



Westlock
10803 - 100 Street, Westlock, AB, T7P 2R7
Parts: 825.602.5343 Service: 825.500.5159 Sales: 780.349.3391
www.horizonagturf.com

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Invoice to:

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
142631BA	JOHN DEERE S680	2919	1H0S680SJD0756164	08/16/14	
	S680	1876			2500

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 41553 FIELDREADY	01/11/24 02/01/24		
SALES CERTIFIED USED PROGRAM - FIELD READY INSPECTION	10.00 HRS		
	LABOR		1750.00
10102010	16001001	SEGMENT TOTAL==>	1750.00

SEGMENT# 2 C 41553 NA	01/11/24 02/01/24		
BLOW OFF / REPAIR TAILINGS SPROCKET			
***** TECHNICIANS COMMENTS *****			
*investigate tailings sprocket keyway			
*installed new keyway			
*buffed blemishes off shaft and inner race of sprocket			
*tightened mount bolts / finished installation			
*during inspection i found a cotter pin mostly broken and			
*ready to fall out on the rethresher drive belt tensioner			
*replaced cotter pin			

26M7008	SHAFT KEY	1	15.59
			15.59
			15.59
			525.00
10102010	16001001	SEGMENT TOTAL==>	540.59

SEGMENT# 3 C 41553 NA 02/09/24 02/09/24

CONTINUED ON PAGE 02

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
142631BA JOHN DEERE S680 2919 1H0S680SJD0756164 08/16/14
S680 1876 2500
HYDRAULIC LINE TO REEL PUMP / SUPPORT / MULTICOUPLER 3.00 HRS
***** TECHNICIANS COMMENTS *****
*
*install new support to the reel pump, install 2 new hose *
*clamps on hyd hard to soft transition as pump. *
*quick coupler on pickup side should need the seals (not *
*done yet) *
*

AH225672 SEAL KIT 2 O 54.04 108.08
AXE29897 Hydraulic Hose 1 N 492.00 492.00
FRT05 0-5 LBS FRT 1 14.95 14.95
HXE100671 Bracket 1 M 135.20 135.20
HXE108191 Bracket 1 N 87.28 87.28
H137328 LOCK NUT 3 1.66 4.98
TY22470 CLAMP 2 1.68 3.36
03M7185 BOLT 1 .63 .63
03M7187 BOLT 2 1.65 3.30
PARTS 849.78
LABOR 525.00
10102010 16001001 SEGMENT TOTAL==> 1374.78

SEGMENT# 4 C 41553 NA 02/09/24 02/09/24
PITMAN BEARING / CHOPPER BELT IDLER 3.00 HRS
***** TECHNICIANS COMMENTS *****
*
*install new bearings in pitman arms on the left side *
*right side OK *
*install new chopper belt idler pulley (the outside one) *
*install belts onto pulleys *

CONTINUED ON PAGE 03

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	S680	1876			2500

AH125975	BALL BEARING	2	138.40	276.80	
AH204389	IDLER	1	138.60	138.60	
H201027	SCREW	2	1.46	2.92	
03M7198	BOLT	2	2.38	4.76	
14M7275	NUT	3	1.74	5.22	
	PARTS		428.30		
	LABOR		525.00		
10102010	16001001		SEGMENT TOTAL==>	953.30	

SEGMENT# 5 C 41553 NA 02/09/24 02/09/24
REMOVE Z-BAR / REPLACE BOLTS IN COVER / LEVEL / CALIBRATE 4.00 HRS

***** TECHNICIANS COMMENTS *****

*
*remove z bar install 2 carriage bolts missing on front
*plate
*install z bar
*level and calibrate concaves
*

H174755	BOLT	2	3.49	6.98
H177647	ANGLE	3	18.70	56.10
14M7397	LOCK NUT	6	1.11	6.66
19M7785	SCREW	4	2.16	8.64
19M7835	SCREW	2	.63	1.26
19M7863	SCREW	6	1.45	8.70
21M7584	SCREW	4	4.18	16.72
24M7178	WASHER	10	.89	8.90
	PARTS		113.96	

