HOLT CAT

P.O. BOX 207916
San Antonio, TX 78220-7916

SERVICE INVOICE

INVOICE NUMBER:	**WIMJ00409**
Invoice Date:	**09/16/**
Total Due	**$71,724.**
Due Date	Payment Terms Be
Make	
Model	(
Serial #	*CAT00D8TEFCT015
Machine #	DZ1
Machine ID	HLK224
Meter Reading	776
Work Order #	MJ15

Bill To:

[redacted]

D8T 1522
NEW TRANSMISSION
7/24-9.24

Ship To:

TO VIEW ONLINE GO TO:	https://holtcat.billtrust.com
USING THIS TOKEN:	Use Invoice Number

PLEASE REMIT TO:
HOLT CAT
P.O. BOX 650345
DALLAS, TX 75265-0345

For questions regarding your invoice-Call your rep or our Service Manager at 214.585.4021

Customer #	Customer PO #	Doc Date	Sales Representative	Division	Store	Account Status
[redacted]	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE SUMMARY

SEG	DESCRIPTION	PARTS	LABOR	MISC	F/R ALL	ADJ	TOTAL
CI	PERFORM TA1 INSPECTION		236.25				236.25
00	CLEAN MACHINE		630.00				630.00
01	REMOVE AND INSTALL GUARDS		787.50				787.50
02	REMOVE AND INSTALL TORQUE CONVERTER	8737.11	3465.00				12202.11
03	REMOVE AND INSTALL TRANSMISSION	27369.98	3307.50	1658.95			32336.43
04	REMOVE AND INSTALL TRANSMISSION OIL PUMP	326.11	630.00	768.93			1725.04
05	REPLACE TC/TRANS OIL COOLER	2171.44	1260.00				3431.44
06	CLEAN AND INSPECT POWER TRAIN OIL LINES	24.66	630.00				654.66
10	CALIBRATE POWERTRAIN		945.00				945.00
FI	TEST AFTER REPAIR TA1 INSPECTION		157.50				157.50
07	REMOVE AND INSTALL RIPPER	171.80	1575.00	368.02			2114.82
20	REMOVE AND INSTALL TRACK ASSEMBLY	57.36	2205.00				2262.36
21	REMOVE AND INSTALL FINAL DRIVE & BRAKE	99.69	4725.00	127.02			4951.71
22	RECONDITION BRAKE LINING	1419.27	2520.00				3939.27
23	RECONDITION BRAKE CONTROL VALVE	597.14	708.75				1305.89
24	RECONDITION TRANSMISSION OIL PUMP	863.25	3181.50				4044.75

Fuel service charges do not include Texas State motor fuel taxes. * - NOT RETURNABLE

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SERVICE INVOICE

INVOICE NUMBER:	**WIMJ00409**
Invoice Date:	**09/16/**
Total Due	**$71,724.7**
Due Date	Payment Terms Be
Make	
Model	D
Serial #	*CAT00D8TEFCT015
Machine #	DZ1
Machine ID	HLK2240
Meter Reading	776
Work Order #	MJ151

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Customer #	Customer PO #	Doc Date	Sales Representative	Division	Store	Account Status
0427800	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE SUMMARY

TOTAL	**41837.81**	**26964.00**	**2922.92**	**0.00**	**0.00**	**71724.73**

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Due Date	Payment Terms Bel
Make	
Model	D
Serial #	*CAT00D8TEFCT015
Machine #	DZ15
Machine ID	HLK2240
Meter Reading	776
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0427800	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE DETAIL

Quantity	Item	Description	Unit Price / Rate	Extension

PERFORM TA1 INSPECTION
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
WENT AROUND THE ENTIRE MACHINE AND INSPECTED IT.
BEFORE DOING ANY WORK TO IT.
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
WENT AROUND THE ENTIRE MACHINE AND INSPECTED IT.
BEFORE DOING ANY WORK TO IT.

