



**CAMROSE:**  
4717 38th St.  
Camrose, AB T4V 3W9  
Phone: 780-672-4463

**KILLAM:**  
5907 51st Ave  
Killam, AB T0B 2L0  
Phone: 780-385-3993

**PROVOST:**  
P.O. Box 299  
3403 57 Ave  
Provost, AB T0B 3S0  
Phone: 780-753-2278

**WAINWRIGHT:**  
1601 - 23 Street  
Wainwright, AB T9W 1L2  
Phone: 780-842-2171

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		137

## SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C016707	S790 STS COMBINE	1612	1H0S790SPJ0800465	08/26/19	
	S790	1189			2000

GST# 895703353

SEGMENT# 1 C 188	10-900-010	01/02/25	01/02/25		
BRI INSPECTION				11.40 HRS	
				LABOR	1995.00
	16001000			SEGMENT TOTAL==>	1995.00

SEGMENT# 2 C 188	NA	01/07/25	01/07/25		
FEEDER HOUSE				20.00 HRS	

CORRECTION:

- REMOVED AXLE TO ACSESS UNDERSIDE OF THE SHAFT
- REPLACED SHOE AUGER KEYS AND ADJUST BACK LASH
- LOOSEMED EACH ONE AND MOVED GEAR AND REMOVED KEY
- RESET LASH AND TIGHTENED CLAMP
- HAD TO REMOVE LEFT SIDE AUGERS TO BE ABLE TO MOVE THE GEARS ENOUGH TO REMOVE THE KEY
- REASSEMBLED LEFT SIDE
- PUT AXLE BACK IN

Freed up the lower sprocket.

Replaced the missing shear bolts located on the multi coupler handle. Removed bearing from lower back shaft, installed new bearing and tightened into place. Changed the reverser gear oil.

ADDITIONAL DESCRIPTION:

- REPLACE UPPER SPROCKETS (10.0) - Removed feeder house onto stand, took out top shaft. Changed sprockets and keys. - JB
- REPLACE UPPER CHAIN GUIDES (2.0) - Changed upper chain guides - JB
- REPLACE BEARING ON LOWER BACKSHAFT (1.5) - KS

CONTINUED ON PAGE 02

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	S790	1189			2000
-FREE UP SPROCKET ON LOWER SHAFT (1.0) DA .					
-REPLACE SHOE AUGER KEYS AND ADJUST BACK LASH (4.0) CB					
-CHANGE REVERSER GEAR OIL (1.0) - KS					
--Fill with 4L HD460					
-REPLACE MISSING SHEAR BOLTS FOR MULTI COUPLER (0.5) DA					
AXE68018	Bearing With Ho	1		399.55	399.55
	Bearing With Housing				
EF4664	RECYC FEE OIL	4		.10	.40
HXE123463	SPROCKET	4		186.83	747.32
H156580	SET SCREW	16		5.52	88.32
H171960	STRIP	4		31.85	127.40
H229470	SHAFT KEY	4		16.45	65.80
M48583	SHAFT KEY	4		15.76	63.04
TY26408	HD460 GL SYN	4		58.58	234.32
11M7032	COTTER PIN	1		1.47	1.47
				PARTS	1727.62
				LABOR	3500.00
16001000	SEGMENT TOTAL==>				5227.62

SEGMENT# 3 C 188 NA 01/07/25 01/07/25 7.50 HRS

FEED ACCELERATOR

CORRECTION:

Loosened off and moved the shielding to remove all the belts. Loosened off all the belts surrounding the feed accelerator drive belt. Removed and replaced the drive belt. Reinstalled all belts previously removed and tensioned the belts, Reinstalled the shielding.

ADDITIONAL DESCRIPTION:

-REPLACE BENT SUPPORTS X8 (6.0) JB  
-REPLACE DRIVE BELT (1.5)DA

CONTINUED ON PAGE 03

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	S790	1189			2000
HXE54503	BELT 3 RIB COGS	1		326.63	326.63
HXE84113	Support	4		307.17	1228.68
HXE84114	Support	4		307.17	1228.68
				PARTS	2783.99
				LABOR	1312.50
	16001000			SEGMENT TOTAL==>	4096.49

SEGMENT# 4 C 188 NA 01/07/25 01/07/25

LHS

9.00 HRS

CORRECTION:

Changed the primary counter shaft gear oil.  
Removed the cross auger drive sprockets, removed the old bearings and replaced with new parts. Reassembled in reverse order.  
Removed the chaffer, Loosened off and removed the pre-chaffer insert missing the louver. Disassemble the insert and replaced the missing louvers. Reinstalled the insert and tightened into place.  
Reinstalled the chaffer and secured into position.  
Performed the sieve and chaffer opening calibration.  
Adjusted the belt tension on the chopper drive belts.  
Replaced the tensioner arm and idler pulley. Reinstalled the belt and shield over the drive belt.

