

CORMAN TRUCK & TRAILER

Corman Truck & Trailer - Saskatoon

101 Wurtz Avenue

Saskatoon SK S7K 3J7

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Work Order / Invoice 0829644

Completed On: 04/30/2025 1107

Payee ID | Bill To:

ARTAL

ARTMAN, ALFRED
120 - 1140 ELLERSLIE RD SW
EDMONTON, AB T6W 3W7
780-387-5352

Remit To:

Corman Truck & Trailer
Box 110-B, RR4
Saskatoon SK S7K 3J7

Unit 1331

Tractor 1331C Information

Year: 2020

Make: PTRBL

Model: 567

VIN: 1XPCD40XXLD686615

Hub Reading: 389379

PETERBILT MOTORS CO.

	Unit Price	Quantity	Total
Labor - SJ [5698]: REBUILT ENGINE		65.00 Hr(s)	\$ 0.00
626644km -removed tires and steer fenders -disconnected suspension leveling valve and batteries -removed passenger seat to access batteries -locked steer brakes - removed power steering reservoir assembly (power steering cooler attached to it) - stripped sides and front of engine -removed cylinder head and pistons -inspected head and cylinder (looks like #6 piston crown and cylinder head valves have been burning coolant; piston firing rings on #1,#2, #5, #6 all broken) -checked and taped all rod journals -pulled liners and inspected (nothing obvious) -solvent blasted entire engine and related parts -taped head bolt holes and cleaned deck/liner holes -cleaned camshaft/rockers and inspected (camshaft has scoring on #5 exhaust lobe) -polished lobe with solvent and 2000 grit -cleaned all injectors and inspected (are ok) -cleaned all valve bridges and injector hold downs and inspected for reuse (are ok) -cleaned and checked injectors (seems ok) -cleaned all gear train and related parts and checked for reuse -cleaned and inspected all bolts including head bolts (are ok) -BLOCK WAS CUT BY OUTSIDE SOURCE -cleaned all shavings from block -installed new liners and checked protrusion (all are 0.011"-0.012") -installed all new main bearings and checked caps and measured crank endplay (0.010") -disassembled/cleaned all connecting rods and checked for reuse -installed pistons, rings, bearings, pins, cooling nozzles and reused connecting rods -installed new cylinder head with new head gasket -installed camshaft and built up gear train (with new camshaft bolt) -replaced upper idler gear, plate bolts -set cam idler gear backlash -installed new crank seal, front covers gaskets -replaced low oil pressure relief valve in filter housing -installed/reused injectors with new seals -checked and installed bridges, wiring harness and set top end -painted engine -installed new oil pump and checked gear backlash to crank gear (0.009") - installed block stiffener and oil pickup with new Orings and oil pan gasket -assembled left, right and middle of engine with all new gaskets on related parts -replaced thermostats and seals -replaced exhaust manifold/turbo studs and nuts -cleaned all exhaust parts and checked for cracks before install -installed and calibrated turbo actuator -installed new oil/filter and fuel filters -charged batteries -installed rad assembly (replaced) -primed fuel system and started engine -reinstalled fenders and steer wheels -topped up coolant -reinstalled passenger seat			
04500200019 - KIT-X15 PRO OVERHAUL	Part	1.00	\$ 0.00
- GEAR, IDLER	Part	1.00	\$ 0.00
- SEAL, RECTANGULAR STRIP	Part	1.00	\$ 0.00
- SEAL, O RING	Part	1.00	\$ 0.00
- GASKET, OIL PAN	Part	1.00	\$ 0.00
- SEAL, O RING	Part	4.00	\$ 0.00
- SEAL, OIL	Part	1.00	\$ 0.00
- SCREW, HEX FLANGE HEAD CAP	Part	1.00	\$ 0.00

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Tractor 1331C Information

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PETERBILT MOTORS CO.

