

WORK ORDER/SERVICE INVOICE

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Midland
8619 West County Road 133
Midland TX 79706
432-234-9409

Please Remit Payment To:
ROMCO Equipment Company LLC
P.O. Box 736957
Dallas, TX 75373-6957

For Billing Inquires contact:
Please Reach Us At: 214-819-4100
Email: credit.us@smt.network

BILL TO:



Date	07/30/2026
Invoice Total	\$22,179.64
Customer	
Apply To:	
Customer PO#	EX58

Ship To:

Ship Via: FedEx

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT	HRS/METER	BRANCH	DATE SHIPPED
Volvo	EC350E	314151	314151	8,714.00	14	06/12/2026

ORDER	MFR	PART NUMBER	DESCRIPTION	UNIT PRICE	AMOUNT
		Taken By Randal Adams			
		MSI EC350E EX58 Pins and Bushings Eddie 512-430-7875 Romco Midland Yard -Pins and bushings -Pulled unit into wash bay and cleaned off grease build up in bore. Pulled unit in shop. Bucket was already off. Removed 4 seals. Used torch to cut slits in bushings. Use air hammer to turn bearings only two turned. Used chisel to hammer out first bushing but the rest were still stuck. Used torch to cut bigger slots in bushing and waited for heat to dissipate. Used air hammer to turn the rest of the bushings. Chiseled the remainder of bushing but struggled heavily to take out lower bushings. Used brake cleaner to clean surfaces again. Used wheel flap to clean bore. Cleaned trash from bore again. Use grease to lubricate each bore. Used hydraulic RAM to pull each new bushing in and had to readjust twice for RAM each time to pull it in more each time. Installed seals. All bolts were sheared off tried drilling them out and extracting but my extractor broke off in drilled hole. Positioned excavator to remove bucket cylinder. Went to bucket and H-Link and saw that several bushings and pins were still worn and decided to remove pin from H link and bucket. Went to H link to remove it and started moving pin put in one direction but it got stuck start swinging in the other direction and got stuck again. Got forklift and took off a bit of tension from H Link and it passed the first part of the bucket then go stuck again. Took off more tension and remainder of pin. Pulled H Link into shop and saw that one set of pushing was extremely worn so I removed the remainder of bushing to inspect link if it was egg shaped or not. After removing bushing I used wheel flap to clean bore and brake cleaner to clean surfaces. Although it is slightly worn into it is still reusable. Use torch and air hammer to uninstall 2 remaining bushings from H-link. Set up hydraulic ram to press 4 bushings in h-link and install 6 dust seals. Use hydraulic ram to install bushing in bucket cylinder and 2 dust seals. Use grease rejuvenator to rejuvenate all grease fittings that were visible. Replaced all grease fittings as well. Positioned dipper arm			

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ORDER	MFR	PART NUMBER	DESCRIPTION	UNIT PRICE	AMOUNT
		at a 90p angle, lined up right side yoke with upper dipper arm bore, installed pin, installed left hand yoke, checked to see how many shims it would need, removed yokes and pin, installed one shim on each side, and installed retaining bolt with double nuts to lock it. Positioned H link, yokes, and pin. Installed pin to be able to pull h link away from machine and also pulled dipper arm towards machine until bucket cylinder was lined up with h link to be able to fully install h link. Uninstalled pin from h link, push cylinder bore to line up with h link and yokes, installed pin with one shim at each end. Cleaned up where dipper arm dust seal would good. Because all bolts were sheared off we were told to weld on spacer. Used pin to line up bore and spacer cleaned up spacer surface area, dipper arm surface area, and the surface area of a spot to connect ground clamp. Disconnected batteries before welding. Pushed spacer up to dipper arm and tacked 3 spots of spacer onto dipper arm. Continued to stitch weld 3 spots of spacer at least 3 inches long per stitch. pulled out pin and turned it the other direction to do the same on other side. After welding I verified pin slid in and out with ease. Reconnected batteries, pulled unit out and installed bucket outside. Inspected bucket and saw that there were several high and low spots of bore for the bucket cylinder side so i had to clean that up with a file and wheel flap. I also had to clean up all bore with wheel flap due to rust and flattened down all areas with sharp edges that could cause dust seals to rip prematurely. After that I lined up dipper arm to bucket, installed dust seals, installed pin, and then continued to do the same with bucket cylinder. Due to me being alone I had to operate machine and install pins so I did have to climb in and out of cab several times. Verified there was minimal play and unit is ready to go.			
2	VM	VOE14800483	PIN	1,435.57	2,871.14
1	VM	VOE14801259	PIN	1,930.79	1,930.79
3	VM	VOE14880985	BUSHING	489.13	1,467.39
2	VM	VOE14571194	BUSHING-R DIP ARM	628.53	1,257.06
1	VM	VOE14740625	YOKE	911.12	911.12
2	VM	VOE14880987	BUSHING	371.14	742.28
1	VM	VOE14599677	YOKE	734.79	734.79
1	VM	VOE14880985	BUSHING	489.13	489.13
1	VM	VOE14517186	BUSHING	433.10	433.10
1	VM	VOE14570907	COVER	422.00	422.00
4	VM	VOE14560213	SEAL-NR	54.66	218.64
8	VM	VOE14560209	SEAL	23.78	190.24
4	VM	VOE14549084	SHIM	34.46	137.84
4	VM	VOE14549084	SHIM	33.78	135.12