	F/R LBR	236.25 *
SEGMENT CI TOTAL		236.25 T

CLEAN MACHINE
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:

CONT'I

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INVOICE DETAIL

Quantity	Item	Description	Unit Price / Rate	Extension
		SENT MATERIAL THROUGH THE POWER TRAIN.		
			F/R LBR	630.00 *
		SEGMENT 00 TOTAL		630.00 T
		REMOVE AND INSTALL GUARDS CUSTOMER COMPLAINT: MACHINE WON'T MOVE BUT IN 3RD GEAR. CAUSE OF FAILURE: FRICTION PLATES IN TRANSMISSION COME APART. RESULTANT DAMAGE: SENT MATERIAL THROUGH THE POWER TRAIN. REPAIR PROCESS COMMENTS: REMOVED ALL THE BELLY PANS AND SIDE GUARDS TO GAIN ACCESS TO THE COOLER AND CONVERTER. CUSTOMER COMPLAINT: MACHINE WON'T MOVE BUT IN 3RD GEAR. CAUSE OF FAILURE: FRICTION PLATES IN TRANSMISSION COME APART. RESULTANT DAMAGE: SENT MATERIAL THROUGH THE POWER TRAIN. REPAIR PROCESS COMMENTS: REMOVED ALL THE BELLY PANS AND SIDE GUARDS TO GAIN ACCESS TO THE COOLER AND CONVERTER.		
			F/R LBR	787.50 *
		SEGMENT 01 TOTAL		787.50 T
		REMOVE AND INSTALL TORQUE CONVERTER CUSTOMER COMPLAINT: MACHINE WON'T MOVE BUT IN 3RD GEAR. CAUSE OF FAILURE: FRICTION PLATES IN TRANSMISSION COME APART. RESULTANT DAMAGE: SENT MATERIAL THROUGH THE POWER TRAIN. REPAIR PROCESS COMMENTS:		

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Machine #	DZ1
Machine ID	HLK224(
Meter Reading	776
Work Order #	MJ15

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0427800	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension

DRAINED THE OIL IN THE CONVERTER. THEN PULLED OFF THE HOSES TO IT. HOOKED A COME-ALONG TO IT AND UNBOLTED IT. THEN DROPPED IT OUT AND PUT THE NEW ONE BACK IN IT. BOLTED IT UP AND HOOKED THE HOSES BACK.

CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
DRAINED THE OIL IN THE CONVERTER. THEN PULLED OFF THE HOSES TO IT. HOOKED A COME-ALONG TO IT AND UNBOLTED IT. THEN DROPPED IT OUT AND PUT THE NEW ONE BACK IN IT. BOLTED IT UP AND HOOKED THE HOSES BACK. THE NEW CONVERTER SERIAL # IS M290u031.

Quantity	Item	Description		Unit Price / Rate	Extension
8	0S-1579	BOLT	S	2.54	20.32
2	1P-3705	SEAL	S	4.46	8.92
2	4J-0522	SEAL-O-RING	S	3.40	6.80
3	4J-0524	SEAL-O-RING	S	4.13	12.39
1	5P-5846	SEAL O RING	S	19.60	19.60
2	6C-9149	WASHER	S	11.85	23.70
1	6V-5266	SEAL O RING	S	13.61	13.61
1	6V-9746	SEAL O RING	S	2.16	2.16
1	7M-8485	SEAL	S	3.17	3.17
1	8H-9818	GASKET	S	3.30	3.30
2	8T-4131	NUT	S	3.71	7.42
1	9Y-6089	GASKET	S	6.42	6.42
1	165-4854	SEAL-O-RING	S	11.88	11.88
1	20R-6120	TC GP W HSG	N	8597.42	8597.42
1		CORE CHARGE	N	18078.97	18078.97
1-		CORE RETURN	N	18078.97	18078.97-

