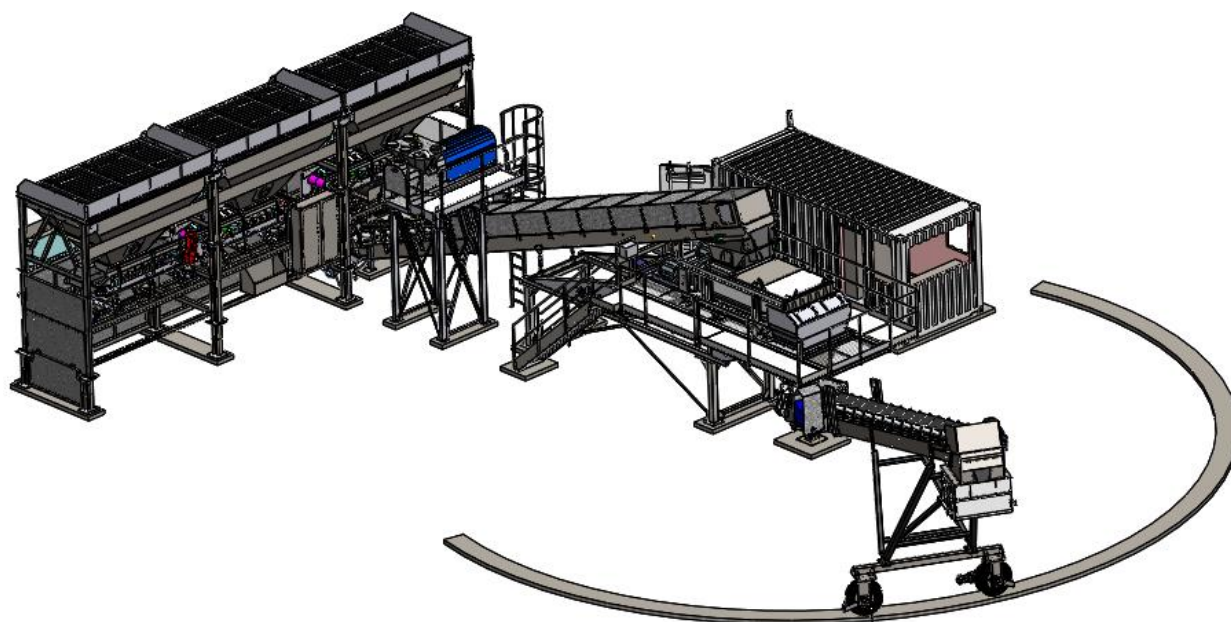


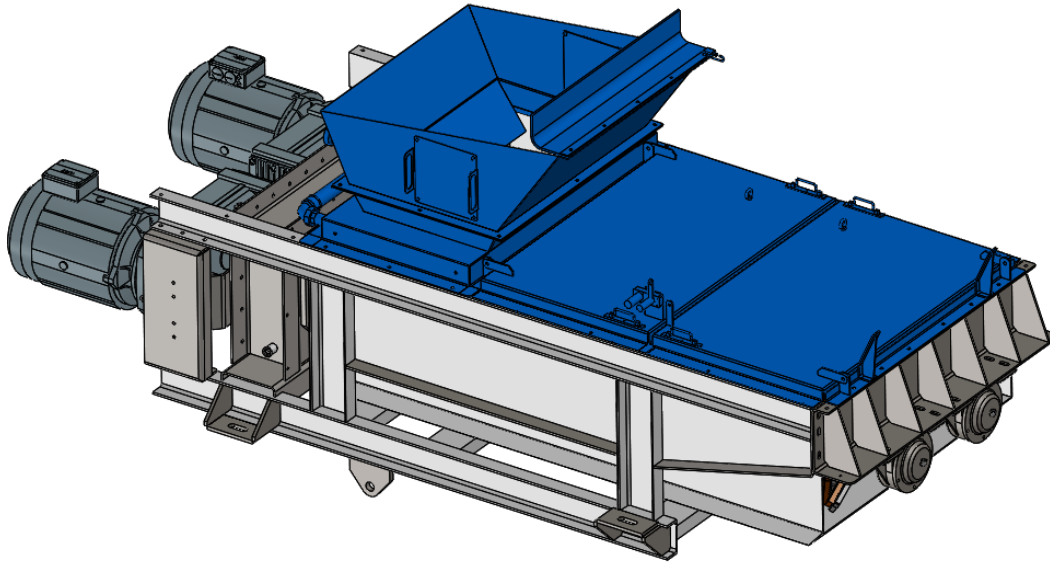
ASSEMBLY INSTRUCTIONS



Summary

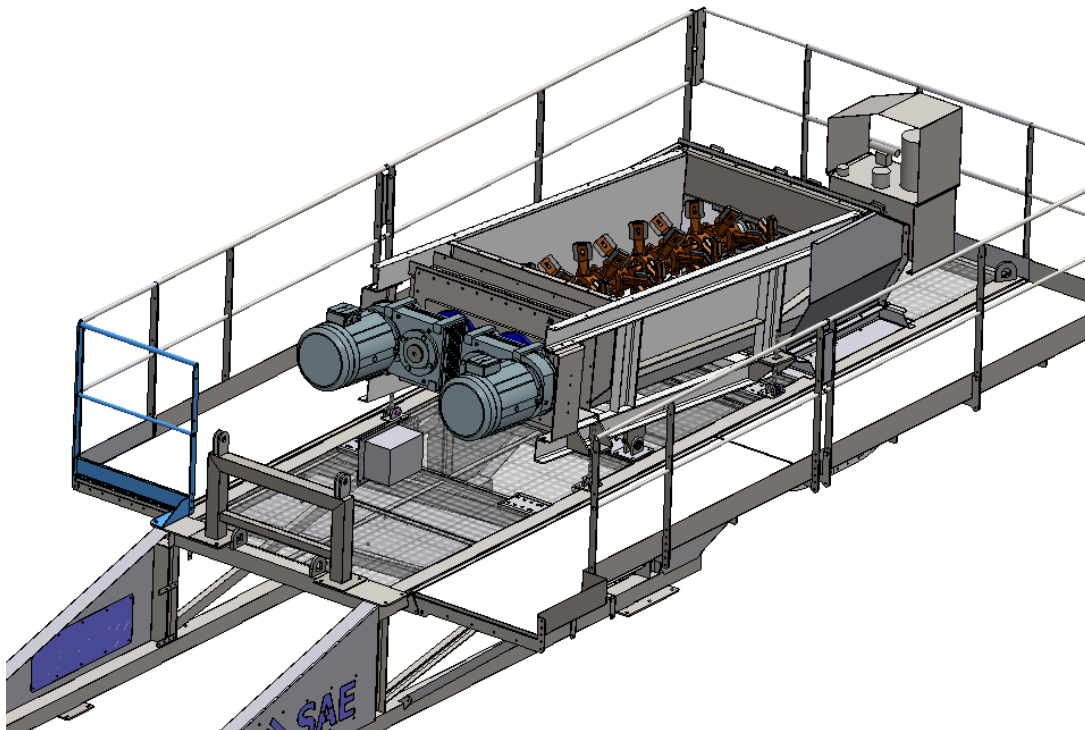
A.	Supporting structure of the mixer :	2
B.	Feeding mixer belt.....	6
C.	Dosing unit.....	9
D.	VP Stucture	11
E.	Assembly of the conveyor belt.....	15
F.	Various.....	19
G.	Bolts list.	22

A. Supporting structure of the mixer :



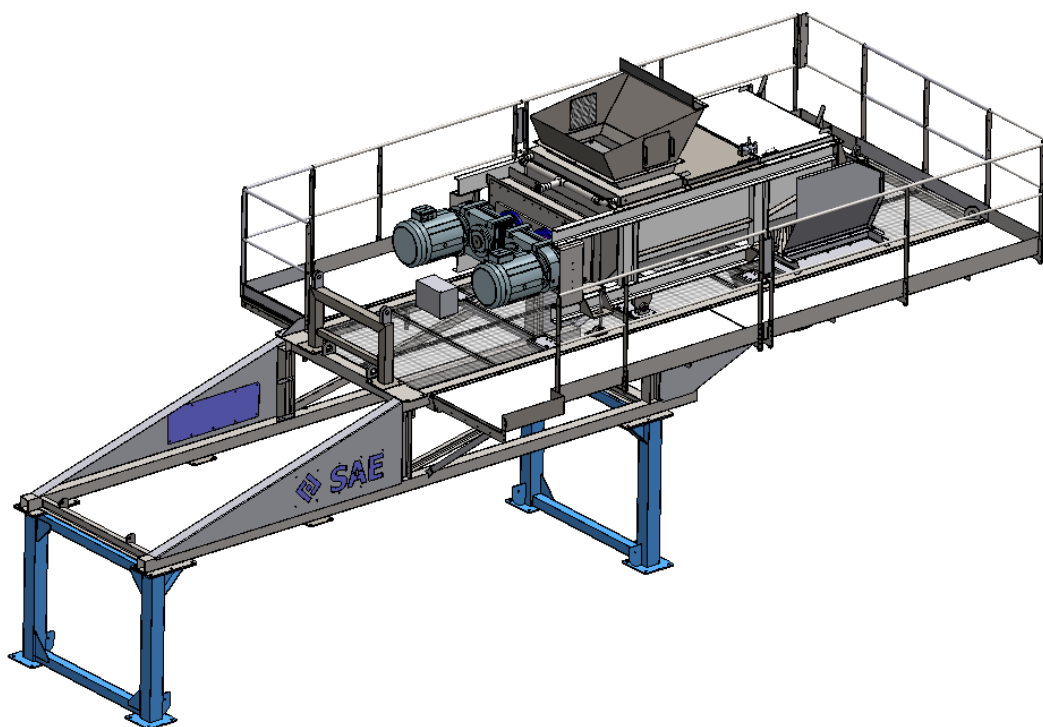
Assembly of the MW cover:

-20 Bolts M12x30



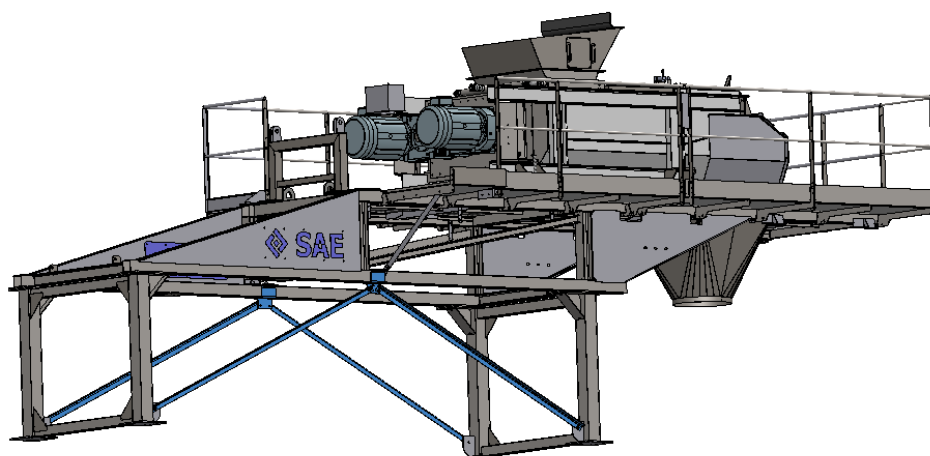
Unfold the gateways and mount the left guard and the right brace:

- 36 Bolts M12x40
- 2 Bolts M20x50



Assembly of the feet :

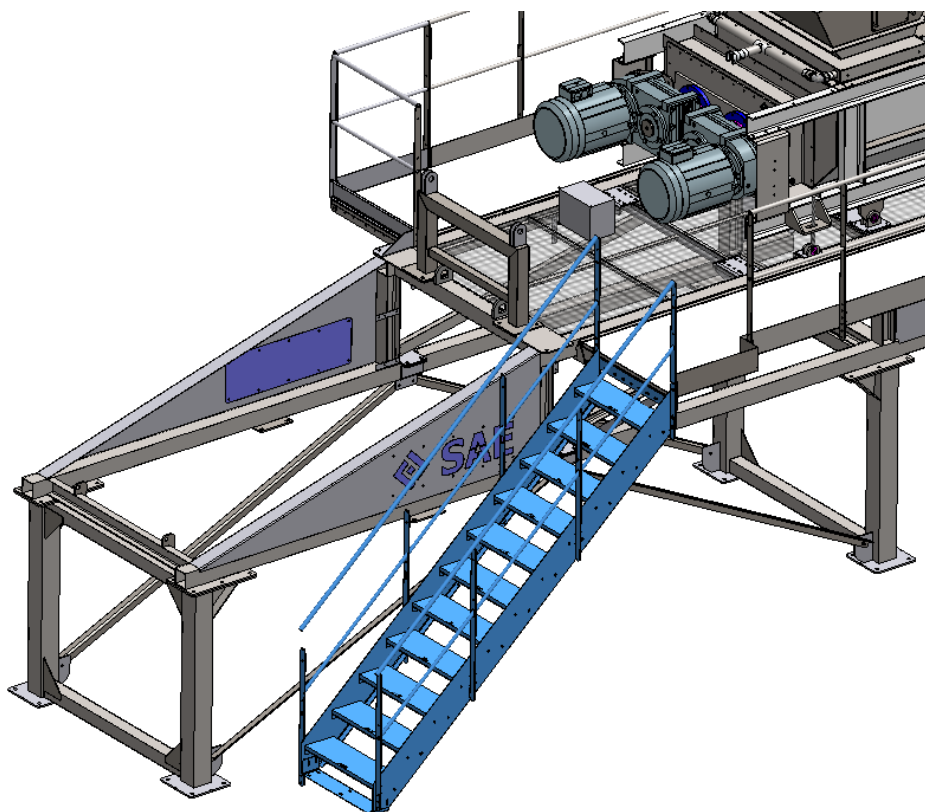
- 28 bolts M20x50



TOTAL WEIGHT 12T

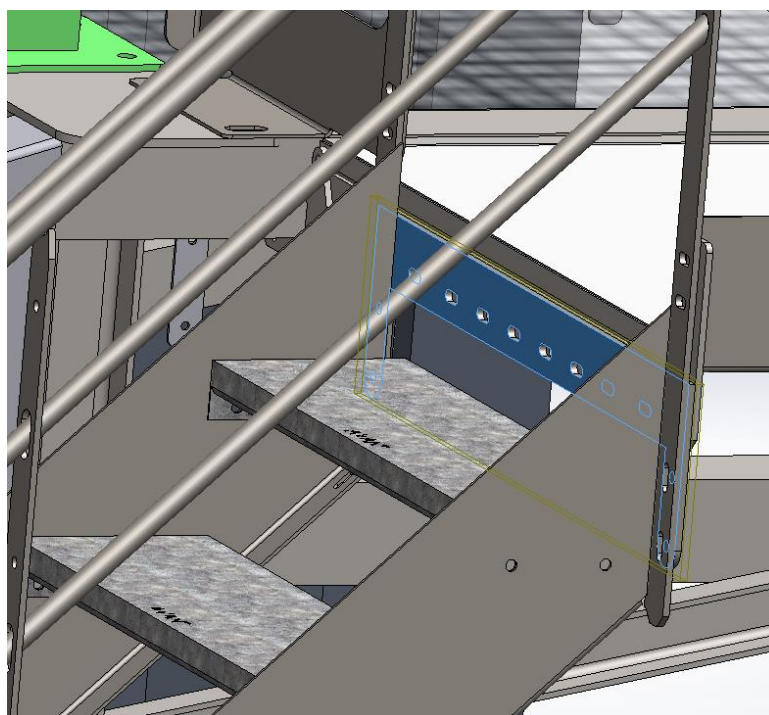
Assembly of the braces :

14 Bolts M16x40

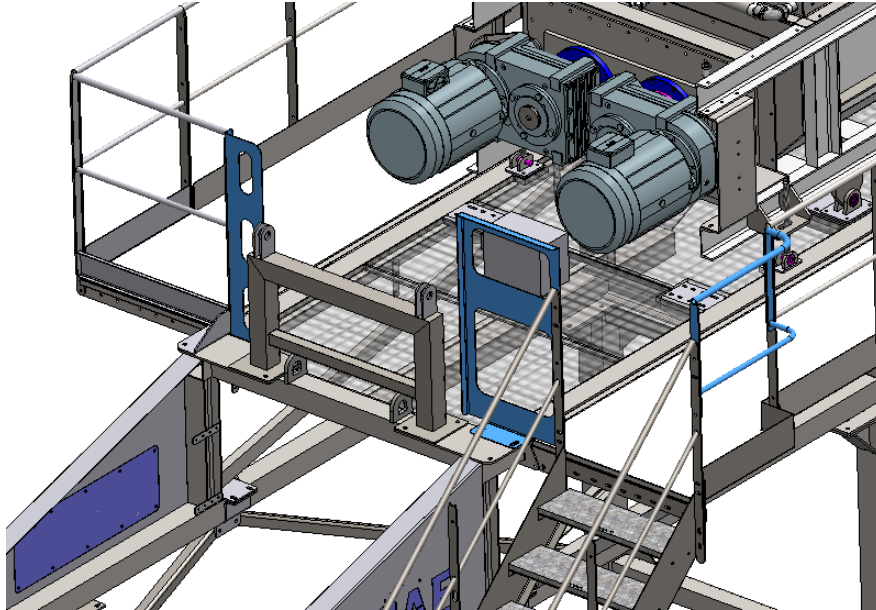


Assembly of the stairway :