VIN: 1XPCD40XXLD686615

Hub Reading: 389379

	Unit Price	Quantity	Total
- DOWEL, RING	Part	2.00	\$ 0.00
- SHAFT, IDLER	Part	1.00	\$ 0.00
- RETAINER, GEAR	Part	1.00	\$ 0.00
- SCREW, HEX FLANGE HEAD CAP	Part	2.00	\$ 0.00
- SCREW, HEX FLANGE HEAD CAP	Part	2.00	\$ 0.00
- SHAFT, IDLER	Part	1.00	\$ 0.00
- KIT, LINER	Part	6.00	\$ 0.00
- SHIM	Part	6.00	\$ 0.00
- LABOR	Part	6.00	\$ 0.00
- SURCHARGE	Part	1.00	\$ 0.00
- SHOP SUPPLY	Part	1.00	\$ 0.00
06200800001 - SHOP SUPPLY	Part	375.00	\$ 0.00
- GASKET, EXHAUST MANIFOLD	Part	1.00	\$ 0.00
04300400042 - GASKET-EXH GAS RCN VALVE RSL	Part	1.00	\$ 0.00
06200800001 - SHOP SUPPLY	Part	1420.00	\$ 0.00
- KIT,LINER	Part	-6.00	\$ 0.00
- MISSING O RING	Part	1.00	\$ 0.00
Labor - SJ [817]: MOVE TRAILER OR TRUCK	Labor	0.50 Hr(s)	\$ 0.00
626644km			
06200800001 - SHOP SUPPLY	Part	10.00	\$ 0.00

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			Unit Price	Quantity	Total
Labor	- SJ [5622]: Boost Truck in Yard	Labor		0.50 Hr(s)	\$ 0.00
	626644km -charged batteries and started APU -left for a while and started big engine - charged batteries again before going out				
	06200800001 - SHOP SUPPLY	Part		35.00	\$ 0.00
Labor	- SJ [5575]: troubleshoot coolant leak	Labor		1.00 Hr(s)	\$ 0.00
	626644km -pressure checked rad with air and soapy water (bottom of core seal leaking) -REPLACE RAD				
	06200800001 - SHOP SUPPLY	Part		2.00	\$ 0.00
Labor	- SJ [5685]: REPLACE GEAR SPROCKET	Labor		2.00 Hr(s)	\$ 0.00
	626644km -removed all gear train and inspected -replaced upper idler gear, spindle and face plate				
	06200800001 - SHOP SUPPLY	Part		10.00	\$ 0.00
Labor	- SJ [1682]: R&R FRONT CRANK SEAL. INCLUDES	Labor		9.00 Hr(s)	\$ 0.00
	626644km -removed pully and dampener -tried pulling out seal with tool (is too tight) - cut out old seal with torch and screws				
	-cleaned mating surfaces and installed new crank seal				
	06200800001 - SHOP SUPPLY	Part		95.00	\$ 0.00
Labor	- SJ [1235]: R&R FUEL PUMP MOUNTING GASKET	Labor		3.00 Hr(s)	\$ 0.00
	626644km -removed all related fuel lines -removed oil drain back hose -removed fuel pump (very tight to get out) -cleaned all sludge out of housing and cleaned gasket surfaces -cleaned area behind pump (on block) and brackets/bolts -timed and installed new fuel pump				
	- GASKET,FUEL PUMP	Part		1.00	\$ 0.00
	06200800001 - SHOP SUPPLY	Part		70.00	\$ 0.00
Labor	- SJ [204]: R&R WATER PUMP (ALL MAKES)	Labor		3.20 Hr(s)	\$ 0.00
	626644km				
	-replaced water pump				
	-cleaned and flushed block of old coolant through liner holes				
	-replaced all Orings				
	06200800001 - SHOP SUPPLY	Part		25.00	\$ 0.00
Labor	- SJ [361]: R&R RADIATOR	Labor		6.20 Hr(s)	\$ 0.00
	626644km -dissassambled rad frame and replaced rad -ran tap through damaged frame strutture bolts (were stripped)				
	04200200157 - RADIATOR-KENWORTH/PETE	Part		1.00	\$ 0.00

