ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment LP o/a Rocky Mountain Equipment

BALZAC
260180 Writing Creek Crescent
Rocky View County, AB T4A 0M9
Tel: (403) 513-7000
Fax: (403) 532-4706
Toll Free: 1-855-763-1427

INVOICE

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Invoice to:

Branch		
BALZAC		
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Account No.	Phone No.	Reference No.
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EST 028397	UNIT# 2	
	G.S.T. No.	
Credit Card No.	Salesperson	
	R79	

Description of Work and Parts

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS

147686 COMBINE 584 HAJF7N4KCMG243513
UNIT# 2 7250 475 YMG243513

Fold - - -

SEGMENT# 1 S 04587 NA 03/23/26 03/30/26
TRAVEL CHARGES ** $225.00/HR **

13300007 LABOR 416.25
SEGMENT TOTAL==> 416.25

SEGMENT# 2 S 04587 NA 03/23/26 03/23/26
LH FEEDER LIFT CYLINDER LEAKING 3.00 HRS

COMPLAINT:
Mar 27/26. (4587)
-oil dripping from LH side of feeder house

CAUSE:
Mar 27/26. (4587)
-LH feeder lift cylinder leaking at glan

CORRECTION:
Mar 27/26. (4587)
-lower feeder house onto blocks
-loosen fittings, relieve pressure
-remove hardware and pins, remove cylinder
-place cylinder in hydraulic bench
-found glan nut loose, O ring damaged
-remove glan and rod, inspect all other seals and O rings
-remove bolt and piston from rod
-remove glan nut
-replace all seals on piston and glan nut
-had trouble with solid seal in glan nut, heat seal up and install
-reinstall glan nut and piston on rod
-loc tite and torque piston nut to spec
-reinstall rod in barrel

CONTINUED ON PAGE 02

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UNIT# 2 7250 475 YMG243513

Fold - - -

-apply small amount of loc tite to glan threads, reinstall and tighten
-reinstall cylinder on feeder house
-connect lines
-install retaining hardware for pins
-start unit, cycle feeder house, check for leaks
-check and top up hydraulic oil as needed
-clean up work area

48189875	KIT SEALS	RETAIL	438.16	
		1 N	429.57	429.57
9992069	O-RING	1	2.05	2.05
9992298	O-RING	1	2.14	2.14
			PARTS	433.76
13300007			LABOR	615.00
			SEGMENT TOTAL==>	1048.76

SEGMENT# 3 S 04587 NA 03/23/26 03/24/26

ROCK BEATER SLIP CLUTCH 6.00 HRS

COMPLAINT:
Mar 24/26. (4587)
-rock beater plugging up

CAUSE:
Mar 24/26. (4587)
-rock beater clutch slipping
(Spec is 311-384 ft/lbs, clutch still slips @ 250 ft/lbs)

CORRECTION:
Mar 24/26. (4587)
-lower feeder house
-drain feeder gearbox
-remove upper feeder house panel, install tool to support

CONTINUED ON PAGE 03

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Description of Work and Parts

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS

147686 COMBINE 584 HAJF7N4KCMG243513

UNIT# 2 7250 475 YMG243513

Fold - - -

rock beater and sprocket
-remove plastic guards from header driveline
-disconnect header driveline from both gearboxes
-remove shields from feeder gearbox
-remove hardware from pillow block mounting bracket
-pivot bracket upwards to remove input shaft from feeder gearbox, secure yoke in place
-remove rear guard from gearbox
-hook up chain hoist
-remove gearbox mounting bolts, pry gearbox away, lower to floor
-clean all debris out from gearbox cavity
-pack up all tools and service truck
-load gearbox into service truck
mar 25/26 (4587)
-unload gearbox from service truck
-clean output splines off
-use jaw puller and remove drive gears from output splines
-had to use heat to free up splines
-re load gearbox in service truck (customer wants to keep old gearbox)
-clean up work area
Mar 30/26. (4587)
-install new foam seals and grease seals on new gearbox
-install drive couplers on output shafts
-clean out female splines on rock beater and sprocket
-apply new grease to female splines and drive couplers
-lift gearbox into position
-maneuver gearbox into position, align splines
-install all mounting bolts, tighten by hand

