Please Remit to:

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#### INVOICE

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Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

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# **Description of Work and Parts**

STK#/FLEET# 139952

GRADER G960

HRS PIN/EIN

WARRANTY DATE

HRS

Fold

9299 VCE0G960A00043140

\*\*Current Winter Hours are now in effect. Monday-Friday 8:00 AM - 5:00pm. \*\* Closed Saturday and Sunday

SEGMENT# 1 C 00650 N/A

09/21/20 09/21/20

TRAVEL SEP 21

Shop to Flukers - 41km

LABOR

85.50

13000055

SEGMENT TOTAL ==>

85.50

SEGMENT# 2 C 00650 N/A

09/21/20 09/21/20

TRANS FAULT

COMPLAINT:

Labors in gears F 1-6 and R 1-3

Broken snap ring under piston in high range clutch

CORRECTION:

-Located manual, checked clutch actuation for each gear.

Problem has to be with the high range clutch.

-Checked operation, unit will labor or stall in gears 1-6

forward and 1-3 reverse.

- -Put pressure gauge on high clutch and solenoid and pressure is working properly. Transmission will need to be removed.
- -Customer brought to yard. Backed into shop.
- -Recovered A/C refrigerant.
- -Removed cab side panels
- -Disconnected wiring to cab
- -Disconnected A/C and heater lines

CONTINUED ON PAGE 02

ļ	I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the amount of repairs thereto. It is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or white being tested. Estimates are for labour only, materials additional	I hereby acknowledge my indebtedness in the amount of \$
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### k and Parts

STK#/FLEET# 139952

GRADER G960

HRS PIN/EIN

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9299 VCE0G960A00043140

- -Disconnected hoses to service brake valve
- -Disconnected washer fluid hoses
- -Removed roof panel
- -Removed front cover. Disconnected linkage to hydraulic

valve bank. Removed steering motor

- -Used chain hoist to pull valve block ahead
- -Attached straps to roof.
- -Used crane to remove cab and set on ground. Picked up

with forklift and moved cab outside.

- -Removed stump pan under transmission
- -Drained oil
- -Marked all hoses and disconnected all hydraulic hoses to transmission and front frame
- -. Removed filter housing.
- -Removed driveshafts
- -Cleaned bolt holes on top of transmission and attached

lifting hooks

- -Used crane to remove transmission and set on ground.
- -Removed all wiring on transmission
- -Removed all external oil hoses and pipes
- -Flipped transmission onto rear housing.
- -Removed all manifolds from front.
- -Split housing and removed front.
- -Removed input and reverse shafts
- -Attached hooks to output shaft and removed it.
- -Used puller to remove high gear and housing.
- -Removed clutch plate and snap ring.
- -Removed high clutch pack. Clutch discs are crooked and difficult to remove. Clutch is damaged from wear of being stuck engaged.

CONTINUED ON PAGE 03

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## **Description of Work and Parts**

STK#/FLEET# 139952

GRADER G960

HRS PIN/EIN

WARRANTY DATE

HRS

9299 VCE0G960A00043140

- Found broken snap ring under piston that -Removed piston. was causing clutch to drag.
- -Flipped shaft over and took apart low clutch, it is in good condition.
- -Removed piston carrier.
- -Ordered parts for repair.
- -Assembled piston carrier with new snap rings.
- -Installed pistons, springs and inner hubs with press.
- -Installed new low clutch pack. Installed retaining plate and snap ring.
- -Installed new bearings and clutch housing and gear.
- -Assembled low range end with new bearings as well.
- -Installed shaft in transmission housing.
- -Installed other shafts as well.
- -Cleaned both halves of housing and assembled with flange sealant.
- -Installed all manifolds.
- -Installed external pipes and hoses.
- -Flipped transmission upright.
- -Installed yokes
- -Installed all wiring
- -Lifted transmission and installed in frame.
- -Connected all hoses to transmission and front frame.

Replaced one hose between front valve block and front bulkhead that was leaking.