- 8 bolts M12x40



Connecting element



Assembly of the closing guards :

- 8 bolts M12x40
- 1 bolt M20x50

Fitting to the ground of the stairway :

- 2 dowells HSA M 10x68 5/-/- (ref 2004127) 01620218

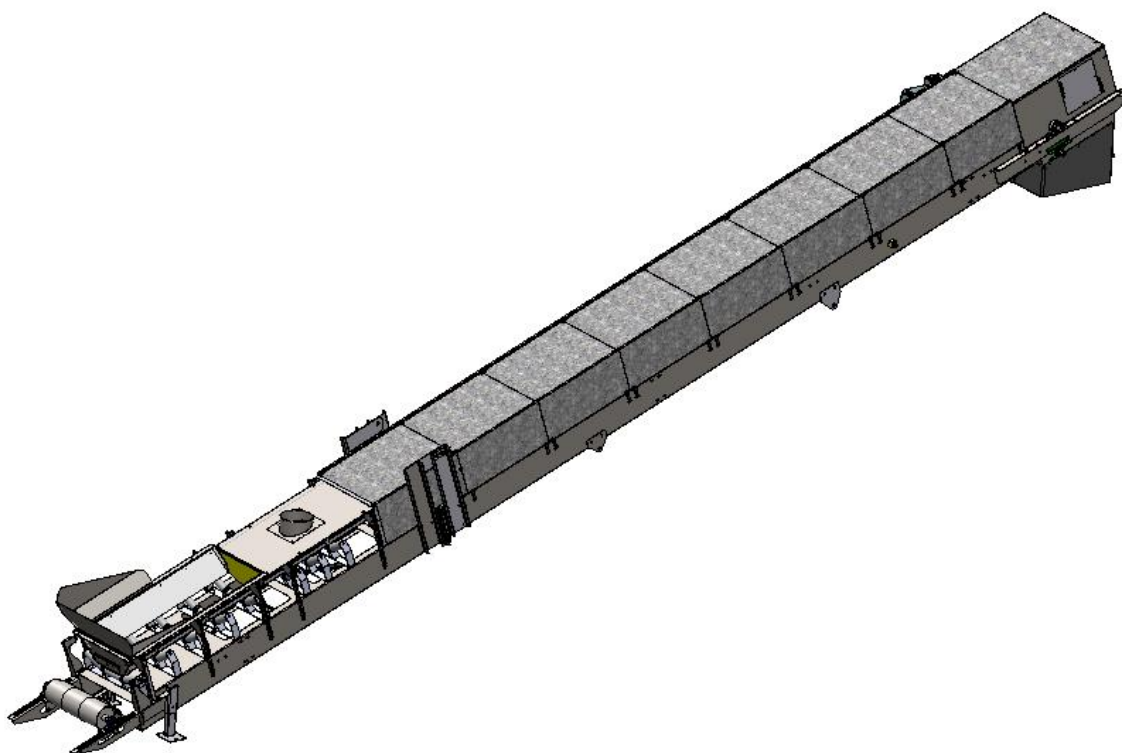
Fitting to the ground of the structure:

- 16 dowells segments HSA M 20x170/30/55 (ref 2036089)

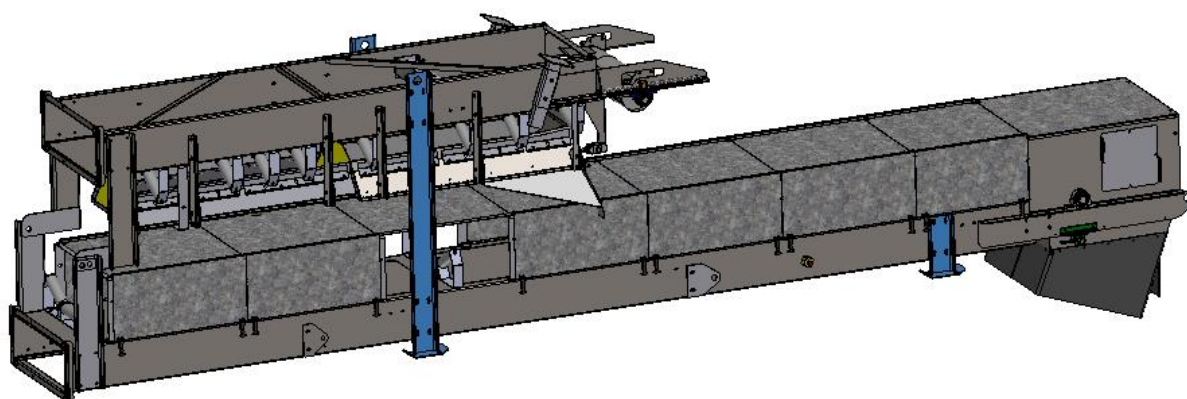
Plan :

