



Vermilion
4915 - 47 Avenue Vermilion, AB T9X 1J4
Tel: 780.853.5361 Fax:780.853.5527
www.horizonagturf.com

Ship to:

S680 WESTMAN TRD(795099)
RENTAL RETURN

Invoice to:

INTERNAL CUSTOMER
Horizon Ag & Turf
Lloydminster AB T9V 3A2

Branch		
VERMILION		*REPRINT*
Date	Time	Page
11/22/24	23:06:42 (B)	01
Account No.	Phone No.	Invoice No.
INTER01A	7808754471	W00798
Ship Via		Purchase Order
		Salesperson
		KIC

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
028942	JOHN DEERE S680	2271	1H0S680SAG0795099	08/02/18	
	S680	1235			1750

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 9579 10-000-601 10/25/24 11/08/24
AGLAND RENTAL / DEMO RETURN COMBINE CHECKLIST 4.00 HRS

MACHINE JUST RETURNED FROM RENT / DEMO

PERFORM THE FOLLOWING:

** New Checklist on the Service Velocity to follow ****

CHECKS TO ENSURE COMBINE IS READY TO GO

- [] GREASE MACHINE COMPLETE
- [] CHECK ENGINE OIL LEVEL (ADVISE IF NEEDS CHANGED-
SEPARATE SEGMENT NEEDED)
- [] CHECK HYD AND COOLANT LEVEL
- [] INSPECT ENGINE AIR FILTER FOR DIRT OR DEBRIS QUICK
CLEAN

- [] CHECK RADIATOR SCREENS
- [] NOTE ANY OBVIOUS REPAIRS NEEDED (SEPERATE SEGMENT
NEEDED)

- [] NOTIFY SERVICE DEPARTMENT TO GET WASHBAY TO
CLEAN EXTERIOR AND INTERIOR

- [] *****INSPECT COMBINE FOR ANY DAMAGE- SEPARATE
SEGMENT

It was returned from: Owen Brodwin. You can view the
details here:

<https://agland-team.monday.com/boards/691209180/pulses/75840>

05973

CONTINUED ON PAGE 02

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

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	S680	1235			1750
***** TECHNICIANS COMMENTS *****					
* *					
*+Perform rental return inspection					
*+Created estimate					
*+installed shields on combine					
* *					

			LABOR		1045.80
16001001			SEGMENT TOTAL==>		1045.80

SEGMENT# 2 C 88888 NA 10/25/24
WASH AND DETAIL AS NEEDED - WASHBAY TO DO

SEGMENT# 3 C 9579 NA 10/25/24 11/12/24
REPLACE CLEANING FAN BELT

***** TECHNICIANS COMMENTS *****

* *

*+Removed damaged cleaning fan belt

*+Installed new cleaning fan belt

* *

E80242	LOCKNUT-12MM	3	1.09	3.27
HXE138427	Wear Plate	4	37.77	151.08
HXE15594	CLN FAN BELT	1	145.98	145.98
HXE84113	Support RH	3	300.66	901.98
HXE84114	Support LH	3	300.66	901.98
H208429	WEAR PLATE	3-	34.56	103.68-
L215374	Bolt 12X35mm	3	4.74	14.22
14M7299	NUT-12MM FLG HD	3-	2.74	8.22-

PARTS 2006.61

CONTINUED ON PAGE 03

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028942	JOHN DEERE S680	2271	1H0S680SAG0795099	08/02/18	
	S680	1235			1750
				LABOR	298.80
	16001001			SEGMENT TOTAL==>	2305.41

SEGMENT# 4 C 9579 NA 10/25/24 11/12/24

REPAIR FEED ACCELERATOR

HAS 4 DAMAGED SUPPORTS

***** TECHNICIANS COMMENTS *****

*

*+Removed damaged feed accelerator plates and wear strips

*+Cleaned out feed accelerator

*+Installed new feed accelerator plates

*+installed wear strips

*+Tighten hardware

*

HXE42402	SLAT	1	88.58	88.58
HXE84113	Support RH	1	300.66	300.66
HXE84114	Support LH	1	300.66	300.66
H208429	WEAR PLATE	3	34.56	103.68
03M7199	BOLT-M12X35MM	3	2.44	7.32
14M7299	NUT-12MM FLG HD	4	2.74	10.96
19M7786	FL/BOLT-M10X30M	1	2.27	2.27

PARTS 814.13

LABOR 1639.80

16001001 SEGMENT TOTAL==> 2453.93

***** WORK ORDER TOTALS *****

INTERNAL CUSTOMER

CONTINUED ON PAGE 04

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	S680	1235			1750
			PARTS		2820.74
			LABOR		2984.40
			Shop Supplies		250.00
			INTERNAL TOTAL		6055.14