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Serial #	*CAT00D8TEFCT015
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Machine ID	HLK2240
Meter Reading	776
Work Order #	MJ151

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0427800	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension
		TOTAL PARTS	SEG. 02		8737.11 *
			F/R LBR		3465.00 *
		SEGMENT 02 TOTAL			12202.11 T

REMOVE AND INSTALL TRANSMISSION
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
STARTED OFF BY DRAINING THE OIL FROM THE TRANSMISSION. AS IT WAS DRAINING PULLED THE DRIVE SHAFT OUT FROM IN BETWEEN THE CONVERTER AND TRANSMISSION. ONCE THE DRIVE SHAFT WAS OUT AND THE OIL WAS DRAINED UNBOLTED THE TRANSMISSION FROM THE MACHINE AND PULLED IT OUT. ONCE IT WAS OUT PUT THE NEW ONE IN, REVERSE ORDER THE OLD ONE COME OUT
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
STARTED OFF BY DRAINING THE OIL FROM THE TRANSMISSION. AS IT WAS DRAINING PULLED THE DRIVE SHAFT OUT FROM IN BETWEEN THE CONVERTER AND TRANSMISSION. ONCE THE DRIVE SHAFT WAS OUT AND THE OIL WAS DRAINED UNBOLTED THE TRANSMISSION FROM THE MACHINE AND PULLED IT OUT. ONCE IT WAS OUT PUT THE NEW ONE IN, REVERSE ORDER THE OLD

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Serial #	*CAT00D8TEFCT015
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Machine ID	HLK2240
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Work Order #	MJ151

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0427800	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension	
ONE COME OUT. THE NEW TRANSMISSION SERIAL # IS 10382269A						
6	GWBRAKECLEAN	BRAKE CLEAN	S	4.11	24.66	
1	1M-9011	SEAL	S	30.22	30.22	
1	2D-6506	SEAL O RING	S	22.67	22.67	
1	4J-0520	SEAL-O-RING	S	3.60	3.60	
1	5P-5846	SEAL O RING	S	19.60	19.60	
1	8M-4390	SEAL O RIN	S	8.93	8.93	
2	8M-5254	SEAL O RIN	S	5.85	11.70	
22	8T-4223	WASHER	S	1.35	29.70	
1	8T-5001	BOLT	S	6.13	6.13	
3	8T-5041	BOLT	S	5.85	17.55	
6	9X-2125	BOLT	S	1.35	8.10	
1	033-6031	O-RING	N	21.68	21.68	
1	061-9455	SEAL	S	16.61	16.61	
1	095-1678	O-RING	S	7.29	7.29	
2	112-1574	SEAL-O-RING	N	10.76	21.52	
19	172-9966	BOLT	N	3.17	60.23	
1	20R-6132	TRANSMISSION	N	27015.43	27015.43	
1		CORE CHARGE	N	47932.56	47932.56	
1-		CORE RETURN	N	47932.56	47932.56-	
1	571-5253	ELEMENT AS-X	S	44.36	44.36	
		TOTAL PARTS	SEG. 03		27369.98	*
			F/R LBR		3307.50	*
13.20		GAL HYD 10WT ADV			296.21	
59.90		GAL TO4 30W OIL			1362.73	
		TOTAL MISC CHGS	SEG. 03		1658.94	*
		SEGMENT 03 TOTAL			32336.43	T
REMOVE AND INSTALL TRANSMISSION OIL PUMP						
1	3S-3875	SCREEN	S	61.89	61.89	
1	5S-9134	SEAL O RING	S	30.23	30.23	
1	9W-5531	TUBE A	N	233.99	233.99	
		TOTAL PARTS	SEG. 04		326.11	*

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Model	[
Serial #	*CAT00D8TEFCT015
Machine #	DZ1
Machine ID	HLK224(
Meter Reading	776
Work Order #	MJ15