- 201A0535-000

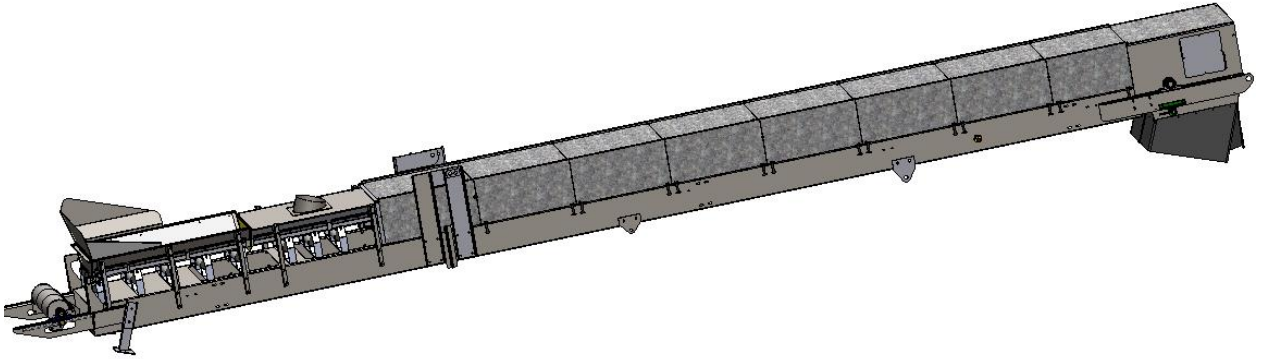
B. Feeding mixer belt



TOTAL WEIGHT 3.5T

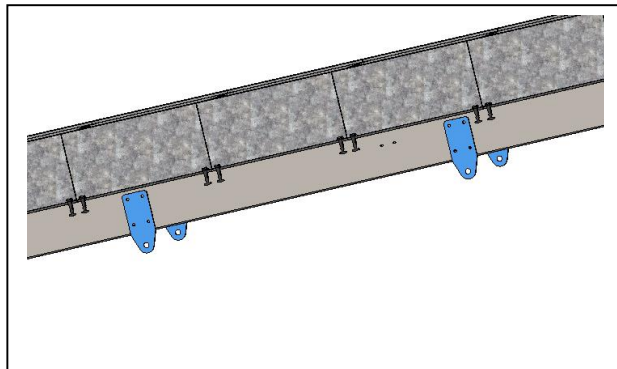


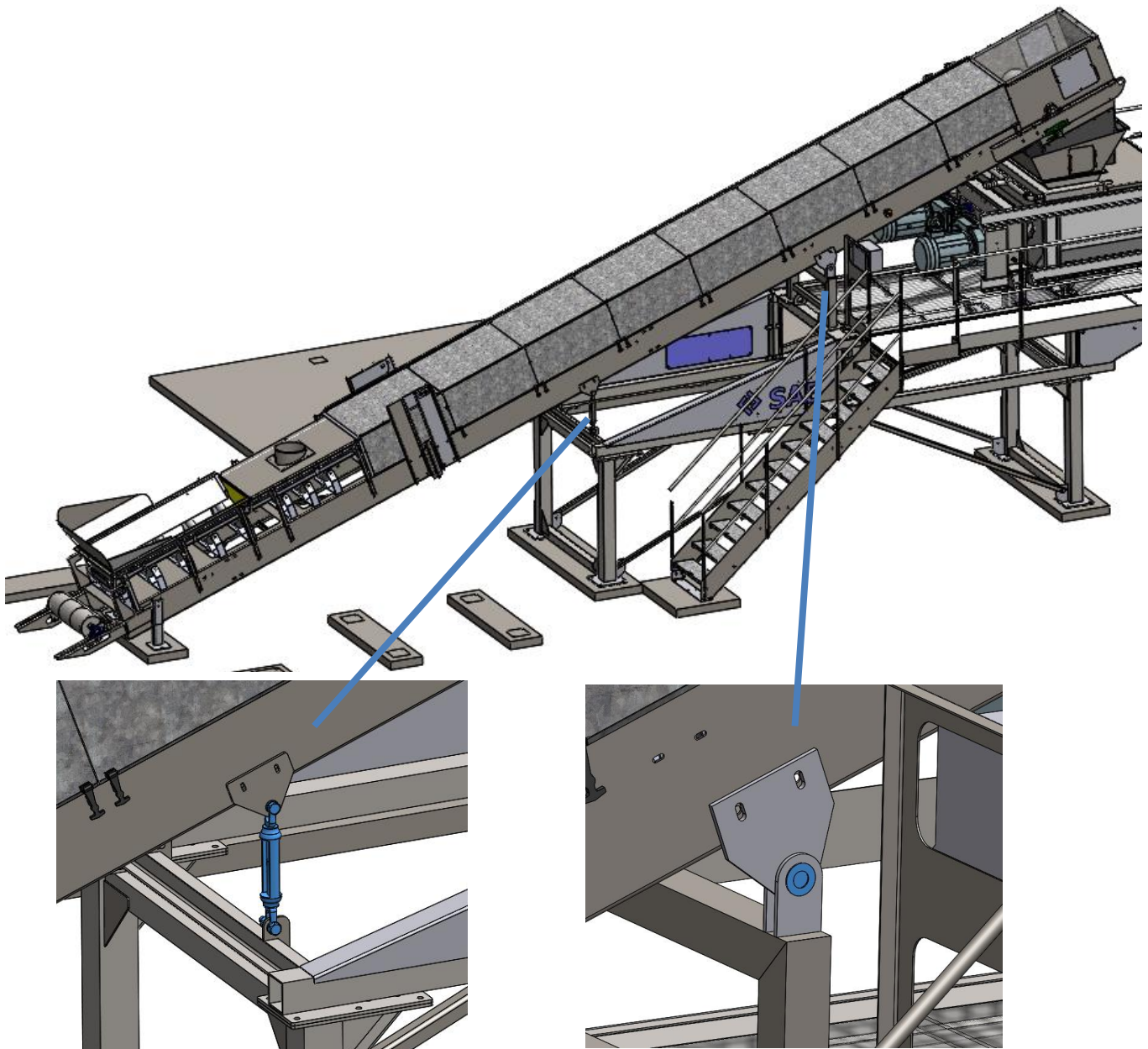
Unfold the transport supports.



Equip the conveyor horizontally :

- Fit the covers
- Fit the réception bottom part 4 bolts M10x30
- Join the 2 frames : 24 Bolts M16x40
- Return the fixations of the bents





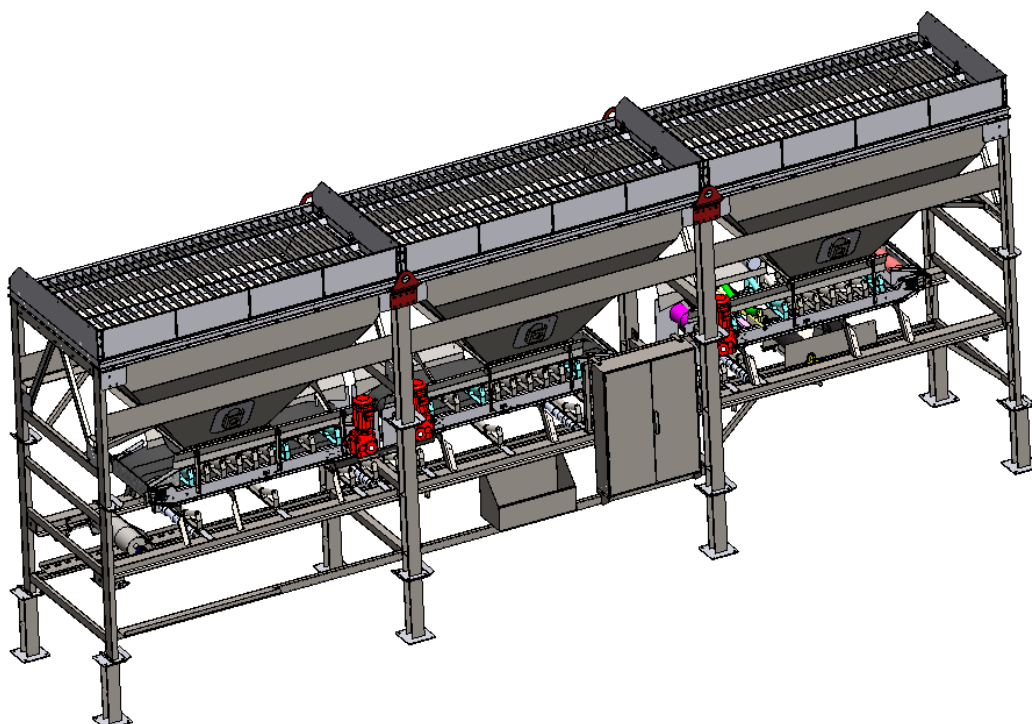
Assembly of the conveyor on the structure :

- Fit the turnbuckle on the conveyor and put the axis in place

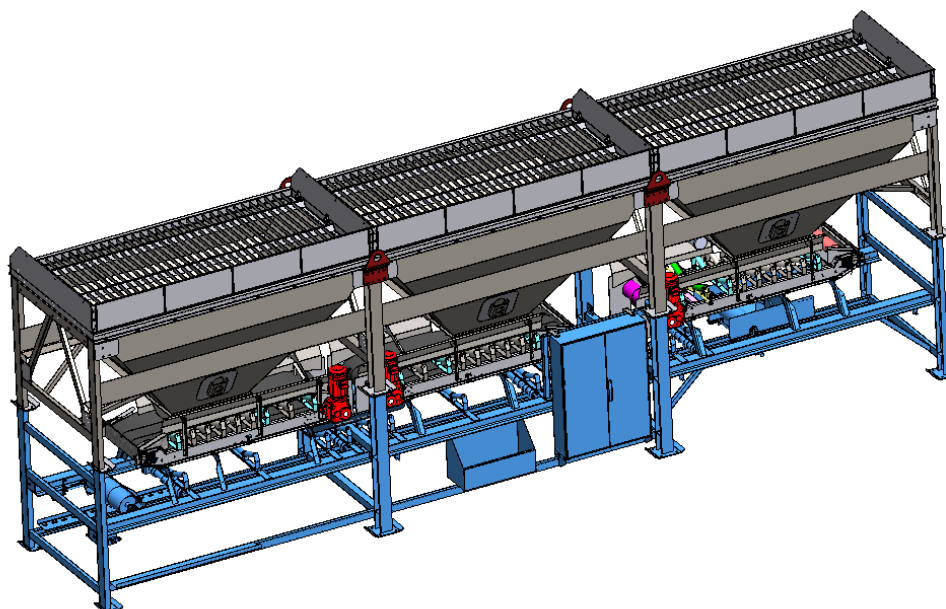
Fitting to the floor : 2 Dowells HSA M 20x170/30/55 (ref 2036089)