CONTINUED ON PAGE 04

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147686 COMBINE 584 HAJF7N4KCMG243513

UNIT# 2 7250 475 YMG243513

Fold - - -

-remove bolts one at a time and apply loc tite
-reinstall bolts and torque to spec (155 ft/lbs)
-reinstall guards on gearbox
-reconnect input drivelines reinstall mounting bracket for pillow blocks
-install yoke hardware and tighten
-reinstall header driveline and all hardware, tighten hardware
-reinstall all guards and shields
-remove all tools from unit
-remove fill plug, fill gearbox to full mark
-transfer speed sensor to new gearbox and connect harness
-re adjust feeder chain tension to spec
-grease sprocket and beater splines, reinstall upper feeder house panel
-pack up all tools

48024596	DECAL	RETAIL	8.96		
		1	8.00		8.00
48095127	SEAL, TOP SHAFT	2	32.81		65.62
51545893	SEAL, FOAM FDR	2	13.37		26.74
90511648R	REMAN-GEARBOX	1 N	9797.42		9797.42
90511648C	CORE-GEARBOX		471.75		471.75
			PARTS		10369.53
13300007			LABOR		1230.00
			SEGMENT TOTAL==>		11599.53

SEGMENT# 4 S 04587 NA 03/23/26 03/23/26

REPLACE U JOINT ON FEEDER DRIVELINE 1.50 HRS

COMPLAINT:

Mar 24/26. (4587)

CONTINUED ON PAGE 05

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Description of Work and Parts

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS

147686 COMBINE 584 HAJF7N4KCMG243513

UNIT# 2 7250 475 YMG243513

Fold - - -

-noise from feeder driveline

CAUSE:

Mar 24/26. (4587)

-U joint worn out above pillow block bearings

CORRECTION:

Mar 24/26. (4587)

-remove plastic driveline guards
-remove steel guard from pillow block bearings
-mark position of yokes
-remove U joint hardware and straps, remove driveshaft
-remove snap rings, press U joint out
-clean out U joint cup bores
-press new U joint in place, install new snap rings
-reinstall drive shaft, ensure arrows align to maintain balance
-install U joint in lower yoke, ensure marks align
-reinstall straps and hardware, torque hardware
-reinstall steel guard
-grease slip joint, reinstall driveline plastic guards
-reinstall rotor cover, remove all tools from unit

84355344	CROSS	1	224.29	224.29
			PARTS	224.29
			LABOR	307.50
13300007			SEGMENT TOTAL==>	531.79

SEGMENT# 5 S 04587 NA 03/23/26 03/23/26

REPLACE 1 BROKEN STATIONARY KNIFE BLADE .75 HRS

COMPLAINT:

Mar 24/26. (4587)

-1 stationary knife blade broke off

CONTINUED ON PAGE 06

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Description of Work and Parts

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147686 COMBINE 584 HAJF7N4KCMG243513

UNIT# 2 7250 475 YMG243513

Fold - - -

CAUSE:
Mar 24/26. (4587)
-foreign object through machine
CORRECTION:
Mar 24/26. (4587)
-locate broken knife, remove knife holder
-place holder assembly in vice
-remove broken knife section
-clean out debris from assembly
-install new blade, tighten all hardware
-reinstall assembly in unit
-remove all tools from sieve area
Engine hours: 584
Threshing hours: 475

84376117	BLADE	1	35.48	35.48
			PARTS	35.48
13300007			LABOR	153.75
			SEGMENT TOTAL==>	189.23

SEGMENT# 6 S 04587 NA 03/23/26 03/23/26
REBUILD VACUUM FAN 3.00 HRS
COMPLAINT:
Mar 30/26. (4587)
-vacuum fan V belt wearing out
CAUSE:
Mar 30/26. (4587)
-backing plate for vacuum fan broke off
CORRECTION:
Mar 30/26. (4587)
-remove damaged V belt from fan