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0427800	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension
			F/R LBR		630.00 *
1.00		SHIP & HANDLING			768.93
		TOTAL MISC CHGS	SEG. 04		768.93 *
		SEGMENT 04 TOTAL			1725.04 1

REPLACE TC/TRANS OIL COOLER
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
DRAIN THE COOLANT AND OIL FROM THE TRANSMISSION OIL COOLER. ONCE IT WAS DRAINED REMOVED THE LINES FROM IT AND THEN UNBOLTED IT FROM THE MACHINE. GOT THE NEW ONE IN AND PUT NEW GASKETS ON IT BEFORE GOING BACK ON THE MACHINE WITH IT.
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
DRAIN THE COOLANT AND OIL FROM THE TRANSMISSION OIL COOLER. ONCE IT WAS DRAINED REMOVED THE LINES FROM IT AND THEN UNBOLTED IT FROM THE MACHINE. GOT THE NEW ONE IN AND PUT NEW GASKETS ON IT BEFORE GOING BACK ON THE MACHINE WITH IT.

Quantity	Item	Description		Unit Price / Rate	Extension
1	0R-5549	CORE GP-OIL	N	1917.18	1917.18
1		CORE CHARGE	N	926.26	926.26
1-		CORE RETURN	N	926.26	926.26-
1	2N-0475	SEAL O RING	N	6.27	6.27

CONT'I

HOLT CAT

P.O. BOX 207916
San Antonio, TX 78220-7916

SERVICE INVOICE

INVOICE NUMBER:	**WIMJ004094**
Invoice Date:	**09/16/2**
Total Due	**$71,724.7**

Due Date	Payment Terms Belc
Make	A
Model	D8
Serial #	*CAT00D8TEFCT0152
Machine #	DZ152
Machine ID	HLK22407
Meter Reading	7760
Work Order #	MJ151(

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Customer #	Customer PO #	Doc Date	Sales Representative	Division	Store	Account Status
0427800	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension	
1	2S-0795	GASKET	S	7.65	7.65	
1	118-8586	SEAL-O-RING	S	7.42	7.42	
1	126-4935	SEAL	S	15.48	15.48	
3	238-8649	CAT ELC	S	72.48	217.44	
		TOTAL PARTS	SEG. 05		2171.44	*
			F/R LBR		1260.00	*
		SEGMENT 05 TOTAL			3431.44	T

CLEAN AND INSPECT POWER TRAIN OIL LINES
CLEAN POWERTRIN HOSES AND REPLACE ANY CRACKED OR
WORN HOSES
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
PIGGED AND CLEANED OUT ALL THE POWER TRAIN LINES.
ALSO CLEANED OUT THE TRANSMISSION HOUSING.
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
PIGGED AND CLEANED OUT ALL THE POWER TRAIN LINES.
ALSO CLEANED OUT THE TRANSMISSION HOUSING.

Quantity	Item	Description		Unit Price / Rate	Extension	
6	GWBRAKECLEAN	BRAKE CLEAN	S	4.11	24.66	
		TOTAL PARTS	SEG. 06		24.66	*
			F/R LBR		630.00	*
		SEGMENT 06 TOTAL			654.66	T

CONT'D

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INVOICE DETAIL

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CALIBRATE POWERTRAIN
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
PERFORMED A TRANSMISSION CLUTCH FILL ON THE
MACHINES NEW TRANSMISSION. AS WELL AS AN UP TO
DATE PSR.
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
PERFORMED A TRANSMISSION CLUTCH FILL ON THE
MACHINES NEW TRANSMISSION. AS WELL AS AN UP TO
DATE PSR.

