

REDHEAD EQUIPMENT

Regina, SK
Head Office
Box 32098
10 Redhead Road
S4N 7L2
306.721.2666
800.667.7710

ESTEVAN	306.634.4788	SWIFT CURRENT	306.773.2951
LLOYDMINSTER	306.825.3434	SASKATOON	306.934.3555
MELFORT	306.752.2273	HUMBOLDT	306.682.9920
NORTH BATTLEFORD	306.445.8128	KINISTINO	306.864.3667
PRINCE ALBERT	306.763.6454		

For additional contact information visit redheadequipment.ca

Branch		
MELFORT		*REPRINT*
Date	Time	Page
01/18/24	05:10:07 (B)	01
Account No.	Phone No.	Invoice No.
2101102	3069215429	M22861
Ship Via	Purchase Order	
	861743193R	
	Salesperson	
	6KH / 011	

IN STORE PICKUP

Ship to:

Invoice to:

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
016288	CXU613 D/C mDRIVE	3974	1M1AW07Y6GM054663		
	CXU613	753639	MP8-505C+		

----- Book your Winter Works Ag Inspection -----
| Get 10% off on all repairs completed as a result of the inspection
| Plus get free trucking one way & 1-year parts & labour warranty
----- Call or email us today! -----

SEGMENT# 1 C 70E16 NA 12/20/23 12/20/23

repair to shift

CUSTO COMPLAINT

unit does not always go into gear, shifts erratic

CAUSE:

internal transmission failure

CORRECTION:

air up the truck

hook tech tool laptop to the unit

there are multiple error codes related to the gear selector

found that when I press the housing, the display would

blink on and off and the buttons are damaged

replace the display/gear selector module

this eliminated the VECU codes.

there are still trans fault codes

test the harness for failures and found there is a sensor

line with heavy corrosion

replace the transmission harness

clear all codes

take unit for a quick test drive to verify the gear

selector is working properly

the display is good, but the shifting is still erratic

hook PTT to the unit again

run a transmission calibration.

CONTINUED ON PAGE 02

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SIGNATURE: _____ DATE: _____

PRINT NAME: _____ GST #834643868

Farm Customers Only
Land Description Sec _____ Twsp _____
R _____ M _____, I hereby certify the
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	CXU613	753639	MP8-505C+		

calibration was successful
run a second calibration to fine tune the values
second calibration was also successful, but the cal value
for the hi/lo is out of range, which suggests it should
have failed

test drive unit, even numbered gears are all slipping.

JAN 2/2023 02598

performed gear selection for top cover removal on PTT
removed air lines and removed electrical
unbolted top cover & TECU cover
removed TECU

JAN 3/2023 02598

applied air to the ports on the shift cover
air leak is noted from the solenoid bank and there is
contamination in the ports
a reman shift fork will be required as well as it did not
come with the reman transmission
applied light pressure to flange of shift cover and
separated cover from stud and removed
inspected shift forks and cylinders, no damage observed
inspected syncros and shift collars, syncros have damage
and collars are too loose and are able to be manipulated
with ease, also observed that the collars do not stay
perpendicular to the shaft
reinstalled shift cover and TECU
obtained price and availability for a complete reman vs
repair parts
customer elected to obtain a reman from Maxim though
advised to stay with REMACK reman assembly

**NOTE - AS AFTERMARKET REMAN TRANSMISSION WAS USED,

CONTINUED ON PAGE 03

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	CXU613	753639	MP8-505C+		

REDHEAD WILL NOT HOLD WARRANTY COVERAGE FOR THE AFTERMARKET
COMPONENT OR LABOUR TO REPAIR IT**

JAN.3/2024 02323

remove the steady bearing bolts.
remove the drive shaft from the transmission.
remove the pto pump from the back of the transmission.
install jack under transmission.
remove the bell housing bolts.
remove the transmission.
lift the truck up and pull transmission out the side.

JAN 4/2024 02598

removed the yoke from old transmission and cleaned out
grooves with wire wheel
installed onto new transmission with Loctite on bolt
threads
removed the pto and pto shaft from old transmission
installed pto shaft into new transmission and installed pto
on transmission
removed oil cooler from transmission
removed oil cooler seal from filter head bolt and
installed new seal
installed oil cooler onto transmission
disconnected hose for air clutch
disconnected clutch control module
removed clutch actuator
removed clutch control module from side of transmission
installed air hose for clutch into new transmission
installed air actuated clutch and connected air line
installed clutch control module and tightened bolts
connected clutch control module to clutch

CONTINUED ON PAGE 04

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		Salesperson 6KH / 011

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	CXU613	753639	MP8-505C+		

removed sealing bolt on clutch actuator
compressed clutch and reinstalled bolt to hold clutch
compressed
02323

LIFT THE TRUCK UP and ROLL THE TRANSMISSION UNDER.

INSTALL THE TRANSMISSION ONTO THE BELL HOUSING.

HOOK UP THE DRIVE LINE.

