



**CAMROSE:**  
4717 38th St.  
Camrose, AB T4V 3W9  
Phone: 780-672-4463

**KILLAM:**  
5907 51st Ave  
Killam, AB T0B 2L0  
Phone: 780-385-3993

**PROVOST:**  
P.O. Box 299  
3403 57 Ave  
Provost, AB T0B 3S0  
Phone: 780-753-2278

**WAINWRIGHT:**  
1601 - 23 Street  
Wainwright, AB T9W 1L2  
Phone: 780-842-2171

Ship To: [REDACTED]

Invoice To: BRI CAMROSE INTERNAL  
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Branch CAMROSE			*REPRINT*		
Date 03/20/24	Time 22:20:06 (B)		Page 01		
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Tax ID No					
		Salesperson 137			

## SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C015649	S790 STS COMBINE	727	1H0S790SJMT815179	08/02/22	
	S790	572	RG6135U033549 HH011	08/01/25	1000 P

GST# 895703353

SEGMENT# 1 C 188 10-900-010 03/08/24 03/08/24  
BRI INSPECTION 9.00 HRS  
-Unit came with BP15 815254 needs to be swapped with S790  
Stk#C015647, s/n 815189

LABOR	1485.00
16001000	
SEGMENT TOTAL==>	1485.00

SEGMENT# 2 C 188 NA 03/12/24 03/12/24  
FEEDER HOUSE 9.50 HRS

CORRECTION:

Loosened off the feeder chain. Removed the worn out upper chain guides. Installed the new chain guides. and tightened to specification. Rolled feeder chain down to the opening lining the master links up with the front opening. removed the master links. Removed a half link from each chain. reconnected the chain with the master links. tightened links to specification. Removed the damaged feeder slat and replaced with the new feeder slat torqued hardware to specification. Tensioned the feeder chain to the gauge specification. Loosened off the jack shaft bearing and removed. Cleaned up the surface of the shaft. Installed the new bearing and secured into position. Removed the old feeder drive chain, installed the new drive chain. Tensioned the drive chain. Replace the missing sheer bolts from the multi face coupler. Removed the left hand drive shaft to gain access to the shoe auger drive shaft. Loosened off each drive gears and slid out of the way and

CONTINUED ON PAGE 02

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replaced the key. Adjusted the backlash on each gear. Tested the back lash on each auger. Reinstalled the drive axle. Replaced the missing shear bolts from the multi coupler.					
<u>ADDITIONAL DESCRIPTION:</u>					
-REPLACE FEEDER DRIVE CHAIN (0.75)DA					
-REPLACE HEADER JACK SHAFT BEARING RHS (1.5)DA					
-REPLACE UPPER PLASTIC CHAIN GUIDES (1.5) DA					
-REMOVE 1/2 LINK FROM FEEDER CHAIN (1.0) DA					
-REPLACE SHOE AUGER KEYS (4.0) DA					
-REPLACE BENT FEEDER SLAT (0.5) DA					
-REPLACE MULTI FACE COUPLER SHEAR BOLTS (0.25) DA					
AXE68018	Bearing With Ho	1	368.95	368.95	
	Bearing With Housing				
AXE80368	Link Chain	1	255.59	255.59	
HXE42402	Slat	1 N	84.88	84.88	
H171960	STRIP	4	38.60	154.40	
M48583	SHAFT KEY	4	15.43	61.72	
11M7032	COTTER PIN	1	1.38	1.38	
14M7264	LOCK NUT	2	.74	1.48	
19M9326	HEX SOCK 4MX30M	2	3.02	6.04	
			PARTS	934.44	
			LABOR	1567.50	
16001000			SEGMENT TOTAL==>	2501.94	

SEGMENT# 3 C 188 NA 03/12/24 03/12/24  
FEED ACCELERATOR 7.50 HRS

CORRECTION:

Removed the serrated wear bars from the supports being  
replaced. Loosened off the supports and removed the damaged

CONTINUED ON PAGE 03

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supports. Installed the new supports. Reinstalled the wear bars and tightened all hardware to specification. Reinstalled the feeder house upper cover. Removed the support located over top of the drive belts. Loosened off the outer belts and removed from the pulley. Installed the new feed accelerator drive belt Reinstalled the other belts previously removed. Tensioned the belts to specification. Reinstalled the support previously removed.