	F/R LBR	945.00 *
SEGMENT 10 TOTAL		945.00 T

TEST AFTER REPAIR TA1 INSPECTION
AFTER ALL REPAIRS WERE COMPLEATED ON THE MACHINE
A VISUAL INSPECTION WAS PERFORMED THEN THE MACHINE
WAS OPERATED ON THE YARD TO VERIFY ALL REPAIRS
WERE COMPLEATED AND THE WORKORDER WAS READY TO BE
CLOSED OUT.
TECH: A194

	F/R LBR	157.50 *
SEGMENT FI TOTAL		157.50 T

CONT'I

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INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension	
REMOVE AND INSTALL RIPPER CUSTOMER COMPLAINT: MACHINE WON'T MOVE BUT IN 3RD GEAR. CAUSE OF FAILURE: FRICTION PLATES IN TRANSMISSION COME APART. RESULTANT DAMAGE: SENT MATERIAL THROUGH THE POWER TRAIN. REPAIR PROCESS COMMENTS: LIFTED THE RIPPER ALL THE WAY UP. ONCE IT WAS UP HOOKED THE CRANE UP TO THE SHANKS AND PULLED THE PIN. THEN REMOVED THE SHANKS OFF OF THE RIPPER. AFTER THE SHANKS WERE REMOVED DRAINED THE OIL FROM THE CYLINDERS. THEN REMOVED THE CYLINDER LINES FROM THE MACHINE. CUSTOMER COMPLAINT: MACHINE WON'T MOVE BUT IN 3RD GEAR. CAUSE OF FAILURE: FRICTION PLATES IN TRANSMISSION COME APART. RESULTANT DAMAGE: SENT MATERIAL THROUGH THE POWER TRAIN. REPAIR PROCESS COMMENTS: LIFTED THE RIPPER ALL THE WAY UP. ONCE IT WAS UP HOOKED THE CRANE UP TO THE SHANKS AND PULLED THE PIN. THEN REMOVED THE SHANKS OFF OF THE RIPPER. AFTER THE SHANKS WERE REMOVED DRAINED THE OIL FROM THE CYLINDERS. THEN REMOVED THE CYLINDER LINES FROM THE MACHINE.						
4	8T-4141	BOLT	S	9.12	36.48	
12	8T-5439	WASHER	S	5.78	69.36	
8	8T-6430	BOLT	S	6.55	52.40	
2	288-3678	BOLT-HEX HEA	S	6.78	13.56	
		TOTAL PARTS	SEG. 07		171.80	*
			F/R LBR		1575.00	*
16.40		GAL HYD 10WT ADV			368.02	

CONT'D

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![HOLT CAT]

P.O. BOX 207916
San Antonio, TX 78220-7916

SERVICE INVOICE

INVOICE NUMBER:	**WIMJ00409**
Invoice Date:	**09/16/**
Total Due	**$71,724.7**
Due Date	Payment Terms Bel
Make	
Model	D
Serial #	*CAT00D8TEFCT0152
Machine #	DZ15
Machine ID	HLK2240
Meter Reading	776
Work Order #	MJ151

For questions regarding your invoice-Call your rep or our Service Manager at 214.585.4021

Customer #	Customer PO #	Doc Date	Sales Representative	Division	Store	Account Status
0427800	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE DETAIL

Quantity	Item	Description	Unit Price / Rate	Extension
		TOTAL MISC CHGS SEG. 07		368.02 *
		SEGMENT 07 TOTAL		2114.82 T

REMOVE AND INSTALL TRACK ASSEMBLY
BOTH SIDES
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
GOT THE MASTER LINK TO THE RIGHT SPOT TO BE ABLE TO SPLIT THEM. BLOCKED THE TRACKS WITH SOME BLOCKS SO THE TRACKS WOULD NOT FALL OR SLIDE ONCE THEY WERE SPLIT. ONCE THE TRACKS WERE SPLIT THE CRANE WAS HOOKED UP TO MOVE THEM OUT OF WAY FROM THE DRIVES. ONCE THE DRIVE WERE DONE AND BACK ON, HOOKED THE CRANE BACK UP AND MOVED THE TRACKS BACK OVER THE TOP OF THE DRIVES. THE USED A COME-ALONG TO GET IT THE REST OF THE WAY. ONCE THE TRACKS WERE TOGETHER NEW BOLTS WERE PUT IN. THE BOLTS WERE TORQUE TO 553 FT LBS AND THEN TURNED AN ADDITIONAL 120 DEGREES.
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
GOT THE MASTER LINK TO THE RIGHT SPOT TO BE ABLE TO SPLIT THEM. BLOCKED THE TRACKS WITH SOME BLOCKS SO THE TRACKS WOULD NOT FALL OR SLIDE ONCE