ADDITIONAL DESCRIPTION:

- REPLACE GRAIN TANK CROSS AUGER BEARINGS (4.0) DA
- CHANGE PRIMARY COUNTER SHAFT GEAR OIL (1.0) DA
- REPLACE MISSING LOUVER ON PRE CHAFFER ELEMENT (2.0) DA
- CALIBRATE CHAFFER AND SIEVE (0.5) DA
- ADJUST CHOPPER BELT TENSION (0.5) DA
- REPLACE BLOWER TENSIONR AND IDLER (1.0) DA

CONTINUED ON PAGE 04

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	S790	1189			2000
AH133191	ECCENTRIC	2	25.25		50.50
	Eccentric Locking Collar				
AXE37647	Idler	1 N	272.86		272.86
AXE64513	Belt Tensioner	1	365.40		365.40
EF4664	RECYC FEE OIL	6	.10		.60
JD39104	BALL BEARI	2	60.59		121.18
TY26372	80W140GL SYN 1L	6	43.62		261.72
			PARTS		1072.26
			LABOR		1575.00
	16001000		SEGMENT TOTAL==>		2647.26

SEGMENT# 5 C 197 NA 01/07/25 01/07/25  
CHOPER/SPREADER 9.50 HRS

CORRECTION:

- FLIPED STATIONARY KNIFE BANK
- REPLACED EXTRA KNIFE
- CHECKED KEYS ON SPREADERS, RHS HAS SOME PLAY
- REMOVED TOP COVER AND CLAMPED THE SPREADERS UP
- REMOVED THE FLOOR AND THEN REMOVED EACH SPREADER
- RIGTH SIDE KEY WORE OUT THE MOROTR SHAFT AND THE HUB
- REPCAED BOTH
- TEST FIT NEW MOTOR TO HUB AND MADE SURE KEY FIT
- INSTALLED NEW MOETOR AND SWAPPED OVER FITTINGS
- SWITCHED OVER ALL REMAINING PARTS ON THE HUB
- CLEANED UP BOTH SHAFTS AND KEY WAYS
- PUT NEVER SEIZE ON AND REINSTALLED THE SPREADERS
- PUT FLOOR BCAK ON AND BOLTED EVERYTHING BACK UP
- REPLACED INCORRECT HARDWARE AND ADD EXTRA HARDWARE FOR REAR DEFLECTORS

CONTINUED ON PAGE 05

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	S790	1189			2000

-HAD TO DRILL HOLES FOR ADDED NEW BOLTS

ADDITIONAL DESCRIPTION:

-FLIP STATIONARY KNIFE BANK (1.0) cb

-REPLACE EXTRA KNIFE (0.5) cb

-CHECK KEYS ON SPREADERS, RHS HAS SOME PLAY (6.0)

-REPLACE INCORRECT HARDWARE AND ADD EXTRA HARDWARE FOR REAR

DEFLECTORS (2.0) cb

AH224093	Wheel	1	71.71	71.71
AXE24027	Disk	1	1424.94	1424.94
AXE47577	Hydraulic Motor	1	1495.75	1495.75
HXE21494	Blade	1	122.67	122.67
JD39102	BALL BEARI	1	33.09	33.09
KK54762	M8 Lock Nut	2	.79	1.58
L77963	Washer	2	7.80	15.60
19M7798	BOLT M8X40 FLNG	1	4.06	4.06
19M7866	8-20 MET	2	2.59	5.18
19M7868	8X30 FLANGE	2	2.74	5.48
49M7061	Shaft Key	1	1.98	1.98
	PARTS			3182.04
	LABOR			1662.50
16001000	SEGMENT TOTAL==>			4844.54

SEGMENT# 6 C 197 NA 01/07/25 01/07/25

RHS

17.00 HRS

CORRECTION:

-took bearing cover off and lock collar

-loosened bearing housing and loosened chain

-took connector link off and then removed bearing from the shaft

-removed shaft spacer and moved gear off the key

CONTINUED ON PAGE 06

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-REPLACED KEY ON LOWER CLEAN GRAIN SPROCKET  
-put gear back onto the key and put spacer back on  
-put new bearing on  
-and tensioned everything accordingly  
-WELDED UP CRACK ON LOWER CLEAN GRAIN HOUSING  
-took bearing cover off and lock collar  
-loosened bearing housing and loosened chain  
-took connector link off and then removed bearing from the shaft  
-removed shaft spacer and moved gear off the key  
-REPLACED KEY ON LOWER TAILINGS ELEVATOR  
-left chain loose and began removing top key  
-removed the inside bearing and shaft spacer  
-removed shaft and replaced the shaft and gear  
-installed new shaft and made sure of correct gear alignment  
-REPLACED KEY ON UPPER TAILINGS ELEVATOR SHAFT  
-put gear back onto the key and put spacer back on  
-put new bearing on  
-and tensioned everything accordingly  
-put cover back on and put paddle chain connector back in and tensioned it to spec  
-REPLACED RE THRESHER DRIVE CHAIN AND IDLER SPROCKETS  
-REPLACED ENGINE ACCESSORY MOUNT BRACKET AND INSTALLED NEW BOLTS  
-REPLACED VAC FAN DRIVE BELT AND IDLER  
-REPLACED ISOLATOR ON OVER SHOT BEATER GEAR BOX MOUNTS  
-FOUND TETIONER PULLEY ARE TO BE BROKE AND NEEDED REMOVAL  
-TO REMOVE IT I HAD TO TAKE THE PULLEY OFF THE GEAR BOX WITH A PULLER

CONTINUED ON PAGE 07

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	S790	1189			2000

- REPLACED THE PULLEY ON THE GEAR BOX
  - REPLACED THE TENTIONER ARM AND SPRING
  - PUT EVERYTHING BACK TOGETHER AND TIGHTENED BOLTS TO SPEC
  - PUT BELT BACK ON AND TETIONED IT AND ADDED MISSING NUT
  - TOPED UP OVER SHOT GEAR BOX OIL
  - FLIPED WEAR STRIPS ON OVER SHOT BEATER AND ADJUSTED THEM
- OUT AS MUCH AS THEY COULD
- CLEANED CAMERA LENSES
  - ADJUST BELT TENSION

### ADDITIONAL DESCRIPTION:

- REPLACE KEY ON LOWER CLEAN GRAIN SPROCKET (1.5) cb
- WELD UP CRACK ON LOWER CLEAN GRAIN HOUSING (1.5) cb
- REPLACE KEY ON LOWER TAILINGS ELEVATOR (1.5) cb
- REPLACE KEY ON UPPER TAILINGS ELEVATOR SHAFT (2.0) cb
- REPLACE RE THRESHER DRIVE CHAIN AND IDLER SPROCKETS (1.0) cb
- REPLACE ENGINE ACCESSORY MOUNT BRACKET (1.0) cb
- REPLACE VAC FAN DRIVE BELT AND IDLER (2.0)
- REPLACE ISOLATOR ON OVER SHOT BEATER GEAR BOX MOUNTS (1.0) cb
- TOP UP OVER SHOT GEAR BOX OIL (0.5) cb
- FLIP WEAR STRIPS ON OVER SHOT BEATER (4.0) cb
- CLEAN CAMERA LENSES (0.5) cb
- ADJUST BELT TENSION (0.5)

AH163830	ARM	1 N	307.06	307.06
AH202007	Pulley	1 N	525.56	525.56
AXE23133	Idler Sprocket	2	68.20	136.40
AXE23392	Bearing With Ho	1	266.48	266.48
	Bearing With Housing			
AXE24984	IDLER	1	347.65	347.65

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AXE54619	Roller Chain	1		247.23	247.23
AZ10045	ECCENTRIC	1		14.95	14.95
	Eccentric Locking Collar				
GX21790	Cap Screw	1		27.16	27.16
HXE11401	Shaft	1		500.71	500.71
HXE149943	Bracket	1		117.15	117.15
HXE38073	V-Belt	1		36.92	36.92
H150269	SHAFT KEY	1		20.35	20.35
H164796	SPROCKET TOP	1		69.14	69.14
	CLEAN GRAIN ELEVATOR TOP SPROCKET				
H26552	COMPRESSION	1		27.26	27.26
	Compression Spring				
H81462	SPRING	1		10.42	10.42
JD10384	BRG/ELV/TAIL/98	3		73.98	221.94
T41770	Isolator	1		75.32	75.32
11M7015	COTTER/1/8/1	1		.61	.61
11M7079	COTTER PIN	3		.35	1.05
14M7275	NUT M12	1		2.59	2.59
26M4228	SHAFT KEY	1		11.20	11.20
49M6480	SHAFT KEY	1		6.20	6.20
	PARTS				2973.35
	LABOR				2975.00
16001000	SEGMENT TOTAL==>				5948.35

