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Branch VERMILION			*REPRINT*		
Date 05/07/24	Time 23:31:13 (B)	Page 01			
Account No INTER01	Phone No 7808754471	Inv No J92886			
Ship Via		Purchase Order			
		Salesperson JAF			

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
033574	S680 STS KEN FORD	2557	1H0S680SHF0775341	08/16/17		
	S680 STS		RG6135U002808		1250	

SEGMENT# 1 C 581 10-000-300 03/27/24 03/27/24
TRADE UNIT - USE TRADE CHECKLIST FROM THE FILE CABINET TO 14.00 HRS
*ONCE CHECKLIST IS COMPLETED PLEASE GO OVER WITH SALES FOR
APPROVAL OF REPAIRS TO BE DONE.
*CONSULT SALES REGARDING SERVICES THAT HAVE BEEN COMPLETED
ON COMBINE (EX. FILTERS, DAMAGED COMPONENTS,)
*CLEANING, PAINTING, AND ANY SERVICES ALL TO BE DONE ON
SEPARATE W/O SEGMENTS
*BE SURE TO ATTACH COMPLETE CHECKLIST TO WORK ORDER
-INSTALL A BAG OF THE MOUSE FRAGRANCE TO THE CAB TO DETER
RODENT INFESTATION
***** TECHNICIANS COMMENTS *****
*
*+perform trade inspection
*

LABOR 2352.00
16001 SEGMENT TOTAL==> 2352.00

SEGMENT# 2 C 581 NA 10/25/23 03/27/24
BLOW OFF AS NEEDED BEFORE REPAIRS
***** TECHNICIANS COMMENTS *****
*
*+blew off combine
*

LABOR 420.00
16001 SEGMENT TOTAL==> 420.00

CONTINUED ON PAGE 02

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Signature

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	S680 STS		RG6135U002808		1250	

SEGMENT# 3 C 581 NA 04/17/24 04/17/24

REPLACE FEEDER HOUSE DRIVE CHAIN

***** TECHNICIANS COMMENTS *****

*
*+adjusted tensioners to proper position
*+removed half link from chain
*+installed new chain
*+tensioned chain
*+double checked work
*

AXE80368	60H 181 LINKS	1	242.91	242.91
			PARTS	242.91
			LABOR	258.00
16001		SEGMENT TOTAL==>		500.91

SEGMENT# 4 C 581 NA 04/17/24 04/17/24

REPLACE FEEDER HOUSE FLOOR (MAIN)

***** TECHNICIANS COMMENTS *****

*
*+removed old floor and hardware
*+removed all cabled and reverser hydraulic lines
*+removed old hung plate hangers and installed on new floor
*+installed new floor (took some time)
*+adjusted hangers and hinge plate
*+aligned and installed all floor hardware
*+installed cables and reverser hydraulic lines
*

AXE29353	Floor	1 N	2637.79	2637.79
			CONTINUED ON PAGE 03	

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	S680 STS		RG6135U002808		1250	
H154072	NUT	1		2.76	2.76	
11M7030	COTTER-3/16X1.7	2		.86	1.72	
				PARTS	2642.27	
				LABOR	688.00	
	16001			SEGMENT TOTAL==>	3330.27	

SEGMENT# 5 C 581 NA 04/17/24 04/17/24
REPLACE RH AND LH SIEVE FRAME HANGERS (AXE16294)
-REMOVE CHAFFER FRAME

***** TECHNICIANS COMMENTS *****

*
*+disconnected all wiring to chopper
*+raised chopper to removal point
*+removed hydraulic lines to spreader
*+removed electrical connections
*+removed pins and brackets to spreader
*+removed spreader with forklift placed outside
*+loosened tension and removed chopper belts
*+removed chaff fins
*+removed cylinder actuators
*+placed pallet with forklift underneath chopper
*+removed mounting brackets for chopper
*+strapped chopper to pallet
*+lowered and removed chopper placed outside
*+removed chop drop door and hardware
*+removed remaining harnesses
*+unbolted sieve hangers
*+unbolted chaffer shoe drive hanger
*+pulled chaffer frame out
*+installed new sieve hangers

