



Warner Industries Saskatoon
3002 FAITHFULL AVE SASKATOON, SK S7K 0B1

TEL: (306) 931-4448
 FAX: (306) 933-0411
 TOLL FREE: (800) 667-6860
 (IN SASKATCHEWAN)

1-504

Fun Friendly People
 G.S.T. Registration Number 105704464RT0001
 P.S.T. Registration Number 0898122

SERVICE INVOICE: R800004369:01

BILL TO

DELIVER TO

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ENGINE HOURS 16,988

DATE PROMISED	DATE INVOICE	SALES TYPE	ADVISOR	TERMS	CUSTOMER REFERENCE			
2021-10-26 1:03:30PM	11/22/2021	SC		NET30				
YEAR	MAKE	MODEL	VIN	CUSTOMER UNIT #	CAB CARD	IN SERVICE	ODOMETER IN	ODOMETER OUT
13	WESTERN STAR	CONVENTIONAL	5KJJAEDRXPBY3613	6608		7/11/2012	725200	725200

Sold Operations

JOB #1 01-00 SC ENGINE REPAIR AND DIAGNOSE
 CONCERN ENGINE SMOKING AND RUNNING WITH A MISS
 ROOT CAUSE #1 INTAKE VALVE BURNT.

INVOICE REPRINT



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Sold Operations (Cont.)

