



Vermilion
4915 - 47 Avenue Vermilion, AB T9X 1J4
Tel: 780.853.5361 Fax: 780.853.5527
www.horizonagturf.com

Ship to:

BERNARD LEGGET TRD (785461)

Invoice to:

INTERNAL AG CUSTOMER
N/A
EDMONTON AB T5S 2L7

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17	
	S680	1890		01/01/75	

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 9579 10-000-200-3 10/28/24 05/15/25 07/08/25
SALES CERTIFIED USED PROGRAM - FIELD READY INSPECTION 22.00 HRS
(See Horizon Ag & Turf Combine Certification document for full details on coverage that comes with this certification,
***** TECHNICIANS COMMENTS *****
* * * * *
*+Perform field ready inspection * * * * *
* * * * *

LABOR 2499.00
16001001 SEGMENT TOTAL==> 2499.00

SEGMENT# 2 C 9579 WASHBAY 10/28/24
TRADE COMBINE- CLEAN AND WASH EXTERIOR TIN WORK ONLY
- DETAIL AS NEEDED
***** TECHNICIANS COMMENTS *****
* * * * *
*+washbay to do * * * * *
* * * * *

SEGMENT# 4 C 9579 NA 05/28/25 05/28/25
BATTERIES DEAD, HAD TO BOOST TO START
-TESTED BATTERIES BOTH BELOW 800 CCA - REPLACE

CONTINUED ON PAGE 02

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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	S680	1890		01/01/75	
***** TECHNICIANS COMMENTS *****					
* *					
*+removed batterie cables					
*+removed old batteries					
*+installed new overflow lines on new batteries					
*+installed new batteries and re installed cables					
*+tightened all hardware to spec					
* *					

CRTY26783B	CORE	2 -	54.00	108.00 -	
TY26783B	1400CCA/D5/BATT	2	778.33	1556.66	
	Wet Charged Battery				
CRTY26783B	CORE		54.00	108.00	
			PARTS	1556.66	
			LABOR	243.00	
	16001001	SEGMENT TOTAL==>		1799.66	

SEGMENT# 5 C 9579 NA 05/28/25 06/19/25

CHAFFER & SIEVE CALIBRATIONS WOULD NOT STORE

-DIAGNOSE & ADVISE LC2 523550.13

***** TECHNICIANS COMMENTS *****

* *

*+Updated combines software

*+Chaffer and sieve calibrations stored properly

*+tested several times - no issues

* *

	LABOR	95.40
16001001	SEGMENT TOTAL==>	95.40

CONTINUED ON PAGE 03

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	S680	1890		01/01/75	
*				*	
*+Removed pulley				*	
*+Installed new pulley				*	
*				*	

H238247	PULLEY		1 N	1265.88	1265.88
				PARTS	1265.88
				LABOR	212.40
16001001			SEGMENT TOTAL==>		1478.28

SEGMENT# 8 C 9579 NA 05/28/25 05/28/25
CLEAN FAN DRIVE SHEAVE BEARINGS HAVE EXCESSIVE PLAY
-REPLACE 1 JD9268 & 1 JD9459

***** TECHNICIANS COMMENTS *****

*
*+removed sheave mounting bolts
*+removed sheave, removed old broken bearing
*+removed back have of sheave with pullers
*+removed and re installed center bearing with press
*+installed sheave shaft into housing
*+installed rear sheave bearing
*+installed sheave assembly
*+tightened all hardware to spec
*+made sure sheave takes grease
*

JD9268	BEARING	1 N	56.42	56.42
JD9459	BEARING	1 N	33.24	33.24
			PARTS	89.66
			LABOR	547.20

CONTINUED ON PAGE 05

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	S680	1890		01/01/75	
	16001001		SEGMENT TOTAL==>		636.86

SEGMENT# 9 C 9579 NA 05/28/25 05/28/25
ELEVATOR JACK SHAFT BEARINGS HAVE EXTREME PLAY
-ROUGH WHEN SPUN - REPLACE 2 JD39104 & 2 AH133191

***** TECHNICIANS COMMENTS *****

*
*+removed jack shaft bracket mounting bolts
*+removed jack shaft housing with help
*+removed sheaves from jack shaft, removed lock collars from
*+bearings, cut out inner jack shaft bearing, cleaned up
*+shaft and installed new bearing and lock collar
*+cut out outside bearing, cleaned shaft and installed new
*+bearing, re installed sheaves
*+tightened all hardware to spec
*+re installed jackshaft housing plate
*+tightened hardware to spec
*