CONT'D

SERVICE INVOICE

HOLT CAT

P.O. BOX 207916
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INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension	
THEY WERE SPLIT. ONCE THE TRACKS WERE SPLIT THE CRANE WAS HOOKED UP TO MOVE THEM OUT OF WAY FROM THE DRIVES. ONCE THE DRIVE WERE DONE AND BACK ON, HOOKED THE CRANE BACK UP AND MOVED THE TRACKS BACK OVER THE TOP OF THE DRIVES. THE USED A COME-ALONG TO GET IT THE REST OF THE WAY. ONCE THE TRACKS WERE TOGETHER NEW BOLTS WERE PUT IN. THE BOLTS WERE TORQUE TO 553 FT LBS AND THEN TURNED AN ADDITIONAL 120 DEGREES.						
4	6V-1724	BOLT	S	6.08	24.32	
4	6V-1725	BOLT	S	8.26	33.04	
		TOTAL PARTS	SEG. 20		57.36	*
			F/R LBR		2205.00	*
		SEGMENT 20 TOTAL			2262.36	T

REMOVE AND INSTALL FINAL DRIVE & BRAKE
BOTH SIDES

CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
REMOVED THE AXLES FROM THE DRIVES. ONCE THE AXLES WERE REMOVED THEN DRAINED THE OIL FROM BOTH DRIVES. AFTER THE OILS WERE DRAINED THEN HOOKED THE CRANE UP TO THE DRIVES. ONCE THE CRANE WAS HOOK TO THE DRIVE THE BOLTS THAT HELD IT TO THE MACHINE WERE THEN REMOVED. AFTER THE BOLTS WERE REMOVED THE DRIVES WERE THEN REMOVED. AFTER REWORKING THE BRAKES ON BOTH DRIVES THEY WERE REINSTALLED ON THE MACHINE IN REVERSE ORDER. THE BOLTS WERE TORQUE TO 590 FT LB.

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HOLT CAT

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INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension	

CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
REMOVED THE AXLES FROM THE DRIVES. ONCE THE AXLES WERE REMOVED THEN DRAINED THE OIL FROM BOTH DRIVES. AFTER THE OILS WERE DRAINED THEN HOOKED THE CRANE UP TO THE DRIVES. ONCE THE CRANE WAS HOOK TO THE DRIVE THE BOLTS THAT HELD IT TO THE MACHINE WERE THEN REMOVED. AFTER THE BOLTS WERE REMOVED THE DRIVES WERE THEN REMOVED. AFTER REWORKING THE BRAKES ON BOTH DRIVES THEY WERE REINSTALLED ON THE MACHINE IN REVERSE ORDER. THE BOLTS WERE TORQUE TO 590 FT LB.

Quantity	Item	Description		Unit Price / Rate	Extension	
4	5P-7665	BOLT	S	2.73	10.92	
4	6F-6673	SEAL	S	3.48	13.92	
2	6L-7283	BOLT	N	5.19	10.38	
4	7H-3608	NUT	S	3.38	13.52	
2	8D-4771	SEAL	S	18.13	36.26	
1	219-4481	BOLT-HEX HEA	S	14.69	14.69	
		TOTAL PARTS	SEG. 21		99.69	*
			F/R LBR		4725.00	*
5.80		GAL T04 50W OIL			127.02	
		TOTAL MISC CHGS	SEG. 21		127.02	*
		SEGMENT 21 TOTAL			4951.71	T