CORRECTION WASH ENGINE CLEAN, PERFORM RELATIVE COMPRESSION TEST, CYLINDER #1 IS AT 0%. DRAIN COOLANT FROM ENGINE, REMOVE AIR INTAKE PIPING, CAC PIPING, INTAKE MANIFOLD CHARGE AIR PIPE, COOLANT HOSES FOR CYLINDER HEAD REMOVAL, TURBO HEAT SHIELDS, RAD SUPPORT BAR AND DISCONNECT ALL REQUIRED CONNECTORS. OIL LEAKING OUT OF INJECTOR HARNESSSES, HARNESSSES WILL NEED TO BE REPLACED. REMOVE ROCKER COVER, INJECTOR FUEL FEED LINES, CAP, CAM BOX, CYLINDER HEAD AND INSPECT, INTAKE VALVES ARE RECESSED. #1 INTAKE VALVE MISSING PEICE OF VALVE. CLEAN PISTON HEAD AND INSPECT, PEICE OF BROKEN VALVE ENGRAVED TOP OF PISTON HEAD WHILE BOUNCING AROUND. #1 PISTON AND LINER NEED TO BE REPLACED. INSPECT PISTON AND LINERS, #6 HAD SMALL AMOUNT OF GROOVE MARKS ON TOP OF PISTON, #3 AND #4 LINERS SCORED. DRAIN OIL FROM OIL PAN, REMOVE OIL PAN, OIL SUCTION MANIOLF/PUMP ASSEMBLY, REMOVE ALL 6 CONNECTING ROD CAPS, CLEAN TOP RIDGE OF LINERS, REMOVE 6 PISTON/CONNECTING RODS. PULL LINERS FROM BLOCK. CLEAN BLOCK REMOVE EXHAUST MANIFOLD AND WATER MANIFOLD. INSPECT FOR ANY PEICES OF VALVE, NONE FOUND. REMOVE TURBO AND INSPECT, TURBO OUTLET FINS ARE DAMAGED, PEICE OF BROKEN VALVE WENT OUT EXHAUST MANIFOLD INTO TURBO DAMAGING FINS. INSPECT TURBO TO APT BELLOWS, BELLOWS HAS HOLE, INSTALL NEW BELLOWS TO NEW TURBO, NEW TURBO, TIGHTEN ALL MOUNTING BOLTS AND EXHAUST CLAMPS. REINSTALL TURBO OIL DRAIN AND OIL FEED LINES, INSTALL COVERS ONTO TURBO, REMOVE PISTON COOLING NOZZLES, REMOVE COOLANT HOSE FROM THERMOSTAT, R AND R THERMOSTAT, INSTALL NEW COOLANT HOSE AND TIGHTEN CLAMPS. OIL PRESSURE SENSOR LEAKING OUT INTO CONNECTOR, R AND R OIL PRESSURE SENSOR. ROLL ON NEW MASINS AND BEARINGS. REMOVE EXHAUST MANIFOLD, WATER MANIFOLD, EGR CROSSOVER TUBE, REAR ENGINE LIFTING BRACKETS, REAR HEAD COVER, IDLER GEAR AND HEAD. CLEAN INTAKE MANIFOLD INSTALL INTAKE MANIFOLD WITH NEW GASKETS AND EGR CROSSOVER TUBE TO NEW CYLINDER HEAD. CLEAN EXHUAST MANIFOLD, WATER MANIFOLD, AND REAR IDLER GEAR COVER. REINSTALL ALL REMOVED COMPONENTS TO NEW CYLINDER HEAD WITH NEW GASKETS. INSTALL NEW CONNECTING RODS TO NEW PISTON ASSEMBLYS, INSTALL ORINGS ONTO NEW LINES AND INSTALL, REMOVE CONNECTING ROD BEARING CAPS, INSTALL NEW BEARINGS, LUBRICATE, AND INSTALL PISTONS AND CONNECTING ROD BEARING CAPS. INSTALL NEW PISTON COOLING NOZZLES, INSTALL NEW HEAD GASKET, INSTALL CYLINDER HEAD ONTO BLOCK, INSTALL NEW TURBO TO EXHAUST MANIFOLD GASKET AND BOLTS, REINSTALL EGR ACTUATOR COOLANT LINES, TURBO INTAKE ELBOW/PIPE, INSTALL NEW LOWER COOLANT HOSE ON UPPER RAD PIPE, COOLANT CROSSOVER PIPE, FUEL RETURN LINES. CHECK CYLINDER HEAD IDLER GEAR BACKLASH. CLEAN CAM BOX, 7 ROCKER COVER BOLT HOLE THREADS AND 7 INJECTOR FEED LINE SEAL BOLT HOLE THREADS WERE STRIPPED OUT, HELI COIL ALL 14 HOLES. CLEAN SEALING SURFACE. INSPECT OIL PAN. INSTALL NEW CAM BOX SEAL, INSTALL CAM BOX, SET ALL VALVES AND JAKE BRAKE CLEARANCES. INSTALL NEW INJECTOR INTO #1 DUE TO ORIGINAL INJECTOR DAMAGED. CLEAN ALL FUEL LINES AND INSTALL NEW SEALS, INSTALL NEW INJECTOR HARNESSSES, R AND R ROCKER COVER GASKET. REINSTALL ROCKER COVER, REINSTALL PLV FUEL LINE TO RAIL, INSTALL NEW HIGH PRESSURE FUEL RAIL LINES, REINSTALL CHARGE AIR PIPE AND ENGINE HARNESS CONNECTORS. INSTALL NEW COOLANT HOSES ONTO OIL/COOLANT MODULE, REMOVE SUCTION TUBES FROM OIL PUMP AND SUCTION MANIFOLD, R AND R ORINGS ON SUCTION TUBES, REINSTALL OIL PUMP TO BLOCK, SUCTION TUBES, OIL SUCTION MANIFOLD AND OIL ELBOW, CLEAN BOTTOM OF BLOCK, REINSTALL OIL PAN AND OIL PAN HEATER CORD, R AND R OIL FILTER, FUEL FILTERS, AIR FILTERS AND REMOVE COOLANT FILTER, REINSTALL REMAINING REMOVED COMPONENTS. PRIME ENGINE OIL GALLERY, FILL WITH OIL AND COOLANT, PRIME FUEL SYSTEM,



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Sold Operations (Cont.)

