

Sussex Engine Rebuilding Ltd. *

224 Main Street
Sussex, New Brunswick E4E 1R3
506-432-8808
sussexengine@hotmail.com
sussexengine.ca

INVOICE

Invoice No.: 90562
Date: 12/21/2022
Ship Date:
Page 1
Re: Order No:

Sold to:

Ship to:

Business No.: 120870969RT0001

Quantity	Unit	Description	Tax	Unit Price	Amount
68	Hr	Engine Labor for disassembly and assessment of required parts for repair, checking damage to crankshaft and cylinder block from bearing failure Checking parts for reusability, sleeve failure in 6 cylinders, piston broken in cylinder 1, rod journal 3 ruined from turned bearing on crankshaft. 075 from rod journal on crankshaft. 3 connecting rods damaged due to excessive heat on the big end. Oil cooler needs replaced due to excessive bearing failure and design unable to effectively clean needs replaced. Oil pump gear and camshaft oil pump gear excessively worn to where the gear is sharp needs replaced. Miniscule cracks on turbo manifold requires welding and 4 helicoils. Ring gear on flywheel needs replaced broken teeth will require flywheel resurfaced. Block caps loose and out of round requires align honed to ensure straightness of bore for crank and bearings Subtotal: G - TAX 15.00% GST	G	89.00	6,052.00 6,052.00 907.80
Labor 1 2.0 Part 18,000.00 14,218.50 3,221.50					
Sussex Engine Rebuilding Ltd. * GST: #BN120870969					
Shipped By: Tracking Number:				Total Amount	6,959.80
Comment: Limited warranty for Performance Engine Builds, Special Order Parts are Non Returnable				Amount Paid	0.00
Sold By:				Amount Owning	6,959.80

Sussex Engine Rebuilding Ltd. *

224 Main Street
Sussex, New Brunswick E4E 1R3
506-432-8606
sussexengine@hotmail.com
sussexengine.ca

INVOICE

Invoice No.: 90563
Date: 12/21/2022
Ship Date:
Page 1
Re: Order No.

Sold to:

Ship to:

Business No.: 120870969RT0001

Quantity	Unit	Description	Tax	Unit Price	Amount
1	Each	Pressure Test Cylinder Head	G	50.00	50.00
1	Each	Magnaflux Cylinder Head	G	30.00	30.00
1	Each	Valve Job 6 Cylinder Diesel	G	800.00	800.00
12	Each	Valve Guides #140-8004	G	10.25	123.00
12	Each	Remove and Install Valve Guide	G	15.00	180.00
1	Each	Resurface Cylinder Head .0085	G	250.00	250.00
1	Each	A Shop Supplies	G	50.00	50.00
		Subtotal			1,483.00
		Freight	G		45.00
		G - TAX 15.00%			
		GST			229.20
Sussex Engine Rebuilding Ltd. * GST #BN120870969					
Shipped By: Tracking Number:				Total Amount	1,757.20
Comment: Limited warranty for Performance Engine Builds. Special Order Parts are Non Returnable				Amount Paid	0.00
Sold By:				Amount Owning	1,757.20

Sussex Engine Rebuilding Ltd. *

224 Main Street
 Sussex, New Brunswick E4E 1R3
 506-432-6608
 sussexengine@hotmail.com
 sussexengine.ca

INVOICE

Invoice No.: 90564
 Date: 12/21/2022
 Ship Date:
 Page 1
 Re: Order No.

Sold to:

Ship to:

Business No.: 120870969RT0001

Quantity	Unit	Description	Tax	Unit Price	Amount
0.50	Hr	Change Ring Gear On Flywheel # 103044	G	89.00	44.50
0.60	Hr	Machined Pilot For Clutch Alignment	G	89.00	53.40
0.75	Hr	Welding Housing connected to Turbo	G	89.00	66.75
1.00	Hr	Welding Exhaust Manifold Where Cracked	G	89.00	89.00
3.50	Hr	Machined 2 Surfaces on Exhaust Manifold	G	89.00	311.50
4.00	Each	Install 3/8 NC Helicoil In Manifold	G	15.00	60.00
4.00	Each	3/8 NC Helicoil	G	15.00	60.00
1.00	Each	Faced Large Step Flywheel - 017	G	125.00	125.00
1.00	Each	Face 2 Sided Intermediate Disc - 020 + - 009	G	125.00	125.00
1.00	Each	Face Pressure Plate - 045	G	125.00	125.00
0.75	Hr	Remove Broken 3/4 - 10 NC Bolt From Motor Mount	G	89.00	66.75
Subtotal:					1,126.90
G - TAX 15.00%					
GST					169.04
Sussex Engine Rebuilding Ltd. * GST #BN120870969					
Shipped By: Tracking Number:				Total Amount	1,295.94
Comment: Limited warranty for Performance Engine Builds. Special Order Parts are Non Returnable				Amount Paid	0.00
Sold By:				Amount Owing	1,295.94