CONTINUED ON PAGE 04

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033574	S680 STS KEN FORD	2557	1H0S680SHF0775341	08/16/17		
	S680 STS		RG6135U002808		1250	
*+ensured timing was proper during bolt up						
*+installed chaffer frame						
*+installed chaffer shoe drive hanger bolts						
*+installed chopper and mounting brackets						
*+installed hardware and cylinders						
*+installed wiring harness						
*+installed spreader lined up pins and mounting brackets						
*+installed spreader gas shocks						
*+installed spreader motor suction and discharge lines						
*+checked over work						
*+installed remaining wiring harness connectors						
*+fixed and replaced pins on chopper bearing sensor						
*+installed straw deflectors						
*+installed safety hoops						
*						

AXE16294	Arm	2	S	392.52	785.04	
H231095	FBolt M16X140MM	1		19.15	19.15	
14M7291	NUT-16MM FLG HD	1		4.42	4.42	
19M7801	M8X60 FLG.	1		3.78	3.78	
57M8165	ELEC. TERM	2		3.18	6.36	
					PARTS	818.75
					LABOR	3270.41
16001	SEGMENT TOTAL==>					4089.16

SEGMENT# 6 C 581 NA 04/17/24 04/29/24
SQUARE CHAFFER FRAME

***** TECHNICIANS COMMENTS *****

*
*+inspected chaffer frame for cracks and damage

CONTINUED ON PAGE 05

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	S680 STS		RG6135U002808		1250	
*+chaffer frame was in good condition no cracks or damage				*		
*+measured corner to corner with tape measure				*		
*+loosened bolts and squared up frame				*		
*				*		

				LABOR	351.57	
16001				SEGMENT TOTAL==>	351.57	

SEGMENT# 7 C 581	NA	04/17/24	04/17/24			
REPLACE CLEAN GRAIN ELEVATOR DRIVE BELT						
***** TECHNICIANS COMMENTS *****						
*						
*+removed panels from hopper						
*+released tension on belt						
*+removed belt						
*+removed idler pulleys						
*+installed new belt installed pulleys						
*+tensioned belt						
*+installed hopper panels						
*						

H223230	BELT D269.6	1	408.80	408.80		
				PARTS	408.80	
				LABOR	344.00	
16001				SEGMENT TOTAL==>	752.80	

SEGMENT# 8 C 581 NA 04/17/24 05/02/24
ADJUST CLEAN GRAIN ELEVATOR CHAIN
CHECK CONNECTOR LINK PINS AND HALF LINK PINS - REPLACE IF
NEEDED

CONTINUED ON PAGE 06

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	S680 STS		RG6135U002808		1250	

***** TECHNICIANS COMMENTS *****
*
*+link pins were ok
*+loosened retaining nuts
*+adjusted chain to proper tension
*+tightened retaining nuts and adjusting bolt
*

	LABOR	215.00
16001	SEGMENT TOTAL==>	215.00

SEGMENT# 9 C 581 NA 04/17/24 04/17/24
REPLACE TAILINGS DRIVE CHAIN

***** TECHNICIANS COMMENTS *****
*
*+removed shield
*+loosened tensioner
*+removed chain
*+installed new chain
*+tightened tensioner
*+installed shield
*+double checked work
*

AXE54619	CHAIN 60X114L	1	265.04	265.04
			PARTS	265.04
			LABOR	215.00
16001	SEGMENT TOTAL==>			480.04

SEGMENT#10 C 581 NA 04/17/24 04/17/24

CONTINUED ON PAGE 07

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	S680 STS		RG6135U002808		1250	

REPLACE CHOPPER HAMMERS AND BUSHINGS

***** TECHNICIANS COMMENTS *****

*
*+removed old chopper hammers and bushings
*+replaced with new hammers and bushings
*+torqued all hardware
*

HXE59496	BUSHING	44 S	13.75	605.00
KXE10255	Knife Kit(L&R)	6 S	312.41	1874.46
			PARTS	2479.46
			LABOR	607.50
16001		SEGMENT TOTAL==>		3086.96