CONTINUED ON PAGE 04

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142631BA	JOHN DEERE S680	2919	1H0S680SJD0756164	08/16/14	
	S680	1876			2500
				LABOR	700.00
10102010	16001001		SEGMENT TOTAL==>		813.96

SEGMENT#	6	C	41553	NA	02/09/24	02/09/24	
OUTPUT SHAFT BEARING / IDLER ON UNLOADING BELTS							3.00 HRS
***** TECHNICIANS COMMENTS *****							
*remove and replace output shaft bearing and idler pulley							

AH151653			BALL BEARI	1	161.95		161.95
AH204389			IDLER	1	138.60		138.60
AT28975			SEAL	1	41.85		41.85
H174410			PRESSED FL	1	22.24		22.24
Pressed Flanged Housing							
							PARTS
							364.64
							LABOR
							525.00
10102010			16001001		SEGMENT TOTAL==>		889.64

SEGMENT#	7	C	41553	NA	02/09/24	02/14/24	
CLEAN MUD / LOADING AUGER RETHRASHER / VAC FAN							4.00 HRS
***** TECHNICIANS COMMENTS *****							
*inspect and clean rethrasher- removing thresher plate							
*assembly and scrape / wire wheel teeth, reshaping wear							
*plate at top and scraping rethrasher housing removing mud /							
*moldy product							
*vac fan ducting removed and scraped mud off fan fins due							
*to mud build up							
*remove loading auger scrape out the auger tube of muddy							

CONTINUED ON PAGE 05

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142631BA	JOHN DEERE S680	2919	1H0S680SJD0756164	08/16/14	
	S680	1876			2500
*moldy product				*	
*				*	

				LABOR	700.00
10102010	16001001		SEGMENT TOTAL==>		700.00

SEGMENT#	8 C 41553 NA	02/09/24	02/09/24		
	CLEAN GRAIN ELEVATOR BELT / PADDLE			2.50 HRS	
***** TECHNICIANS COMMENTS *****					
*cleaned out the clean grain elevator including the lower					
*auger as it was filled with moldy wet product					
*install new clean grain elevator drive belt					
*install paddle mount kit and this required a new half link					
*due to removal of riveted existing one					
*tension chain					
*reinstall all sheet metal covers					

AH166639	CHAIN LINK	1	21.73		21.73
AH173906	KIT	1 N	98.08		98.08
H223230	V-BELT	1	373.25		373.25
				PARTS	493.06
				LABOR	437.50
10102010	16001001		SEGMENT TOTAL==>		930.56

SEGMENT#	9 C 41553 NA	02/09/24	02/09/24		
	TAILINGS CHAIN / TIGHTEN ELEVATOR CHAIN			1.50 HRS	
***** TECHNICIANS COMMENTS *****					
*					

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142631BA	JOHN DEERE S680	2919	1H0S680SJD0756164	08/16/14	
	S680	1876			2500
*install new tailings drive chain and tightened the elevator *					
*chain. *					
*tensioner is 1/4 the way through the range no need to *					
*remove half link *					

AXE54619	Roller Chain	1	241.99	241.99	
H216427	Spacer	1 N	17.86	17.86	
			PARTS	259.85	
			LABOR	262.50	
10102010	16001001		SEGMENT TOTAL==>	522.35	

SEGMENT#10 C 41553 NA	02/09/24 02/15/24	
UPDATE SOFTWARE		2.00 HRS
***** TECHNICIANS COMMENTS *****		
* *		
*looked into software needed, asking for engine software *		
*update. *		
*went to Al and Todd, they advised to leave it for now. *		
* *		

		LABOR 175.00
10102010	16001001	SEGMENT TOTAL==> 175.00

SEGMENT#11 C 41553 NA	02/09/24 02/15/24	
WELD FRONT PLATE / STRAIGHTEN AUGER ON PICKUP		3.00 HRS
***** TECHNICIANS COMMENTS *****		
* *		
*straighten out dents in multiple spots on the pickup auger *		
*using clamp tool *		