Sussex Engine Rebuilding Ltd. *

224 Main Street
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INVOICE

Invoice No.: 90566
 Date: 12/21/2022
 Ship Date:
 Page: 1
 Re Order No:

Sold to:

Ship to:

Business No.: 120870969RT0001

Quantity	Unit	Description	Tax	Unit Price	Amount
1.0	Each	Ring Gear # 103044	G	356.43	356.43
1.0	Each	Block Heater # 8602050	G	174.30	174.30
1.0	Each	Engine Oil Cooler # AR53372	G	625.00	625.00
1.0	Each	Clutch Pilot Bearing # 6006-2RS	G	32.30	32.30
1.0	Each	Engine Oil Pump Gear Shaft # R64569	G	1,095.00	1,095.00
1.0	Each	Engine Oil Filter # 1758	G	44.70	44.70
4.0	Each	Engine Oil Rotella 15W40 5L	G	35.00	140.00
2.0	Each	Engine Oil Rotella 15W40 1L	G	15.00	30.00
3.0	Each	Engine Break In Lucas 20W50 High Zinc	G	15.00	45.00
8.0	Each	John Deere Green Aerosol Spray # TY25624	G	25.00	200.00
2.0	Each	Brass 2" Frost Plug	G	5.00	10.00
10.0	Each	Sodel Electrodes Cast Repair 3/32	G	6.00	60.00
2.0	Each	Grey Primer Aerosol Paint	G	15.95	31.90
1.0	Each	Low Gloss Black Aerosol Paint	G	16.95	16.95
1.0	Each	Insulating Varnish Red Aerosol Paint	G	17.95	17.95
1.4	Hr	Oil Pump Gear Shaft Change	G	89.00	124.60
1.0	Each	Align Bore Engine Block	G	1,500.00	1,500.00
1.0	Each	Engine Hardware Bolts Plugs & Misc	G	100.00	100.00
1.0	Each	Shop Supplies	G	300.00	300.00
1.0	Each	Coupling & Fittings #G251700405/70390	G	55.00	55.00
1.0	Each	Fittings #68-6B	G	3.08	3.08
1.0	Each	Fittings #68-4B	G	3.03	3.03
1.0	Each	Sensor Connector #TSC200	G	11.59	11.59
Subtotal:					4,976.83
Freight					232.93
G - TAX 15.00%					
GST					781.47
Sussex Engine Rebuilding Ltd. * GST: #BN120870969					
Shipped By: Tracking Number:				Total Amount	5,991.23
Comment: Limited warranty for Performance Engine Builds, Special Order Parts are Non Returnable				Amount Paid	0.00
Sold By:				Amount Owing	5,991.23

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Invoice No : 90567
Date: 12/21/2022
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Page: 1
Re: Order No.

Sold to:

Ship to:

Business No.: 120870969RT0001

Quantity	Unit	Description	Tax	Unit Price	Amount
19.5	Hr	Engine Labour Measurement & Test Fitting Loose Caps in the block pre align bore and post align bore, Block & Parts cleaning Wire brushing & Sand Blasting, Hose & Fitting Removal repair and reinstallation, Accessory cleaning, painting paint prep & assembly. Resizing and Honing new and old Connecting rods on the big end for proper bearing clearance and piston pin bushing fitment. Total engine hot dip tanking and parts hot tanking. Painting accessories & engine parts.	G	89.00	1,735.50
		Subtotal.			1,735.50
		G - TAX 15.00%			
		GST			260.33
Sussex Engine Rebuilding Ltd. * GST #BN120870969					
Shipped By: Tracking Number:				Total Amount	1,995.83
Comment: Limited warranty for Performance Engine Builds. Special Order Parts are Non Returnable				Amount Paid	0.00
Sold By:				Amount Owning	1,995.83

FAWCETT

Tractor Supply Ltd.