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VERMILION		*REPRINT*
Date	Time	Page
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Account No.	Phone No.	Invoice No.
INTER01		W00493
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	314	
		Salesperson
		NDW

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
028942	S680S WESTMAN FARM	2226	1H0S680SAG0795099	08/02/18	
	S680S	1207			1750

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SEGMENT# 1 C 9583 NA 09/18/24 09/19/24
LIFT CYLINDER LEAKING IN YARD
REBUILD CYLINDER, REMOVE AND SWAP WITH ANOTHER UNIT IF
NEEDED

***** TECHNICIANS COMMENTS *****

*
*+removed leaking cylinder
*+removed cylinder from ken ford trd
*+installed ken ford cylinder onto westman trd
*+cleaned up cylinder
*+hooked up lines and pins
*+tested and ensure there was no leaks
*+rebuilt westman trd cylinder
*+installed all new seals lubricated before installing
*+cleaned up cylinder
*+inspected barrel before rebuilding no damage found
*+installed rebuilt cylinder on Ken ford trd
*+function tested cylinder up and down
*+no leaks
*+hooked up pickup header
*+parked on front lineup
*+fueled up combine 300L
*+preformed regen
*

CONTINUED ON PAGE 02

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	S680S	1207			1750

AHC11572	KIT-STRG CYL	1	135.37	135.37	
	Hydraulic Cylinder Kit				
AHC20488	Hydraulic Cylin	1 N	190.84	190.84	
	Hydraulic Cylinder Kit				
HXE12489	Pin	1 N	114.21	114.21	
11M7073	COTTER-5/16X2.5	1	2.15	2.15	
			PARTS	442.57	
			LABOR	2374.20	
16001001			SEGMENT TOTAL==>	2816.77	

***** WORK ORDER TOTALS *****	
	INTERNAL CUSTOMER
PARTS	442.57
LABOR	2374.20
Shop Supplies	237.42
INTERNAL TOTAL	3054.19

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Date 02/01/24	Time 23:30:49 (B)	Page 01			
Account No INTER01	Phone No 7808754471	Inv No J90849			
Ship Via		Purchase Order			
		Salesperson FTH			

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
028942	S680S WESTMAN FARM	2158	1H0S680SAG0795099	08/02/18		
	S680S				1750	

Fold

SEGMENT# 1 C 505 10-000-300 11/01/22 04/26/23

TRADE UNIT - USE TRADE CHECKLIST FROM THE FILE CABINET TO 14.00 HRS

*ONCE CHECKLIST IS COMPLETED PLEASE GO OVER WITH SALES FOR APPROVAL OF REPAIRS TO BE DONE.

*CONSULT SALES REGARDING SERVICES THAT HAVE BEEN COMPLETED ON COMBINE (EX. FILTERS, DAMAGED COMPONENTS,)

*CLEANING, PAINTING, AND ANY SERVICES ALL TO BE DONE ON SEPARATE W/O SEGMENTS

*BE SURE TO ATTACH COMPLETE CHECKLIST TO WORK ORDER

-INSTALL A BAG OF THE MOUSE FRAGRANCE TO THE CAB TO DETER RODENT INFESTATION

**COMBINE COMING ON TRADE TO A 2023 X9 ORDER*

HOLD OFF RUSHING ON THE TRADE INSPECTION FOR AWHILE

**NOTE: LABEL AS WESTMAN FARMS TRADE

**PLEASE NOTE/PICTURE ANY INGESTION DAMAGE THAT IS NOTICEABLE

**REVIEW WITH TREVOR

**BUDGET: \$21000.00

***** TECHNICIANS COMMENTS *****

*

*+Remove all shields

*+Run unit to check operation

*+Do trade inspection

*+Run unit to check repairs

*+Install shields necessary for washing

*

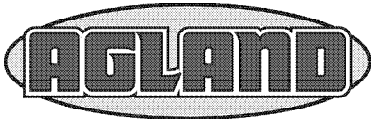
CONTINUED ON PAGE 02

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X
Signature

Date

Solutions from the Ground Up



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	S680S				1750	
19M7785		FL/BOLT-M10X25M	1	2.25	2.25	
				PARTS	2.25	
				LABOR	2254.00	
	16001			SEGMENT TOTAL==>	2256.25	

SEGMENT# 2 C 505 NA 11/01/22 01/19/24
TRADE COMBINE- CLEAN AND WASH EXTERIOR TIN WORK ONLY
TOUCH UP PAINT ON COMBINE
LUBE ALL CHAINS
GREASE MACHINE ENTIRELY AFTER WASH
PARK IN LINE UP

***** TECHNICIANS COMMENTS *****
*
*+Washbay to do
*

SEGMENT# 3 C 505 NA 01/23/24 01/30/24
STRAIGHTEN UPPER FEEDER HOUSE SHIELD

***** TECHNICIANS COMMENTS *****
*
*+straighten upper feeder house shield
*

	LABOR	344.00
16001	SEGMENT TOTAL==>	344.00

SEGMENT# 4 C 505 NA 01/23/24 01/23/24
REPLACE FEEDER HOUSE DRIVE CHAIN

***** TECHNICIANS COMMENTS *****

CONTINUED ON PAGE 03

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	S680S				1750	

*
*+replace feeder house drive chain
*+Tighten chain to spec
*

*
*
*
*

AXE80368	60H 181 LINKS	1	242.91	242.91
			PARTS	242.91
			LABOR	116.96
16001		SEGMENT TOTAL==>		359.87

SEGMENT# 5 C 505 NA 01/23/24 01/23/24
REPLACE ROCK TRAP DOOR AND SEAL (BADLY BENT)

***** TECHNICIANS COMMENTS *****

*
*+Remove bent rock trap door and seal
*+Install new seal
*+Install new rock trap door
*+Remove feed plate latch bar and pivot arms
*+Install new feed plate latch bar and hinges
*+Adjust feed plate as necessary
*

*
*
*
*
*
*
*

AH147474	ARM	1 S	372.85	372.85
AH147475	ARM	1 S	373.45	373.45
AH165618	SUPPORT	1 N	594.22	594.22
AH219192	BRACKET	1	1034.86	1034.86
AH80335	WEATHERSTRIP	5	12.14	60.70
			PARTS	2436.08
			LABOR	516.00
16001		SEGMENT TOTAL==>		2952.08

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	S680S				1750	

SEGMENT# 6 C 505 NA 01/23/24 01/30/24

PATCH HOLES IN ROTOR COVER

***** TECHNICIANS COMMENTS *****

*
*+Straighten dents in rotor cover near holes
*+Cut sheet metal to make patches
*+Remove pain from patch and rotor covered
*+Bend patch to the shape of cover
*+Weld in both patches
*+Grind off excess welds
*+Paint repaired areas
*

	LABOR	602.00
16001	SEGMENT TOTAL==>	602.00

SEGMENT# 7 C 505 NA 01/23/24 01/25/24

FREE UP RETHRESHER DOOR LOCK PIN

***** TECHNICIANS COMMENTS *****

*
*+Spray down lock pin with penetrating oil and let soak
*+Work pin till it moves freely
*

	LABOR	86.00
16001	SEGMENT TOTAL==>	86.00

SEGMENT# 8 C 505 NA 01/23/24 01/23/24

REPLACE TAILINGS DRIVE CHAIN

CONTINUED ON PAGE 05

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Account No INTER01	Phone No 7808754471	Inv No J90849
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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
028942	S680S WESTMAN FARM	2158	1H0S680SAG0795099	08/02/18		Fold

S680S

1750

***** TECHNICIANS COMMENTS *****

* *

*+Replace and tighten tailings elevator drive *

*+chain *

* *

AXE54619	CHAIN 60X114L	1	265.04	265.04
			PARTS	265.04
			LABOR	103.20
16001	SEGMENT TOTAL==>			368.24

SEGMENT# 9 C 505 NA 01/23/24 01/23/24
REPLACE BROKEN BOLT IN LEFT HAND SPREADER HOOP MOUNT

***** TECHNICIANS COMMENTS *****

* *

*+Remove broken spreader safety hoop mounting bolt *

*+Clean threads *

*+Install new bolt and tighten *

* *

14M7396	NUT-M8 LOCK	1	1.50	1.50
19M7922	#8BOLT-M8X40MM	1	1.87	1.87
			PARTS	3.37
			LABOR	129.00
16001	SEGMENT TOTAL==>			132.37

SEGMENT#10 C 505 NA 01/23/24 01/25/24
CUT OUTER COVERING FROM LOWER CHOPPER BELT (FRAYING)

***** TECHNICIANS COMMENTS *****

* *

CONTINUED ON PAGE 06

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028942	S680S WESTMAN FARM	2158	1H0S680SAG0795099	08/02/18		
	S680S				1750	

*+Remove frayed belt covering on lower chopper drive belts *
* *

	LABOR	111.80
16001	SEGMENT TOTAL==>	111.80

SEGMENT#11 C 505 NA 01/23/24 01/30/24

CLEAN STRAW AND BEARD BUILD UP FROM PRECLEANER

***** TECHNICIANS COMMENTS *****
* *
*+Clean straw and beard build up from precleaner *
*+and grain pan *
* *

	LABOR	223.60
16001	SEGMENT TOTAL==>	223.60

SEGMENT#12 C 505 NA 01/23/24 01/30/24

REPLACE SEALS IN ROTOR HYDRAULIC CYLINDER (POSSIBLY NEEDS CYLINDER)