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142631BA JOHN DEERE S680	2919	1H0S680SJD0756164	08/16/14	
S680	1876			2500
*grind groove and weld right side crop arm hyd mount as it *				
*was cracked *				
*paint welded areas *				
* *				

R250746	BOLT	1	3.02	3.02
03M7193	BOLT	2	1.89	3.78
19M7785	SCREW	2	2.16	4.32
24M7178	WASHER	2	.89	1.78
			PARTS	12.90
			LABOR	360.00
10102010	16001001	SEGMENT TOTAL==>		372.90

SEGMENT#12 C 41553 NA 02/09/24 02/09/24
 PICKUP FINGERS / GUIDES / RETAINERS / ADJUST TIMING 4.00 HRS

***** TECHNICIANS COMMENTS *****

*
 *install new fingers, guides retainers and adjust timing.
 *timing adjuster is maxed out
 *installed new finger retaining clips and brackets due to
 *damage caused by broken fingers
 *install and tension drive chain
 *grease unit
 *inspect quick connector for leaking issues
 *

AH171602	BEARING	2	13.70	27.40
AH214868	STEEL FINGER	6	21.13	126.78
BULKMFL	HARDWARE	10	4.73	47.30
H169912	RETAINER	2	16.53	33.06

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142631BA	JOHN DEERE S680	2919	1H0S680SJD0756164	08/16/14	
	S680	1876			2500
H169913	SPRING LOC	10	2.30		23.00
	Spring Locking Pin				
H172459	RETAINER	10	5.06		50.60
H201027	SCREW	4	1.46		5.84
H202409	CAP	2	9.71		19.42
28316	SPRING LOC	10	3.31		33.10
	Spring Locking Pin				
			PARTS		366.50
			LABOR		875.00
10102010	16001001		SEGMENT TOTAL==>		1241.50

SEGMENT#13 C 41553 NA	02/09/24 02/09/24			
AIR FILTERS / GREASING			1.50 HRS	
***** TECHNICIANS COMMENTS *****				
*replace cabin air and engine primary air filter				
*grease unit				

HXE11090	Filter	1	379.28	379.28
L214634	Filter	1	39.66	39.66
RE284091	AIR FILTER	1	105.99	105.99
TY6341	GREASE	2	9.72	19.44
			PARTS	544.37
			LABOR	262.50
10102010	16001001		SEGMENT TOTAL==>	806.87

SEGMENT#14 C 41553 NA	01/11/24 02/23/24
CHECK SPREADER DRIVE PUMP	
***** TECHNICIANS COMMENTS *****	

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*remove and replace spreader hyd drive pump due to failure					
*of the hub.					
*replace supply hyd line due to collapse					
*run up machine to check for operation					
*run up successful no leaks upper and lower speeds met					

AXE21343	Hydraulic Pump	1 N	1784.48	1784.48	
E59406	FLANGE NUT	1	1.50	1.50	
H131639	PADDLE	1	11.68	11.68	
H204775	Hub	1 N	470.05	470.05	
T77858	O-RING	1	2.83	2.83	
T77932	O-RING	1	2.93	2.93	
U12547	O-RING	1	3.40	3.40	
U13639	O-RING	1	6.51	6.51	
				PARTS	2283.38
				LABOR	1137.50
10102010	16001001	SEGMENT TOTAL==>		3420.88	

SEGMENT#15 C 41513 NA 01/11/24 02/23/24

SALES WASH

***** TECHNICIANS COMMENTS *****

*Patty is behind, will make new work order when she gets to

*this unit

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***** WORK ORDER TOTALS *****

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	S680	1876			2500	
					INTERNAL	CUSTOMER
				PARTS	5732.33	
				LABOR	8760.00	
				AG EQP SUPPLIES	250.00	
				FUEL	293.80	
				INTERNAL TOTAL	15036.13	

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, Inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



SIGNATURE
RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO