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JD S680 FORD TRD - (775334)

Invoice To:

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Lloydminster AB T9V 3A2

Branch VERMILION			*REPRINT*		
Date 06/10/24	Time 23:31:21 (B)	Page 01			
Account No INTER01	Phone No 7808754471	Inv No J92887			
Ship Via		Purchase Order			
		Salesperson JAF			

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
033576	S680 STS KEN FORD		X 1H0S680SCF0775334	10/30/16		
	S680 STS		RG6135U002829		1250	

SEGMENT# 1 C 581 10-000-300 10/25/23 05/07/24
TRADE UNIT - USE TRADE CHECKLIST FROM THE FILE CABINET TO 14.00 HRS

*ONCE CHECKLIST IS COMPLETED PLEASE GO OVER WITH SALES FOR APPROVAL OF REPAIRS TO BE DONE.
*CONSULT SALES REGARDING SERVICES THAT HAVE BEEN COMPLETED ON COMBINE (EX. FILTERS, DAMAGED COMPONENTS,)
*CLEANING, PAINTING, AND ANY SERVICES ALL TO BE DONE ON SEPARATE W/O SEGMENTS
*BE SURE TO ATTACH COMPLETE CHECKLIST TO WORK ORDER
-INSTALL A BAG OF THE MOUSE FRAGRANCE TO THE CAB TO DETER RODENT INFESTATION

***** TECHNICIANS COMMENTS *****
*
*+preformed trade inspection
*+built estimate and went through it with sales
*

	LABOR	2408.00
16001	SEGMENT TOTAL==>	2408.00

SEGMENT# 2 C 581 10-000-002 10/25/23 05/07/24
CLEAN COMBINE AS NEEDED-BEFORE REPAIR- BLOW OFF WITH 2.50 HRS

***** TECHNICIANS COMMENTS *****
*
*+blew off combine
*
* HRS *
* 1. CLEAN COMBINE AS NEEDED-BEFORE REPAIR- BLOW 2.50*
* OFF WITH (10-000-002) *
* YARD COMPRESSOR *

CONTINUED ON PAGE 02

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033576	S680 STS KEN FORD	X	1H0S680SCF0775334	10/30/16		
	S680 STS		RG6135U002829		1250	

*
* Quantity
*
*
*

x1*

2.50*
*
LABOR 420.00
SEGMENT TOTAL==> 420.00

SEGMENT# 3 C 581 NA	05/09/24 05/09/24		
REPLACE BENT FEEDER CHAIN SLAT LEFT SIDE 18" NEW HARDWARE	.75 HRS		
***** TECHNICIANS COMMENTS *****			
*+removed old slat and hardware			
*+installed new slat and new hardware			

HXE42402	SLAT	1	75.08 75.08
14M7517	NUT-10MM NYLOCK	4	2.02 8.08
19M7402	#8BOLT-M10X25MM	4	1.85 7.40
	PARTS		90.56
	LABOR		129.00
16001	SEGMENT TOTAL==>		219.56

SEGMENT# 4 C 581 NA	05/09/24 05/09/24		
REPLACE FEEDER HOUSE DRIVE CHAIN	1.50 HRS		
***** TECHNICIANS COMMENTS *****			
*+removed old chain			
*+removed link and installed new chain			

CONTINUED ON PAGE 03

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033576	S680 STS KEN FORD	X	1H0S680SCF0775334	10/30/16		
	S680 STS		RG6135U002829		1250	

*+tensioned chain

*

AXE80368	60H 181 LINKS	1	242.91	242.91
			PARTS	242.91
			LABOR	258.00
16001	SEGMENT TOTAL==>			500.91

SEGMENT# 5 C 581 NA	05/09/24 05/09/24			
REPLACE LOWER DETENT SPRING COVER ON LOWER FEEDER		2.00 HRS		
REPLACE LOWER DETENT SPRING COVER ON LOWER FEEDER HOUSE				
DRIVE SPROCKET				
+<removed old detent spring cover and balls				
+cleaned up mounting surface on sprocket				
+assembled new parts				
+installed on combine				
AH154743	Quick Coupler	1	134.49	134.49
M72598	QUICK LOCK	3	3.34	10.02
			PARTS	144.51
			LABOR	344.00
16001	SEGMENT TOTAL==>			488.51

SEGMENT# 6 C 581 NA	05/09/24 05/09/24			
REPLACE ACCELERATOR SUPPORT PLATES (FULL SET)		6.50 HRS		
***** TECHNICIANS COMMENTS *****				
*				
*+changed accelerator support plates				
*+installed wear plates				
*+bolted down all hardware				
*+re-tapped damaged support plate bolt threads				

CONTINUED ON PAGE 04

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033576	S680 STS KEN FORD	X	1H0S680SCF0775334	10/30/16		
	S680 STS		RG6135U002829		1250	
	*+installed new bolt			*		
	*+double checked work ensured hardware was tight			*		
	*			*		

HXE84113	Support RH	4		310.67	1242.68	
HXE84114	Support LH	4		310.67	1242.68	
				PARTS	2485.36	
				LABOR	1118.00	
	16001			SEGMENT TOTAL==>	3603.36	

SEGMENT# 7 C 581 NA	05/09/24 05/09/24				
REPLACE ACCELERATOR DRIVE BELT (HAS CRACKS)		2.00 HRS			
***** TECHNICIANS COMMENTS *****					
*		*			
*+removed side shields		*			
*+loosened all tension on belts		*			
*+removed jackshaft belt tensioner		*			
*+removed all belts		*			
*+replaced accelerator drive belt		*			
*+installed conveyer auger drive belt		*			
*+replaced jackshaft drive belts as they were damaged		*			
*+tensioned all belts		*			
*+installed shields and jackshaft tensioner		*			
*+inspected work		*			
*		*			

HXE54503	3B/NOTCHED/FEED	1		330.34	330.34
				PARTS	330.34
				LABOR	344.00
	16001			SEGMENT TOTAL==>	674.34
CONTINUED ON PAGE 05					

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	S680 STS		RG6135U002829		1250	

SEGMENT# 8 C 581 NA 05/09/24 05/09/24
REPLACE TWO CLEANING FAN BLADES PLASTIC END SUPPORT AND BEARING 6.00 HRS

***** TECHNICIANS COMMENTS *****

*
*+removed lower cleaning fan skid plate for access
*+removed bearing mount and support plate
*+removed and cut bearing
*+cleaned up shaft
*+removed both fan blades
*+installed new fan blades
*+installed new fan blade support and hardware
*+cleaned up bearing mounting bracket and support
*+installed bearing and mount with support
*+tightened set screw on lock collar
*+greased bearing and spun shaft for function test
*+ensured fan blade tabs were locked
*+installed belt
*+installed cleaning fan actuator motor arm
*+installed cleaning fan skid plate
*

AH139297	BALL BEARING	1	82.81	82.81
AL14674	LOCKING COLLAR	1	29.10	29.10
HXE187359	Insert	1 M	34.52	34.52
H206345	FAN BLADE	2 M	124.06	248.12
14M7397	NUT-M6 LOCK	8	1.01	8.08
19M8321	FL/BOLT-M6X45MM	8	2.31	18.48
	PARTS			421.11

CONTINUED ON PAGE 06

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	S680 STS	RG6135U002829		1250	
			LABOR	1032.00	
	16001		SEGMENT TOTAL==>	1453.11	

SEGMENT# 9 C 581 NA	05/09/24 05/09/24			
VARIABLE DRIVE PISTON SEAL LEAKING		4.00 HRS		
INTERNALLY PULL CYLINDER AND INSPECT FOR INTERNAL LEAKAGE				
TO CONFIRM				
***** TECHNICIANS COMMENTS *****				
*+split cylinder flange oil leaking from shive side				
*+confirmed seals will need to be replaced				
*+replaced cylinder o-ring seals				
*+bolted up cylinder flange				
*+installed cylinder flange nut and washer				
*+installed swivel and hydraulic line				
*+tightened air filter box back up				

AHC11302	Hydraulic Cyl.	1	1186.57	1186.57
R1225R	PACKING	2	6.78	13.56
			PARTS	1200.13
			LABOR	688.00
	16001		SEGMENT TOTAL==>	1888.13

SEGMENT#10 C 581 NA	05/09/24 05/17/24			
ADJUST TENSION ON UNLOAD AUGER DRIVE CHAIN		.50 HRS		
REMOVE 1/2 LINK IF AVAILABLE				
***** TECHNICIANS COMMENTS *****				
*+tensioned unload auger drive chain				
CONTINUED ON PAGE 07				

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	S680 STS		RG6135U002829		1250	

*

*

LABOR 86.00

16001

SEGMENT TOTAL==> 86.00

SEGMENT#11 C 581 NA 05/09/24 05/09/24
REPLACE TAILINGS DRIVE CHAIN 1.25 HRS

CHECK CONNECTOR LINK PINS FOR DAMAGE OR WEAR

***** TECHNICIANS COMMENTS *****

*

*

*+loosened tensioner

*

*+removed shield

*

*+removed old chain

*

*+installed new chain

*

*+tensioned chain

*

*+installed shield

*

*

*

AXE54619 CHAIN 60X114L 1 265.04 265.04

PARTS 265.04

LABOR 215.00

16001

SEGMENT TOTAL==> 480.04

SEGMENT#12 C 581 NA 05/09/24 05/15/24
REMOVE MACDON HEADER HARNESS 1.25 HRS

LABEL, TAG AND PUT ON SALES SHELF

***** TECHNICIANS COMMENTS *****

*

*

*+removed harness plugged cab aux hole

*

*+tagged and labelled

*

CONTINUED ON PAGE 08

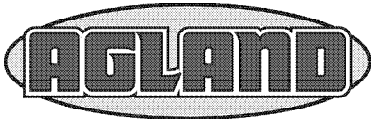
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	S680 STS		RG6135U002829		1250	

*

*

LABOR 215.00

16001

SEGMENT TOTAL==> 215.00

SEGMENT#13 C 581 NA 05/09/24 05/15/24
REPLACE TILT CYLINDER HYDRAULIC LINE FROM BLOCK TO TILT 2.00 HRS
CYLINDER (LEAKING BAD)

***** TECHNICIANS COMMENTS *****

*

*

*+removed old hose

*

*+(parts is making new one)

*

*+installed new O-ring seals

*

*+installed hose and p clamps

*

*+tightened fittings ensured hydraulic line was ran right

*

*+(no pinch points)

*

*

*

LABOR 344.00

16001

SEGMENT TOTAL==> 344.00

SEGMENT#14 C 581 NA 05/09/24 05/15/24
REMOVE BROKEN BOLT FROM ACCESSORY BRACKET 1.50 HRS

***** TECHNICIANS COMMENTS *****

*

*

*+attempted drilling out bolt

*

*+attempted welding nut on broken bolt

*

*+removed inspection plate

*

*+cut old nut welded new nut on frame

*

*+installed inspection plate

*

CONTINUED ON PAGE 09

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	*+welded and painted			*		
	*+cleaned up work area			*		
	*			*		

AH150678	BELT-C109/SET	2		220.12	440.24	
T77613	F/F-ORING #6	1		2.95	2.95	
14M7273	NUT-8MM REG	4		.62	2.48	
14M7298	NUT-8MM FLG HD	1		1.32	1.32	
19M7786	FL/BOLT-M10X30M	1		2.13	2.13	
				PARTS	449.12	
				LABOR	258.00	
16001			SEGMENT TOTAL==>		707.12	

SEGMENT#15 C 581 NA	05/09/24 05/17/24	
PREFORM ENGINE SOFTWARE UPDATE WITH SERVICE ADVISOR EDL	1.50 HRS	
***** TECHNICIANS COMMENTS *****		
*	*	
*+downloaded new engine software	*	
*+installed Service Advisor EDL	*	
*+installed new engine software update	*	
*+ran combine ensured there was no codes after update	*	
*	*	

	LABOR	258.00
16001	SEGMENT TOTAL==>	258.00

SEGMENT#16 C 581 NA	05/09/24 05/18/24	
CALIBRATE AND LEVEL CONCAVES	3.00 HRS	
***** TECHNICIANS COMMENTS *****		
*	*	

CONTINUED ON PAGE 10

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Date 06/10/24	Time 23:31:21 (B)	Page 10
Account No INTER01	Phone No 7808754471	Inv No J92887
Ship Via		Purchase Order
		Salesperson JAF

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
033576	S680 STS KEN FORD	X	1H0S680SCF0775334	10/30/16		
	S680 STS		RG6135U002829		1250	

*+removed shields *

*+installed leveling pins *

*+loosened lock nuts *

*+proceeded with leveling calibration on computer *

*+checked clearances after leveling concaves *

*+tightened lock nuts and installed lock collars *

*+preformed threshing calibration *

*+installed shields *

* *

LABOR 516.00
SEGMENT TOTAL==> 516.00

SEGMENT#17 C 581 NA 05/09/24 05/09/24
REPLACE MISSING WATER EXTINGUISHER .50 HRS

***** TECHNICIANS COMMENTS *****

* *

*+replaced missing water extinguisher *

* *

TY15815	WATER FIRE EXT.	1	240.00	240.00
			PARTS	240.00
			LABOR	86.00
16001			SEGMENT TOTAL==>	326.00

SEGMENT#18 C 581 NA 05/09/24 05/09/24
REPLACE MISSING SPREADER SAFTEY HOOPS OR ASK SALES 1.00 HRS

***** TECHNICIANS COMMENTS *****

* *

*+installed spreader safety hoops *

CONTINUED ON PAGE 11

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Signature

Date

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033576	S680 STS KEN FORD	X 1H0S680SCF0775334	10/30/16		
	S680 STS	RG6135U002829		1250	
*+removed broken bolt from mounting bracket			*		
*			*		

AXE20424	Barrier	1 N	914.67	914.67	
HXE137512	Pipe Elbow	2 N	289.28	578.56	
N31537	Washer	1	7.95	7.95	
03M7186	BOLT-M8X30	2	1.19	2.38	
03M7216	BOLT-M8 X 50MM	2	2.13	4.26	
14M7396	NUT-M8 LOCK	2	1.50	3.00	
19M7269	BOLT-M8X50MM	2	1.98	3.96	
			PARTS	1514.78	
			LABOR	172.00	
16001		SEGMENT TOTAL==>		1686.78	
SEGMENT#19 C 581 NA 05/09/24 05/09/24					
REPLACE PRIMARY GEARCASE OIL			1.50 HRS		
TY26372	80W140 GL5 SYN.	2	41.11	82.22	
			PARTS	82.22	
			LABOR	258.00	
16001		SEGMENT TOTAL==>		340.22	
SEGMENT#20 C 581 NA 05/09/24 05/09/24					
GREASE COMBINE PICKUP HEADER			.50 HRS		
***** TECHNICIANS COMMENTS *****					
*			*		
*+greased all pickup header fittings and components			*		
*			*		

TY6341	GREASE-POLY/SD	1	10.31	10.31	
			PARTS	10.31	
CONTINUED ON PAGE 12					

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	S680 STS	RG6135U002829		1250	
			LABOR	86.00	
16001			SEGMENT TOTAL==>	96.31	