***** TECHNICIANS COMMENTS *****
* *
*+Order parts accordingly after failure found *
*+Remove after treatment ai filter inlet hose from filter *
*+housing *
*+remove and loosen necessary bolts to move filter housing *
*+out of the way *
*+remove rotor drive hydraulic cylinder *
*+disassemble cylinder and clean *
*+inspect cylinder for damage *

CONTINUED ON PAGE 07

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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
028942	S680S WESTMAN FARM	2158	1H0S680SAG0795099	08/02/18		
	S680S				1750	

*+found sealing surface worn and grouved *
*+order new cylinder and shaft o-rings *
*+install new cylinder and install retaining bolts and *
*+Tighten bolts to spec. *
*+Install filter housing and tighten bolts *
*+Install inlet hose and tighten clamp *
* *

AHC11302	Hydraulic Cyl.	1	1186.57	1186.57
R1225R	PACKING	2	6.78	13.56
			PARTS	1200.13
			LABOR	387.00
16001		SEGMENT TOTAL==>		1587.13

SEGMENT#13 C 505 NA 01/23/24 01/25/24
TIGHTEN HOSE CLAMPS ON HEADER HYDRAULIC PUMP SUPPLY LINE

***** TECHNICIANS COMMENTS *****
*
*+Tighten hose clamps on the reel pump oil supply line *
*

	LABOR	60.20
16001	SEGMENT TOTAL==>	60.20

SEGMENT#14 C 580 NA 01/23/24 01/23/24
SERVICE AS NEEDED.
CHANGE ENGINE OIL AND FILTER, CHANGE OIL IN BOTH FINAL
DRIVES(+1.5hrs), CHANGE DEF FILTER , CHANGE FUEL FILTERS,
CHANGE ALL
HYDRAULIC FILTERS, CHANGE BOTH ENGINE AIR FILTERS, CHANGE

CONTINUED ON PAGE 08

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DESCRIPTION OF WORK & PARTS

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028942	S680S WESTMAN FARM	2158	1H0S680SAG0795099	08/02/18		Fold
	S680S				1750	

BOTH AFTER TREATMENT AIR FILTERS, CHANGE BOTH CAB FILTERS,
GREASE UNIT

***** TECHNICIANS COMMENTS *****

* *
*+Drained engine oil *
*+Changed oil filter *
*+Changed both Fuel filters *
*+Put new oil in *
*+Changed inside cabin air filter *
*+Changed both Engine air filter *
*+Changed both after treatment air filters *
*+Drained right side final drive oil *
*+Drained left side final drive *
*+Refilled right and left side final drives with new oil *
*+Changed transmission hydraulic filter *
*+Changed def filter *
*+Changed pyro drive hydraulic filter *
*+Changed hydraulic reservoir filter *
*+Dumped all old oils *
*+Changed cabin air filter outside cab *
* *

AH128449	HYDRAULIC FILT	1	127.53	127.53
AN207368	PRODR. FILTER	1	168.77	168.77
AXE12964	HYD.RESV.FIL.	1	153.75	153.75
AXE42065	DEBRIS FIL.#2	1	128.09	128.09
AXE42066	DEBRIS FIL.#1	1	210.49	210.49
DZ112918	SEC.FUEL FIL.	1	204.33	204.33
DZ114640	FILTER KIT DEF	1	198.89	198.89
HXE11090	AIR FILTER PRM.	1	399.97	399.97

CONTINUED ON PAGE 09

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028942	S680S WESTMAN FARM	2158	1H0S680SAG0795099	08/02/18		
	S680S				1750	
HXE11091	AIR FILTER SEC.	1		282.22	282.22	
L214634	Filter	1		46.14	46.14	
RE284091	CAB FILTER	1		111.77	111.77	
RE539465	FUEL FIL.PRIM.	1		162.57	162.57	
RE572785	ENG OIL FILTER	1		131.17	131.17	
TY26673	15w40+50II 3.8L	1		32.49	32.49	
TY26679	15W40+50II 19L	2		152.64	305.28	
TY26812	GL5 85w-140 4LT	4		43.83	175.32	
TY6341	GREASE-POLY/SD	1		9.72	9.72	
				PARTS	2848.50	
				LABOR	1032.00	
16001			SEGMENT TOTAL==>		3880.50	

SEGMENT#15 C 505	10-000-002	01/23/24	01/18/24		
CLEAN COMBINE AS NEEDED-BEFORE REPAIR- BLOW OFF WITH				2.50 HRS	
***** TECHNICIANS COMMENTS *****					
*				*	
*+blow off combine				*	
*				*	

				LABOR	411.08
16001			SEGMENT TOTAL==>		411.08

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	6998.28	
LABOR	6376.84	
SHOP SUPPLIES	250.00	
CONTINUED ON PAGE 10		

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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
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	S680S				1750	
				INTERNAL TOTAL	13625.12	

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