AH133191	LOCKING COLLAR	2	27.30	54.60
	Eccentric Locking Collar			
JD39104	BALL BEARING	2	65.48	130.96
			PARTS	185.56
			LABOR	601.20
	16001001	SEGMENT TOTAL==>		786.76

SEGMENT#10 C 9579 NA 05/28/25 06/03/25
CLEAN GRAIN ELEVATOR CENTER DIVIDER CRACKED - REPAIR
FRONT BULKHEAD HAS CRACK ON LEFT SIDE - REPAIR

***** TECHNICIANS COMMENTS *****

CONTINUED ON PAGE 06

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	S680	1890		01/01/75	
*				*	
*+disconnected elevator chains to get at plate				*	
*+grinded out welds and weld the cracks				*	
*+buffed down welds then cleaned up and put welder away				*	
*				*	

			LABOR		363.60
16001001			SEGMENT TOTAL==>		363.60

SEGMENT#11 C 9579 NA 05/28/25 05/28/25
CHOPPER GEAR CASE BEARINGS HAVE EXCESSIVE PLAY
REPAIR 1 AXE11091, 1 T74694, 1 CE19970, 1 CE35716, 2
AXE11090, 1 AXE11092 & 1 H64810

***** TECHNICIANS COMMENTS *****

*
*+removed chopper gear case
*+split sheaves off of gearcase and disassembled gear case
*+removed bearings from gear case housings
*+pressed in new bearings, removed old o rings
*+installed new o rings and lubricated them
*+assembled gear case and re installed sheaves
*+tightened all hardware to spec
*

	GREASE	RETAIL	
AN102562		14.59	
		1	13.13 13.13
AXE11091	Ball Bearing	1	121.35 121.35
AXE11092	Ball Bearing	1	151.69 151.69
CE35716	O-Ring	1	3.23 3.23
DE18618	SEAL	1 M	48.56 48.56

CONTINUED ON PAGE 07

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	S680	1890		01/01/75	
FRT	FRGHT/BROKR CHG	2		5.00	10.00
H64810	O RING	1		9.80	9.80
L53869	O RING	1		6.90	6.90
T74694	O-Ring	1		15.14	15.14
				PARTS	379.80
				LABOR	1162.80
	16001001		SEGMENT TOTAL==>		1542.60

SEGMENT#12 C 9579 NA 05/28/25 05/28/25
FRONT ENGINE SUPPORT INCORRECT & MISSING HARDWARE
- INSTALL CORRECT PART WITH HARDWARE 1 HXE149943, 2
19M7866, 2 19M7868 & 2 KK5476

***** TECHNICIANS COMMENTS *****

*
*+Removed front engine support
*+Used center punch to make a divot in the broken bolts
*+Attempted to use a drill with a left hand bit to remove
*+the bolts
*+Welded a nut to the broken bolts
*+Removed broken bolts
*

HXE149943	Bracket	1	154.73	154.73
14M7722	Lock Nut M8	2	1.58	3.16
19M7866	BOLT M8X20	RETAIL	1.67	
		2	1.50	3.00
19M7868	FL/BOLT-M8X30MM	RETAIL	2.02	
		2	1.82	3.64
			PARTS	164.53
			LABOR	484.20

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	S680	1890		01/01/75
	16001001		SEGMENT TOTAL==>	648.73

SEGMENT#13 C 9579 NA	05/28/25 05/28/25
SWEEPER BLADE BEARING & HUB WITH EXCESSIVE PLAY - REPLACE 1	
HXE66282, 2 JD29980	
***** TECHNICIANS COMMENTS *****	
* * *	
*+Removed sweeper blade	
*+Removed bearings and hub	
*+Installed new bearing and hub onto sweeper blade	
*+installed sweeper blade	
* * *	