Plan : 103A0502-000

C. Dosing unit

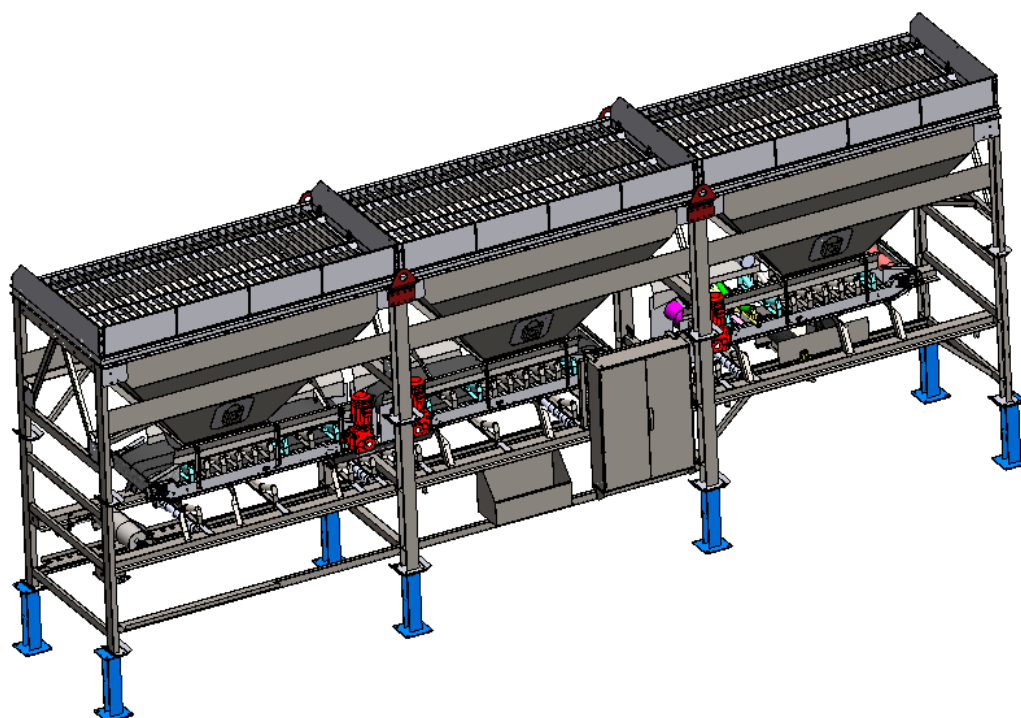


TOTAL WEIGHT 15T



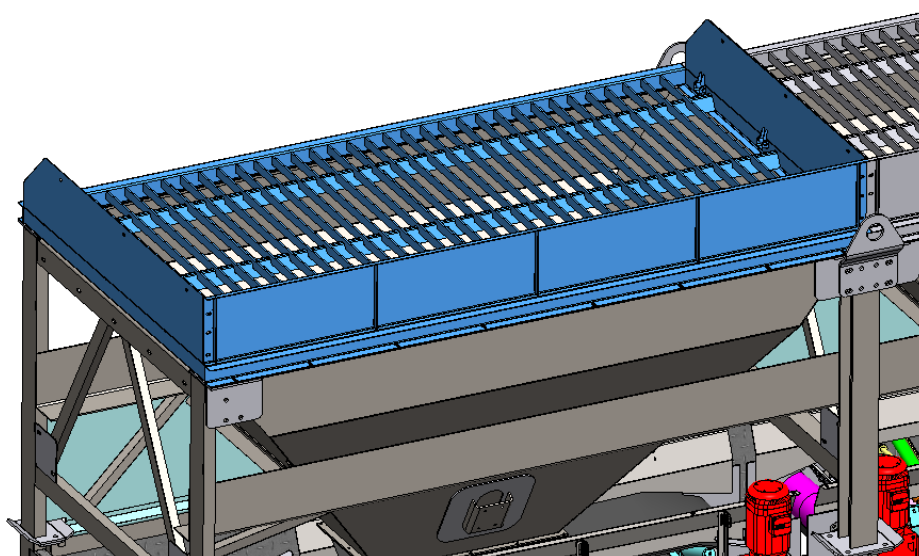
Assembly of the dosing feed bins on the bedrock

24 Bolts M20x50



Assembly of the feet following indicated benchmarks:

- 30 Bolts M20x50



Unfold the side board :

- 24 Bolts M12x30

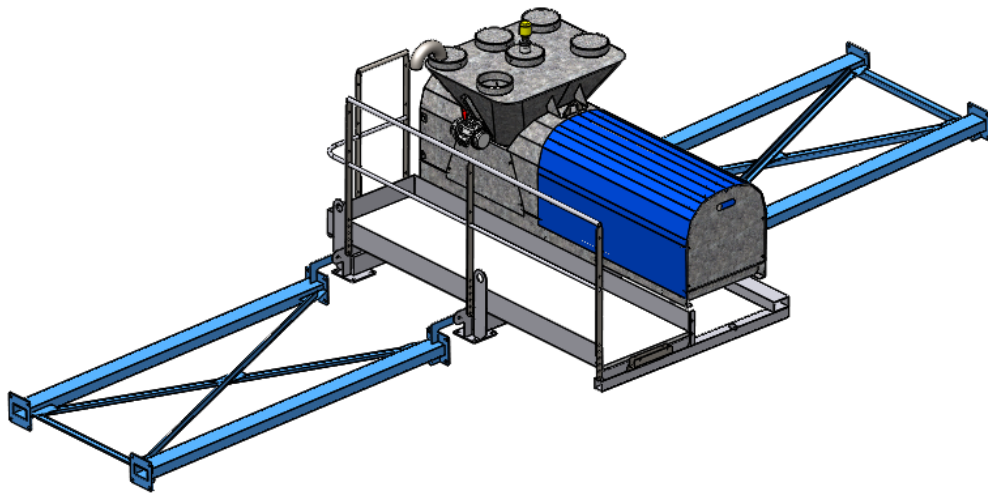
Fitting to the ground : 32 dowells HSA M 20x170/30/55 (ref 2036089)

Plan : 003A0462-000

D. VP Stucture

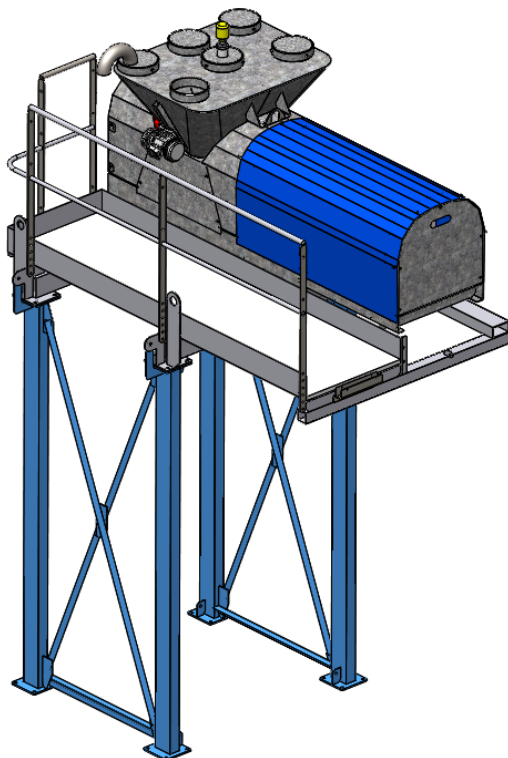


TOTAL WEIGHT 2T



Assemble the feet on the ground :

- 4 Bolts M18x40



Lift the stucture to assemble the feet vertically :

- 16 Bolts M16x40

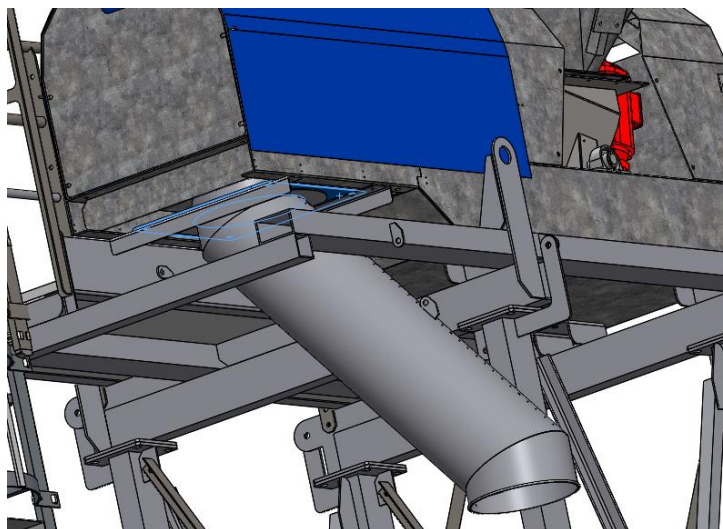
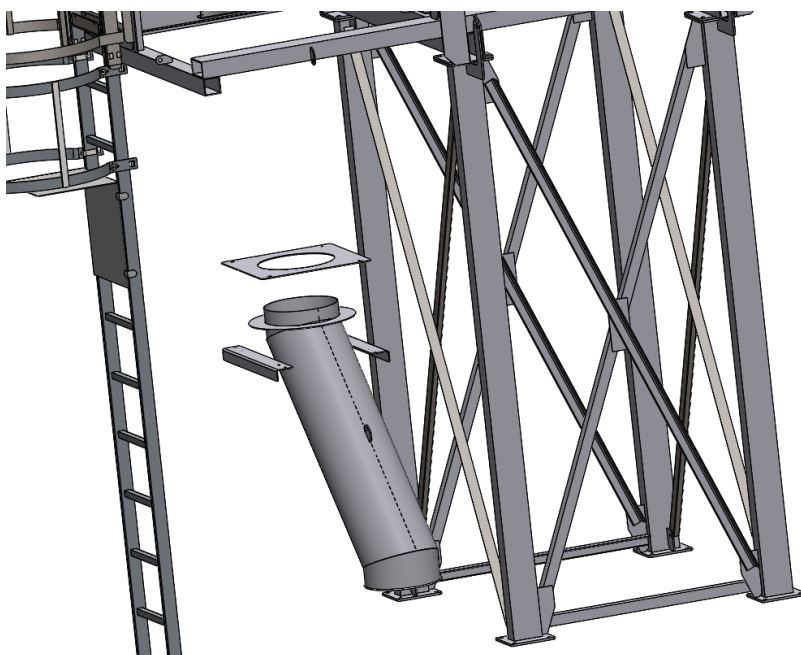


Assembly of the braces

- 10 bolts M16x40

Fitting to the ground :

- 16 Dowells HSA M 16x137/25/40 (ref 2004163) 01620214
- 2 Dowells HSA M 10x68 5/-/- (ref 2004127) 01620218 (pour l'échelle)

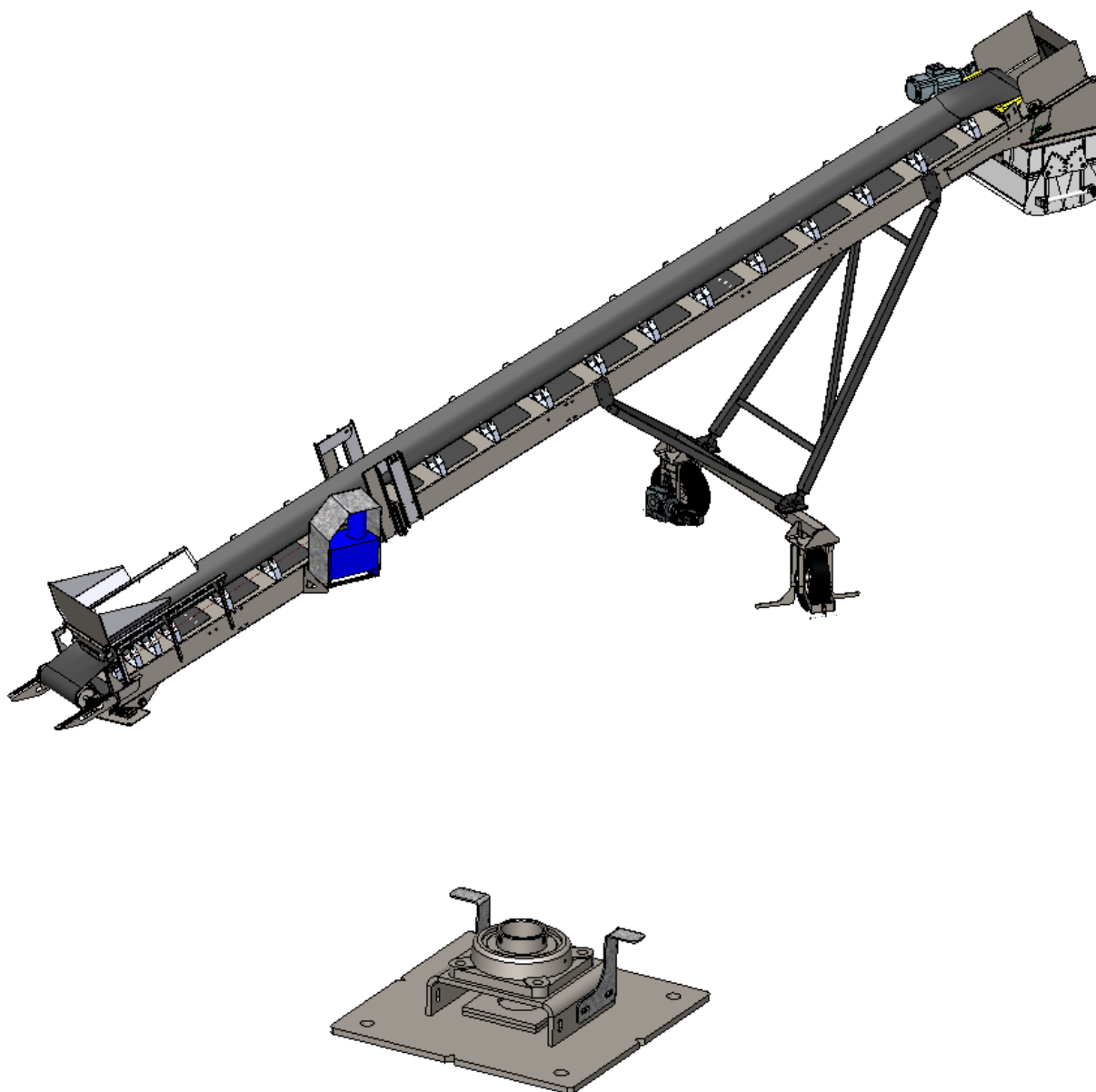


Trunking mounting :

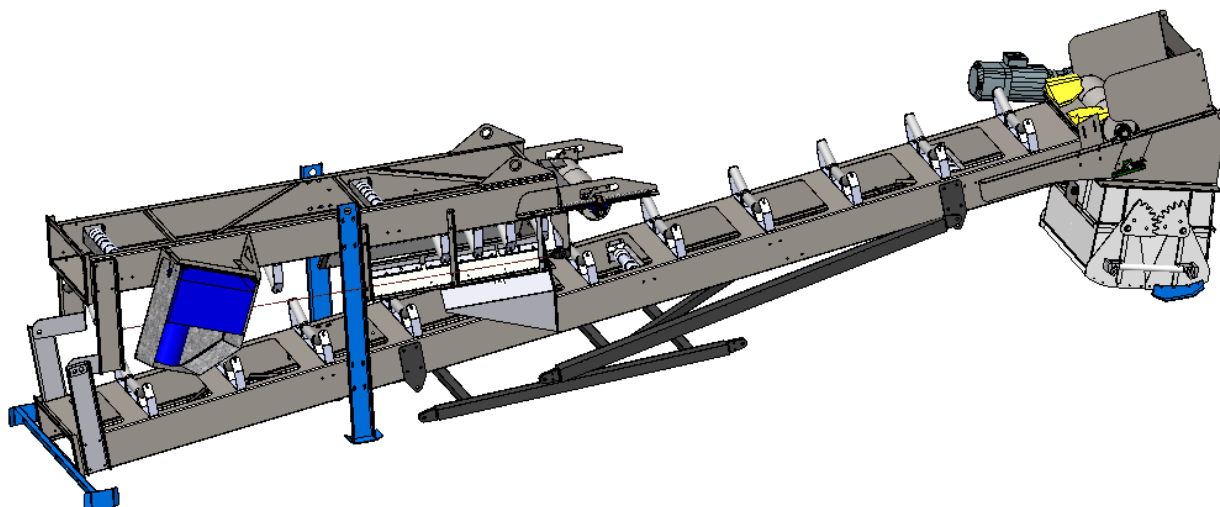
- 8 bolts M10x40
- 1 ilder + 2 quick link

Plan : 060A0228-000

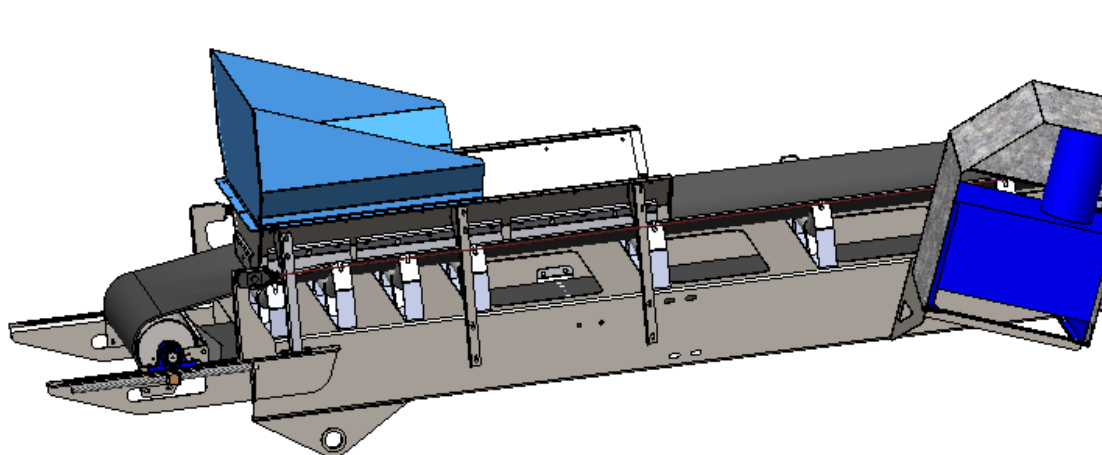
E. Assembly of the conveyor belt



Seal the base at the indicated place on the civil engineering plan N°265A0338-001



Remove the transport supports and unfold the conveyor

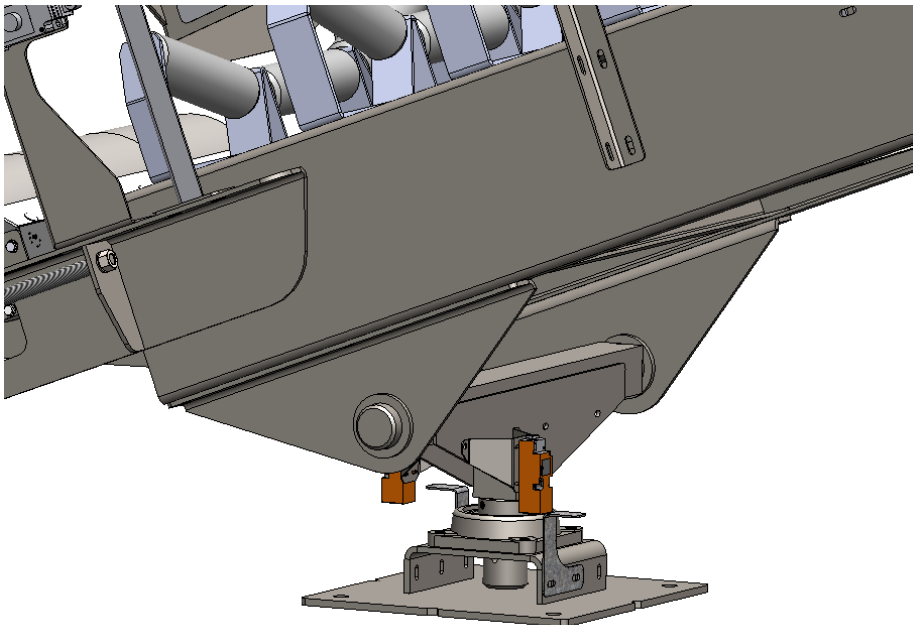


- Fit the side: 12 bolts M10x30



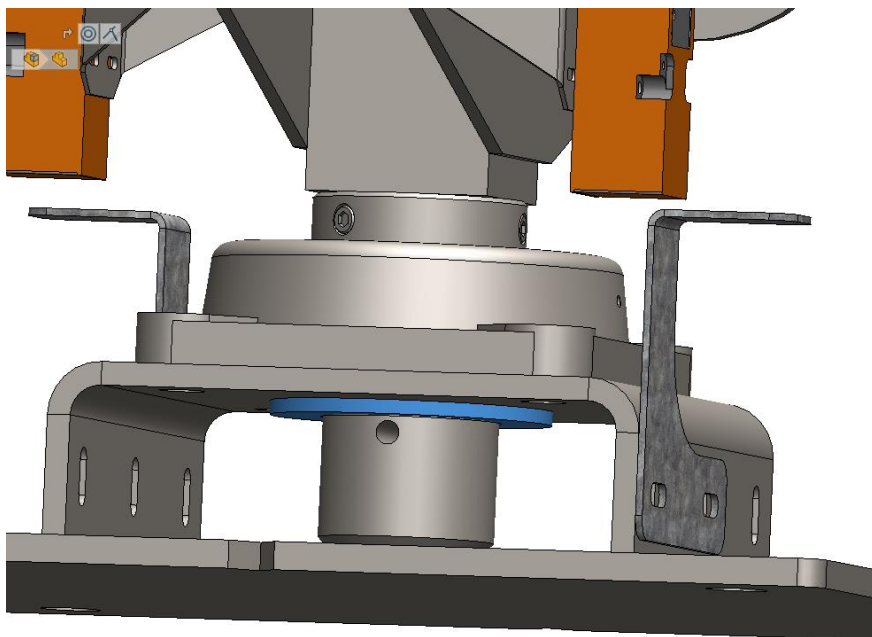
Fit the front bent on the axle :

- M16x50 x8



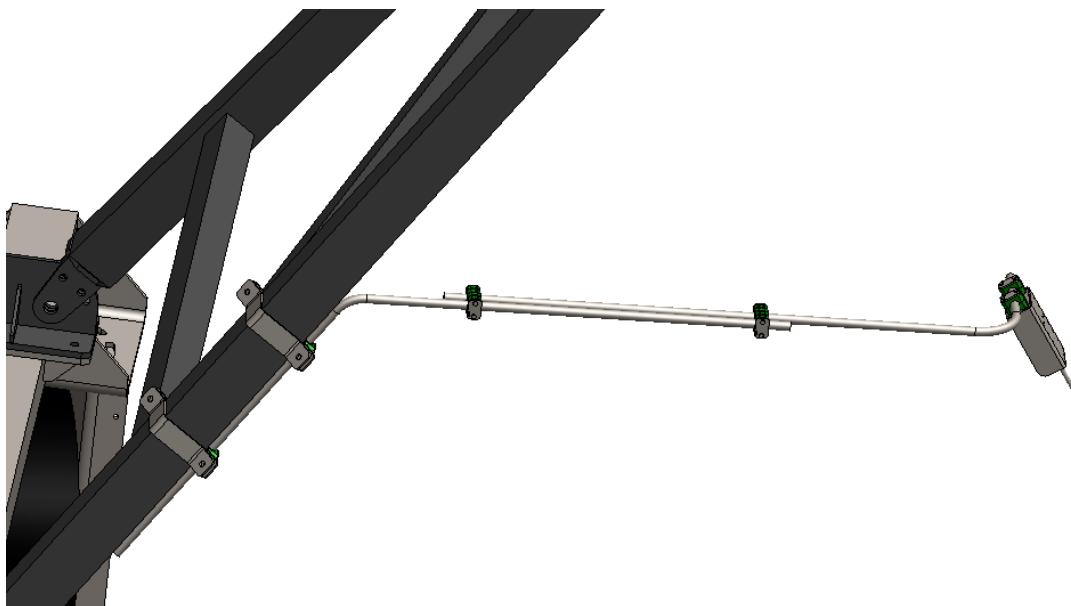
After to have equip the conveyor of his articulated foot, put it in the bearing unit...

M16x50 x4



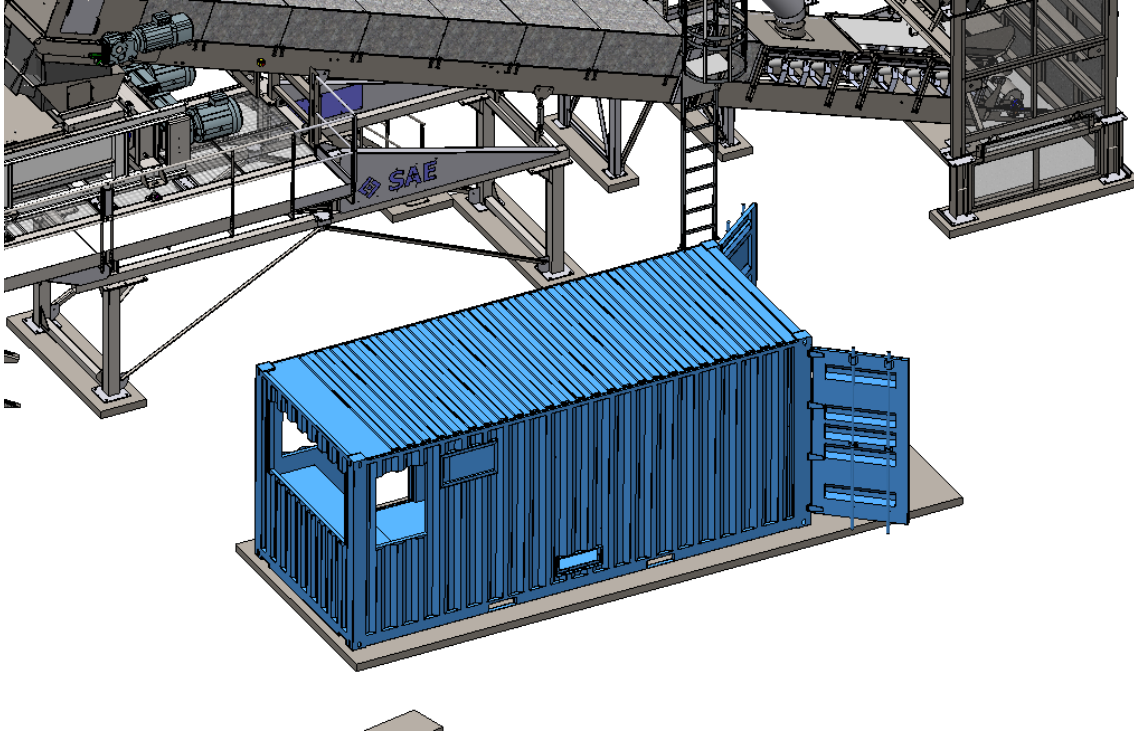
And put the washer then the pin.

Set the electronic stops.



Plans 123A0031-000 + 132A0014-000

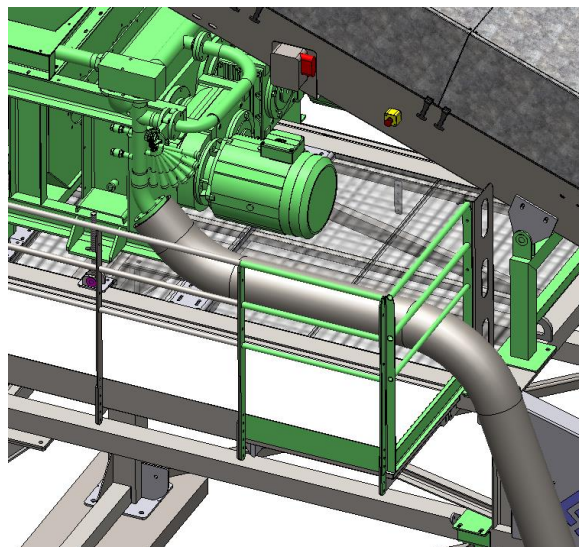
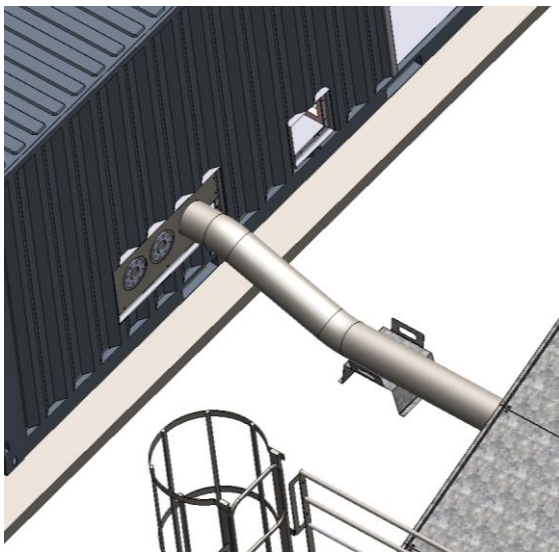
F. Various



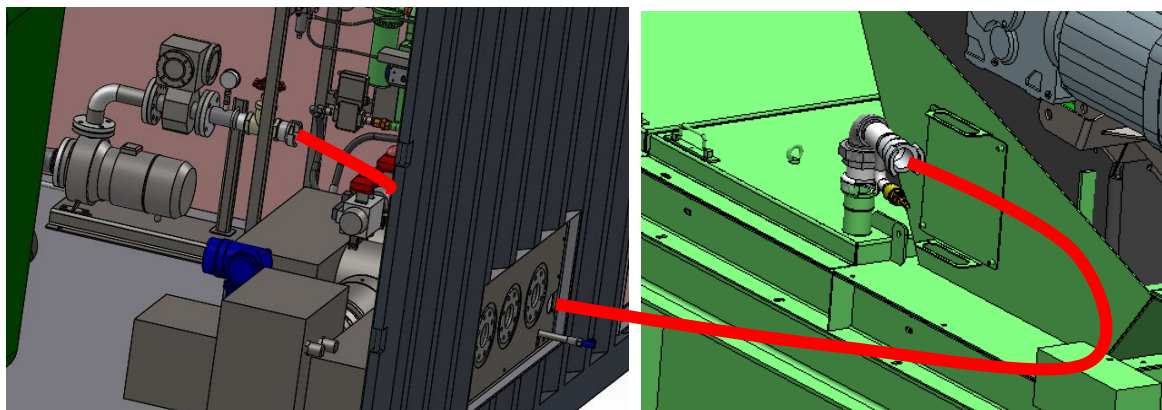
Put the container at the indicated place on the civil engineering plan N°265A0338-001

Connect the electrical plugs

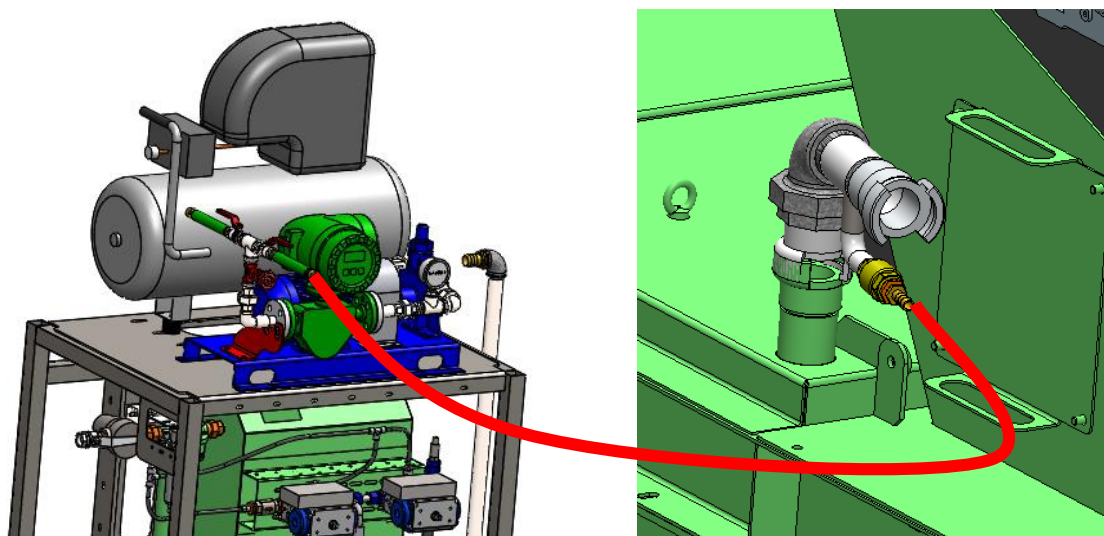
Connect the bitum ramp :



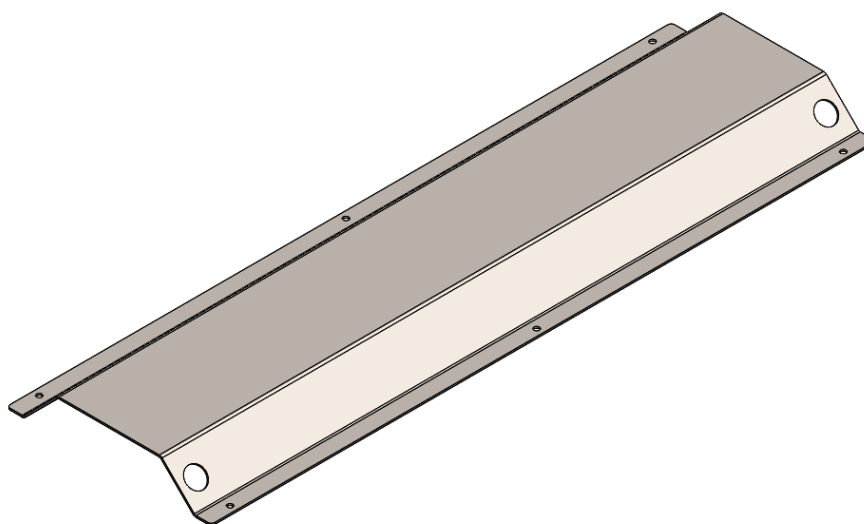
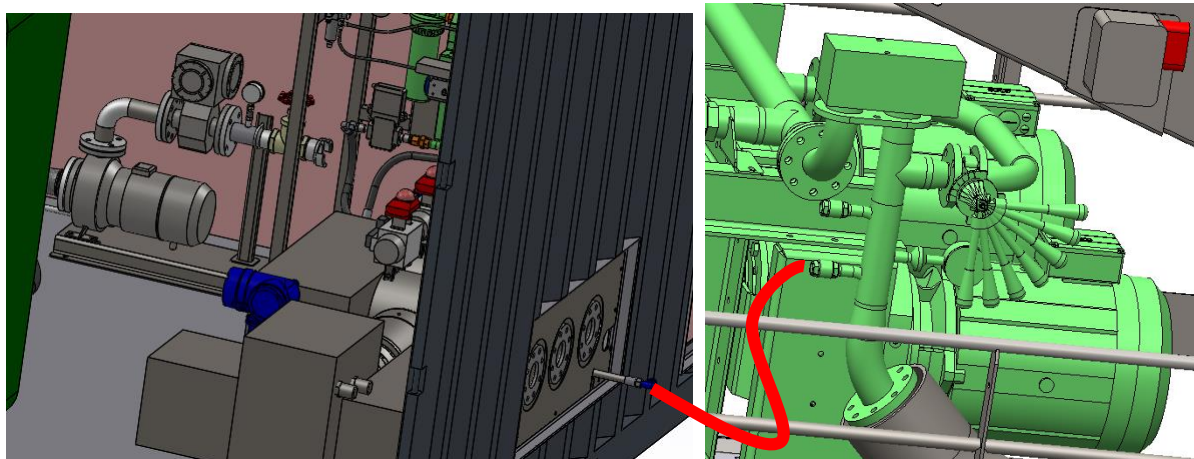
Connect the water ramp :



Connect the adjuvant group :



Connect the water injection :



Cover the wires and pipes with the protections sheets

Bolts list.

M10x30 : x20 + nuts et washers

M12x30 : x50 + nuts et washers

M12x40 :x80 + nuts et washers

M16x40 : x60 + nuts et washers

M16x50 : x20 + nuts et washers

M18x40 : x10 + nuts et washers

M20x50 : x100 + nuts et washers

Dowells HSA M 10x68 5/-/- (ref 2004127) **01620218** : x10

Dowells HSA M 16x137/25/40 (ref 2004163) **01620214** : x20

Dowells HSA M 20x170/30/55 (ref 2036089) **01620217** : x50