SEGMENT# 7 C 196 NA 01/07/25 01/07/25 15.50 HRS

CORRECTION:

Trouble shoot the operation of the wiper blade operation,  
Searched diagnostics for the wiper circuit. Located a  
breakdown of how the circuit works and located a break down

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C016707	S790 STS COMBINE	1612	1H0S790SPJ0800465	08/26/19	
	S790	1189			2000

of what addresses in the specific controller controlled the wiper functions. Pulled up the controller in tech mode and checked out the address settings verified what each address was set at and noticed the address was incorrectly configured telling the unit that there was no wipers installed, changed the address number from 0 to 1 to tell the controller that there is a wiper installed. Checked the operation of the wiper and verified that operation has been corrected. Cleaned out the open threaded holes on the final drive, applied Loctite to the new bolts and tightened to specification. Performed software updates to the controllers needing updates. to perform the display software unit had to have a factory reset to allow storage space to perform the update.

### ADDITIONAL DESCRIPTION:

- UPDATE SOFTWARE (4.0) DA
- CHANGE ENGINE OIL AND FILTER (1.5) - Drained engine oil, changed filter and added oil. - JB
- CHANGE FUEL FILTERS, CLEAN OUT FUEL SEDIMENT BOWL (1.0) - Cleaned sediment bowl with varsol, changed both fuel filters. - JB
- CHANGE HYDRAULIC FILTERS AND HYDRO FILTER (1.0) - Replaced old hydro and hydraulic filter. - JB
- CHANGE FUEL AND DEF TANK BREATHERS (0.5) - Took off old breathers, put new ones on. - JB
- CHANGE OUTER ENGINE AIR FILTER (0.5) - JB
- CHANGE DEBRIS MANAGEMENT FILTERS INNER AND OUTER (0.5) - Changed inner and outer debris filters and cleaned out housing. - JB
- CHANGE CAB FILTER AND RE CIRCULATION FILTER (0.5) - JB

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C016707	S790 STS COMBINE	1612	1H0S790SPJ0800465	08/26/19
	S790	1189		2000
-ADD BREATHERS TO FINAL DRIVES (1.0) - Removed old cap, put together new breathers and installed. - JB				
-ADD EXTRA BOLTS TO FINAL DRIVES (1.0) DA				
-TOP UP COOLANT LEVEL (0.5) - Added coolant. - JB				
-CHANGE PRO DRIVE FILTER (0.5) - Changed pro drive filter. - JB				
-TOP UP HYDRAULIC OIL LEVEL (0.5)				
-TROUBLE SHOOT FUNCTION OF WIPERS, NO OPERATION (2.5) DA				
AH128449	FILTER HYDRAUL	1	135.73	135.73
	Hydraulic Filter			
AN207368	FILTER HYDRAULI	1	179.61	179.61
	Hydraulic Filter			
AXE12964	FILTER HYDRAUL	1	163.62	163.62
	Hydraulic Filter			
AXE42065	FILTER SEC DEBR	1	136.31	136.31
	DEBRIS MANAGEMENT FILTER INNER			
AXE42066	FILTER AIR DEBR	1	213.44	213.44
	DEBRIS MANAGEMENT OUTER			
DZ112918	FILTER FUEL	1	217.47	217.47
DZ130550	Filter Element	1	214.05	214.05
EF4662	RECYC FEE OIL	2	.50	1.00
EF4663	RECYC FEE OIL	6	1.00	6.00
EF4665	RECYC FEE OIL	1	.40	.40
EF4666	RECYC FEE OIL	2	2.00	4.00
HXE11090	FILTER AIR	1	425.66	425.66
H163561	Spacer	4	31.41	125.64
H216169	FUEL TANK VENT	2	37.67	75.34
JD5801	PRESSURE RELIEF	2 N	3.91	7.82
	Pressure Relief Fitting			
L214634	FILTER CAB AIR	1	46.19	46.19

