



Lloydminster
Box 10039 • Lloydminster, AB T9V 3A2
Tel: 780.875.4471 Fax: 780.875.6606
www.horizonagturf.com

Ship to:

HD50R 6K FARMS TRD(825127)
DEMO

Invoice to:

INTERNAL CUSTOMER
Horizon Ag & Turf
Lloydminster AB T9V 3A2

Branch		
LLOYDMINSTER		*REPRINT*
Date	Time	Page
10/18/24	23:04:37 (B)	01
Account No.	Phone No.	Invoice No.
INTER01A	7808754471	W00531
Ship Via		Purchase Order
		Salesperson
		JK

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
034678	HD50R 6K FARMS	244	1H0HD50RJP0825127	08/01/24	
	HD50R	174	A69410106	08/01/27	1500 X

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 9761 NA 08/13/24 08/14/24
PLEASE RUN THIS HEADER ON THE DPFR X91000 SN825597 AND MAKE
EVERYTHING IS FUNCTIONAL AND WORKING.
THIS 6K FARMS TRADE HEADER WILL BE ONE OF OUR DEMO'S THIS
SEASON.

***** TECHNICIANS COMMENTS *****
*
*+hooked header to combine
*+checked operation
*

	LABOR	721.80
16001001	SEGMENT TOTAL==>	721.80

SEGMENT# 2 C 9761 NA 08/13/24 08/20/24
UPDATE SOFTWARE ON THIS HEADER.

***** TECHNICIANS COMMENTS *****
*
*+update software
*

	LABOR	180.00
16001001	SEGMENT TOTAL==>	180.00

CONTINUED ON PAGE 02

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



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	HD50R	174	A69410106	08/01/27	1500 X

REPLACE RH SIDE CUTTERBAR GEARBOX SEAL

***** TECHNICIANS COMMENTS *****

*
*+Replace seal
*+top up with grease
*

CE35015	Seal	1	7.57	7.57
			PARTS	7.57
			LABOR	270.00
16001001		SEGMENT TOTAL==>		277.57

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	7.57	
LABOR	2374.20	
Shop Supplies	237.42	
Software Connec	50.00	
INTERNAL TOTAL	2669.19	

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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
034678	HD50R 6K FARMS	244	1H0HD50RJP0825127	08/01/24		
	HD50R	174	A69410106	08/01/27	1500 X	

SEGMENT# 1 C 760 10-000-300 05/23/24 01/26/24

TRADE INSPECTION ON HEADER - PREPARE ESTIMATE FOR SALES 7.00 HRS

*PERFORM ASI CHECKLIST

*COMPLETE INSPECTION AS REQUIRED - NOTE ANY WARRANTY

PROBLEMS AND REPAIR ON SEPARATE SEGMENTS AS NEEDED

*HAVE SERVICE MANAGEMENT CHECK MACHINE AFTER REPAIRS TO

ENSURE READY FOR DELIVERY BACK HOME

REFER TO

10-000-300

S78349- CENTER DRUM FINGERS- TECH 700

S78622- HEADER VALVE LEAKS

s78820 pip 23HX686

OTHER *NOTES

1.HEADER STILL HUMPS IN CENTER INCONSISTANTLY

2. RH SIDE KNIFE- BROKEN- BOLTS IN TOOLBOX

3. LH SOLENOID COMING LOOSE

4. CENTER VALVE BLOCK SOLENOIDS LOOSE

5. STRIPPERS ON LH DRUM DAMAGED AND BOLTS LOOSE

6. LH SHIELD DAMAGE

NOT OTHER PICTURES ON EXPERT CONNECT FOR WARRANTY

WIRE DRIVESHAFT TO HEADER WHEN COMPLETE FOR STORAGE IN YARD

TO PREVENT DRIVESHAFT FROM BEING REMOVED EASILY

***** TECHNICIANS COMMENTS *****

*

*+perform trade inspection

*

4200120

LABOR 1204.00

SEGMENT TOTAL==> 1204.00

CONTINUED ON PAGE 02

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	HD50R	174	A69410106	08/01/27	1500 X	