CONTINUED ON PAGE 07

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Description of Work and Parts

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147686 COMBINE 584 HAJF7N4KCMG243513

UNIT# 2 7250 475 YMG243513

Fold - - -

-remove exhaust chute
-remove hardware for fan
-loosen off tailings belt for more room
-remove vacuum fan assembly
-remove housing from steel back plate
-remove impeller from shaft, remove bearing housing
-transfer keystocks to new bearing housing
-install new bearing housing onto new backing plate
-install impeller and new pulley onto shaft
-reassemble housing, backing plate and tensioner assembly
-reinstall vacuum fan in unit
-install hardware loosely, ensure driven and drive pulleys are aligned
-tighten hardware
-reinstall exhaust chute on fan housing
-install new belt
-remove all tools from unit, close all panels

FREIGHT	FREIGHT	1	25.00	25.00
47394078	PULLEY	1 M	272.74	272.74
51451537	V-BELT	1	59.69	59.69
91738044	Plate	1	502.74	502.74
92295766	HOUSING	1 N	527.78	527.78
			PARTS	1387.95
13300007			LABOR	615.00
			SEGMENT TOTAL==>	2002.95

SEGMENT# 7 S 04587 NA 03/23/26 03/30/26

DIAGNOSE SHOE PIVOT BANGING NOISE 1.00 HRS

COMPLAINT:

mar 30/26 (4587)

CONTINUED ON PAGE 08

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UNIT# 2 7250 475 YMG243513

-banging noise when self leveling shoe is tilted fully to either side

CORRECTION:

mar 30/26 (4587)

-remove wire guard under transmission
-un pin actuator from shoe bracket
-run actuator in and out, no noise
-re connect actuator
-check shaker arm for broken bolts, none
-watch RH side of shoe while operator functions shoe back and forth
-can feel banging on RH side of main frame, near fan motor
-cannot see anywhere that shoe is hanging up
-noise appears to be coming from under grain pan
-spoke with customer, said more time will be needed to remove grain pan to inspect
-customer not concerned, unit does not go on sidehills or use automation
-reinstall all guards and panels, pack up tools

13300007 LABOR 205.00

SEGMENT TOTAL==> 205.00

SEGMENT# 9 S 04587 MISC2 03/23/26 03/30/26

FINAL TEST RUN AND RUN UP 2.25 HRS

HRS

1. FINAL TEST RUN AND RUN UP (MISC2) 2.25
   FINAL TEST RUN AFTER ALL REPAIRS COMPLETED. QUALITY CONTROL FORM COMPLETED. OPERATIONAL TEST- VERIFY ALL FUNCTIONS

======

CONTINUED ON PAGE 09

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UNIT# 2 7250 475 YMG243513

Fold - - -

Mar 30/26. (4587)
-re check all repairs
-check fluid levels
-check and adjust belts and chains
-move unit outside
-run separator and feeder
-park unit inside
-pack up service truck
Mar 31/26. (4587)
-unload service truck
-return all unused parts

13300007			LABOR	461.25
			SEGMENT TOTAL==>	461.25

SEGMENT#10 S 04587 NA 03/23/26 03/31/26
10% PARTS & LABOUR RED SEAL DISCOUNT
TRAVEL LABOUR IS EXCLUDED FROM CREDIT
ONLY APPLIES TO REPAIR SEGMENTS

MRKDIS	MARKETING DISC	1-	124.51	124.51-
			PARTS	124.51-
13300007			SEGMENT TOTAL==>	124.51-

****** WORK ORDER TOTALS ******

PARTS	12326.50
LABOR	4003.75
SHOP SUPPLIES	150.00
DISCOUNT	358.76-
SUB TOTAL==>	16121.49

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UNIT# 2 7250 475 YMG243513

Fold - - -

GST 797594660 806.10

TOTAL CASH/DEBIT/CHK 16927.59

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