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		Unit Price	Quantity	Total
06200800001 - SHOP SUPPLY	Part		80.00	\$ 0.00
Labor - SJ [203]: R&R SURGE TANK (ALL MAKES) 626644km -replaced surge tank -reused hoses and clamps	Labor		1.30 Hr(s)	\$ 0.00
04200200166 - TANK ASSY-SURGE, OGP	Part		1.00	\$ 0.00
06200800001 - SHOP SUPPLY	Part		5.00	\$ 0.00
Labor - SJ [186]: REPLACE POWER STEERING LINE (ALL 626644km -replaced line and clamps	Labor		1.00 Hr(s)	\$ 0.00
06200800001 - SHOP SUPPLY	Part		30.00	\$ 0.00
Labor - SJ [5767]: REPLACE POWER STEERING HOSE 626644km -replaced all clamps on resevoir and left steering box	Labor		0.40 Hr(s)	\$ 0.00
06200800001 - SHOP SUPPLY	Part		2.00	\$ 0.00
Labor - SJ [1304]: REMOVE SEIZED BOLT 626644km -removed studs with heat and ran tap through hole	Labor		0.50 Hr(s)	\$ 0.00
06200800001 - SHOP SUPPLY	Part		7.00	\$ 0.00
Labor - SJ [714]: SECURE WIRING (TRK&TRL) 626644km -tied up loose headlight wiring in chassis and hood -protected various parts with heater hose	Labor		0.50 Hr(s)	\$ 0.00
06200800001 - SHOP SUPPLY	Part		15.00	\$ 0.00
Labor - SJ [5531]: R+R engine air filter 626644km -replaced engine air filter	Labor		0.40 Hr(s)	\$ 0.00
04100100135 - FILTER-AIR (P621725)	Part		1.00	\$ 0.00
06200800001 - SHOP SUPPLY	Part		5.00	\$ 0.00
Labor - SJ [158]: RECOVER EVACUATE AND RECHARGE 626644km -recovered before engine rebuild -vaccummed and recharged after reinstalled with new O rings	Labor		1.10 Hr(s)	\$ 0.00
06200800001 - SHOP SUPPLY	Part		50.00	\$ 0.00

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		Unit Price	Quantity	Total
06200800001 - SHOP SUPPLY		Part	12.00	\$ 0.00
Labor	- SJ [1304]: REMOVE SEIZED BOLT	Labor	0.25 Hr(s)	\$ 0.00
626644km -removed left front body panel and removed fender bracket -drilled out broken bolt and reinstalled parts removed				
06200800001 - SHOP SUPPLY		Part	10.00	\$ 0.00
Labor	- SJ [1677]: PM B - COMPANY HEAVY HAUL TRUCK.	Labor	2.80 Hr(s)	\$ 0.00
626644km -oil and filters charged to rebuilt engine -did service and made list				
06200800001 - SHOP SUPPLY		Part	45.00	\$ 0.00
Labor	- SJ [5907]: CLEAN BAY AFTER WORK DONE	Labor	0.50 Hr(s)	\$ 0.00
626644km -cleaned bay, engine tools and installed cores into repective boxes				
06200800001 - SHOP SUPPLY		Part	70.00	\$ 0.00
Labor	- SJ [1124]: REPLACE CAB, CAB RECIRCULATION &	Labor	0.30 Hr(s)	\$ 0.00
626644km -replaced all cab and bunk filters				
00100400078 - FILTER-CAB PETE (X1987001)		Part	2.00	\$ 0.00
00100400061 - CABIN AIR FILTER (F37-1018)		Part	1.00	\$ 0.00
06200800001 - SHOP SUPPLY		Part	5.00	\$ 0.00
Labor	- SJ [388]: INSPECT & DIAG. ELECTRONIC ENGINE	Labor	1.00 Hr(s)	\$ 0.00
626644km -checked codes and diagnoses (5383-DPF ASH load high percent) - checked DPF pressure sensor reading with labtop (seems to be spiking up and down) - REPLACE DIFF PRESSURE SENSOR -checked ASH accumulation (is at 100%) - checked when DPF filter was last replaced (11 months prior) -reset ASH accumulation with labtop and cleared codes -checked when NOX sensors were last replaced (were replaced 10 months ago and look new)				
06200800001 - SHOP SUPPLY		Part	25.00	\$ 0.00
Labor	- SJ [1242]: R&R DPF DIFFERENTIAL	Labor	0.70 Hr(s)	\$ 0.00
626644km -replaced diff pressure sensor and checked tubing (seems ok)				
04300600061 - SENSOR - SERVICE KIT DPF		Part	1.00	\$ 0.00
06200800001 - SHOP SUPPLY		Part	7.00	\$ 0.00