SEGMENT#11 C 581 NA 04/17/24 04/17/24

REPLACE LOWER CHOPPER BELT

***** TECHNICIANS COMMENTS *****

*
*+removed upper chopper belt
*+loosened tension for discharge beater belt
*+removed guard for discharge beater belt
*+removed discharge beater belt
*+removed lower chopper belt
*+installed new lower chopper belt
*+installed new discharge beater belt
*+installed guard and tensioned discharge beater belt
*+installed upper chopper belt
*+double checked work ensured belts were installed properly
*

CONTINUED ON PAGE 08

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	S680 STS		RG6135U002808		1250	
HXE124869	CHOPPER B.2HC	1		649.62	649.62	
				PARTS	649.62	
				LABOR	215.00	
	16001		SEGMENT TOTAL==>		864.62	

SEGMENT#12 C 581 NA 04/17/24 04/17/24

REPLACE ACCELERATOR DRIVE BELT

***** TECHNICIANS COMMENTS *****

*
*+removed shields
*+loosened accelerator belt shoe drive belt and jackshaft
*+removed jackshaft belt tensioner
*+removed all belts
*+installed all belts installed jackshaft belt tensioner
*+tightened all belts
*+installed shield
*+double checked work and belt placement
*

AH150678	BELT-C109/SET	1	220.12	220.12
HXE54503	3B/NOTCHED/FEED	1	330.34	330.34
19M7402	#8BOLT-M10X25MM	1	1.85	1.85
	PARTS			552.31
	LABOR			215.00
	16001		SEGMENT TOTAL==>	767.31

SEGMENT#13 C 581 NA 04/17/24 05/02/24

UNLOAD AUGER DRIVE CHAIN REMOVE HALF LINK

***** TECHNICIANS COMMENTS *****

*

CONTINUED ON PAGE 09

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	S680 STS		RG6135U002808		1250	

*+loosened tension on chain
*+removed chain
*+removed link
*+installed chain (would not link)
*+installed half link
*+installed chain
*+tensioned chain
*+double checked work
*

*
*
*
*
*
*
*
*
*

SW800LUS	#80 OFFSET LINK	1	21.17	21.17	
			PARTS	21.17	
			LABOR	215.00	
16001	SEGMENT TOTAL==>			236.17	

SEGMENT#14 C 581 NA 04/17/24 05/02/24
REMOVE MACDON HEADER HARNESS
PLEASE TAG AND PUT ONTO THE SALES SHELF

***** TECHNICIANS COMMENTS *****
*
*+removed macdon header harness
*+plugged accessory hole
*+put harness on sales bench and labeled
*

*
*
*
*
*

	LABOR	129.00
16001	SEGMENT TOTAL==>	129.00

SEGMENT#15 C 581 NA 04/17/24 04/17/24
REPLACE MISSING WEAR STRIP ON ACCELERATOR

CONTINUED ON PAGE 10

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***** TECHNICIANS COMMENTS *****						
* *						
*+wear strip was replaced *						
* *						

HXE138427	Wear Plate	1		39.02	39.02	
				PARTS	39.02	
				LABOR	129.00	
16001			SEGMENT TOTAL==>		168.02	

SEGMENT#16 C 581 NA 04/17/24 04/30/24

REPLACE ACCELERATOR SUPPORTS

***** TECHNICIANS COMMENTS *****

* *

*+cleaned out accelerator removed wear plates and support *

*+noticed support plates were (bent beyond repair) *

*+removed all support plates and wear plates *

*+installed all new support plates *

*+installed old wear plates *

*+balanced feed accelerated *

*+ensured all hardware was tight *

*+re-tapped any threads that were damaged *

*+cleaned up work area *

*+not on original estimated - could not repair wings *

*+had to replace *

* *

AXE36053	Support	4	645.45	2581.80
AXE36054	Support	4	645.45	2581.80
L215374	Bolt 12X35mm	2	5.70	11.40

CONTINUED ON PAGE 11

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Signature

Date

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780-875-4471 • 1-877-875-3445