RUN UNIT, GOOD OIL PRESSURE. TAKE UNIT FOR TEST DRIVE, CHECK FOR LEAKS, NO LEAKS FOUND, RELEASE UNIT.

QTY	ITEM	VMRS	DESCRIPTION	UNIT PRICE	EXTD PRICE
	LABOR 01-00		ENGINE		8,694.00
1	05-16836-204	05-16836-204	HOSE-ECR,2.50 INCH ID, 4 INCHE	18.88	18.88
1	05-17223-003	05-17223-003	CAP-PRESSURE,16 PSI	11.06	11.06
1	05-22451-003	05-22451-003	HOSE-ELBOW,ECR	18.62	18.62
1	05-27754-001	05-27754-001	HOSE-HEATER,RETURN,FORMED,HDEF	15.67	15.67
1	05-29227-000	05-29227-000	HOSE-FORMED,SHUNT,HDEP	17.51	17.51
1	DDE A0019954102	DDE-A0019954102	PIPE CLAMP	27.31	27.31
1	DDE A0029951502	DDE-A0029951502	CLAMP	51.06	51.06
1	DDE A0111539228		OIL PRESSURE SENSOR	97.89	97.89
1	DDE A0129974245	DDE-A0129974245	O-RING, HDEP	3.85	3.85
4	DDE A0219901101	DDE-A0219901101	HEX HD BOLT	11.41	45.64
1	DDE A0229975245		O-RING	34.41	34.41
1	DDE A0239975345		O-RING	9.26	9.26
1	DDE A4700903151	DDE-A4700903151	KIT- FILTER INSERT	81.95	81.95
1			THERMOSTAT	134.74	134.74
6	DDE A4720111810	DDE-A4720111810	LINER KIT	436.26	2,617.56
1	DDE A4720140022	DDE-A4720140022	O/PAN SEAL	148.15	148.15
18	DDE A4720140683	DDE-A4720140683	COLLAR SCREW	11.64	209.52
1	DDE A4720160121	DDE-A4720160121	SEAL	64.09	64.09
38	DDE A4720160169	DDE-A4720160169	BOLT	14.71	558.98
1	DDE A4720161920	DDE-A4720161920	HD GSKT KIT	963.79	963.79
1	DDE A4720181116	DDE-A4720181116	DPSTK TUBE	50.09	50.09
1	DDE A4720300445	DDE-A4720300445	THR BRG STD	51.35	51.35
7	DDE A4720300740	DDE-A4720300740	MAIN BEARING KIT	89.87	629.09
6	DDE A4720300960	DDE-A4720300960	CONN ROD BRG	86.19	517.14
6	DDE A4720302317	DDE-A4720302317	PISTON KIT	646.62	3,879.72
1	DDE A4720709132		KIT - HIGH PRESSURE FUEL LINE	121.34	121.34
6	DDE A4720980080	DDE-A4720980080	SEAL	9.36	56.16
1	DDE A4720980180	DDE-A4720980180	SEAL	5.18	5.18
1	DDE A4721400408		EXH GAS LINE	379.72	379.72
1	DDE A4721400514		SPCR/BOLT KT	459.50	459.50
1	DDE A4721505333	DDE-A4721505333	HARNESS	595.39	595.39
1	DDE A4721506233	DDE-A4721506233	HARNESS	106.02	106.02
1	DDE A4721506333	DDE-A4721506333	HARNESS	117.10	117.10
2	DDE A4721531259		SOLENOID VALVE 24V	150.00	300.00
1	DDE A4721870324		MANIFOLD	51.33	51.33
2	DDE A4721870880	DDE-A4721870880	SEAL	9.77	19.54



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Sold Operations (Cont.)