SEGMENT# 2 C 760 NA	05/22/24 01/29/24				
FAILED PART # AXE90320	FT (14)			4.93 HRS	
HEADER DRIVE PUMP IS LEAKING - DIAGNOSE & REPAIR					
***** TECHNICIANS COMMENTS *****					
* *					
*+verified location of leak - washed off residue					
*+removed pump - seals failed					
*+change header pump					
*+ran & checked operation - no more leaks					
* *					

AXE90320	Hydraulic Pump	1	1889.53	1889.53	
H232373	O-Ring	1 N	30.92	30.92	
			PARTS	1920.45	
			LABOR	847.96	
10500 4200120			SEGMENT TOTAL==>	2768.41	

SEGMENT# 3 C 760 NA	05/22/24 02/08/24				
FAILED PART # H201027	FT (3)			3.82 HRS	
CENTER FEED DRUM SEALS ARE TORN - WEAK MATERIAL - DIAGNOSE AND REPAIR					
***** TECHNICIANS COMMENTS *****					
* *					
*+found hardware on bracket failed					
*+seals came loose and torn					
*+replaced seals/brackets & hardware needed					
* *					

AXE95398	Bracket	1 N	59.66	59.66	
CONTINUED ON PAGE 03					

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	HD50R	174	A69410106	08/01/27	1500 X	
AXE95399	Bracket	1		59.66	59.66	
HXE182145	Seal	2 N		214.25	428.50	
HXE184559	Seal	2 N		50.40	100.80	
H201027	SCREW M8X20	24		1.60	38.40	
24M7207	Washer	24 M		1.06	25.44	
				PARTS	712.46	
				LABOR	657.04	
10500	4200120			SEGMENT TOTAL==>	1369.50	

SEGMENT# 4 C 760 NA	06/12/24 06/12/24				
FAILED PART # T77814	FT (14)			2.18 HRS	
REEL DRIFTING(STICKING) IN AND OUT DIAGNOSE AND REPAIR					
***** TECHNICIANS COMMENTS *****					
*+Visually inspected					
*+found oring leaking on reel cylinder					
*+R&R oring					
*+calibrated real					
*+cracked lines					
*+bled air out of lines					
*+Tested operating and no longer drifting					
*+Wash, repair complete					
T77814	F/F-ORING #4	1		3.14	3.14
				PARTS	3.14
				LABOR	374.96
10500	4200120			SEGMENT TOTAL==>	378.10

SEGMENT# 8 C 760 NA 05/28/24 02/08/24

CONTINUED ON PAGE 04

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	HD50R	174	A69410106	08/01/27	1500 X	
FAILED PART # AXE83762		FT (14)		3.80 HRS		
LH SOLENOID COMING LOOSE - DIAGNOSE AND REPAIR						
***** TECHNICIANS COMMENTS *****						
*						
*+Confirm complaint						
*+found solenoid leaking						
*+diagnose failed solenoid valve						
*+replace valve						
*+perform calibrations						
*+wash off						
*+test operation - ok						
**						
*dia - 2.30						
*rep - 1.0						
*wash - 0.50						
*						

AH231700	VALVE	1 S	616.91	616.91		
AXE83762	Spool Valve	2 N	979.86	1959.72		
	PARTS		2576.63			
	LABOR		653.60			
10500	4200120	SEGMENT TOTAL==>	3230.23			

SEGMENT# 9 C 760 NA	05/21/24 02/08/24	
FAILED PART # HXE157956	FT (1)	3.26 HRS
STRIPPERS ON DRUM DAMAGED - DIAGNOSE AND REPAIR		
***** TECHNICIANS COMMENTS *****		
*		
*+verified complaint		
*+found LH stripper damaged due to hardware loose		

CONTINUED ON PAGE 05

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034678 HD50R 6K FARMS	244	1H0HD50RJP0825127	08/01/24		
HD50R	174	A69410106	08/01/27	1500 X	
*+replaced stripper and hardware			*		
*+set clearance to spec			*		
*+test operation - ok			*		
*			*		

HXE157956	Angle	1 N	89.74	89.74	
03M7184	BOLT-M8 X 20MM	10	1.12	11.20	
14M7298	NUT-8MM FLG	10	1.32	13.20	
			PARTS	114.14	
			LABOR	560.72	
10500 4200120		SEGMENT TOTAL==>		674.86	