- -Installed drive shafts
- -Installed accumulators and filter housing.
- -Brought cab inside. Used crane to install on frame.
- -Connected all wiring, A/C hoses and coolant hoses.
- -Connected brake hoses

CONTINUED ON PAGE 04

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### **Description of Work and Parts**

STK#/FLEET#

HRS PIN/EIN 9299 VCE0G960A00043140

WARRANTY DATE

HRS

Fold

GRADER 139952

- G960 -Connected front valve linkage and installed steering
- -Removed straps from cab and installed roof panel.
- -Installed new filter and filled transmission with oil
- -Started engine to circulate oil. Topped up oil level.
- -Installed cab side skirting and steps.
- -Vacuumed A/C system and re-charged.
- -Bled air from brakes
- -Took outside and test drove in all gears and working well.

FREIGHT 1 35.02  FREIGHT 1/2" HOSE 3 2.99  G103-08 3/8" FARMEX II 4 4.90  P-HR2C06-250 FITTING 2 16.28  ZJM41 SEALING RING 2 N 60.95  11145534 BEARING 1 N 233.60  11714673 BEARING 1 N 236.55  11714676 SEALING RING 2 N 34.79  11989792 SEALING RING 2 N 34.79  128483A1 BEARING 2 N 34.79  128483A1 BEARING SET 1 N 453.72  15000734 BEARING SET 1 N 789.35  15000736 DISC KIT 1 N 1496.32  15035797 SNAP RING 2 N 16.97  17296045 ROUND NUT 1 N 67.96  17427096 TRING 7 2.28  87473574 O-RING 7 2.28  87473574 O-RING 2 2 .74  9824051 O-RING 2 2 2.33  9825770 O-RING 1 1.86  9992298	35.02 8.97 19.60 32.56 121.90 233.60 236.55 69.58 4.95 453.72 789.35 1496.32 33.94 67.96 3.39 15.96 1.48 4.66 22.32 3651.83
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** Ask us about our Red Seal Inspection Program ** peak performance, maximum uptime guaranteed.  ** BEGMENT# 1 C 02991 N/A 06/30/21 06/30/21  REAR DIFF  ** COMPLAINT:  Spider gear pin found in rear diff when oil was cause:  Pin retainer broke and pin fell out.  ** CORRECTION:  Go to customers shop and customer had left wheel fender removed.  Remove right wheels and fender.  Customer removed axle over weekend and brought to Remove axle shaft and remove diff cover.  Remove axle shaft and remove diff.  Remove diff lock assembly from diff.  Make parts list and order parts.  Remove park brake assembly and remove bearing real standard park brake assembly and remove diff cover.  Install new races and install park brake assembly remove old bearings from diff lock and diff cover.  Install new bearings and assemble new diff.  Old cover doesn't fit new diff carrier so order new cover also doesn't fit carrier so take old machined.	drained.  s and  s shop.  aces.  ly.  er.  new cover.	ion now!		
** Ask us about our Red Seal Inspection Program  ** peak performance, maximum uptime guaranteed.  ** SEGMENT# 1 C 02991 N/A 06/30/21 06/30/21  ** REAR DIFF  ** COMPLAINT:  Spider gear pin found in rear diff when oil was of CAUSE:  Pin retainer broke and pin fell out.  ** CORRECTION:  Go to customers shop and customer had left wheel fender removed.  ** Remove right wheels and fender.  Customer removed axle over weekend and brought to Remove end pivot plate and planetary cover.  ** Remove axle shaft and remove diff cover.  ** Remove diff lock assembly from diff.  ** Make parts list and order parts.  ** Remove park brake assembly and remove bearing rates and install park brake assembly install new races and install park brake assembly install new bearings from diff lock and diff cover.  ** Old cover doesn't fit new diff carrier so order new cover also doesn't fit carrier so take old machined.  ** Install cover and install new ring gear.  ** Toestall diff and diff cover.	drained.  s and  s shop.  aces.  ly.  er.  new cover.	ion now!		
** Ask us about our Red Seal Inspection Program  ** peak performance, maximum uptime guaranteed.  SEGMENT# 1 C 02991 N/A 06/30/21 06/30/21  REAR DIFF  COMPLAINT:  Spider gear pin found in rear diff when oil was cause:  Pin retainer broke and pin fell out.  CORRECTION:  Go to customers shop and customer had left wheel fender removed.  Remove right wheels and fender.  Customer removed axle over weekend and brought to Remove axle shaft and remove diff cover.  Remove axle shaft and remove diff.  Remove diff lock assembly from diff.  Make parts list and order parts.  Remove park brake assembly and remove bearing real shaft and remove diff cover.  Remove old bearings from diff lock and diff cover.  Install new races and install park brake assembly and remove old bearings from diff lock and diff cover.  Install new bearings and assemble new diff.  Old cover doesn't fit new diff carrier so order new cover also doesn't fit carrier so take old machined.	drained.  s and  s shop.  aces.  ly.  er.  new cover.			