QTY	ITEM	VMRS	DESCRIPTION	UNIT PRICE	EXTD PRICE
4	DDE A4721870980	DDE-A4721870980	SEAL	9.15	36.60
1	DDE A4721880180	DDE-A4721880180	GASKET	21.53	21.53
1			SEAL	7.40	7.40
1	DDE A4722030880	DDE-A4722030880	SEAL	33.74	33.74
1	DDE A4722030980	DDE-A4722030980	SEAL	25.42	25.42
2	DDE A4729970453	DDE-A4729970453	HOSE	15.71	31.42
1			O-RING	6.60	6.60
1	DDE A4730960280	DDE-A4730960280	METAL SEAL	52.30	52.30
1	DDE A4731800909		TS OIL FILTER	33.99	33.99
2	DDE A5411870080	DDE-A5411870080	GASKET	10.40	20.80
13	DDE A9060160080	DDE-A9060160080	SEAL WASHER	3.49	45.37
6			CONN ROD	299.12	1,794.72
-6	DDE EA4720300320-CORE	DDE-EA4720300320*	CONN ROD	138.67	-832.02
6	DDE EA4720300320-CORE	DDE-EA4720300320*	CONN ROD	138.67	832.02
1			CYL HEAD WITH VALVES DD16 15	7,859.54	7,859.54
-1	DDE EA4730105020-CORE	DDE-EA4730105020*	CYL HEAD WITH VALVES DD16 15	2,294.12	-2,294.12
1	DDE EA4730105020-CORE	DDE-EA4730105020*	CYL HEAD WITH VALVES DD16 15	2,294.12	2,294.12
4	DDE N000000001069	DDE-N000000001069	SEAL RING (20mm O.D. x 14mm I	0.76	3.04
1	DDE N000000001070	DDE-N000000001070	SEAL RING (22mm O.D. x 16mm I	0.86	0.86
2	DDE N000000001071	DDE-N000000001071	SEAL RING	2.76	5.52
1	DDE N000000001103	DDE-N000000001103	SEAL RING	8.47	8.47
2			HEX HD BOLT	3.34	6.68
6	DDE RA4600701087	DDE-RA4600701087	KIT- INJ HDEP EPA07/EPA10/GHG1	894.08	5,364.48
-1	DDE RA4600701087-CORE	DDE-RA4600701087*	KIT- INJ HDEP EPA07/EPA10/GHG1	433.33	-433.33
6	DDE RA4600701087-CORE	DDE-RA4600701087*	KIT- INJ HDEP EPA07/EPA10/GHG1	433.33	2,599.98
1	DDE RA4720962499	DDE-RA4720962499	TURBO DD15/16 EPA10/GHG14 FG H	2,487.32	2,487.32
-1	DDE RA4720962499-CORE	DDE-RA4720962499*	TURBO DD15/16 EPA10/GHG14 FG H	764.71	-764.71
1	DDE RA4720962499-CORE	DDE-RA4720962499*	TURBO DD15/16 EPA10/GHG14 FG H	764.71	764.71
2	DN P534816	DN-P534816	FILTER ELEMENT, PRIMARY AIR *D	114.94	229.88
10	GRO 83 6041	GRO-83-6041	DUAL CLAMP TIE, 19 1/8In., *D	2.08	20.80
3	GT 4230SB3/8	GT-4230SB3/8	HOSE-HTR.,38 INCH ID,BULK	2.40	7.20
60			PWRCOL PLS ELC OAT 50/50 55GAL	3.68	220.80
51	SLL 500010048	SLL-500010048	ROT T4 TPRO 15W-40 BULK	4.16	212.16
3	ET-16	ET-16	Ext. Tongue Clamp;1	1.17	3.51
1	ET-20	ET-20	Ext. Tongue Clamp;1-1/4	1.22	1.22
1	ET-8	ET-8	Ext. Tongue Clamp;1/2	1.13	1.13
1	TS16R-10	TS16R-10	Rubber Cushion Strap;5/8 OD;3/	0.55	0.55
1	EHC		ENV CHARGE	1.00	1.00
60	ENV014		ENV CHARGE COOLANT 50/50 DRUM	0.14	8.40
51	ENV05		ENV CHARGE PER LITER	0.05	2.55