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	S790	1189			2000
RE572785		FILTER ENG OIL	1	139.60	139.60
TA32591		Air Filter	1	112.22	112.22
TY22062		HY-GARD 10L	1	83.11	83.11
TY26576		COOL GARD 9.46L	1	60.89	60.89
TY26673		15W40 PLUS 3.8	1	37.14	37.14
	Plus-50 II Oil	15W40 CK4/SN			
TY26679		15W40 PLUS 18.9	2	159.28	318.56
	Plus-50 II Oil	15W40 CJ4/SN			
15H514		PIPE BUSHING	2	19.53	39.06
15H602		1/2"90 ST ELBOW	2	36.08	72.16
19M7889		CAP SCREW24MX80	4	23.14	92.56
				PARTS	2907.58
				LABOR	2712.50
	16001000			SEGMENT TOTAL==>	5620.08

SEGMENT# 8 C 197 NA 01/07/25 01/07/25  
GRAIN TANK 9.50 HRS

CORRECTION:

- removed loading auger from the bear box
- began removal of the gear box
- removed covers and mounting bolts
- removed dip stick to aid in gear box removal
- once removed I opened the front cover and began draining oil
- disassembled the gearbox
- once gear box was all broken down I cleaned up all the parts
- reinstalled new bearings and bearing races
- installed shafts and gears and new seals
- filled with a bit of oil to make sure they hold in the oil

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	S790	1189			2000

-cleaned up cover and put rtv on it  
-bolted it on and put a total of 4l in the gear box  
-reinstalled the gear box back into the grain tank  
-bolted it up and reinstalled all covers  
-reinstalled the new auger driver  
-and reinstalled the loading auger  
-took bearing off the auger and straitened the hoop added a  
deflector washer and reinstalled new bearing

### ADDITIONAL DESCRIPTION:

-REBUILD GEAR BOX (8.0) cb  
-CHANGE DRIVER AND NUT (0.5) cb  
-STRAIGHTEN LOAD AUGER BEARING MOUNT (0.5) cb  
-ADD DEFLECTOR WASHER TO END OF AUGER (0.5) cb

AE42998	TAPER ROLL BRG	1	113.93	113.93
	Tapered Roller Bearing			
AH131860	SEAL	1	61.44	61.44
AH21815	SEAL.AUGER.BOX	1	17.72	17.72
CE21767	Shaft Key	2	6.01	12.02
F40406	Ball Bearing	2	153.39	306.78
HXE127153	Deflector	1	63.52	63.52
HXE84650	DRIVER SGL WIDE	1	168.79	168.79
JD10384	BRG/ELV/TAIL/98	1	73.98	73.98
N31537	Washer	2	9.88	19.76
03M7216	BOLT	2	3.60	7.20
14M7264	LOCK NUT	3	.75	2.25
14M7396	LOCK NUT 8MM	2	2.45	4.90
19M9326	HEX SOCK 4MX30M	3	3.09	9.27
24M7024	WASHER	2	2.88	5.76
49M4821	SHAFT KEY 6MX32	1	4.75	4.75

PARTS 872.07

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	S790	1189			2000
				LABOR	1662.50
	16001000			SEGMENT TOTAL==>	2534.57

SEGMENT# 9 C 188 NA 01/07/25 01/07/25  
PLATFORM 2.00 HRS

CORRECTION:

Adjusted the auger drive chain tension, adjusted the auger to stripper clearance. Adjusted the belt tension. Replaced the missing hardware from the front deflector.

ADDITIONAL DESCRIPTION:

-ADJUST DRIVE CHAIN (0.5) DA  
-ADJUST AUGER TO STRIPPER CLEARANCE (0.5) DA  
-REPLACE MISSING BOLT ON FRONT DEFLECTOR (0.5) DA  
-ADJUST BELT TENSION (0.5)DA

03M7183	C 8-16	1	1.70	1.70
14M7298	8MM FLNGE NUT	2	2.16	4.32
			PARTS	6.02
			LABOR	350.00
	16001000		SEGMENT TOTAL==>	356.02

SEGMENT#10 C 188 NA 01/07/25 01/15/25  
RUN AND CHECK 2.00 HRS

CORRECTION:

Installed header onto unit. Ran unit up and checked operation of all functions, operation was normal. Installed shields onto unit.

			LABOR	350.00
	16001000		SEGMENT TOTAL==>	350.00

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*  
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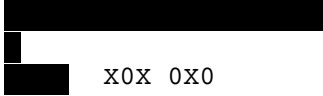
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	S790	1189			2000	
					INTERNAL	CUSTOMER
				PARTS	15524.93	
				LABOR	18095.00	
				SERV ACCESORIES	100.00	
				INTERNAL TOTAL	33719.93	

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