

0045105

M04-1

INVOICE



ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

Please Remit to:
Box 250
Boissevain, MB R0K 0E0
Tel: (204) 534-2463
Fax: (204) 534-6834

Ship to:
Invoice to:

IN STORE PICKUP

E
BC

Branch BOISSEVAIN			*REPRINT*	
Date 10/13/20	Time 22:13:43 (B)	Page 01		
Account No. JIMFL002	Phone No. 2045346147	Reference No. W21458		
Ship Via		Purchase Order		
		G.S.T. No. 79759 4660 RT0001		
Credit Card No.		Salesperson A85		

Description of Work and Parts

STK#/FLEET#	GRADER	HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
139952	G960	9299	VCE0G960A00043140			
**Current Winter Hours are now in effect. Monday-Friday 8:00 AM - 5:00pm. ** ** Closed Saturday and Sunday **						
SEGMENT# 1 C 00650 N/A		09/21/20	09/21/20			
TRAVEL						
SEP 21						
Shop to Flukers - 41km						
				LABOR		85.50
13000055				SEGMENT TOTAL==>		85.50

SEGMENT# 2 C 00650 N/A 09/21/20 09/21/20

TRANS FAULT

COMPLAINT:

Labors in gears F 1-6 and R 1-3

CAUSE:

Broken snap ring under piston in high range clutch

CORRECTION:

-Located manual, checked clutch actuation for each gear.

Problem has to be with the high range clutch.

-Checked operation, unit will labor or stall in gears 1-6 forward and 1-3 reverse.

-Put pressure gauge on high clutch and solenoid and pressure is working properly. Transmission will need to be removed.

-Customer brought to yard. Backed into shop.

-Recovered A/C refrigerant.

-Removed cab side panels

-Disconnected wiring to cab

-Disconnected A/C and heater lines

CONTINUED ON PAGE 02

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GRADER

G960

HRS PIN/EIN

9299 VCE0G960A00043140

WARRANTY DATE

HRS

Fold

- Disconnected hoses to service brake valve
- Disconnected washer fluid hoses
- Removed roof panel
- Removed front cover. Disconnected linkage to hydraulic valve bank. Removed steering motor
- Used chain hoist to pull valve block ahead
- Attached straps to roof.
- Used crane to remove cab and set on ground. Picked up with forklift and moved cab outside.
- Removed stump pan under transmission
- Drained oil
- Marked all hoses and disconnected all hydraulic hoses to transmission and front frame
- Removed filter housing.
- Removed driveshafts
- Cleaned bolt holes on top of transmission and attached lifting hooks
- Used crane to remove transmission and set on ground.
- Removed all wiring on transmission
- Removed all external oil hoses and pipes
- Flipped transmission onto rear housing.
- Removed all manifolds from front.
- Split housing and removed front.
- Removed input and reverse shafts
- Attached hooks to output shaft and removed it.
- Used puller to remove high gear and housing.
- Removed clutch plate and snap ring.
- Removed high clutch pack. Clutch discs are crooked and difficult to remove. Clutch is damaged from wear of being stuck engaged.

CONTINUED ON PAGE 03

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WARRANTY DATE

HRS

Fold

- Removed piston. Found broken snap ring under piston that was causing clutch to drag.
- Flipped shaft over and took apart low clutch, it is in good condition.
- Removed piston carrier.
- Ordered parts for repair.
- Assembled piston carrier with new snap rings.
- Installed pistons, springs and inner hubs with press.
- Installed new low clutch pack. Installed retaining plate and snap ring.
- Installed new bearings and clutch housing and gear.
- Assembled low range end with new bearings as well.
- Installed shaft in transmission housing.
- Installed other shafts as well.
- Cleaned both halves of housing and assembled with flange sealant.
- Installed all manifolds.
- Installed external pipes and hoses.
- Flipped transmission upright.
- Installed yokes
- Installed all wiring
- Lifted transmission and installed in frame.
- Connected all hoses to transmission and front frame.
- Replaced one hose between front valve block and front bulkhead that was leaking.
- Installed drive shafts
- Installed accumulators and filter housing.
- Brought cab inside. Used crane to install on frame.
- Connected all wiring, A/C hoses and coolant hoses.
- Connected brake hoses

CONTINUED ON PAGE 04

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WARRANTY DATE

HRS

Fold

- Connected front valve linkage and installed steering motor.
- Removed straps from cab and installed roof panel.
- Installed new filter and filled transmission with oil
- Started engine to circulate oil. Topped up oil level.
- Installed cab side skirting and steps.
- Vacuumed A/C system and re-charged.
- Bled air from brakes
- Took outside and test drove in all gears and working well.
- Cleaned up area

