

**KILLAM:** 5907 51st Ave Killam, AB T0B 2L0 Phone: 780-385-3993 PROVOST: P.O. Box 299 3403 57 Ave Provost, AB T0B 3S0 Phone: 780-753-2278 **WAINWRIGHT:** 1601 - 23 Street Wainwright, AB T9W 1L2 Phone: 780-842-2171

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## **SERVICE INVOICE**

STK#/FLEET#

HRS PIN/EIN

WARRANTY DATE

HRS

C014597

40' FLEXIBLE DRAPE

1E 1H0640FDKJ0800353

08/02/19

640FD

GST# 895703353

SEGMENT# 1 C 334 10-900-010

10/03/23 10/05/23

BRI INSPECTION

3.00 HRS

**CORRECTION:** 

performed inspection

ADDITIONAL DESCRIPTION:

HRS 3.00

1. BRI INSPECTION (10-900-010)

CUTTERBAR: Check knifeback, Check knife head, Check

sickle

sections, Check knife guards, Check knife hold downs,

Check

knife drive gearbox, Check knife drive belt, Check

knife

drive belt tensioner and pulleys, Check knife drive

powershafts, Check skid plates, Check tilt adjustment.

CONVEYOR BELTS: Check conveyor belts, tension, Check

side

belt debris slots, Check splices, Check hydraulic

motors,

Check hydraulic pump, Check rollers and bearings, Check

variable speed control valve.

Feed Drum: Check auger tube height and flighting,

Check

fingers composite, or steel, Check finger

retainers/guides,

Check timing, Check finger cranks/shafts/bearings.

REEL: Check fingers, Check finger tubes, Check finger

CONTINUED ON PAGE 02

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## SERVICE INVOICE

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C014597	40'	FLEXIBLE	DRAPE	1E	1H0640FDKJ080035	53 08/	/02/19	

640FD

40' FLEXIBLE DRAPE

1E 1H0640FDKJ0800353

08/02/19

tube

bearings, Check outer spider bearings, Check driven

spur, Check drive gear pinion, Check plastic sliding pads

on arms, Check outer support bushings, Check center

bushings, Check arm pivot bushings, Check raise/lower cylinders, Check fore/aft cylinders, Check reel relief valve, Check hydraulic lines/couplers/dust covers, Check

dial-a-matic reel speed, Check reel height, Check five slate metal reel or finger reel.

MISCELLANEOUS: Check frame, Check divider points, Check

crop lifters, Check wiring harnesses, Check lights, Check

dial-a-speed sensor, Check decals and shields, Check hydraulic manifold block, Check feed drum slip clutch, Check transfer gearcase, Check drive

shafts/bearings/splines, safety shields, Check gauge wheel

cylinders.

Quantity

x1=====

3.00

LABOR

495.00

16001000

SEGMENT TOTAL ==>

495.00

CONTINUED ON PAGE 03

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## **SERVICE INVOICE**

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS

1E 1H0640FDKJ0800353 C014597 40' FLEXIBLE DRAPE 08/02/19

640FD

10/16/23 11/29/23 SEGMENT# 2 C 334 NA

CUTTERBAR 5.00 HRS

**CORRECTION:** 

replaced sections and guards that were broken adjust hold downs and checked gear case oil

replaced 12 skid shoe pads

ADDITIONAL DESCRIPTION:

LINE 3-REPLACE 8 BROKEN SECTIONS 1HR

LINE 4-REPLACE 4 GUARDS ON LEFT HAND SIDE 1HR

LINE 5-ADJUST KNIFE HOLD DOWN 0.50HRS

LINE 6-CHECK KNIFE DRIVE GEARCASE, TOP UP IF NEEDED 0.50HRS

LINE 11-REPLACE 12 SHOE PADS 2HRS

A-HXE10959	Plate	12 N	28.46	341.52
A-H229539	Knife Guard	hana::h#####	NII   1   1   1   1   1   1   1   1   1	1.92-
AH169497	CAM FOLLOWER	3 N	84.01	252.03
AH231808	Hydraulic Hose	1 N	285.49	285.49
EF4664	RECYC FEE OIL	1	.10	.10
HXE169294	Rivet	57 S	.67	38.19
HXE52669	Rivet	15	2.69	40.37
H158341	SCREW	16	1.05	16.80
Н163131	SECTION	8	4.47	35.76
H229537	Knife Guard	4	37.42	149.68
TY6296	GL-5/80w-90	1	14.31	14.31
14M7303	FLANGE NUT	16	1.20	19.20
14M7528	LOCK NUT	1	1.09	1.09
19M8321	SCREW	1	3.70	3.70
			PARTS	1196.32
			LABOR	825.00
16001000		SEGMEN	T TOTAL==>	2021.32

CONTINUED ON PAGE 04

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C014597 40' FLEXIBLE DRAPE 1E 1H0640FDKJ0800353 08/02/19

640FD

SEGMENT# 3 C 334 NA 10/16/23 11/29/23

REEL 8.00 HRS

CORRECTION:

replaced bent reel ends and bent some metal straight and

replaced the finger pitch bearings

tightened up loose bat bearings and loose fingers

adjusted fore and aft hoses so they werent stretching so bad

bad

removed old reel motor line

bent pipe straight again

fished in new reel motor hose

put all the fittings on and tight

secured hose to other hose and inside the clamps

ADDITIONAL DESCRIPTION:

LINE 32-\*\*\*FYI\*\*\* 2 TUBES ON LEFT HAND SIDE HAVE BEEN

HITTING THE REEL MOTOR LINES AND ARE DAMAGED

LINE 33-TIGHTEN UP LOOSE FINGER TUBE BEARINGS 1HR

LINE 34-REPLACE BENT LEFT HAND SIDE REELS AS THEY ARE

CAUSING TUBES TO MOVE AND HIT THE REEL MOTOR 4HRS

LINE 42-LEFT HAND AND RIGHT HAND SIDE FORE/AFT HOSES ARE

TIGHT AND HAVE CORDS SHOWING. REPLACE HOSES BLOCKS AND

ADJUST HOSES 1HR

LINE 44-REEL MOTOR LINE IS DAMAGED AND LEAKING WILL NEED TO

BE REPLACED 2HRS

AH231807 Hydraulic Hose 1 N 196.59 196.59 HXE88698 2 332.22 Shield 166.11 PARTS 528.81 1320.00 LABOR 16001000 SEGMENT TOTAL ==> 1848.81

CONTINUED ON PAGE 05

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4.50 HRS

# SERVICE INVOICE

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C014597 1E 1H0640FDKJ0800353 08/02/19 40' FLEXIBLE DRAPE

640FD

10/16/23 11/29/23 SEGMENT# 4 C 334 NA

MISCELLANEOUS

**CORRECTION:** 

tightened up loose hardware

replaced model decals and bri stickers

bent signal light shields straight again

removed old uca stripper

installed and set new stripper and adjusted auger

ADDITIONAL DESCRIPTION:

-TIGHTEN LOOSE HARDWARE ON LEFT HAND SIDE REEL ARMS 0.50HRS

LINE 59-TURN SIGNAL SHIELDS BENT BEND BACK STRAIGHT 1HR

LINE 62-REPLACE MODEL DECALS 1HR

-LEFT HAND SIDE PEA AUGER STRIPPER NEEDS REPLACED AND SET

PROPERLY 2HRS

HXE51011 273.78 273.78 Stripper 1 N H234599 38.16 76.32 Label 2 N PARTS 350.10 LABOR 742.50

16001000 1092.60 SEGMENT TOTAL ==>

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

INTERNAL CUSTOMER PARTS 2075.23 3382.50 LABOR SERV ACCESORIES 100.00 5557.73 INTERNAL TOTAL

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