INSTALL THE PTO PUMP ONTO THE BACK OF THE TRANSMISSION.

FILL WITH OIL.

INSTALL THE TOP SHIFT TOWER.

INSTALL THE TECU.

AIR THE TRUCK UP.

TANSMISSION WOULD NOT CALIBRATE.

REMOVE THE TOP COVER AND CHECK FOR THE FORKS POSITION.

POSITION OF THE FORKS WERE IN THE RIGHT PLACE.

AIR THE TRUCK UP.

TRY TO CALIBRATE.

WOULD NOT CALIBRATE.

PULL THE CODES.

FOUND CODE P060100

TRY TO REPROGRAM THE TECU WITH NEW SOFTWARE.

STILL HAD THE SAME CODE.

VERIFY THE TRANSMISSION SHIFT TOWER WAS MESHING PROPERLY.

CHECKED GREAR POSTION AND IT WAS CORRECT.

MESSURED THE RANGE PLUNGER.

DROP THE SHIFT TOWER BACK ON.

SUSPECT A FAULTY TECU, REMOVED A KNOWN WORKING UNIT FROM

ANOTHER TRUCK AND INSTALLED.

PERFORM CALIBRATION.

PASSED ONE PART OFTHE CALIBRATION.

CONTINUED ON PAGE 05

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WOULD NOT FINISH THE CALIBRATION.
SWAPPED BACK TO THE ORINGAL TECU.
TRY TO CALIBRATE THE TRANS
GOT TO THE SAME POINT AS THE TEST TECU.
CHECKED PLUG AND CONFIRM THAT THE RANGE HAD WENT INTO PLACE.
FOUND THE RANGE HAD NOT WENT IN PROPERLY.
JAN 15/2024 02598

removed plug in side of transmission
inspected to see if shift plunger was in the range collar,
it was not
aired up truck
plugged in PTT and performed shift fork activation
removed TECU connections and air lines
removed the bolts holding the shift cover on
removed shift cover
pulled out plunger and collar and made sure parts were
connected together
installed bolts for shift cover
installed air lines and TECU connections
performed transmission calibration
calibration passed
installed floor panel and bolts
installed doghouse trim
installed floor mats
aired up truck and readjusted rear driver brake
put all air lines and coolant bottles back in cab

DINGASKET	Gasket,M-Drive	2 M	15.99	31.98
D85021320C	Core-Shifter	1-	1463.00	1463.00-
EHC0IL	EHC Oil	20	.05	1.00
EHC20LT	EHC Container	1	2.00	2.00

CONTINUED ON PAGE 06

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	CXU613	753639	MP8-505C+		
FRT	Freight Charge	1	35.00		35.00
Q1044223080P	Oil, 20Lt	1	263.62		263.62
	OEM Mack-Genuine 75w80 Gear Oil (5 Gallon)				
Q1677370	Ring,	1	7.68		7.68
	OEM Mack-Genuine Sealing Ring				
Q20785252	Kit,	1 M	693.03		693.03
	OEM Mack-Genuine M-Drive Lid Seal Kit				
Q21244695	Gasket,	1 M	45.78		45.78
	OEM Mack-Genuine Transmission Control Housing Gasket				
Q22079300	Harness,	1 M	550.98		550.98
	OEM Mack-Genuine Transmission Harness				
Q23091687	Selector,	1	624.56		624.56
	OEM Mack-Genuine Gear Selector				
Q25109313	Screw,	2 M	9.18		18.36
	OEM Mack-Genuine Dash Screw				
Q85021320	Shifter, (REMAN)	1 M	1906.17		1906.17
	OEM Mack-Genuine Re-Manufactured Shift Cylinder Housing				
Q85021320C	Core-Shifter	1 M	1463.00		1463.00
Q967343	Ring,	1	23.25		23.25
	OEM Mack-Genuine Sealing Ring				
			PARTS		4203.41
			LABOR		4440.00
1031306			SEGMENT TOTAL==>		8643.41

SEGMENT# 2 C 70E16 NA 12/20/23 12/20/23
check/repair all error codes
CUSTO COMPLAINT

CONTINUED ON PAGE 07

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	CXU613	753639	MP8-505C+		

engine light is on and EATS codes display

CAUSE:

all codes are related to emissions system
this unit has been deleted, cannot repair

CORRECTION:

hook PTT to the unit and extract error codes
all codes are aftertreatment related
as the unit is deleted, no repair can be made, clear the
inactive codes and leave the ECU codes alone

	LABOR	185.00
1031306	SEGMENT TOTAL==>	185.00

SEGMENT# 3 C 7OE16 NA 12/20/23 01/03/24
N/A
Segment has been billed on work order M23005 - 01

	***** WORK ORDER TOTALS *****	
	PARTS	4203.41
	LABOR	4625.00
	SHOP SUPPLIES	416.25
	SUB TOTAL==>	9244.66
	GST 5% 83464 3868	462.23
	SASKATCHEWAN PST 6%	552.41
073470	TOTAL MASTERCARD	10259.30

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