FREIGHT	FREIGHT	1	35.02	35.02
G103-08	1/2" HOSE	3	2.99	8.97
P-HR2C06-250	3/8" FARMEX II	4	4.90	19.60
ZJM41	FITTING	2	16.28	32.56
11145534	SEALING RING	2 N	60.95	121.90
11714673	BEARING	1 N	233.60	233.60
11714676	BEARING	1 N	236.55	236.55
11989792	SEALING RING	2 N	34.79	69.58
128483A1	O-RING	1	4.95	4.95
15000734	BEARING SET	1 N	453.72	453.72
15000736	BEARING SET	1 N	789.35	789.35
15035797	DISC KIT	1 N	1496.32	1496.32
17296045	SNAP RING	2 N	16.97	33.94
17427096	ROUND NUT	1 N	67.96	67.96
545.1	1" ZINC CLAMP	1	3.39	3.39
87473574	O-RING	7	2.28	15.96
9824051	O-RING	2	.74	1.48
9825770	O-RING	2	2.33	4.66
9992298	O-RING	12	1.86	22.32
	PARTS			3651.83

CONTINUED ON PAGE 05

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GRADER
G960

HRS PIN/EIN
9299 VCE0G960A00043140

WARRANTY DATE

HRS

Fold ----

13000055

LABOR 5894.80
SEGMENT TOTAL==> 9546.63

***** WORK ORDER TOTALS *****

PARTS	3651.83
LABOR	5980.30
DISPOSAL FEE	99.00
SHOP SUPPLIES	199.00
SUB TOTAL==>	9930.13
GST 825724032	496.59
MB PST	695.13
TOTAL CHARGE	11121.85

CJW

I hereby certify that the goods shown on this invoice are farm implements, farm machinery or repair parts therefor, and will be used principally for farming.

*

Date

Purchaser's signature

*

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GRADER

G960

HRS PIN/EIN

X VCE0G960A00043140

WARRANTY DATE

HRS

Fold

** Ask us about our Red Seal Inspection Program great savings,
** peak performance, maximum uptime guaranteed. Book your inspection now!

SEGMENT# 1 C 02991 N/A

06/30/21 06/30/21

REAR DIFF

COMPLAINT:

Spider gear pin found in rear diff when oil was drained.

CAUSE:

Pin retainer broke and pin fell out.

CORRECTION:

Go to customers shop and customer had left wheels and fender removed.

Remove right wheels and fender.

Customer removed axle over weekend and brought to shop.

Remove end pivot plate and planetary cover.

Remove axle shaft and remove diff cover.

Remove pinion and remove diff.

Remove diff lock assembly from diff.

Make parts list and order parts.

Remove park brake assembly and remove bearing races.

Install new races and install park brake assembly.

Remove old bearings from diff lock and diff cover.

Install new bearings and assemble new diff.

Old cover doesn't fit new diff carrier so order new cover.

New cover also doesn't fit carrier so take old cover to get machined.

Install cover and install new ring gear.

Install diff and diff cover.

Check gear backlash and backlash is good.

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Remove diff cover and install new O-rings.
Install diff cover and install axle shaft.
Install new O-rings on planetary cover and install cover.
Install pivot plate and remove broken grease fittings.
Install new grease fitting and attach grease lines to fittings.

-Using crane manouver axle and lift into place.
Install bolts and customer will finish install.

FREIGHT

FREIGHT

SPP116-18

1/8" 90 STR-EL

SPP120-18

1/8" FPT x MPT

SPRM6X60

SPRING PIN

0634.303.304

O-RING

0634.303.427

O-RING

0634.304.226

O-RING

0634.306.016

O-RING

0730.300.256

THRUST WASHER

0734.309.437

SHAFT SEAL

0734.319.642

SEAL RING

0735.300.101

THRUST BEARING

0735.372.249

BEARING

0750.117.449

ROLLER BEARING

0750.120.089

BEARING, ASSM.

0750.120.369

BEARING, ASSM.

4061.313.363

BEVEL GEAR

4061.313.364

BEVEL GEAR

4460.266.047

GEAR SET

4481.313.001

SHIM

4481.313.002

THRUST WASHER

4481.371.096

DIFF AXLE

3	264.13	792.38
2 N	2.27	4.54
2 N	1.58	3.16
2	2.59	5.18
1	38.20	38.20
1	44.59	44.59
2	29.57	59.14
4	3.05	12.20
4	37.69	150.76
1	80.41	80.41
1	616.26	616.26
1	149.09	149.09
1	654.02	654.02
1	634.26	634.26
1	218.03	218.03
1	266.91	266.91
2	2179.78	4359.56
4	721.91	2887.64
1	8416.20	8416.20
2	24.76	49.52
2	72.88	145.76
1	510.69	510.69

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	G960					
4481.371.110	pin	2	387.35		774.70	
4481.371.187	CAGE	1	4890.34		4890.34	
	PARTS				25763.54	
	LABOR				3034.30	
13000055	SEGMENT TOTAL==>				28797.84	

***** WORK ORDER TOTALS *****

PARTS	25763.54
LABOR	3034.30
DISPOSAL FEE	60.68
SHOP SUPPLIES	199.99
SUB TOTAL==>	29058.51
GST 797594660	1452.94
MB PST	2034.07
TOTAL CHARGE	32545.52

CHARGE

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