### ADDITIONAL DESCRIPTION:

-REPLACE FEED ACCELERATOR DRIVE BELTS (1.5)

-REPLACE BENT FEED ACCELERATOR SUPPORTS (6.0)

HXE54503	BELT 3 RIB COGS	1	301.61	301.61
HXE84113	Support	2	337.69	675.38
HXE84114	Support	2	337.69	675.38
H137329	LOCK NUT M12 C	2	2.77	5.54
L215374	BOLT 12MMX35MM	2	5.70	11.40
	BOLT 12MMX35MM 10.9			

PARTS 1669.31  
LABOR 1237.50

16001000

SEGMENT TOTAL==> 2906.81

SEGMENT# 4 C 188 NA 03/12/24 03/12/24

LEFT HAND SIDE

11.00 HRS

### CORRECTION:

Removed the drive chain from the clean out cross auger drive. Loosened off the auger drive sprockets and removed. Loosened off the bearing mounting plate and removed cleaned up the end of the shaft of the auger. Installed the new bearing and flange to the mounting plate replaced foam seal around the plate and installed plate into position

CONTINUED ON PAGE 04

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	S790	572	RG6135U033549 HH011	08/01/25	1000 P

with the new bearing. Secured bearing to the shaft with the set screws. Reinstalled the drive sprockets and secured into position. Reinstalled the drive chain and tensioned the chain to the gauge. Tightened up the loose hardware on the tie rod. Performed chaffer and sieve opening calibration.

Removed the concaves from the unit and cleaned out debris build up allowing the concaves to bind up slightly. Noticed the front panel was bulging out slightly allowing the concave to catch and prevent it from opening all the was as well. straightened out the panel. Reinstalled the concaves bolted them up into position. Performed the zero and level procedure on the concaves. Performed the calibration on the concave opening.

### ADDITIONAL DESCRIPTION:

- ZERO AND LEVEL CONCAVES (2.5) DA
- CLEAN CONCAVE OF DEBRIS (1.5) DA
- CHAFFER AND SIEVE OPENING CALIBRATION (0.5)
- REPLACE BEARINGS ON CLEAN OUT AUGER (6.0) DA
- TIGHTEN UP HARD WARE ON TIE ROD (0.5) BS

AXE68514	Ball Bearing	2 N	61.19	122.38
H161529	PRESSED FLAN	4	9.84	39.36

Pressed Flanged Housing

PARTS 161.74

LABOR 1815.00

16001000

SEGMENT TOTAL==> 1976.74

SEGMENT# 5 C 188 NA 03/12/24 03/12/24

CHOPPER

1.00 HRS

CORRECTION:

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Loosened off the rear deflector rod and retained hardware. Installed the new rod into position and installed hardware. Tightened hardware to specification.					
<u>ADDITIONAL DESCRIPTION:</u>					
-REPLACE DAMAGED DEFLECTOR RODS					
AXE20424	Barrier		1 N	989.51	989.51
				PARTS	989.51
				LABOR	165.00
	16001000		SEGMENT TOTAL==>		1154.51

SEGMENT# 6 C 188 NA 03/12/24 03/12/24  
RIGH HAND SIDE 7.50 HRS

CORRECTION:

- PULLED COVER OFF AND BEARING RETAINER BOLTS OFF
- BEARING WAS SEIZED ON
- PULLED CHAIN OFF AND SLID GEAR OUT OF THE WAY
- PUT NEW KEY IN AND SET GEAR ON SHAFT
- PUT RETAINER AND NEW BEARING ON ALSO A NEW LOCK COLLAR
- SET CHAIN TO CORRECT TENSION AND REINSTALLED COVERS
- PULLED COVER OFF AND SLID BEARING OUT
- LOOSENED CHAIN ON CLEAN GRAIN ELEVATOR AND SLID GEAR OUT OF THE WAY
- PUT NEW KEY IN AND PUT GEAR ON
- PUT BEARING AND COVER BACK ON AND TIGHTENED CHAIN TO SPEC
- REPLACED CHAIN ON RE THRESHER DRIVE
- REPLACED IDLER SPROCKETS FOR RE THRASHER CHAIN

Removed and replaced the ISO mount applied lock tight to the mounting hardware. Replaced the desiccants located in the activation cameras

ADDITIONAL DESCRIPTION:

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	S790	572	RG6135U033549 HH011	08/01/25	1000 P
-REPLACE KEY ON TAILINGS LOWER SPROCKET (1.5) CB					
-REPLACE KEY ON CLEAN GRAIN ELEVATOR LOWER SPROCKET (1.5) CB					
-REPLACE CHAIN ON RE THRESHER DRIVE (1.0) CB					
-REPLACE IDLER SPROCKETS (1.0) CB					
-REPLACE OVER SHOT BEATER ISO MOUNT (1.5) DA					
-REPLACE ACTIVISION DESICCANT (1.0) DA					
AXE23133	Idler Sprocket	2	62.95	125.90	
AXE54619	Roller Chain	1	288.09	288.09	
AZ10045	ECCENTRIC	1	17.11	17.11	
	Eccentric Locking Collar				
H137329	LOCK NUT M12 C	8	2.77	22.16	
H150269	SHAFT KEY	1	20.77	20.77	
JD10384	BRG/ELV/TAIL/98	1	84.58	84.58	
KXE10744	Desiccant	2	296.73	593.46	
L215374	BOLT 12MMX35MM	8	5.70	45.60	
	BOLT 12MMX35MM 10.9				
T41770	Isolator	1	75.32	75.32	
			PARTS	1272.99	
			LABOR	1237.50	
16001000			SEGMENT TOTAL==>	2510.49	

SEGMENT# 7 C 188 NA 03/12/24 03/12/24  
SERVICE 15.00 HRS

CORRECTION:

Drained the engine oil, removed and replace filter. Filled unit with new oil and marked hours on filter. Removed the old fuel filters and replaced with new filters. Removed the fuel sediment bowl, cleaned out the bowl while removing the filter element from the assembly noticed that the

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filter was full of slug, Replaced the filter element.  
Replaced the hydro drive filter, replaced the hydraulic  
return filter and replaced the pro drive filter. Removed  
and replaced the outer engine air filter . Removed and  
replaced the outer debris management filter. Blown off the  
filter housing cover. Removed the cab filter blown off the  
cover and installed the new cab filter. Replaced the cab  
recirculation filter.  
Replaced the oil in the primary counter shaft gear box.  
Replaced the oil in the feeder reverser gear box. Replaced  
the fuel and DEF tank breathers. Topped up the oil level in  
the overshot beater gear box.  
Updated the software on the unit.  
Tightened the hose clamps located on the lower rad hose.  
Topped up the coolant level.  
Blown out the cooling package.

### ADDITIONAL DESCRIPTION:

- CHANGE ENGINE OIL AND FILTER (1.0)DA
- CHANGE FUEL FILTERS (1.0) DA
- CLEAN OUT FUEL SEDIMENT BOWL (0.5) DA
- CHANGE OUTER ENGINE AIR FILTER (0.5) DA
- CHANGE OUTER DEBRIS MANAGEMENT AIR FILTER (0.5)DA
- CHANGE CAB AIR FILTER (0.5)DA
- CHANGE CAB RE CIRCULATION FILTER (0.5)DA
- CHANGE PRIMARY COUNTER SHAFT GEAR OIL (1.5) DA
- CHANGE FEEDER REVERSER GEAR OIL (1.5) DA
- CHANGE PRO DRIVE HYDRAULIC OIL FILTER (0.5) DA
- CHANGE HYDROSTATIC OIL FILTER (0.5)DA
- CHANGE HYDRAULIC RESERVOIR OIL FILTER (0.5)DA
- TOP UP OVER SHOT BEATER GEAR BOX (0.5) DA

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-REPAIR COOLANT LEAK ON LOWER HOSE (1.0) DA					
-TOP UP COOLANT (0.5) DA					
-BLOW OUT COOLING PACKAGE (1.5) DA					
-REPLACE FUEL AND DEF TANK BREATHER (0.5) DA					
-UPDATE CONTROLLER SOFTWARE (2.0) DA					
AH128449	FILTER HYDRAUL	1		106.42	106.42
	Hydraulic Filter				
AN207368	FILTER HYDRAULI	1		140.84	140.84
	Hydraulic Filter				
AXE12964	FILTER HYDRAUL	1		128.30	128.30
	Hydraulic Filter				
AXE42066	FILTER AIR DEBR	1		175.66	175.66
	DEBRIS MANAGEMENT OUTER				
DZ112918	FILTER FUEL	1		170.52	170.52
EF4662	RECYC FEE OIL	3		.50	1.50
EF4663	RECYC FEE OIL	6		1.00	6.00
EF4664	RECYC FEE OIL	6		.10	.60
EF4666	RECYC FEE OIL	2		2.00	4.00
HXE11090	FILTER AIR	1		333.77	333.77
H216169	FUEL TANK VENT	2		29.88	59.76
L214634	FILTER CAB AIR	1		34.90	34.90
RE284091	FILTER CAB AIR	1		93.27	93.27
RE539465	FILTER FUEL	1		135.67	135.67
RE572785	FILTER ENG OIL	1		109.46	109.46
R502778	FILTER FUEL	1		37.32	37.32
TY26372	80W140GL SYN 1L	2		36.99	73.98
TY26408	HD460 GL SYN	4		58.58	234.32
TY26576	COOL GARD 9.46L	1		51.99	51.99
TY26675	15W40 PLUS 9.46	1		71.99	71.99
	Plus-50 II Oil 15W40 CJ4/SN				

