



CAMROSE:
4717 38th St.
Camrose, AB T4V 3W9
Phone: 780-672-4463

KILLAM:
5907 51st Ave
Killam, AB T0B 2L0
Phone: 780-385-3993

PROVOST:
P.O. Box 299
3403 57 Ave
Provost, AB T0B 3S0
Phone: 780-753-2278

WAINWRIGHT:
1601 - 23 Street
Wainwright, AB T9W 1L2
Phone: 780-842-2171

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| Branch CAMROSE | | | *REPRINT* | | |
| Date 03/12/25 | Time 22:20:07 (B) | | Page 01 | | |
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| Ship Via | | Purchase Order | | | |
| Tax ID No | | | | | |
| | | | | Salesperson 137 | |

SERVICE INVOICE

| STK#/FLEET# | | HRS | PIN/EIN | WARRANTY DATE | HRS |
|-------------|------------------|------|-------------------|---------------|-----|
| C016689 | S790 STS COMBINE | 1531 | 1H0S790SKKT805182 | 05/01/20 | |
| | S790S | 1143 | | | |

GST# 895703353

SEGMENT# 1 C 188 10-900-010 02/21/25 02/21/25 11.40 HRS
BRI INSPECTION

CORRECTION:

Checked unit over with check list provided. Made a list of service and repairs noticed.

| | | |
|----------|------------------|---------|
| | LABOR | 1995.00 |
| 16001000 | SEGMENT TOTAL==> | 1995.00 |

SEGMENT# 2 C 188 NA 02/26/25 02/26/25 15.50 HRS
FEEDER HOUSE

CORRECTION:

Removed the drive sprocket from the lower shaft. Loosened off and removed the bearing. Cleaned up the shaft and installed the new bearing. Replaced the slip clutch and installed the drive chain onto the feeder housing. Tensioned the chain to specification. Removed the isolator from the top of the feeder housing and installed the new isolator. Removed the shielding and belts surrounding the feed accelerator belt. Removed the old belt and installed the new belt. Reinstalled the belts and shielding previously removed. Removed the left hand side drive shaft to gain access to the shaft for the shoe augers. Replaced the keys for the shoe augers and adjusted the back lash. Reinstalled the drive shaft between the transmission and the final drive. Changed the feeder reverser oil. Disassembled the front of the feeder housing to install the tool to straighten the front drum. Loosened off the feeder

CONTINUED ON PAGE 02

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chain and disconnected the links in the location the drum needed to be repaired. Performed the procedure to remove the dents from the drum. Reconnected the chain and reassembled the front of the feeder housing. Tensioned the feeder chain to specification.

ADDITIONAL DESCRIPTION:

- REPLACE LOWER JACK SHAFT BEARING (2.0) DA
- REPLACE FEEDER SLIP CLUTCH (0.5)
- REPAIR DENTS ON FEED DRUM (4.0)
- REPLACE TOP ISOLATOR ON FEEDER HOUSE (0.5)
- REPLACE SHOE AUGER KEYS AND ADJUST BACK LASH (6.0)
- REPLACE FEED ACCELERATOR DRIVE BELT (1.5)
- REPLACE FEEDER REVERSER GEAR OIL (1.0)

| | | | | |
|----------|------------------|---|---------|---------|
| AXE22402 | SLIP CLU GRN HD | 1 | 1208.70 | 1208.70 |
| EF4664 | RECYC FEE OIL | 4 | .10 | .40 |
| HXE54503 | BELT 3 RIB COGS | 1 | 337.01 | 337.01 |
| HXE84785 | Isolator | 1 | 151.33 | 151.33 |
| M48583 | SHAFT KEY | 4 | 16.27 | 65.08 |
| TY26408 | HD460 GL SYN | 4 | 58.58 | 234.32 |
| | PARTS | | | 1996.84 |
| | LABOR | | | 2712.50 |
| 16001000 | SEGMENT TOTAL==> | | | 4709.34 |

| | | |
|---------------------|-------------------|-----------|
| SEGMENT# 3 C 188 NA | 02/26/25 02/26/25 | 14.00 HRS |
|---------------------|-------------------|-----------|

CORRECTION:

Replaced the primary counter shaft gear oil.
Removed and replaced the adjustable sheave hydraulic cylinder.
Replaced the blower tensioner and idler, reinstalled the

CONTINUED ON PAGE 03

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SERVICE INVOICE

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| C016689 | S790 STS COMBINE | 1531 | 1H0S790SKKT805182 | 05/01/20 | |
| | S790S | 1143 | | | |

drive belt and cover over the drive assembly.

Removed half link from the auger drive chain. and adjusted the chain tension.

Straightened all the bent chaffer louvers. Adjusted the rear louver opening to 5 mm. Performed the chaffer and sieve opening calibration.

Zero and leveled the concaves, performed calibration on the concaves. Lower reservoir hose was leaking, tightened up the hose clamp. Replaced hose that was leaking around the hose crimp.

ADDITIONAL DESCRIPTION:

- REPLACE PRIMARY COUNTER SHAFT GEAR OIL (1.0)
- HYDRAULIC LEAK NEAR RESERVOIR (3.0)
- REPLACE ADJUSTABLE SHEAVE CYLINDER (4.0)
- REPLACE BLOWER TENSIONER AND IDLER (1.0)
- REPLACE UNLOADING AUGER DRIVE CHAIN (0.5)
- ZERO AND LEVEL CONCAVE, PERFORM CALIBRATION (2.0)
- STRAIGHTEN BENT CHAFFER LOUVERS (1.0)
- PERFORM CHAFFER AND SIEVE OPENING CALIBRATION (0.5)
- ADJUST REAR CHAFFER OPENING (0.5)
- TIGHTEN CLAMP ON LOWER RESERVOIR HOSE (0.5)

| | | | | |
|----------|--------------------|-----|---------|---------|
| AHC11302 | Hydraulic Cylin | 1 | 1386.10 | 1386.10 |
| | Hydraulic Cylinder | | | |
| AH214986 | DIPSTICK TUB | 1 N | 224.24 | 224.24 |
| AXE37647 | Idler | 1 N | 281.54 | 281.54 |
| AXE60324 | Hydraulic Hose | 1 N | 334.61 | 334.61 |
| AXE64513 | Belt Tensioner | 1 | 377.01 | 377.01 |
| EF4664 | RECYC FEE OIL | 6 | .10 | .60 |
| R1225R | O-RING | 2 | 7.14 | 14.28 |
| R26375 | O-RING | 1 | 3.96 | 3.96 |

CONTINUED ON PAGE 04

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| | S790S | 1143 | | | |
| TY26372 | 80W140GL SYN 1L | 6 | | 56.74 | 340.44 |
| T77814 | FF-4 O-RING | 1 | | 3.30 | 3.30 |
| T78313 | O-RING | 1 | | 10.16 | 10.16 |
| | | | | PARTS | 2976.24 |
| | | | | LABOR | 2450.00 |
| | 16001000 | | SEGMENT TOTAL==> | | 5426.24 |

SEGMENT# 4 C 188 NA 02/26/25 02/26/25 14.25 HRS
CHOPPER/SPREADER

CORRECTION:

Replaced the broken stationary knives. Replaced the center extra fine knife. Disassembled the spreaders and inspected the shaft keys, keys were worn-out,. Right hand side drive motor and hub were worn and needed to be replaced. Removed and replaced the drive motor and hub. Left hand drive motor was starting to leak. Removed the motor and resealed the assembly. Reinstalled the motor. Reassembled the spreaders. Replaced 3 bent spreader fingers. Removed the rear deflector rod and straightened it, reinstalled after it had been straightened. Added extra hardware to the deflector rods and replaced the broken hardware.

ADDITIONAL DESCRIPTION:

-REPLACE BROKEN STATIONARY KNIFE (0.75) DA
-REPLACE EXTRA FINE STATIONARY KNIFE (0.5) DA
-STRAIGHTEN SPREADER DEFLECTOR ROD ON RHS (1.0)
-ADD EXTRA HARDWARE TO DEFLECTOR ROD, REPLACE BROKEN
HARDWARE (2.0) DA
-INSPECT SPREADER SHAFT KEYS, AS PER 1200 HRS (6.0) DA
-REPLACE BENT SPREADER FINGERS, 3 (1.0) DA

| | | | | |
|----------|-------|---|-------|-------|
| AH224093 | Wheel | 1 | 73.98 | 73.98 |
|----------|-------|---|-------|-------|

CONTINUED ON PAGE 05

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| C016689 | S790 STS COMBINE | 1531 | 1H0S790SKKT805182 | 05/01/20 | |
| | S790S | 1143 | | | |
| AXE24027 | Disk | 1 | | 1470.23 | 1470.23 |
| AXE47577 | Hydraulic Motor | 1 | | 1543.28 | 1543.28 |
| AXE54736 | Seal Kit | 1 | | 265.92 | 265.92 |
| HXE19099 | ROD POWER CAST | 3 N | | 66.78 | 200.34 |
| HXE21494 | Blade | 1 | | 126.57 | 126.57 |
| HXE25673 | Spacer | 1 N | | 13.69 | 13.69 |
| H215004 | BLADE | 2 | | 12.89 | 25.78 |
| JD39102 | BALL BEARI | 1 | | 34.14 | 34.14 |
| M66125 | FLANGETTE | 2 | | 3.12 | 6.24 |
| | PRESSED FLANGED HOUSING, FLANGETTE 2 | | | | |
| | BOLT HOLE. | | | | |
| N31537 | Washer | 4 | | 10.19 | 40.76 |
| T77932 | FF-10 O-RING | 1 | | 3.54 | 3.54 |
| 14M7396 | LOCK NUT 8MM | 6 | | 2.53 | 15.18 |
| 19M8319 | SCREW 8X50/FLAN | 4 S | | 4.31 | 17.24 |
| 24M7024 | WASHER | 2 | | 2.98 | 5.96 |
| 49M7061 | Shaft Key | 1 | | 2.05 | 2.05 |
| 51M7045 | O-RING | 1 | | 5.95 | 5.95 |
| | PARTS | | | | 3850.85 |
| | LABOR | | | | 2493.75 |
| 16001000 | SEGMENT TOTAL==> | | | | 6344.60 |

SEGMENT# 5 C 188 NA 02/26/25 02/26/25
RHS 18.00 HRS

CORRECTION:

Removed and replaced the tailings auger drive chain.
Replaced the idler sprockets.
Disassembled the upper sprocket assembly, removed the old
shaft and installed the new shaft installed new sprocket
and key. Reassembled the upper sprocket assembly.

CONTINUED ON PAGE 06

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| C016689 | S790 STS COMBINE | 1531 | 1H0S790SKKT805182 | 05/01/20 | |
| | S790S | 1143 | | | |

disassembled the lower sprocket assembly and replace the worn-out key. Reassembled the lower assembly. Reconnected the elevator chain and tensioned chain to specification. Disconnected the clean grain assembly, replaced the lower key and removed a half link from the chain. Reconnected the chain and assembled the lower assembly. Tensioned chain to specification. Cleaned the camera lenses. Removed and replaced the over shot gear case isolator. Topped up the oil in the over shot gear case. Replaced the debris vac idler and drive belt. Straightened the engine compartment ladder.

ADDITIONAL DESCRIPTION:

- REPLACE TAILNGS DRIVE AUGER CHAIN (1.0) DA
- REPLACE IDLER SPROCKETS (0.5) DA
- REPLACE UPPER KEY ON TAILINGS (3.5) DA
- REPLACE LOWER KEY ON TAILINGS (1.5) DA
- REPLACE LOWER KEY ON CLEAN GRAIN ELEVATOR (1.5) DA
- STRAIGHTEN UPPER RE THRESHER HOUSING, ADD WELD (2.0) DA
- CLEAN CAMERAS (0.5)DA
- REMOVE 1/2 LINK FROM CLEAN GRAIN ELEVATOR CHAIN (0.5) DA
- REPLACE ISOLATOR ON OVER SHOT GEAR CASE (1.5) DA
- TOP UP OVER SHOT GEAR CASE OIL (0.5) DA
- REPLACE DEBRIS VAC DRIVE BELT AND IDLER (2.0) DA
- LADDER AND FRAME GOING INTO ENGINE COMPARTMENT BENT (3.0)

| | | | | |
|----------|--------------------------|---|--------|--------|
| AXE23133 | Idler Sprocket | 2 | 70.36 | 140.72 |
| AXE24984 | IDLER | 1 | 358.71 | 358.71 |
| AXE54619 | Roller Chain | 1 | 255.09 | 255.09 |
| AZ10045 | ECCENTRIC | 2 | 15.44 | 30.88 |
| | Eccentric Locking Collar | | | |
| GX21790 | Cap Screw | 1 | 28.01 | 28.01 |

CONTINUED ON PAGE 07

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| | S790S | 1143 | | | |
| HXE149943 | Bracket | 1 | | 120.88 | 120.88 |
| HXE38073 | V-Belt | 1 | | 38.10 | 38.10 |
| H150269 | SHAFT KEY | 1 | | 21.00 | 21.00 |
| H81462 | SPRING | 1 | | 10.75 | 10.75 |
| JD10384 | BRG/ELV/TAIL/98 | 3 | | 76.34 | 229.02 |
| KK54762 | M8 Lock Nut | 2 | | .81 | 1.62 |
| T41770 | Isolator | 1 | | 75.32 | 75.32 |
| 14M7400 | 10MM FLANGE LOC | 1 | | 3.60 | 3.60 |
| 19M7866 | 8-20 MET | 2 | | 2.67 | 5.34 |
| 19M7868 | 8X30 FLANGE | 2 | | 2.82 | 5.64 |
| | | | | PARTS | 1324.68 |
| | | | | LABOR | 3150.00 |
| 16001000 | | | | SEGMENT TOTAL==> | 4474.68 |

SEGMENT# 6 C 188 NA 02/26/25 02/26/25 10.50 HRS

GRAIN TANK

CORRECTION:

Disassembled the loading auger housing and removed the loading auger gear box. Disassembled the gear box and rebuilt the gear box. Replaced the driver on the gear box. Reassembled the loading auger housing. Removed the upper auger bearing hoop and straightened the hoop. Reinstalled the hoop with a new bearing.

ADDITIONAL DESCRIPTION:

- REBUILD LOADING AUGER GEAR CASE (8.0)
- REPLACE DRIVER ON LOADING AUGER (0.5)
- STRAIGHTEN LOADING AUGER BEARING HOOP (2.0)

| | | | | |
|----------|------------------------|---|-------|-------|
| AE42998 | TAPER ROLL BRG | 1 | 94.95 | 94.95 |
| | Tapered Roller Bearing | | | |
| AH131860 | SEAL | 1 | 63.39 | 63.39 |

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| | S790S | 1143 | | | |
| AH21815 | SEAL.AUGER.BOX | 1 | | 18.28 | 18.28 |
| F40406 | Ball Bearing | 2 | | 158.26 | 316.52 |
| HXE11401 | Shaft | 1 | | 516.63 | 516.63 |
| HXE154558 | Shim | 1 | | 8.24 | 8.24 |
| HXE66282 | Hub | 1 | | 117.03 | 117.03 |
| HXE84650 | DRIVER SGL WIDE | 1 | | 174.15 | 174.15 |
| H163561 | Spacer | 4 | | 32.40 | 129.60 |
| H164796 | SPROCKET TOP | 1 | | 71.35 | 71.35 |
| | CLEAN GRAIN ELEVATOR TOP SPROCKET | | | | |
| JD29980 | BRG/645A | 2 | | 11.54 | 23.08 |
| 14M7589 | NUT LOCK FL M16 | 1 | | 7.34 | 7.34 |
| 19M7889 | CAP SCREW24MX80 | 4 | | 23.88 | 95.52 |
| | | | | PARTS | 1636.08 |
| | | | | LABOR | 1837.50 |
| | 16001000 | | | SEGMENT TOTAL==> | 3473.58 |

SEGMENT# 7 C 188 NA 02/26/25 02/26/25
SERVICE 21.00 HRS
CORRECTION:

Add extra hardware to final drives.
Assembled and installed updated breathers to the final drives. Drained the MEG drained oil from the transmission. Filled the MEG with new oil to the correct level. Removed the rotary screen sweep from the rad. Replaced the hub and bearings. Reinstalled the sweep onto the rad. Drained water from the fire extinguisher, labeled the extinguisher and put in cold storage.
Changed engine oil and filter.
Changed the fuel filters and cleaned out the fuel water separator bowl.

CONTINUED ON PAGE 09

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Camrose, AB T4V 3W9
Phone: 780-672-4463

KILLAM:
5907 51st Ave
Killam, AB T0B 2L0
Phone: 780-385-3993

PROVOST:
P.O. Box 299
3403 57 Ave
Provost, AB T0B 3S0
Phone: 780-753-2278

WAINWRIGHT:
1601 - 23 Street
Wainwright, AB T9W 1L2
Phone: 780-842-2171

Ship To:



Invoice To: BRI CAMROSE INTERNAL
.
. AB X0X 0X0

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| Branch CAMROSE | | |
| Date 03/12/25 | Time 22:20:07 | Page [REDACTED] |
| Account No [REDACTED] | Phone No [REDACTED] | Inv No [REDACTED] |
| Ship Via | | Purchase Order |
| Tax ID No | | |
| | | Salesperson 137 |

SERVICE INVOICE

| STK#/FLEET# | | HRS | PIN/EIN | WARRANTY DATE | HRS |
|-------------|------------------|------|-------------------|---------------|-----|
| C016689 | S790 STS COMBINE | 1531 | 1H0S790SKKT805182 | 05/01/20 | |
| | S790S | 1143 | | | |

Changed the hydraulic oil filters and hydraulic reservoir filter.

Changed the cab air and cab re circulation filter.

Replaced the inner and outer debris management filter

Replaced the inner and outer engine air filters.

Replaced the DEF and fuel tank breathers.

Topped up the coolant level.

ADDITIONAL DESCRIPTION:

-TOP UP COOLANT LEVEL (0.5) - JB

-CHANGE ENGINE OIL AND FILTER (1.5) - JB

-CHANGE FUEL FILTERS, CLEAN OUT SEPERATOR FILTER (1.5) - JB

-CHANGE HYDRAULIC OIL FILTER (0.5) - JB

-CHANGE MEF OIL, 1000 HR SERVICE (3.5)

-CHANGE HYDRAULIC RESERVOIR FILTER, 1000 HR SERVICE (0.5) -

JB

-CHANGE ENGINE AIR FILTERS, INNER AND OUTER (0.5) - JB

-CHANGE DEBRIS MANAGEMENT FILTERS, INNER AND OUTER (0.5) -

JB

-CHANGE FUEL AND DEF VENTS (0.5)

-ADD FINAL DRIVE BOLTS (1.0)

-INSTALL UPDATED BREATHER FILTERS ON FINAL DRIVE (1.5)

-CHANGE CAB FILTER (0.5) - JB

-CHANGE CAB RECIRCULATION FILTER (0.5)

-CHANGE BEARING AND HUB ON ROTARY SCREEN SWEEP (3.5)

-UPDATE 4 CONTROLLERS (4.0)

-DRAIN WATER FIRE EXT (0.5)

| | | | | |
|----------|------------------|---|--------|--------|
| AH128449 | FILTER HYDRAUL | 1 | 140.04 | 140.04 |
| | Hydraulic Filter | | | |
| AN207368 | FILTER HYDRAULI | 1 | 185.32 | 185.32 |
| | Hydraulic Filter | | | |

CONTINUED ON PAGE 10

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SERVICE INVOICE

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| | S790S | 1143 | | | |
| AR69444 | | HY-Gard 20L | 3 | 147.72 | 443.16 |
| AXE12964 | | FILTER HYDRAUL | 1 | 168.82 | 168.82 |
| | Hydraulic Filter | | | | |
| AXE42065 | | FILTER SEC DEBR | 1 | 140.64 | 140.64 |
| | DEBRIS MANAGEMENT FILTER INNER | | | | |
| AXE42066 | | FILTER AIR DEBR | 1 | 220.23 | 220.23 |
| | DEBRIS MANAGEMENT OUTER | | | | |
| AXE68018 | | Bearing With Ho | 1 | 412.24 | 412.24 |
| | Bearing With Housing | | | | |
| DZ112918 | | FILTER FUEL | 1 | 224.39 | 224.39 |
| DZ130550 | | Filter Element | 1 | 220.85 | 220.85 |
| EF4662 | | RECYC FEE OIL | 4 | .50 | 2.00 |
| EF4663 | | RECYC FEE OIL | 4 | 1.00 | 4.00 |
| EF4665 | | RECYC FEE OIL | 1 | .40 | .40 |
| EF4666 | | RECYC FEE OIL | 5 | 2.00 | 10.00 |
| HXE11090 | | FILTER AIR | 1 | 439.20 | 439.20 |
| HXE11091 | | FILTER AIR SEC | 1 | 309.90 | 309.90 |
| H216169 | | FUEL TANK VENT | 2 | 38.86 | 77.72 |
| JD5801 | | PRESSURE RELIEF | 2 N | 4.04 | 8.08 |
| | Pressure Relief Fitting | | | | |
| L214634 | | FILTER CAB AIR | 1 | 47.65 | 47.65 |
| RE572785 | | FILTER ENG OIL | 1 | 144.04 | 144.04 |
| TA32591 | | Air Filter | 1 | 115.79 | 115.79 |
| TY26576 | | COOL GARD 9.46L | 1 | 57.99 | 57.99 |
| TY26673 | | 15W40 PLUS 3.8 | 1 | 37.14 | 37.14 |
| | Plus-50 II Oil | 15W40 CK4/SN | | | |
| TY26679 | | 15W40 PLUS 18.9 | 2 | 159.28 | 318.56 |
| | Plus-50 II Oil | 15W40 CJ4/SN | | | |
| 15H514 | | PIPE BUSHING | 2 | 20.15 | 40.30 |
| 15H602 | | 1/2"90 ST ELBOW | 2 | 37.22 | 74.44 |

CONTINUED ON PAGE 11

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| C016689 | S790 STS COMBINE | 1531 | 1H0S790SKKT805182 | 05/01/20 | |
| | S790S | 1143 | | | |
| | | | | PARTS | 3842.90 |
| | | | | LABOR | 3675.00 |
| | 16001000 | | | SEGMENT TOTAL==> | 7517.90 |

SEGMENT# 8 C 188 NA 02/26/25 02/26/25 4.50 HRS

PLATFORM

CORRECTION:

Disconnected hydraulics to the drive motor to rotate front pick up belt. Replaced missing pick up fingers and hardware. Reconnected the hydraulics to the drive motor. Tensioned the auger drive motor. Noticed bearing flange on drive shaft missing hardware replaced the missing hardware and tightened to specification.

ADDITIONAL DESCRIPTION:

-REPLACE MISSING PICKUP FINGERS (4.0)
-ADJUST AUGER DRIVE CHAIN, TENSION (0.5)
chicken

| | | | | |
|---------|-----------------------------------|---|------------------|--------|
| H222306 | 615P PICKUP BOL | 2 | 1.26 | 2.52 |
| | Bolt Countersunk Head 1/4" x 3/4" | | | |
| H85934 | BOLT FINGER 1/4 | 8 | 1.05 | 8.40 |
| H86248 | FINGER | 8 | 2.95 | 23.60 |
| M80082 | PUSH NUT | 8 | 3.12 | 24.96 |
| N10217 | NUT 1/4" FLANG | 8 | 1.15 | 9.20 |
| 03M7191 | C 10-25 | 1 | 2.56 | 2.56 |
| 14M7296 | NUT FLANGE 10M | 1 | 3.12 | 3.12 |
| | | | PARTS | 74.36 |
| | | | LABOR | 787.50 |
| | 16001000 | | SEGMENT TOTAL==> | 861.86 |

SEGMENT# 9 C 188 NA 02/26/25 03/10/25

CONTINUED ON PAGE 12

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SERVICE INVOICE

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| | S790S | 1143 | | | |

RUN AND CHECK 2.00 HRS

CORRECTION:

Ran un it up and checked operation of all functions,
operation was normal. Checked un it over for leaks after
run up, no leaks found after running up.

| | | |
|----------|------------------|--------|
| | LABOR | 350.00 |
| 16001000 | SEGMENT TOTAL==> | 350.00 |

1-877-913-3377 ***** WORK ORDER TOTALS *****
INTERNAL CUSTOMER

| | |
|-----------------|----------|
| PARTS | 15701.95 |
| LABOR | 19451.25 |
| SERV ACCESORIES | 100.00 |
| INTERNAL TOTAL | 35253.20 |

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