

CAMROSE: 4717 38th St. Camrose, AB T4V 3W9 Phone: 780-672-4463

KILLAM: 5907 51st Ave Killam, AB T0B 2L0 Phone: 780-385-3993 PROVOST: P.O. Box 299 3403 57 Ave Provost, AB T0B 3S0 Phone: 780-753-2278 **WAINWRIGHT:** 1601 - 23 Street Wainwright, AB T9W 1L2 Phone: 780-842-2171

Ship To:	TN	STORE	PTCKIIP	

Invoice To:	

	REPF	XINT	
Time			Page
22:	20:08	(B)	01
Phone No			Inv No
	Purchase	Order	
		Sales	sperson
			777
	22:	Time 22:20:08 Phone No	Purchase Order Sale:

SERVICE INVOICE

STK#/FLEET#

HRS PIN/EIN

WARRANTY DATE

HRS

C015871

HD45R HINGED DRAPE

1E 1H0HD45RPL0815014

09/03/23

1100

GST# 895703353

SEGMENT# 1 C 197 NA

04/09/24 04/09/24

PIP 21HX6200

CORRECTION:

FINGER AUGER SPECIFICATION UPDATE

-supported auger with straps

HD45R

- -removed motor hoses
- -removed middle height adjustment bolt and bracket
- -took timing casting off
- -loosened all bolts holding each end of the augers
- -and removed augers
- -removed outside bracket and inner mounting bracket
- -removed inner stripper plate and filler sheets and rear

belt seal and back sheet seal mounting plate

- -removes support structure
- -drilled out riv nuts
- -rework on new filler plates and support plates had to

drill new hole locations

- -replace inner fingered auger
- -removed had hole covers
- -removed washer and castle nut
- -separated the two half's and scraped old one
- -installed new center shaft and copper coated it
- -assembled new middle bearing support

put new inner auger onto shaft insuring flightings are 180 from each other

- -tightened bolt to spec then backed off 2 turns
- -reinstalled hand hole covers

CONTINUED ON PAGE 02

SERVICE AUTHORIZATION & TERMS: I authorize the above work to be performed and approve the use of any necessary materials. I understand that Battle River Implements and its employees may operate the equipment for testing, inspection, or delivery at my risk. I agree to pay in full before the equipment is released from your possession. Battle River Implements is not responsible for loss or damage due to theft or fire while the machine is in our care for storage, sale, repair, or field testing. Equipment left for more than 30 days after the completion date may be subject to storage fees.

N: 4		
Signature:		



CAMROSE: 4717 38th St. Camrose, AB T4V 3W9 Phone: 780-672-4463

KILLAM: 5907 51st Ave Killam, AB T0B 2L0 Phone: 780-385-3993

PROVOST P.O. Box 299 3403 57 Ave Provost, AB T0B 3S0 Phone: 780-753-2278

WAINWRIGHT: 1601 - 23 Street Wainwright, AB T9W 1L2 Phone: 780-842-2171

Ship To: IN STORE PICKUP

-		_
In۱	oice/	IO:

Branch					
CAMROSE					
Date	Time				Page
04/16/24	22:	20:08	(B)		02
Account No	Phone No	,		Inv N	No.
Ship Via		Purchase	Order		
Tax ID No					
			Sale	sperso	n
				777	

SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS

C015871

HD45R HINGED DRAPE HD45R

1E 1H0HD45RPL0815014

09/03/23

-installed new support structures

- -installed auger mounting bracket
- -installed filler plate and reworked filler sheet
- -installed reworked support plate an stripper plate
- -installed new seals and filler plates
- -installed middle mounting bracket
- -installed outer bracket
- -reinstalled augers
- -put inner support on
- -put timing casting on and timed auger
- -leveled auger and reconnected hydraulic lines
- -made sure all hardware is tightened to spec REPEATED FOR BOTH SIDES OF THE HEADER

-RAN UNIT AND IT RAN UP WELL

MPH20415

Product Improve

04/09/24 04/09/24

1 14199.78 14199.78

Product Improvement Kit

PARTS LABOR 14199.78 4555.65

10501000

SEGMENT TOTAL ==>

18755.43

SEGMENT# 2 C 777 NA

BEARINGS RUSTED

COMPLAINT:

PARTS RUSTED

CAUSE:

PARTS RUSTED

CORRECTION:

WHEN WE WERE COMPLETING THE PIP WE FOUND SOME OF THE PARTS

WERE RUSTED. ORDERED NEW PARTS.

AN102010

BRG 430-530 924

32.05

64.10

CONTINUED ON PAGE 03

SERVICE AUTHORIZATION & TERMS: I authorize the above work to be performed and approve the use of any necessary materials. I understand that Battle River Implements and its employees may operate the equipment for testing, inspection, or delivery at my risk. I agree to pay in full before the equipment is released from your possession. Battle River Implements is not responsible for loss or damage due to theft or fire while the machine is in our care for storage, sale, repair, or field testing. Equipment left for more than 30 days after the completion date may be subject to storage fees.



Ship 7

Invoice 7

CAMROSE: 4717 38th St. Camrose, AB T4V 3W9 Phone: 780-672-4463 **KILLAM:** 5907 51st Ave Killam, AB T0B 2L0 Phone: 780-385-3993 PROVOST: P.O. Box 299 3403 57 Ave Provost, AB T0B 3S0 Phone: 780-753-2278 **WAINWRIGHT:** 1601 - 23 Street Wainwright, AB T9W 1L2 Phone: 780-842-2171

Salesperson 777

		Branch				
Го:	IN STORE PICKUP	CAMROSE				
		Date	Time			Page
		04/16/24	22:	20:08 (B)		03
		Account No	Phone No	1	Inv N	No
		Ship Via		Purchase Order		
Го:						
		Tax ID No				

SERVICE INVOICE

STK#/FLEET	# HD45R HINGED HD45R	HRS DRAPE 1E	PIN/EIN 1H0HD45RPL0815		ANTY DATE 09/03/23	HRS
H154071		NUT		4	1.55	6.20
н76961		PRESSED	FLAN	4 N	5.39	21.56
	Pressed	Flanged Housing	g			
19M7865		8x16 fla	anged	23	1.07	24.61
					PARTS	116.47
-	10501000		S	EGMENT	TOTAL==>	116.47

***** WORK ORDER TOTALS ******

INTERNAL CUSTOMER

PARTS 14316.25

LABOR 4555.65

SUB TOTAL==> 18871.90

GST 943.63

INTERNAL TOTAL 19815.53

SERVICE AUTHORIZATION & TERMS: I authorize the above work to be performed and approve the use of any necessary materials. I understand that Battle River Implements and its employees may operate the equipment for testing, inspection, or delivery at my risk. I agree to pay in full before the equipment is released from your possession. Battle River Implements is not responsible for loss or damage due to theft or fire while the machine is in our care for storage, sale, repair, or field testing. Equipment left for more than 30 days after the completion date may be subject to storage fees.

N: 4		
Signature:		