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	S790	572	RG6135U033549	HH011 08/01/25	1000 P
TY26679	15W40 PLUS 18.9	2		134.99	269.98
	Plus-50 II Oil 15W40 CJ4/SN				
TY6341	GREASE	1		11.34	11.34
	SD POLYUREA GREASE, 14OZ: 397G				
				PARTS	2251.59
				LABOR	2475.00
	16001000			SEGMENT TOTAL==>	4726.59

SEGMENT# 8 C 196	NA	03/12/24	03/12/24		
HEADER				2.50	HRS
-REPLACE MISSING AUGER HEIGHT BUSHINGS (1.5) - Lowered auger down, added height bushings. Raised auger back up to spec. - JB					
-REPLACE MISSING HARDWARE ON FRONT PICKUP BELT (0.5) - JB					
-ADJUST AUGER DRIVE CHAIN (0.5) - JB					
HXE120389	Sleeve	4	N	30.68	122.72
H169913	SPRING LOC	1		2.30	2.30
	Spring Locking Pin				
H85934	BOLT FINGER 1/4	2		.95	1.90
N10217	NUT 1/4" FLANG	2		1.09	2.18
24H1290	WASHER	2		.74	1.48
				PARTS	130.58
				LABOR	412.50
	16001000			SEGMENT TOTAL==>	543.08

SEGMENT# 9 C 188	NA	03/12/24	03/19/24		
RUN AND CHECK				2.00	HRS
<u>CORRECTION:</u>					
Ran unit up through all functions and verified full operations. No trouble codes generated during run up.					

CONTINUED ON PAGE 10

SERVICE AUTHORIZATION & TERMS: I authorize the above work to be performed and approve the use of any necessary materials. I understand that Battle River Implements and its employees may operate the equipment for testing, inspection, or delivery at my risk. I agree to pay in full before the equipment is released from your possession. Battle River Implements is not responsible for loss or damage due to theft or fire while the machine is in our care for storage, sale, repair, or field testing. Equipment left for more than 30 days after the completion date may be subject to storage fees.

Signature: \_\_\_\_\_



**CAMROSE:**  
4717 38th St.  
Camrose, AB T4V 3W9  
Phone: 780-672-4463

**KILLAM:**  
5907 51st Ave  
Killam, AB T0B 2L0  
Phone: 780-385-3993

**PROVOST:**  
P.O. Box 299  
3403 57 Ave  
Provost, AB T0B 3S0  
Phone: 780-753-2278

**WAINWRIGHT:**  
1601 - 23 Street  
Wainwright, AB T9W 1L2  
Phone: 780-842-2171

Ship To: [REDACTED]

Invoice To: [REDACTED]  
.  
. AB X0X 0X0

Branch CAMROSE		
Date 03/20/24	Time 22:20:06 (B)	Page 10
Account No [REDACTED]	Phone No [REDACTED]	Inv No [REDACTED]
Ship Via		Purchase Order
Tax ID No		
		Salesperson 137

## SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
C015649	S790 STS COMBINE	727	1H0S790SJMT815179	08/02/22	
	S790	572	RG6135U033549 HH011	08/01/25	1000 P
Installed all safety shields and panels. Parked unit in line up. Unit needs header swapped with sister combine..					
			LABOR		330.00
	16001000		SEGMENT TOTAL==>		330.00

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	7410.16	
LABOR	10725.00	
SERV ACCESORIES	100.00	
INTERNAL TOTAL	18235.16	

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Signature: \_\_\_\_\_