VERMILION

4915 - 47 Avenue • Vermilion, AB T9X 1J4
780-853-5361 • 1-877-853-0922

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JD S680 FORD TRD - (775341)

Invoice To:

INTERNAL CUSTOMER
Agland
Lloydminster AB T9V 3A2

Branch VERMILION		
Date 05/07/24	Time 23:31:13 (B)	Page 11
Account No INTER01	Phone No 7808754471	Inv No J92886
Ship Via		Purchase Order
		Salesperson JAF

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
033574	S680 STS KEN FORD	2557	1H0S680SHF0775341	08/16/17		
	S680 STS		RG6135U002808		1250	
14M7401	NUT-12MM LOCK/F	2		1.67	3.34	
19M7786	FL/BOLT-M10X30M	11	O	2.13	23.43	
				PARTS	5201.77	
				LABOR	1041.63	
	16001			SEGMENT TOTAL==>	6243.40	

SEGMENT#17 C 581 NA 04/17/24 05/03/24

CALIBRATE AND LEVEL CONCAVES

***** TECHNICIANS COMMENTS *****

*
*+removed shields
*+removed pins loosened cylinder lock nuts
*+removed lock collars
*+installed stops
*+levelled concaves
*+saved adjustments to calibration procedure
*+removed stops
*+tightened cylinder lock nuts and installed lock collars
*+installed shields and pins
*+saved level position and preformed threshing calibration
*

	LABOR	344.00
16001	SEGMENT TOTAL==>	344.00

SEGMENT#18 C 581 10-700-700 04/17/24 05/02/24

CHECK ON JD (SDS) SOFTWARE DELIVERY SYSTEM FOR PAYLOAD 1.50 HRS

SEARCH PIN IN PATHWAYS UNDER SDS AND LOOK FOR ANY AVAILABLE

DOWNLOADS FOR CONTROLLERS

HOOK UP TECHNICIAN LAPTOP, ANALIZE FOR MACHINE STORED

CONTINUED ON PAGE 12

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	S680 STS		RG6135U002808		1250	

CODES, ACTIVE CODES, CONTROLLER INFORMATION AND ANY OPEN PIP
(PRODUCT IMPROVEMENT PROGRAMS) SPECIFIC TO THE MACHINE
SELECT SPECIFIC CONTROLLERS AND DOWNLOAD LATEST SOFTWARE
VERSION. LIST THE FOLLOWING CONTROLLERS THAT WERE UPDATED
ALONG WITH THE VERSION NUMBER.

***** TECHNICIANS COMMENTS *****

*
*+hooked up computer and service advisor EDL
*+downloaded latest software
*+installed engine software update
*+disconnected service advisor EDL
*

PAYLOAD	PAYLOAD UPDATE	1	47.49	47.49
			PARTS	47.49
			LABOR	258.00
16001	SEGMENT TOTAL==>			305.49

SEGMENT#19 C 581 NA 04/17/24 04/17/24

FLIP STATIONARY KNIFES (REPLACE 1 BROKEN KNIFE)

***** TECHNICIANS COMMENTS *****

*
*+removed all knives
*+blew out chaff and straw from knife bracket
*+flipped all knives installed new knife
*+installed stationary knife section on chopper
*

H215004	CHOPPER KNIFE	1	13.40	13.40
			PARTS	13.40

CONTINUED ON PAGE 13

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033574	S680 STS KEN FORD	2557	1H0S680SHF0775341	08/16/17		
	S680 STS		RG6135U002808		1250	
				LABOR	263.16	
	16001			SEGMENT TOTAL==>	276.56	

SEGMENT#20 C 581	NA	04/17/24	04/17/24		
REPLACE BENT SLAT ON FEEDER CHAIN					
***** TECHNICIANS COMMENTS *****					
* *					
*+removed hardware *					
*+replaced bent slat *					
*+installed new hardware *					

HXE42402	SLAT	1	75.08	75.08	
14M7517	NUT-10MM NYLOCK	4	2.02	8.08	
			PARTS	83.16	
			LABOR	208.12	
	16001		SEGMENT TOTAL==>	291.28	