Please Remit to: Box 250

Thereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk. It agree to pay cash on delivery of machine or on terms satisfactiony with you and until paid in full, an express mechanic's tien is acknowledged on above machine to secure the amount of repairs therefor it is understood that the company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for lebour only materials additional	I hereby acknowledge my indebtedness in the amount of \$
placed with them for storage, sale, repair or while being leased.	(signature) (date)
(signature) (date)	



IN	STORE	PICKUP	
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Boissevain, MB R0K 0E0
Tel: (204) 534-2463
Fax: (204) 534-6834

Branch				
BOISSEVAIN Date	Time			Page
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## **Description of Work and Parts**

STK#/FLEET# 139952

GRADER G960

HRS PIN/EIN

WARRANTY DATE

HRS

X VCE0G960A00043140

Remove diff cover and install new O-rings.

Install diff cover and install axle shaft.

Install new O-rings on planetary cover and install cover.

Install pivot plate and remove broken grease fittings.

Install new grease fitting and attach grease lines to fittings.

-Using crane manouver axle and lift into place.

Install bolts and customer will finish install.

Install bolts and customer		3 264.13	792.38
FREIGHT	FREIGHT	2 N 2.27	4.54
SPP116-18	1/8" 90 STR-EL	2 N 1.58	3.16
SPP120-18	1/8" FPT x MPT	2 2.59	5.18
SPRM6X60	SPRING PIN	1 38.20	38.20
0634.303.304	O-RING	1 44.59	44.59
0634.303.427	O-RING		59.14
0634.304.226	O-RING	2 05	12.20
0634.306.016	O-RING		150.76
0730.300.256	THRUST WASHER		80.41
0734.309.437	SHAFT SEAL	1 80.41 1 616.26	616.26
0734.319.642	SEAL RING		149.09
0735.300.101	THRUST BEARING	1 149.09 1 654.02	654.02
0735.372.249	BEARING	1 634.26	634.26
0750.117.449	ROLLER BEARING	1 218.03	218.03
0750.120.089	BEARING, ASSM.	1 266.91	266.91
0750.120.369	BEARING, ASSM.		4359.56
4061.313.363	BEVEL GEAR		2887.64
4061.313.364	BEVEL GEAR		8416.20
4460.266.047	GEAR SET	1 8416.20 2 24.76	49.52
4481.313.001	SHIM	2 72.88	145.76
4481.313.002	THRUST WASHER	1 510.69	510.69
4481.371.096	DIFF AXLE	CONTINUED ON PAGE 03	
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1	I hereby authorize the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk. I agree to pay cost on delivery of machine or on terms satisfactory with you and until paid in full, an express mechanic's lien is acknowledged on above machine to secure the amount of repars thereto. It is understood that the company assumes no regransibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while being tested. Estimates are for labour only, materials additional.	I hereby acknowledge my indebtedness in the amount of \$
	placed with them for storage, same, report to white storage to the	(signature) (date)
	(segnature) (date)	



(signature)

Rocky Mountain Equipment LP ola Rocky Mountain Equipment

Plea	se Remit to:
Box :	250
Boiss	sevain, MB R0K
Tol-	(204) 534-2463

0E0 Fax: (204) 534-6834

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