

KILLAM: 5907 51st Ave Killam, AB T0B 2L0 Phone: 780-385-3993

PROVOST P.O. Box 299 3403 57 Ave Provost, AB T0B 3S0 Phone: 780-753-2278

WAINWRIGHT: 1601 - 23 Street Wainwright, AB T9W 1L2 Phone: 780-842-2171

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#### SERVICE INVOICE

STK#/FLEET#

HRS PIN/EIN

WARRANTY DATE

HRS

C014595

40' FLEXIBLE DRAPE 640FD

1E 1H0640FDLH0795186

05/16/18

SEGMENT# 1 C 334 10-900-010 10/03/23 10/03/23

BRI INSPECTION

3.00 HRS

**CORRECTION:** 

GST# 895703353

performed inspection

ADDITIONAL DESCRIPTION:

HRS

1. BRI INSPECTION (10-900-010)

3.00 CUTTERBAR: Check knifeback, Check knife head, Check

sections, Check knife guards, Check knife hold downs,

knife drive gearbox, Check knife drive belt, Check

drive belt tensioner and pulleys, Check knife drive

powershafts, Check skid plates, Check tilt adjustment.

CONVEYOR BELTS: Check conveyor belts, tension, Check

side

belt debris slots, Check splices, Check hydraulic

motors,

Check hydraulic pump, Check rollers and bearings, Check

variable speed control valve.

Feed Drum: Check auger tube height and flighting,

Check

fingers composite, or steel, Check finger

retainers/guides,

Check timing, Check finger cranks/shafts/bearings.

REEL: Check fingers, Check finger tubes, Check finger

CONTINUED ON PAGE 02

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#### SERVICE INVOICE

STK#/FLEET#				HRS	PIN/EIN	WARRAI	NTY DATE	HRS
C014595	40'	FLEXIBLE	DRAPE	1E	1H0640FDLH0795	186	05/16/18	

tube

bearings, Check outer spider bearings, Check driven

spur, Check drive gear pinion, Check plastic sliding pads

on arms, Check outer support bushings, Check center

bushings, Check arm pivot bushings, Check raise/lower cylinders, Check fore/aft cylinders, Check reel relief valve, Check hydraulic lines/couplers/dust covers, Check

dial-a-matic reel speed, Check reel height, Check five slate metal reel or finger reel.

MISCELLANEOUS: Check frame, Check divider points, Check

crop lifters, Check wiring harnesses, Check lights, Check

dial-a-speed sensor, Check decals and shields, Check hydraulic manifold block, Check feed drum slip clutch, Check transfer gearcase, Check drive

shafts/bearings/splines, safety shields, Check gauge wheel

cylinders.

Quantity x1===== 3.00

> 495.00 SEGMENT TOTAL ==>

16001000 495.00

CONTINUED ON PAGE 03

LABOR

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### **SERVICE INVOICE**

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS

C014595 40' FLEXIBLE DRAPE 1E 1H0640FDLH0795186 05/16/18

640FD

SEGMENT# 2 C 334 NA 10/16/23 11/29/23

CUTTERBAR 4.50 HRS

**CORRECTION:** 

replaced right hand knife head

replaced three guards

replaced 1 sickle section

replaced center draper pan

checked knife drive oil level

ADDITIONAL DESCRIPTION:

LINE 2-REPLACE RIGHT HAND KNIFE HEAD 1HR

LINE 3-REPLACE 1 SICKLE SECTION 0.50HRS

LINE 4-REPLACE 1 KNIFE GUARD 0.50HRS

LINE 6-CHECK KNIFE GUARD GEARCASE, TOP UP OIL IF NEEDED

0.50HRS

LINE 11-REPLACE CENTER DRAPER SHOE PAN 2HRS

LINE 11-REPLACE CENT	ER DRAPER	SHOE PAN 2HRS			
A-AXE54395		Knifehead	1 N	159.78	159.78
A-HXE54477		Skid Plate	1 N	451.99	451.99
А-H229539		Knife Guard			.48-
EF4664		RECYC FEE OIL	1	.10	.10
HXE169294		Rivet	33 S	.66	21.78
HXE45469		Bar	2 M	136.15	272.30
HXE45470		Bar	4	76.77	307.08
н163131		SECTION	1	4.47	4.47
H169640		SCREW	18	2.49	44.82
H229537		Knife Guard	3	37.42	112.26
TY6296		GL-5/80w-90	1	14.31	14.31
14M7528		LOCK NUT	18	1.09	19.62
				PARTS	1408.03
				LABOR	742.50
16	001000		SEGMENT	TOTAL==>	2150.53

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## **SERVICE INVOICE**

STK#/FLEET#

HRS PIN/EIN

WARRANTY DATE

HRS

C014595

40' FLEXIBLE DRAPE

1E 1H0640FDLH0795186

05/16/18

640FD

SEGMENT# 3 C 334 NA

10/16/23 11/29/23

3.00 HRS

DRAPER/CENTER DRUM

**CORRECTION:** 

replaced center canvas

pulled access covers and pulled all the scrap and canola

out of the drum

got the new pieces i needed and installed 4 drum fingers

and 2 new guides

installed access covers

ADDITIONAL DESCRIPTION:

LINE 18-\*\*\*FYI\*\*\* RIGHT HAND INNER DRAPER HAS SMALL HOLE.