HXE66282	Hub 1 115.23 115.23
JD8535	BEARING 2 10.34 20.68
	PARTS 135.91
	LABOR 199.80
16001001	SEGMENT TOTAL==> 335.71

SEGMENT#14 C 9579 NA	05/28/25 05/28/25
ROTOR DRIVE GEAR CASE RAN WITH NO OIL	
LEAKED OUT OF OUTPUT SEAL OR SHIFT SEAL - REMOVE & REBUILD	
GEAR CASE 2 DE18618, 2 JD7292, 2 JD7378, 1 JD8223, 1	
JD8182, 1 AT124519, 1 AT124519 & 1 DE19125	
***** TECHNICIANS COMMENTS *****	
* * *	
*+Loosen rotor belt tension	
*+Removed rotor belt	
*+Used ratchet strap to support the rotor	
*+Removed hardware from rotor drive gearcase	

CONTINUED ON PAGE 09

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	S680	1890		01/01/75	
*+Removed rotor drive gearcase				*	
*+washed dirt off of the gearcase				*	
*+Separated the rotor drive gearcase				*	
*+Removed input and output shaft out of the gearcase				*	
*+Inspected gears and bearing on the input and output				*	
*+shafts				*	
*+Removed bearing races				*	
*+Cleaned housings				*	
*+Disassembled input and output shafts				*	
*+Installed new races				*	
*+with shims				*	
*+Assembled input and output shafts with new bearings				*	
*+Installed the input and output shaft into gearcase				*	
*+Installed new seals in gearcase				*	
*+Torqued gearcase				*	
*+measured end play				*	
*+End play was out of spec				*	
*+Disassembled gearcase				*	
*+Installed slave cups (jdgl269a) and jdgl269p3)				*	
*+Assembled gear case				*	
*+Measured input shaft end play Spec is (0.002-0.006)				*	
*+Input shaft end play was measured at 0.021 Without shims				*	
*+Took gearcase apart and installed 0.017 worth of shims in				*	
*+Assembled gearcase				*	
*+Measured input shaft end play				*	
*+End play was in spec at 0.003				*	
*+Measured output shaft end play				*	
*+Output shaft end play measured at 0.001 with no shims				*	
*+Disassembled gearcase				*	
*+Installed bearing races				*	

CONTINUED ON PAGE 10

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**Assembled gearcase				*	
**installed gearcase into combine				*	
**Installed rotor torque sensing driven				*	
**Tighten hardware				*	
**Adjusted belt tension				*	
**Installed shift linkage				*	
**Started filling rotor drive gearcase				*	
**Had to drain rotor drive gearcase because the shift				*	
**linkage				*	
**seal was no replace				*	
**Disconnected shift linkage				*	
**Removed shift linkage seal				*	
**Installed new seal				*	
**installed shift linkage				*	
**Filled rotor drive gear case				*	
**installed shields				*	
**Removed ratchet strap from supporting the rotor				*	
**installed separator grate				*	
**installed rear right rotor shields				*	
*				*	

AT124519	Tapered Roller		1 N	376.85	376.85
	Tapered Roller Bearing				
AT12820	SEAL		1	28.11	28.11
CE18488	SHIM		1 M	7.10	7.10
DE18618	SEAL		2 N	48.56	97.12
DE18934	NEEDLE BEARI		4 M	51.93	207.72
ENV23	OIL ENVIRO FEE		1	.23	.23
ENV46	CONTAIN ENV FEE		1	.46	.46
JD7292	BEARING		2	43.40	86.80

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	S680	1890		01/01/75	
JD7378	BEARING	2	S	77.55	155.10
JD8182	CONE	1	N	85.09	85.09
JD8223	TIMKEN CUP	1		22.14	22.14
L31858	SHIM	1	M	19.90	19.90
TY26812	85W140 GL5 3.78	1		46.95	46.95
TY6341	GREASE-POLY/SD	1		10.87	10.87
				PARTS	1144.44
				LABOR	6697.80
	16001001		SEGMENT TOTAL==>		7842.24

SEGMENT#15 C 9579 NA 05/28/25 05/28/25
VARIABLE DRIVE PISTON LEAKS OIL INTERNALLY
- REPLACE CYINDER & O-RINGS 1 AHC11302 & 2 R1225R

***** TECHNICIANS COMMENTS *****

*
*+Removed hydraulic line
*+Removed rotary union
*+Removed hardware
*+Pulled variable piston
*+Cleaned housing
*+Installed new variable piston
*+installed hardware
*+installed hydraulic line
*

AHC11302	Hydraulic Cyl.	1	1301.72	1301.72
	Hydraulic Cylinder			
R1225R	PACKING	2	7.14	14.28
			PARTS	1316.00
			LABOR	496.80

CONTINUED ON PAGE 12

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	S680	1890		01/01/75	
	16001001		SEGMENT TOTAL==>		1812.80

SEGMENT#16 C 9579 NA 05/28/25 05/28/25

CONCAVE MOUNTING HARDWARE WORN

- REPLACE WITH CARRIAGE HEAD BOLTS & FLANGED LOCK NUTS

***** TECHNICIANS COMMENTS *****

* *

*+R&R hardware *

* *

19M7786	FL/BOLT-M10X30M	RETAIL	2.32	
		1	2.09	2.09
		PARTS		2.09
		LABOR		115.20
16001001		SEGMENT TOTAL==>		117.29

SEGMENT#17 C 9579 NA 05/28/25 05/28/25

UPPER FEEDER HOUSE DRIVE BELT TENSIONER MISSING COTTER PIN

- REPLACE 1 11M7038 & 1 24M7053

***** TECHNICIANS COMMENTS *****

* *

*+removed hair pin from tensioner *

*+installed new cotter pin *

* *

11M7040	COTTER-1/4 X 2"	RETAIL	1.39	
		1	1.25	1.25
24M7053	FLATWASHER-16MM	RETAIL	1.76	
		1	1.58	1.58
		PARTS		2.83

CONTINUED ON PAGE 13

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028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17	
	S680	1890		01/01/75	
				LABOR	99.00
	16001001		SEGMENT TOTAL==>		101.83

SEGMENT#18 C 9579 NA 05/28/25 05/28/25
HEADER PUMP STEEL SUPPLY LINE DAMAGED BY UPPER FEEDER HOUSE
- DRIVE BELT - REPLACE 1 AXE60987
***** TECHNICIANS COMMENTS *****
*
*+Drained hydraulic system
*+Removed header pump steel supply line
*+Installed new steel line
*

AXE60987 Line 1 N 491.85 491.85
PARTS 491.85
LABOR 388.80
16001001 SEGMENT TOTAL==> 880.65

SEGMENT#19 C 9579 NA 05/28/25 05/28/25
FIRE EXTINGUISHER MISSING - REPLACE
***** TECHNICIANS COMMENTS *****
*
*+installed new water extinguisher in bracket
*

TY15815 WATER FIRE EXT. 1 260.00 260.00
PARTS 260.00
LABOR 39.60
16001001 SEGMENT TOTAL==> 299.60

CONTINUED ON PAGE 14

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	S680	1890		01/01/75	
SEGMENT#20	C 9579 NA	05/28/25	05/28/25		
615P - ONE TABLE AUGER MISSING A FINGER & RETAINER - REPLACE					
***** TECHNICIANS COMMENTS *****					
*					
*+Installed new finger and retainer					
*					

H169914	FINGER 11"	1	26.43		26.43
H172459	RETAINER	1	5.33		5.33
28316	QUICK LOCK PIN	1	3.46		3.46
	Spring Locking Pin				
			PARTS		35.22
			LABOR		21.60
16001001			SEGMENT TOTAL==>		56.82

```
SEGMENT#21 C 9579   NA           05/28/25 05/28/25
AFTER-TREATMENT BLOWER IDLER & TENSION IDLER ROUGH
-DRY WHEN SPUN - REPLACE  1 AXE37647 & 1 AXE64513
***** TECHNICIANS COMMENTS *****
*
*+Changed after treatment idler and tensioner
*
*****
AXE37647                Idler                1          274.94      274.94
AXE64513                Belt Tensioner        1          368.18      368.18
                                PARTS              643.12
                                LABOR               135.00
                                16001001            SEGMENT TOTAL==>    778.12
```

SEGMENT#22	C	9579	NA	05/28/25	05/28/25
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	S680	1890		01/01/75	
LOWER FEEDER HOUSE DRIVE CHAIN IDLER BEARING ROUGH					
-WHEN SPUN - REPLACE 1 AXE19940					
***** TECHNICIANS COMMENTS *****					
* *					
*+removed old idler bearing *					
*+installed new idler bearing *					
* *					

AXE19940	Idler Sprocket	1 N	72.58	72.58	
			PARTS	72.58	
			LABOR	120.60	
16001001		SEGMENT TOTAL==>		193.18	

SEGMENT#23 C 9579 NA 05/28/25 06/20/25
A/C DID NOT PROPERLY COOL, SOFTWARE AVAILABLE
-DIAGNOSE & ADVISE
***** TECHNICIANS COMMENTS *****
* *
*+Tested A/C operation *
*+A/C cooled properly *
*+possible software - corrected *
* *

SEGMENT#25 C 9579 NA 05/28/25 05/28/25
FEEDER HOUSE FEED PLATE BENT - REPLACE AH156157
***** TECHNICIANS COMMENTS *****
* *
*+removed feed plate *
*+removed seal/plate connector pin *

CONTINUED ON PAGE 16

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028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17	
	S680	1890		01/01/75	
*+installed new door to seal with pin				*	
*+installed feed plate				*	
*				*	

AH156157	FEEDER H.PLATE	1		493.01	493.01
				PARTS	493.01
				LABOR	322.20
16001001			SEGMENT TOTAL==>		815.21

SEGMENT#26 C 9579 NA	05/28/25 06/05/25	
FEEDER HOUSE TOP SHAFT STRIPPERS INSTALLED - REMOVE		
***** TECHNICIANS COMMENTS *****		
*		
*+removed brackets hardware		
*+removed brackets		
*+bolts were extremely tight - extra time was needed		
*+due to seized hardware		
*		

	LABOR	325.80
16001001	SEGMENT TOTAL==>	325.80

SEGMENT#27 C 9579 10-440-006	05/28/25 05/28/25	
CONVEYOR AUGER KEYS WORN. REPLACE KEYWAYS AND ADJUST		2.50 HRS
TO CORRECT ENDPLAY. RUN WHEN MACHINE REPAIRS COMPLETE AND		
DOUBLE CHECK CORRECT ENDPLAY. IF BEARINGS BAD - EXTRA TIME		
NEEDED.		
- ADJUST & BEARING MOUNT BEVEL GEARS TO DRIVE SHAFT		
WEAR BOLT IN FRONT BULK HEAD WORN DOWN - REPLACE 4 H174755		
***** TECHNICIANS COMMENTS *****		

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SERVICE INVOICE

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028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17	
	S680	1890		01/01/75	
* * * * *					
*+removed bulk head bolts					
*+installed new bulk head bolts and torqued to spec					
*+blocked up rear wheels of combine					
*+jacked up combine and removed drive shaft					
*+removed bevel gear clamp inspected key way					
*+added bearing mount to bevel gear and key way					
*+re installed clamp leaving 30 thou clearance					
*+tightened clamp to spec, repeated for all bevel gears					
*+lifted combine back up and re installed drive shaft					
*+removed blocks from rear wheels					
* * * * *					
H174755	BOLT 10X30 10.9	4	3.52	14.08	
			PARTS	14.08	
			LABOR	450.00	
16001001		SEGMENT TOTAL==>		464.08	

SEGMENT#29 C 9579 NA 05/28/25 05/28/25

ELEVATOR CHAINS COTTER PINS ALL WORN - REPLACE

ELEVATOR CHAINS OUT OF ADJUSTMENT - ADJUST

***** TECHNICIANS COMMENTS *****

* * * * *

*+removed old worn out cotter pins

*+installed new J hook pins and tensioned chain to spec

* * * * *

H84026 CLIP 4 1.04 4.16

PARTS 4.16

LABOR 275.40

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028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17	
	S680	1890		01/01/75	
	16001001		SEGMENT TOTAL==>		279.56

SEGMENT#33 C 9579 NA 05/28/25 05/28/25

STATIONARY KNIFE BANK LOCK HANDLE MISSING

-REPLACE 1 AXE21974

***** TECHNICIANS COMMENTS *****

* *

*+Installed stationary knives *

*+Installed lock handle *

* *

AXE21974	Wing Nut	1 N	136.24	136.24
----------	----------	-----	--------	--------

PARTS 136.24

LABOR 90.00

16001001	SEGMENT TOTAL==>	226.24
----------	------------------	--------

SEGMENT#34 C 9579 NA 05/28/25 06/11/25

REMOVE SIDE HILL DEFLECTOR PANELS FROM SIDE HILL PANELS

PRECLEANER PLUGGED WITH STALKS - CLEAN

***** TECHNICIANS COMMENTS *****

* *

*+Removed sidehill deflector fins *

* *

LABOR 180.00

16001001	SEGMENT TOTAL==>	180.00
----------	------------------	--------

SEGMENT#35 C 9579 NA 05/28/25 06/09/25

ENGINE BAY DOOR DOES NOT MOVE EASILY - ADJUST

***** TECHNICIANS COMMENTS *****

CONTINUED ON PAGE 19

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028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17	
	S680	1890		01/01/75	

L31859	SHIM		1 M	28.44	28.44
24M7202	31X56X4MM WSHR		1	6.51	6.51
			PARTS		34.95
			LABOR		111.60
16001001			SEGMENT TOTAL==>		146.55

SEGMENT#36 C 9579 NA	05/28/25 06/09/25
LOAD AUGER BEARING MOUNT BENT - STRAIGHTEN	
LOAD AUGER HOUSING LOOSE, DOES NTO SEAL AGAINST ELEVATOR	
HOUSING - ADJUST	
LOAD AUGER DRIVE HUB DOES NOT ENGAGE AUGER COMPLETELY -	
ADJUST	
***** TECHNICIANS COMMENTS *****	
* * *	
*+Straighten load auger bearing mount	
*+Adjusted load auger against elevator	
* * *	

	LABOR 291.60
16001001	SEGMENT TOTAL==> 291.60

SEGMENT#38 C 9579 NA	05/28/25 05/28/25
UNLOADING AUGER HORIZONTAL BEARINGS,	
-LEFT SIDE ROUGH WHEN SPUN BY HAND - REPLACE 2 JD39104 & 2	
AH133191	
***** TECHNICIANS COMMENTS *****	

CONTINUED ON PAGE 20

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028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17	
	S680	1890		01/01/75	
*				*	
*+Removed sprockets				*	
*+Removed lock collars				*	
*+Removed covers				*	
*+Removed bearings				*	
*+Installed new bearings				*	
*+Installed new lock collars				*	
*+installed sprockets				*	
*				*	

AH133191	LOCKING COLLAR	2 S	27.30	54.60	
	Eccentric Locking Collar				
JD39104	BALL BEARING	2	65.48	130.96	
			PARTS	185.56	
			LABOR	905.40	
16001001	SEGMENT TOTAL==>			1090.96	

SEGMENT#39 C 9579 NA 05/28/25 05/28/25
615- TABLE AUGER SUPPORT EYE BOLT BUSHINGS MISSING
- INSTALL UPDATED

TWO BROKEN WINDSCREEN FINGERS - REPLACE

***** TECHNICIANS COMMENTS *****

*
*+Loosen hardware on both sides
*+used pry bar to pry arm away from header on both sides
*+Removed eye bolt hardware on both sides
*+Changed bushings on both sides
*+installed eyebolt hardware on both sides
*+returned un used parts
*

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	S680	1890		01/01/75	

AH231461	FINGER	1	42.82	42.82	
AT124519	Tapered Roller	1 M	365.55	365.55	
	Tapered Roller Bearing				
A58549	WASHER	4 S	5.23	20.92	
E55037	SHIM	1 M	12.96	12.96	
E55038	SHIM	1 M	16.87	16.87	
HXE108717	Bushing	2 S	25.79	51.58	
HXE94012	Sleeve	2 N	84.88	169.76	
H234319	SPACER	2 S	48.52	97.04	
JD7292	BEARING	1	45.55	45.55	
L31858	SHIM	1 M	23.50	23.50	
L31859	SHIM	2 M	28.44	56.88	
L31860	SHIM	1 M	25.47	25.47	
14M7298	NUT-8MM FLG HD	RETAIL	1.53		
		1	1.38	1.38	
			PARTS	930.28	
			LABOR	496.80	
16001001		SEGMENT TOTAL==>	1427.08		

SEGMENT#41 C 9579 10-300-001 05/28/25 06/13/25
INSTALL CONCAVES- LEVEL- SET STOP AND SET INDICATOR-ACI 3.00 HRS

***** TECHNICIANS COMMENTS *****

*
*+Installed concaves
*+Installed z bar
*+Leveled concaves
*+Installed shield
*+Installed separator grates
*

CONTINUED ON PAGE 22

A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.