SEGMENT#10 C 760 NA 06/12/24 02/08/24
FAILED PART # AXE85518 FT (3) 6.62 HRS
RH SIDE KNIFE DAMAGED DUE TO LATCH FAILING - DIAGNOSE AND REPAIR
***** TECHNICIANS COMMENTS *****
*
*+latches failed on side knives allowing them to fall off
*+and become damaged beyond repair
*+replaced side knife
*+adjust side knife
*+test operation - ok
*

AXE95786 Cutterbar 1 N 4602.44 4602.44
14M7455 M10X1.25 L.NUT 1 2.29 2.29
PARTS 4604.73
LABOR 1138.64
10500 4200120 SEGMENT TOTAL==> 5743.37
CONTINUED ON PAGE 06

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	HD50R	174	A69410106	08/01/27	1500 X	

SEGMENT#11 C 760 NA 05/23/24 02/08/24

FAILED PART # HXE19625 FT (1) 1.60 HRS

COMPLAINT: GUARDS BREAKING AT HINGE POINT

CAUSE: KNIFE GUARD FAILED

CORRECTION:

***** TECHNICIANS COMMENTS *****

*
*+Inspected guards
*+Found guards & hold down clips broken at hinge point
*+Replaced guards at hinge point
*+installed hold down clips
*+Adjusted hold downs
*

AXE14171	Hold-Down Clip	4	60.24	240.96
HXE19625	OPEN STUB GUARD	4	65.92	263.68
H163131	SEC.DBLP.COARSE	1	5.14	5.14
H229537	LSL STUB GUARD	2	43.03	86.06
03M7196	BOLT-M10X50MM	8	3.79	30.32
	PARTS			626.16
	LABOR			275.20
10500 4200120	SEGMENT TOTAL==>			901.36

SEGMENT#12 C 760 NA 05/24/24 02/08/24

FAILED PART # AXE102239 FT (11) 6.14 HRS

LH AND RH NOSE CONE HARNESSSES CUT - DIAGNOSE AND REPAIR

***** TECHNICIANS COMMENTS *****

*
*+Upon visual inspection had noted both LHS and RHS

CONTINUED ON PAGE 07

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	HD50R	174	A69410106	08/01/27	1500 X	
	*+harness were cut & had exposed wired			*		
	*+replaced LHS harness			*		
	*+replaced RHS harness			*		
	*+tie banded to prevent from happening again			*		
	*			*		

AH89557	CLIP	2		2.70	5.40	
AXE102239	Wiring Harness	2 N		921.55	1843.10	
XCL-17	CLAMP 1"ID	6		3.07	18.42	
57M8035	NUT	1		8.68	8.68	
				PARTS	1875.60	
				LABOR	1056.08	
10500	4200120			SEGMENT TOTAL==>	2931.68	

SEGMENT#13 C 760 NA 05/23/24 02/12/24
 FAILED PART # AXE27420 FT (14) 2.53 HRS
 CENTER SOLENOID BACKING OUT DIAGNOSE AND REPAIR

***** TECHNICIANS COMMENTS *****

*
 *+verified customer complaint
 *+Found solenoid/valve kept loosening
 *+replaced solenoid valve assembly
 *+torqued new solenoid
 *+tested operation - ok
 *+cleaned off oil residue
 *

AXE27420	Solenoid Hydrau	1 N	564.39	564.39
			PARTS	564.39
			LABOR	435.16

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	HD50R	174	A69410106	08/01/27	1500 X	
10500	4200120			SEGMENT TOTAL==>	999.55	

SEGMENT#14 C 760 NA 05/27/24 02/08/24
FAILED PART # AXE77002 FT (3) 12.95 HRS

REPLACE FEED DRUM - REFER TO CLAIM # 123273546

***** TECHNICIANS COMMENTS *****

*
*+reference WO S78349 / claim# 123273546
*+damaged cranks were replaced to keep customer going
*+consequential damage to drum from fingers punching holes
*through drum
*+inspected for anymore damage + ordered all parts
*+remove drum
*+swapped fingers and assemblies
*+replaced broken parts
*+have to pull out shafts again
*+replaced bearings as old ones are noisy
*+installed rock shafts
*+replaced bearings
*+swapped fingers and finger assemblies
*+timed fingers
*+ran & tested operation
*