LINE 19-REPLACE CENTER DRAPER. ITS VERY TORN UP + BIG

CHUNK MISSING 2HRS

LINE 25-REPLACE 2 CENTER DRUM FINGERS 1HR

A-AXE71261	Belting	1 N	1205.82	1205.82
AH228229	FIELD INSTAL	4	25.70	102.80
HXE169294	Rivet	25-	.67	16.75-
HXE45469	Bar	2 -	136.15	272.30-
HXE45470	Bar	4 -	76.77	307.08-
H158342	SCREW	1	1.78	1.78
H158343	SCREW	1	1.78	1.78
н163131	SECTION	1	4.47	4.47
н169913	SPRING LOCKING	2	2.19	4.38
Spring Locking	Pin			
H201027	SCREW	4	1.39	5.56
H217264	RETAINER	2	4.47	8.94
H217265	RETAINER	2	4.47	8.94
H217266	BALL	2	2.51	5.02
14M7303	FLANGE NUT	1	1.23	1.23
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HRS

## **SERVICE INVOICE**

PIN/EIN

1E 1H0640F	DLH0795186	05/16/18		
LOCK NUT	1	2.40	2.40	
LOCK NUT	18-	1.09	19.62-	
		PARTS	737.37	
		LABOR	495.00	
	SEGMENT	TOTAL==>	1232.37	
10/16/23 11/29/	23			
		5.00 H	RS	
1 REEL END REPLAC	ED. RIGHT			
ELY REBUILT. 5HRS				
Shield	7 N	166.11	1162.77	
		PARTS	1162.77	
		LABOR	825.00	
	SEGMENT	TOTAL==>	1987.77	
	LOCK NUT LOCK NUT  10/16/23 11/29/  1 REEL END REPLACE FELY REBUILT. 5HRS	LOCK NUT 1 LOCK NUT 18-  SEGMENT  10/16/23 11/29/23  1 REEL END REPLACED. RIGHT FELY REBUILT. 5HRS Shield 7 N	LOCK NUT 1 2.40 LOCK NUT 18- 1.09 PARTS LABOR SEGMENT TOTAL==>  10/16/23 11/29/23 5.00 H  1 REEL END REPLACED. RIGHT PELY REBUILT. 5HRS Shield 7 N 166.11	LOCK NUT 1 2.40 2.40 LOCK NUT 18- 1.09 19.62- PARTS 737.37 LABOR 495.00 SEGMENT TOTAL==> 1232.37  10/16/23 11/29/23  5.00 HRS  1 REEL END REPLACED. RIGHT FELY REBUILT. 5HRS Shield 7 N 166.11 1162.77 PARTS 1162.77 LABOR 825.00

SEGMENT# 5 C 334 NA 10/16/23 11/29/23

HRS

MISCELLANEOUS

3.50 HRS

**CORRECTION:** 

replaced pto shield

straightened some metal

replaced model decals and added bri decals

ADDITIONAL DESCRIPTION:

LINE 50-NEED A PTO SHIELD 1HR

LINE 59-STRAIGHTEN LEFT HAND SHIELD FOR SIGNAL LIGHTS

0.50HRS

LINE 62-REPLACE MISSING MODEL DECALS 1HR

LINE 64-\*\*\*FYI\*\*\*LEFT HAND SIDE END SHIELD HAS DEEP

CONTINUED ON PAGE 06

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# **SERVICE INVOICE**

STK#/FLEET#		HRS PIN/EIN		ANTY DATE	HRS	
C014595	40' FLEXIBLE DRAPE	1E 1H0640FDLH07	95186	05/16/18		
	640FD					
SCRATCHES A	ND A SMALL HOLE					
LINE 65-MAI	N DRIVESHAFT NEEDS N	EW SHIELD, REPLACE 1	.HR			
HXE74876	:	Powershaft Shie	1 N	221.50	221.50	
	Powershaft Shie	ld				
H234599	<u> </u>	Label	2 N	38.16	76.32	
H238364	:	Powershaft Shie	1 N	191.09	191.09	
	Powershaft Shie	ld				
TY22492	]	HOSE CLAMP	1 N	5.69	5.69	
W36510	]	RING	1 N	18.17	18.17	
				PARTS	512.77	
				LABOR	<b>577.</b> 50	
	16001000		SEGMENT	TOTAL==>	1090.27	

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

INTERNAL CUSTOMER

PARTS 3820.94

LABOR 3135.00

SERV ACCESORIES 100.00

INTERNAL TOTAL 7055.94

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