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BERNARD LEGGET TRD (785461)

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N/A
EDMONTON AB T5S 2L7

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STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17
	S680	1890		01/01/75

			LABOR	540.00
	16001001		SEGMENT TOTAL==>	540.00

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SEGMENT#42 C 9579 NA 05/28/25 06/16/25
SOFTWARE PAYLOADS AVAILABLE - INSTALL
***** TECHNICIANS COMMENTS *****
*
*+Installed software
*
*****
LABOR 455.40
16001001 SEGMENT TOTAL==> 455.40

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SEGMENT#44 C 9579 NA 05/28/25 05/28/25
SERVICE
- CHANGE ENGINE OIL & FILTER, FUEL & HYDRAULIC FILTERS,
ENGINE AIR, AFTERTREATMENT, CAB & RECIRCULATION FILTERS,
CLEAN SEDIMENT BOWL
***** TECHNICIANS COMMENTS *****
*
*+Changed pro drive filter
*+Changed hydraulic filters
*+Changed air filters
*+Drained engine oil
*+Changed engine oil filter
*+Cleaned fuel sediment bowl
*+Filled engine oil
*
*****

```

CONTINUED ON PAGE 23

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Vermilion
 4915 - 47 Avenue Vermilion, AB T9X 1J4
 Tel: 780.853.5361 Fax:780.853.5527
 www.horizonagturf.com

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BERNARD LEGGET TRD (785461)

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028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17	
	S680	1890		01/01/75	
AH128449	HYDRAULIC FILT		RETAIL	138.81	
			1	124.93	124.93
	Hydraulic Filter				
AN207368	PRODR. FILTER		1	183.69	183.69
	Hydraulic Filter				
AXE12964	HYD.RESV.FIL.		1	167.34	167.34
	Hydraulic Filter				
AXE42065	DEBRIS FIL.#2		1	139.41	139.41
AXE42066	DEBRIS FIL.#1		1	218.29	218.29
DZ112918	SEC.FUEL FIL.		RETAIL	222.42	
			1	200.18	200.18
DZ130550	PRIM FUEL FILT		RETAIL	218.91	
			1	197.02	197.02
ENVO114	OIL ENVIRO FEE		4	1.14	4.56
ENV100	ENVIRO CHARGE		6	1.25	7.50
ENV227	CONTAIN ENV FEE		4	2.27	9.08
ENV23	OIL ENVIRO FEE		2	.23	.46
ENV46	CONTAIN ENV FEE		2	.46	.92
HXE11090	AIR FILTER PRM.		1	435.34	435.34
HXE11091	AIR FILTER SEC.		1	307.18	307.18
L214634	Filter		RETAIL	47.23	
			1	42.51	42.51
RE572785	ENG OIL FILTER		1	142.78	142.78
TA32591	Air Filter		1	114.77	114.77
TY26673	15W40 P50 3.78L		1	34.15	34.15
	Plus-50 II Oil				
TY26679	15W40 CK4/SN		2	154.45	308.90
				PARTS	2639.01
				LABOR	900.00
	16001001		SEGMENT TOTAL==>		3539.01

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	S680	1890		01/01/75	

SEGMENT#45 C 9579 NA 05/28/25 05/28/25
PRIMARY COUNTER SHAFT GEAR CASE OIL DIRTY - CHANGE HD460
MEG OIL CHANGE AFTER 1000 HRS - RECOMMEND CHANGE

***** TECHNICIANS COMMENTS *****

*
*+Drained primary countershaft gearcase
*+Drained main engine gearcase
*+Filled main engine gearcase with 40L of hy-gard
*+Filled hydraulic tank with 40L of hy-gard
*+Filled primary counter shaft gear case
*

ENV06	OIL ENVIRO FEE	4	.06	.24
ENV10	ENVIRO CHARGE	80	.10	8.00
ENV12	CONTAIN ENV FEE	4	.12	.48
HY-GARD	HY-GARD OIL	80	7.99	639.20
TY26408	SYN HD460 946ML	2	44.63	89.26
	PARTS			737.18
	LABOR			777.24
16001001	SEGMENT TOTAL==>			1514.42

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	13260.23	
LABOR	21801.84	
Shop Supplies	250.00	
Software Connec	50.00	

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028636A	JOHN DEERE S680	2458	1H0S680SCG0785461	08/16/17	
	S680	1890		01/01/75	
INTERNAL TOTAL					35362.07

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