  
-CABIN, ENGINE, AND AFTER TREATMENT FILTERS ORIGINAL.  
-ALL GEARCASES DUE.  
-REPLACE GQM CAMERA DESICANT PACKS.  
-DEF DOSING FILTER.  
-GREASE UNIT.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*+Drained engine oil and replaced filter.  
\*+Replaced both fuel filters and cleaned sediment bowls.  
\*+Replaced hydraulic tank filter.  
\*+Replaced ProDrive and hydraulic return filters.  
\*+Replaced all air filters.  
\*+Replaced DEF dosing filter.  
\*+Drained MEG, rotor gearcase, countershaft and reverser.  
\*+Drained both final drives.  
\*+667 - January 9  
\*+Filled countershaft.  
\*+Filled both final drives.  
\*+Drained transmission.  
\*+Filled rotor gearcase.  
\*+Filled hydraulic reservoir.  
\*+Filled MEG.  
\*+Filled reverser.

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**DESCRIPTION OF WORK & PARTS**

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028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	
**Topped up MEG and hydraulic reservoir.				*		
**Filled engine oil and cooling system.				*		
**Greased unit.				*		
*				*		
*****						
AH128449	HYDRAULIC FILT	1		127.53	127.53	
AN207368	PRODR. FILTER	1		168.77	168.77	
AR69444	HYGARD 18.9L	3		144.38	433.14	
AXE12964	HYD.RESV.FIL.	1		153.75	153.75	
AXE42065	DEBRIS FIL.#2	1 S		128.09	128.09	
AXE42066	DEBRIS FIL.#1	1		210.49	210.49	
A103637	Pin Fastener	1		11.24	11.24	
DZ112918	SEC.FUEL FIL.	1		225.47	225.47	
DZ114640	FILTER KIT	1 S		219.47	219.47	
GL5	GL5 - 85W140	20		11.50	230.00	
HXE11090	AIR FILTER PRM.	1		399.97	399.97	
HXE11091	AIR FILTER SEC.	1		282.22	282.22	
KXE10744	Desiccant	2 N		272.99	545.98	
L214634	CAB REC. FILTER	1		46.14	46.14	
RE284091	CAB FILTER	1		111.77	111.77	
RE539465	FUEL FIL.PRIM.	1		162.57	162.57	
RE572785	ENG OIL FILTER	1		131.17	131.17	
TY26408	HD460 SYN.G.OIL	12		44.99	539.88	
TY26573	COOLGARDII CONC	1		45.25	45.25	
TY26673	15w40+50II 3.8L	1		32.49	32.49	
TY26679	15W40+50II 19L	3		152.64	457.92	
TY27786	FUELCOND.WINTER	1		39.08	39.08	
				PARTS	4702.39	
				LABOR	1804.28	
16001				SEGMENT TOTAL==>	6506.67	
				CONTINUED ON PAGE 23		

- I hereby certify the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection, or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanic's lien is acknowledged on above machine to secure the amount of repairs thereto.
- Terms: Full payment due immediately upon completion of work or service charge on overdue account at the rate of 1.5% per month (18% per annum)
- It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair, or while field testing.

X

Signature

Date

**Solutions from the Ground Up**



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Branch <b>ST. PAUL</b>		
Date <b>01/18/24</b>	Time <b>23:31:25 (B)</b>	Page <b>23</b>
Account No <b>INTER01</b>	Phone No <b>7808754471</b>	Inv No <b>D95659</b>
Ship Via		Purchase Order
		Salesperson <b>KSK</b>

**DESCRIPTION OF WORK & PARTS**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	

SEGMENT#31 C 667 NA 12/14/23 12/14/23  
REPAIR BROKEN INTERCONNECT CONNECTOR AT REAR LHS OF  
COMBINE

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*  
\*  
\*+Discovered broken connector during other repair.  
\*+Found replacement connector to install.  
\*+Metered out wiring to determine pin position.  
\*+Installed new terminals.  
\*+Pinned as per Service +Advisor.  
\*+Installed loom and tied up as required.  
\*

	LABOR	176.82
16001	SEGMENT TOTAL==>	176.82

SEGMENT#32 C 667 NA 12/14/23 12/14/23  
DIAGNOSE AND REPAIR CAUSE OF EGR POSITION FAULT CODE

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*  
\*  
\*+Verified power, supply and ground at connector.  
\*+Performed valve learn through Service Advisor.  
\*+Code is no longer active.  
\*

	LABOR	321.64
16001	SEGMENT TOTAL==>	321.64

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

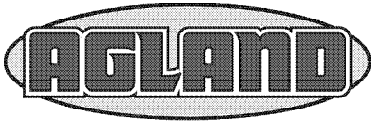
- I hereby certify the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection, or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanic's lien is acknowledged on above machine to secure the amount of repairs thereto.
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CONTINUED ON PAGE 24

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**DESCRIPTION OF WORK & PARTS**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
028930	S780 STS FARKASH F	1807	1H0S780SPH0800227	08/02/19		
	S780 STS	1326		08/01/23	1500 P	
					INTERNAL	CUSTOMER
				PARTS	18718.72	
				LABOR	19006.01	
				SHOP SUPPLIES	250.00	
				INTERNAL TOTAL	37974.73	

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