RECONDITION BRAKE LINING
BOTH SIDES
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:

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Machine #	DZ1
Machine ID	HLK2240
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INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension	
FRICTION PLATES IN TRANSMISSION COME APART.						
RESULTANT DAMAGE:						
SENT MATERIAL THROUGH THE POWER TRAIN.						
CUSTOMER COMPLAINT:						
MACHINE WON'T MOVE BUT IN 3RD GEAR.						
CAUSE OF FAILURE:						
FRICTION PLATES IN TRANSMISSION COME APART.						
RESULTANT DAMAGE:						
SENT MATERIAL THROUGH THE POWER TRAIN.						
6	GWBRAKECLEAN	BRAKE CLEAN	S	4.11	24.66	
12	1A-2029	CAPSCREW	S	0.83	9.96	
1	2K-9295	CONE	S	106.16	106.16	
1	2R-0098	SEAL O RING	S	17.44	17.44	
1	3T-6963	SEAL	N	50.50	50.50	
3	5K-9107	BOLT	S	0.83	2.49	
2	6P-5317	RING	S	50.16	100.32	
2	6T-0850	WASHER	N	89.02	178.04	
2	8M-4438	SEAL O RING	S	3.40	6.80	
2	8P-8357	RING	N	46.75	93.50	
1	9W-7925	BEARING	N	61.16	61.16	
8	161-9911	DISC-FRIC	N	96.03	768.24	
		TOTAL PARTS	SEG. 22		1419.27	*
			F/R LBR		2520.00	*
		SEGMENT 22 TOTAL			3939.27	T

RECONDITION BRAKE CONTROL VALVE
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
UNBOLTED THE BRAKE VALVE FROM THE MACHINE AND

CONT'I

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INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension	
PULLED IT OUT. ONCE IT WAS PULLED OUT GOT IT ON THE TABLE AND BROKE IT DOWN, THEN CLEANED IT REAL GOOD. ONCE IT WAS CLEAN WENT THROUGH IT AND PUT NEW SEALS AND SOLENOID IN IT WHEN GOING BACK TOGETHER. ONCE IT WAS BACK TOGETHER IT WAS THEN PUT BACK INTO THE MACHINE.						
CUSTOMER COMPLAINT:						
MACHINE WON'T MOVE BUT IN 3RD GEAR.						
CAUSE OF FAILURE:						
FRICTION PLATES IN TRANSMISSION COME APART.						
RESULTANT DAMAGE:						
SENT MATERIAL THROUGH THE POWER TRAIN.						
REPAIR PROCESS COMMENTS:						
UNBOLTED THE BRAKE VALVE FROM THE MACHINE AND PULLED IT OUT. ONCE IT WAS PULLED OUT GOT IT ON THE TABLE AND BROKE IT DOWN, THEN CLEANED IT REAL GOOD. ONCE IT WAS CLEAN WENT THROUGH IT AND PUT NEW SEALS AND SOLENOID IN IT WHEN GOING BACK TOGETHER. ONCE IT WAS BACK TOGETHER IT WAS THEN PUT BACK INTO THE MACHINE.						
2	3D-2824	SEAL O RING	S	2.90	5.80	
1	4J-7533	SEAL O RING	S	1.51	1.51	
2	6J-2419	SEAL O RING	S	3.17	6.34	
4	8M-5254	SEAL O RIN	S	5.85	23.40	
2	122-3771	SEAL O RING	N	16.74	33.48	
2	174-4909	VALVE GP-SOL	N	224.98	449.96	
2	185-3503	SEAL-O-RING	N	10.90	21.80	
1	325-1385	SCREEN AS.	N	54.85	54.85	
		TOTAL PARTS	SEG. 23		597.14	*
		TOTAL LABOR	SEG. 23		708.75	*
		SEGMENT 23 TOTAL			1305.89	T