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ORDER	MFR	PART NUMBER	DESCRIPTION	UNIT PRICE	AMOUNT
3	VM	VOE60110008	HEXAGON SCREW	37.55	112.65
2	VM	SA9524-00146	RING	34.51	69.02
2	VM	VOE14880694	RING	29.44	58.88
1	VM	VOE60110008	HEXAGON SCREW	37.55	37.55
4	VM	SA9324-11620	PIN	8.59	34.36
8	VM	VOE997876	HEX. SOCKET SCREW	4.16	33.28
5	VM	VOE990973	HEXAGON NUT	4.85	24.25
5	VM	VOE914167	LUBRICATING NIPPLE	4.55	22.75
4	VM	VOE914167	LUBRICATING NIPPLE	4.46	17.84
3	VM	VOE990973	HEXAGON NUT	4.85	14.55
8	VM	VOE955923	SPRING WASHER	0.94	7.52
1.00		FREIGHT IN	Inbound/Pickup Freight	320.00	320.00
36.50h		LBR	Labor	200.00	7,300.00
1.00		SUPPLIES	Shop Supplies	495.98	495.98
1	VM	VOE14756417		17,187.20	17,187.20
1	VM	VOE14756417		(17,187.20)	(17,187.20)
1	VM	VOE60110008		36.81	36.81
1	VM	VOE60110008		(36.81)	(36.81)
1	VM	VOE990973		4.75	4.75
1	VM	VOE990973		(4.75)	(4.75)
1	VM	VOE990973		4.75	4.75
1	VM	VOE990973		(4.75)	(4.75)
1	VM	VOE14800483		1,407.42	1,407.42
1	VM	VOE14800483		(1,407.42)	(1,407.42)
2	VM	VOE14560209		23.31	46.62
2	VM	VOE14560209		(23.31)	(46.62)
1	VM	VOE14800490		1,642.51	1,642.51
1	VM	VOE14800490		(1,642.51)	(1,642.51)
1	VM	VOE14800490		1,642.51	1,642.51

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ORDER	MFR	PART NUMBER	DESCRIPTION	UNIT PRICE	AMOUNT
1	VM	VOE14800490		(1,642.51)	(1,642.51)
		TOTAL PARTS			12,373.29
		SUBTOTAL BEFORE TAXES			20,489.27
		79706-MIDLAND-MIDLA ND-TX-CNTLCLSTAX			51.22
		79706-MIDLAND-MIDLA ND-TX-CNTSTAX			102.45
		79706-MIDLAND-MIDLA ND-TX-CTYSTAX			256.12
		79706-MIDLAND-MIDLA ND-TX-STATESTAX			1,280.58
				TOTAL:	\$22,179.64

Terms: All payments shall be payable in Dallas County, Texas.

Equipment: Due Upon Receipt

Parts & Service: Net 30 days

Rentals: Due Upon Receipt

Invoices beyond 60 days are subject to 1.5% per month Service Charge (Annual Rate 18%). All part returns must have prior authorization, must be accompanied by an invoice, and are subject to restocking fees. This is a statement of your account as of the date indicated above. Payments received after this date will be deducted on next month's statement.

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