SEGMENT#21 C 581	NA	04/17/24	04/17/24		
REPLACE MISSING WATER EXTINGUISHER					
***** TECHNICIANS COMMENTS *****					
* *					
*+replaced missing water extinguisher *					

TY15815	WATER FIRE EXT.	1	240.00	240.00	
			PARTS	240.00	
			LABOR	49.88	
	16001		SEGMENT TOTAL==>	289.88	

CONTINUED ON PAGE 14

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	S680 STS		RG6135U002808		1250	
SEGMENT#22 C 581 NA		04/17/24	04/18/24			
REPLACE MISSING TOOL BOX						
***** TECHNICIANS COMMENTS *****						
* *						
*+replaced missing toolbox (put in cab) *						
* *						

FRT	FREIGHT CHARGES	1	3.50		3.50	
RE275591	TOOLBOX-TRACTOR	1 O	103.05		103.05	
			PARTS		106.55	
			LABOR		43.00	
16001			SEGMENT TOTAL==>		149.55	

SEGMENT#24 C 581 NA 04/17/24 04/17/24

FULL SERVICE

- REPLACE ALL HYDRAULIC FILTERS (PRO DRIVE)
- DRAIN OIL AND CHANGE OIL FILTERS
- CHANGE FUEL FILTERS
- CHNAGE ENGINE AIR FILTERS (BOTH)
- CHANGE CAB AIR FILTERS (BOTH) CHNAGE AFTER TREATMENT AIR FILTERS (BOTH)
- CLEAN OUT FUEL SEDIMENT BOWL
- GREASE UNIT

***** TECHNICIANS COMMENTS *****

* *

*+changed all filters and marked *

*+changed all air filters and CAB *

*+changed hydraulic oil (was discolored smelt burnt) *

*+changed engine oil *

*+cleaned fuel sediment bowl *

CONTINUED ON PAGE 15

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	S680 STS		RG6135U002808		1250	
*+greased unit				*		
*+cleaned up work area				*		
*+primed fuel system ran and checked oil				*		
*				*		

AH128449	HYDRAULIC FILT	1		127.53	127.53	
AN207368	PRODR. FILTER	1		168.77	168.77	
AXE12964	HYD.RESV.FIL.	1		153.75	153.75	
AXE42065	DEBRIS FIL.#2	1		128.09	128.09	
AXE42066	DEBRIS FIL.#1	1		210.49	210.49	
DZ112918	SEC.FUEL FIL.	1		204.33	204.33	
HXE11090	AIR FILTER PRM.	1		399.97	399.97	
HXE11091	AIR FILTER SEC.	1		282.22	282.22	
L214634	Filter	1		46.14	46.14	
RE284091	CAB FILTER	1		111.77	111.77	
RE539465	FUEL FIL.PRIM.	1		162.57	162.57	
RE572785	ENG OIL FILTER	1		131.17	131.17	
TY26673	15w40+50II 3.8L	1		32.49	32.49	
TY26679	15W40+50II 19L	2		152.64	305.28	
TY6341	GREASE-POLY/SD	1		10.31	10.31	
				PARTS	2474.88	
				LABOR	774.00	
16001			SEGMENT TOTAL==>		3248.88	

SEGMENT#25 C 581 NA 04/17/24 05/06/24

CHOPPER SPEED SENSOR

***** TECHNICIANS COMMENTS *****

*

*+chopper speed sensor code while running machine

*+replaced sensor

CONTINUED ON PAGE 16

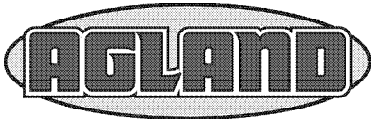
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	S680 STS		RG6135U002808		1250	
**+verified repair by running unit				*		
*				*		

AH221249	LOW SHFT.SENS.	1		166.60	166.60	
				PARTS	166.60	
				LABOR	86.00	
16001			SEGMENT TOTAL==>		252.60	

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	16453.20	
LABOR	12692.27	
SHOP SUPPLIES	250.00	
DISCOUNT	295.75 -	
INTERNAL TOTAL	29099.72	

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