2126 Road 120 St. Marys, ON N4X 1C5 Canada
Phone 800-372-7149
Fax 800-372-7150

Business #
856836523

Invoice

S402524

Date 16-Nov-2022

Ref#: Q55222

Sold By:

Int. Code 0

Bill To:

Ship To

SUSSEX ENGINE REBUILDERS LTD
224 MAIN STREET
SUSSEX NB, E4E 1R3
Phone: 506-432-6606

Cust #	PO #	Ordered by	Ship Via	Terms
			DR - Day & Ross	

Qty	Part #	Description	List	Net Price	Extended
1	RP338	Major Overhaul Kit	\$3,139.07	\$3,139.07	\$ 3,139.07
1	NRE11137	Camshaft-new	\$568.60	\$568.60	\$ 568.60
1	6821NFS	crankshaft - new	\$0.00	\$2,750.00	\$ 2,750.00
3	NR76783	Piston Pin Bushing	\$8.09	\$8.09	\$ 24.27
3	ER48315	Connecting Rod-reman.	\$477.00	\$477.00	\$ 1,431.00
1	INCOMING	INCOMING FREIGHT FROM SUPPLIER	\$0.00	\$350.00	\$ 350.00
12	AR41291	cam lifters	\$0.00	\$316.88	\$ 3,802.56
1	FREIGHT	FREIGHT CHARGES	\$0.00	\$298.44	\$ 298.44

Paid By: Credit Card = \$14,218.53

The Purchaser and/or representatives of the purchaser discharge the seller from all claims for damages, injury or death arising from use of the goods purchased above. I hereby certify that I am in the business of farming and that the goods shown on this invoice will be exclusively used in the conduct of the business.

Signature _____

****No Returns after 30 Days ****

Sale Amount	\$11,715.50
Freight	\$648.44
GST / HST	\$1,854.59
PST	\$0.00

Total	\$14,218.53
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**FAWCETT TRACTOR
SUPPLY LT**

2126 Rd 120

RR#2

St. Marys ON N4X 1C5

Phone: 519-284-2379

Fax: 519-284-4062

www.fawcett.cc**TRANSACTION RECORD**

TYPE	PURCHASE
ORDER ID	S402524
CUSTOMER ID	
CARD NUM	**** * MAJ
ACCOUNT	CR
DATE	Nov 03 2022 12:57PM
REF NUM	662840730019540130 M
AUTH CODE	01027F

AMOUNT (CAD)	\$6937.67
--------------	-----------

SIGNATURE

Cardholder will pay card issuer above amount
pursuant to Cardholder Agreement

01 APPROVED - THANK YOU 027

- IMPORTANT -
Retain this copy for your records

**FAWCETT TRACTOR
SUPPLY LT**

2126 Rd 120

RR#2

St. Marys ON N4X 1C5

Phone: 519-284-2379

Fax: 519-284-4062

www.fawcett.cc**TRANSACTION RECORD**

TYPE	PURCHASE
ORDER ID	402524
CUSTOMER ID	
CARD NUM	**** * * * * *
ACCOUNT	CR
DATE	Nov 16 2022 08:35AM
REF NUM	662840730019640020 M
AUTH CODE	08009F

AMOUNT (CAD) \$7280.86

SIGNATURE

Cardholder will pay card issuer above amount
pursuant to Cardholder Agreement

01 APPROVED - THANK YOU 027

- IMPORTANT -
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INSTRUCTION SHEET

RELIANCE

Please find your connecting rod forging number on the chart listed below, and make sure you are using the correct capscrews and torque specifications. Dip capscrews in clean engine oil prior to installation.

<u>ROD FORGING NUMBER</u>	<u>CAPSCREW PART NUMBER</u>	<u>TORQUE SPECIFICATION</u>
T20007 R51727 R58979	NR-74194	50-55 LB-FT
R80032 R80034 R81410 R113812	NR-80033	<u>Except liter engine</u> 50-55 LB-FT <u>Liter engines</u> STEP 1. 40 LB-FT STEP 2. TORQUE TURN 90-100 DEGREES (1/4 TURN)
R54817 R58187	NR-74195	95 LB-FT
R26047 R41423 R57303 R58880 R58882 R66922 R66923 R67320 R71074	NR-66452	STEP 1. 20 LB-FT (START WITH BLIND HOLE 1 ST) STEP 2. 65 LB-FT STEP 3. TORQUE TURN 90-100 DEGREES (1/4 TURN)
R35048 R40238 R53286 R57484 R58881 R58883 R63959 R66925 R66923	NR-66453	STEP 1. 20 LB-FT STEP 2. 65 LB-FT STEP 3. TORQUE TURN 90-100 DEGREES (1/4 TURN)
R121092 R501072 R107180 R105011	NR-80033	Int. 56 NM (40 LB ft) Final 1/4 turn (90°- 100°)
R123959 R114081	NR-114083	Int. 56 NM (43 LB ft) Final 1/4 turn (90°- 100°)
R500000 R500335	NR- 501124	Int. 56 NM (43 LB ft) Final 1/4 turn (90°- 100°)
R501034	NR-501035	Tongue & Groove Int. 27 NM (20 LB ft) Final 75 NM (55 LB ft) Plus 90°- 100° turn Precision Joint Int. 95 NM (71 LB ft) Final 1/4 turn (90°- 100°)