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QTY	ITEM	VMRS	DESCRIPTION	UNIT PRICE	EXTD PRICE
1	ENV101		ENVIRO CHARGE	1.00	1.00
1	FRT		FREIGHT	40.00	40.00

TOTAL JOB #1 01-00 41,925.26

JOB #3 00-00 SC MISC REPAIR

CONCERN REMOVE AND REPLACE DAMAGED ENGINE HARNESS
 ROOT CAUSE FOUND ENGINE HARNESS MELTED BY INTAKE MANIFOLD
 CORRECTION DISCONNECT ALL CONNECTORS, REMOVE ALL HARNESS MOUNTING CLIPS AND HARNESS FROM UNIT, MCM PINS WERE SATURATED WITH OIL DUE TO INJECTOR HARNESSES LEAKING OIL INTO ENGINE HARNESS, CLEAN MCM, ROUTE NEW HARNESS AND CONNECT ALL CONNECTORS, SECURE ALL MOUNTING TABS FOR HARNESS.

QTY	ITEM	VMRS	DESCRIPTION	UNIT PRICE	EXTD PRICE
	LABOR 00-00		MISC REPAIR		644.00

TOTAL JOB #3 00-00 644.00

JOB #4 00-00 SC MISC REPAIR

CONCERN REPAIR REASON FOR FLUID LEAK ON #1 RIGHT AXLE.
 ROOT CAUSE CRACKED SIGHT GLASS.
 CORRECTION REMOVE HUB CAP AND DRAIN OIL. FOUND CRACK ON SIGHTGLASS. INSTALL NEW HUB CAP WITH NEW HARDWARE AND TORQUE TO SPEC. FILL WITH 75W90.

QTY	ITEM	VMRS	DESCRIPTION	UNIT PRICE	EXTD PRICE
	LABOR 00-00		MISC REPAIR		161.00
1	SLL 550027745	SLL-550027745	SPIRAX OIL 75W90 1L	14.35	14.35
1	STM 300 4024		BULK 340 4024 HUB CAPS *D	23.25	23.25
1	STM 330 3024	STM-330-3024	GASKET-HUB CAP *D	2.11	2.11
1	ENV014		ENV PER L CONTAINER	0.14	0.14

TOTAL JOB #4 00-00 200.85

JOB #6 EXTW SC EXTERIOR WASH

CONCERN EXTERIOR WASH
 ROOT CAUSE
 CORRECTION WASH UNIT.

QTY	ITEM	VMRS	DESCRIPTION	UNIT PRICE	EXTD PRICE
	LABOR EXTW		Exterior Wash		80.00

TOTAL JOB #6 EXTW 80.00



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Estimate is valid for thirty (30) days from date of the estimate.

At Warner Industries we are dedicated to providing elite service and products for our Customers. One of the ways we do this is by ensuring every unit has been quality inspected by a member of our service leadership team before leaving our shop -- including this one! But if the unit is not up to your standard, please ask to speak with our Service Manager. We appreciate your business and look forward to helping you in the future.

PLEASE NOTE

Terms: Net 30 days from invoice date, service charge of 2% per month on any overdue balances compounded annually, not to exceed 26.8% per annum.

Remittance Address: 301 A 1st ave, Regina, Sask, S4N 4Z1

AUTHORIZED BY _____ DATE _____

PICK-UP BY _____ DATE _____

CONTACT CUST _____ DATE/TIME _____

MISC CHARGES	53.09
PARTS	33,218.02
LABOR	9,579.00
SUBLET	0.00
PREPAY	0.00
SHOP SUPPLIES	300.00
DIAGNOSTICS	0.00
PST	2,589.01
GST	2,157.51
TOTAL	47,896.63

Thank you for your business