AH171602	BEARING	1	15.01	15.01
AH228229	FING.KIT 10.5"	1	29.86	29.86
AN102010	BEARING	2	51.02	102.04
AXE53026	Ball Bearing	1	61.69	61.69
AXE79941	Retainer	1	49.50	49.50
AXE88752	Raw Weldment	1 N	6010.40	6010.40

CONTINUED ON PAGE 09

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X

Signature

Date

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780-875-4471 • 1-877-875-3445

VERMILION

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780-853-5361 • 1-877-853-0922

Ship To:

HD50R 6K FARMS TRD (825127)

Invoice To:

INTERNAL CUSTOMER
Agland
Lloydminster AB T9V 3A2

Branch LLOYDMINSTER		
Date 07/14/24	Time 23:30:10 (B)	Page 09
Account No INTER01	Phone No 7808754471	Inv No S79139
Ship Via		Purchase Order
		Salesperson BL

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
034678	HD50R 6K FARMS	244	1H0HD50RJP0825127	08/01/24		
	HD50R	174	A69410106	08/01/27	1500 X	
H169913	SPRING LOCK	6		2.52	15.12	
H217264	OUTER RETAINER	1		5.14	5.14	
H217266	BALL	2		2.62	5.24	
H87193	BLANK CAP	1		18.01	18.01	
03M7184	BOLT-M8 X 20MM	4		1.12	4.48	
03M7380	12MX70M CRG.#8	3		6.07	18.21	
14M7298	NUT-8MM FLG	6		1.32	7.92	
14M7299	NUT-12MM FLG HD	3		2.49	7.47	
19M7866	BOLT M8X20	2		1.58	3.16	
				PARTS	6353.25	
				LABOR	2227.40	
10500	4200120			SEGMENT TOTAL==>	8580.65	

SEGMENT#16 C 760 NA 05/23/24

WASH OFF HEADER

***** TECHNICIANS COMMENTS *****
*
*+washbay to do
*

SEGMENT#17 C 760 NA 05/23/24 05/28/24

UPDATE SOFTWARE

***** TECHNICIANS COMMENTS *****
*
*+updated software
*

PAYLOAD	PAYLOAD UPDATE	1	47.49	47.49
			PARTS	47.49

CONTINUED ON PAGE 10

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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
034678	HD50R 6K FARMS	244	1H0HD50RJP0825127	08/01/24		
	HD50R	174	A69410106	08/01/27	1500 X	
				LABOR	258.00	
10500	16001			SEGMENT TOTAL==>	305.49	

SEGMENT#19 C 760 NA 06/03/24 06/03/24
FAILED PART # HXE184195AG FT (3) 2.69 HRS
REPLACE CENTRE CLEANOUT DOOR PINS
***** TECHNICIANS COMMENTS *****
*
*+replaced center cleanout pins
*

A-PN101 LYNCH PIN 3/16 2 .59 1.18
HXE184195AG PIN FASTENER 2 54.88 109.76
11M7015 COTTER-1/8 X 1" 1 .37 .37
11M7058 COTTER-5/64 X 1 2 .40 .80
PARTS 112.11
LABOR 462.68
10500 4200120 SEGMENT TOTAL==> 574.79

SEGMENT#20 C 760 NA 05/24/24 06/13/24
FAILED PART: HXE157660 FAILED TYPE (3) 4.35 HRS
SHEILDS FOR DOUBLE KNIFE DRIVE BACKSHAFT ARE LOOSE -
DIAGNOSE AND REPAIR
***** TECHNICIANS COMMENTS *****
*
*+inspected shields
*+found retaining plastic rivets are broke
*+replaced rivets as needed
*+repair completed
*

CONTINUED ON PAGE 11

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		Salesperson BL

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
034678	HD50R 6K FARMS	244	1H0HD50RJP0825127	08/01/24		
	HD50R	174	A69410106	08/01/27	1500 X	

HXE157660	Rivet	20	3.42	68.40		
			PARTS	68.40		
			LABOR	748.20		
10500	4200120		SEGMENT TOTAL==>	816.60		

	***** WORK ORDER TOTALS *****
	INTERNAL CUSTOMER
PARTS	19578.95
LABOR	10899.64
SHOP SUPPLIES	102.34
INTERNAL TOTAL	30580.93

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