SEGMENT#21 C 579 NA 05/09/24 05/09/24
FULL SERVICE 4.50 HRS

- REPLACE FUEL FILTERS
- ENGINE OIL FILTER
- BOTH AIR FILTERS
- BOTH CAB AIR FILTERS
- BOTH AFTER TREATMENT AIR FILTERS
- ALL HYDRAULIC FILTERS (PRO DRIVE)
- CLEAN FUEL SEDIMENT BOWL

***** TECHNICIANS COMMENTS *****

- *+Started draining engine oil
- *+Changed engine oil and fuel filter
- *+Changed air filter
- *+Changed cab air filters
- *+Changed after treatment filters
- *+changed hydraulic filters
- *+Cleaned fuel sediment bowl
- *+Drained primary gear case oil
- *+Filled primary gearcase

AH128449	HYDRAULIC FILT	1	127.53	127.53
AN207368	PRODR. FILTER	1	168.77	168.77
AXE12964	HYD.RESV.FIL.	1	153.75	153.75
AXE42065	DEBRIS FIL.#2	1	128.09	128.09
AXE42066	DEBRIS FIL.#1	1	210.49	210.49

CONTINUED ON PAGE 13

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	S680 STS		RG6135U002829		1250	
DZ112918	SEC.FUEL FIL.	1	204.33	204.33		
FRT	FREIGHT CHARGES	1	3.50	3.50		
HXE11090	AIR FILTER PRM.	1	399.97	399.97		
HXE11091	AIR FILTER SEC.	1	282.22	282.22		
L214634	Filter	1	46.14	46.14		
RE284091	CAB FILTER	1	111.77	111.77		
RE539465	FUEL FIL.PRIM.	1	162.57	162.57		
RE572785	ENG OIL FILTER	1	131.17	131.17		
TY26673	15w40+50II 3.8L	1	32.49	32.49		
TY26679	15W40+50II 19L	2	152.64	305.28		
			PARTS	2468.07		
			LABOR	774.00		
	16001		SEGMENT TOTAL==>	3242.07		

SEGMENT#22 C 579	NA	05/09/24	05/15/24		
CHECK OVERSHOT BEATER OIL LEVEL AND ADD IF NEEDED				1.00 HRS	
***** TECHNICIANS COMMENTS *****					
*				*	
*+Checked oil level in overshot beater gear case				*	
*+Filled overshot beater gear case				*	
*				*	

AT180588	Latch	1 N	12.22	12.22	
			PARTS	12.22	
			LABOR	172.00	
	16001		SEGMENT TOTAL==>	184.22	

SEGMENT#23 C 581	NA	10/25/23			
REPAIR RETHRESHER HOUSING					
***** TECHNICIANS COMMENTS *****					

CONTINUED ON PAGE 14

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	S680 STS		RG6135U002829		1250	

*
*+dis-assembled re-threshing housing
*+straightened plates and frames inside housing
*+cleaned out threshing rotor
*+adjusted paddles on rotor
*+straightened re threshing door
*+re-assembled
*

LABOR 1008.00
SEGMENT TOTAL==> 1008.00

SEGMENT#24 C 581 NA 10/25/23 06/06/24

REPLACE MISSING SAFETY SHIELD

***** TECHNICIANS COMMENTS *****

*
*+installed missing shield with missing hardware
*

AH231483	SHIELD	1 N	841.84	841.84
			PARTS	841.84
			LABOR	84.00
16001			SEGMENT TOTAL==>	925.84

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	10798.52	
LABOR	11273.00	

CONTINUED ON PAGE 15

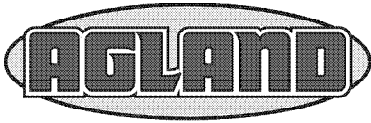
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033576	S680 STS KEN FORD	X	1H0S680SCF0775334	10/30/16		
	S680 STS		RG6135U002829		1250	
				SHOP SUPPLIES	250.00	
				INTERNAL TOTAL	22321.52	

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