RECONDITION TRANSMISSION OIL PUMP
CUSTOMER COMPLAINT:

CONT'I

HOLT CAT

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0427800	1522 W/CAT CARD	07/12/24	058	G	MJ	2

INVOICE DETAIL

MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
UNBOLTED THE PUMPS DRIVE SHAFT. THEN HOOKED A COME-ALONG UP TO THE PUMP. ONCE IT WAS HOOKED UP THEN UNBOLTED THE PUMP FROM THE MACHINE. ONCE IT WAS UNBOLTED AND LOWERED FROM THE MACHINE IT WAS TAKEN TO BE CLEANED. ONCE IT WAS CLEAN IT WAS THEN BROKE DOWN TO BE REBUILT. REPLACED THE SEALS AND BUSHINGS. PUT IT ALL BACK TOGETHER AND REINSTALLED BACK INTO THE MACHINE.
CUSTOMER COMPLAINT:
MACHINE WON'T MOVE BUT IN 3RD GEAR.
CAUSE OF FAILURE:
FRICTION PLATES IN TRANSMISSION COME APART.
RESULTANT DAMAGE:
SENT MATERIAL THROUGH THE POWER TRAIN.
REPAIR PROCESS COMMENTS:
UNBOLTED THE PUMPS DRIVE SHAFT. THEN HOOKED A COME-ALONG UP TO THE PUMP. ONCE IT WAS HOOKED UP THEN UNBOLTED THE PUMP FROM THE MACHINE. ONCE IT WAS UNBOLTED AND LOWERED FROM THE MACHINE IT WAS TAKEN TO BE CLEANED. ONCE IT WAS CLEAN IT WAS THEN BROKE DOWN TO BE REBUILT. REPLACED THE SEALS AND BUSHINGS. PUT IT ALL BACK TOGETHER AND REINSTALLED BACK INTO THE MACHINE.

Quantity	Item	Description		Unit Price / Rate	Extension
1	1B-8705	KEY	S	1.22	1.22
2	1B-8714	KEY	S	2.62	5.24
5	1M-3780	BEARING	S	32.09	160.45
1	2B-9373	KEY	S	1.92	1.92
1	2K-0337	NUT	N	5.09	5.09

CONT'D

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INVOICE DETAIL

Quantity	Item	Description		Unit Price / Rate	Extension	
1	2M-3974	RING	N	3.75	3.75	
2	5D-5957	SEAL	S	26.88	53.76	
1	5P-4889	SEAL	S	23.33	23.33	
2	5P-9439	BEARING	N	42.86	85.72	
1	6V-1179	SEAL	N	22.49	22.49	
1	033-6031	O-RING	N	21.68	21.68	
1	061-9455	SEAL	S	16.61	16.61	
1	111-4919	SEAL LIP TYP	N	40.90	40.90	
2	118-8586	SEAL-O-RING	S	7.42	14.84	
1	118-8706	SEAL O RING	N	10.32	10.32	
4	161-8068	SEAL	N	29.84	119.36	
1	187-0671	BEARING-SLV	N	50.29	50.29	
3	211-9085	BUSHING AS.	S	32.44	97.32	
1	287-5812	SEAL-O-RING	N	29.76	29.76	
6	295-5609	SEAL-O-RING	S	13.39	80.34	
1	606-2449	BEARING-SLEE	S	18.86	18.86	
		TOTAL PARTS	SEG. 24		863.25	*
		TOTAL LABOR	SEG. 24		3181.50	*
		SEGMENT 24 TOTAL			4044.75	T

TOTAL PARTS DISCOUNT 9210.12-

TAX EXEMPTION LICENSE TX 32046542711

NET 30 DAYS

Parts	$41,837.8
Labor	$26,964.0
Flat rate	$0.0
Misc.	$2,922.9
Tax	$0.0
ADJ	$0.0
TOTAL	**$71,724.7**

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