

# INSIDE OUT FLEET REPAIR

PLEASE REMIT TO: 15426 North 23<sup>rd</sup> Lane  
 Phoenix, AZ 85023  
 Phone: 602-237-1707 or 602-616-0271

RECEIVED

AUG 19 2022

To: Visus  
 1831 N. Rochester  
 Mesa, AZ 85205

VISUS INC.

22.99

Invoice #: 29520  
 Date: August 3, 2022

Year	Make	Model	Color	License	Speedometer	Unit #	Serial #	Written By	PO#
1999	Peterbilt	Conv.	Green	F8A0BF	1383555	16-00	481043	Tony/Sandy	

Quantity	Parts No.	Parts Description	Price	Oper. No.	Description of Work Performed
1	5868	Rear Main Seal	110.90	1.	Picked up unit from paint shop.
1	Used	Trans. Yoke	62.00	2.	Removed drivelines, shift tower, linkage, air lines, transmission, clutch, and flywheel. Found rear main seal leaking.
1	4122	Yoke Locking Nut	39.57		Cleaned flywheel housing and replaced rear main seal.
1	6918	Shifter Knob	85.28		Installed flywheel using new pilot bearing.
1	6306	Pilot Bearing	17.49		Ran unit to ensure rear main not leaking.
1	537	Clutch Brake	24.80		Removed and replaced all rear motor mounts using all new hardware.
1	Used	Rear Trans. Bracket	62.00		Had used 18 speed transmission gone through and checked out.
1	0427	Tower Dust Boot	4.34		Had to remove hydraulic bell housing and installed new cross shaft style bell housing.
1	3399	Shifter Isolator Kit	34.10		Swapped cross shafts and release fork from old transmission and installed used yoke and new locking nut for 18 speed transmission.
4	1001	Motor Mounts	141.48		Reused clutch due to being in good shape. Installed new clutch brake.
4	8713	Snubber Washers	73.12		Installed and hooked up transmission.
4	6630	Mount Bolts	34.68		Replaced shifter isolator bushing on stick, shift tower dust boot, and new 18 speed shifter knob with all new push lock 5/32 fittings.
8	6517	Washers	2.40		Installed used rear transmission support spring.
4	2381	Locking Nuts	1.96		Old transmission had none.
1	6688	Fan Shroud	850.86		Replaced loose U joints on driveline. One full round and one half round U joint.
1	5590	LED Light Bar	359.54		Greased U joints, cross shafts, and throw out bearing.
1	1150	Steering Wheel	221.65		Adjusted clutch and clutch brake.
1	1916	Polished Hub Adapter	86.80		Filled transmission with 50 weight synthetic gear oil.
1	6012	Battery Hold Down	99.86	3.	Drained differential and removed and resealed differential.
2	6001	Hold Down Bolts	54.40		Filled with 75/90 synthetic gear oil.
2	7926	Large Washers	19.40	4.	Removed and replaced leaking drive axle shocks.
2	0113	Locking Nuts	3.36	5.	Removed and replaced worn out transverse torque rod.
3	1950	950 CCA Batteries	319.89	6.	Removed 5 <sup>th</sup> wheel slider plate and installed customer supplied slider plate and slider using new 5/8" frame flange bolts and flange locking nuts.
1	0411	T-Stat Bolt	2.74		Drilled hole for 5 <sup>th</sup> wheel slider air hose and installed new coil slider hose kit. Checked operation.
1	3292	Cam Shaft	1378.21		Greased new 5 <sup>th</sup> wheel and painted to match.
6	3322	Rocker Arm	1318.20		
6	3318	Rocker Arm	920.52		
6	3321	Rocker Arm	1142.94		CONTINUED.....

25726.76  
 R.S.

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3	6170	Block Plug	26.91	7.	Troubleshoot front steer brakes and drums worn out.
1	1151	Gasket	24.49		Removed wheels, drum, and shoes.
1	5142	Coolant Filter	19.93		Cleaned and inspected S cams and bushings. S cam bushing worn out.
1	1808	Ext. Life Oil Filter	45.07		Removed slack adjusters, air lines, and cam tubes. Replaced bushings.
1	4163	Coolant Filter Head	89.16		Installed cam tubes. Installed slack adjuster, new shoe kits, and drums. Installed wheels and adjusted brakes.
2	7133	Thermostats	129.86		Greased new cam bushings and slack adjusters.
2	9643	T-Stat Seals	42.32		Replaced left steer ABS sensor. Wire was broken.
1	1156	Gasket	2.45	8.	Troubleshoot steering hard to turn at idle.
1	3550	Gasket	6.09		Hooked up pressure gauge and found pressure low.
1	4104	Bypass Hose	13.37		Pump is worn out. Removed P/S pump.
1	676	U Joint Kit	113.81		Resealed fittings and installed on new pump and installed pump using new suction and return P/S hoses and clamps.
1	281	U Joint Kit	99.87		Removed reservoir cap and replaced P/S filter.
1	1100	OEM Electric Horn	69.70		Resealed and installed cap. Filled reservoir with P/S fluid.
1	2420	Fan Hub Adj. Bolt	32.50		Bled all air from system and steering good now.
1	2216	P/S Pump Assy.	593.82	9.	Found engine fan blade fan shroud broken, belts worn out, and fan hub adjusting bolt broken off in fan hub.
1	8280	Pump Gasket	4.02	10.	Pressure washed engine and checked for leaks.
1	2824	O Ring	1.94		Found inner and outer gear covers leaking.
1	0360	O Ring	1.41		Oil pan and block plugs all leaking.
1	7904	P/S Reservoir Filter	24.06		Drained engine oil and coolant. Disconnected and removed cooling package.
1	9375	Reservoir Seal	7.07		Stripped charge air cooler and condenser to bare radiator and sent out for repair. Core was bad. Had new 5 row core installed.
1	6984	Front Structure Kit	539.02		Removed engine oil pan, block plugs, and dipstick.
4	1126	Rad. Rod Bushings	16.08		Installed new block plugs and dipstick O ring.
2	3861	Radiator Mounts	34.56		Removed all components on front of engine.
1	1960	Slider Line Kit	32.95		Removed front mounts, valve covers, jake housings, and rockers.
3	9046	CAC Mounts	49.35		Found cam followers and cam shaft defective.
1	1002	Torque Rod	180.57		Removed cam cover, front outer gear cover, cam shaft, all gears on front of engine, water pump, compressor, and P/S pump and adapter.
1	5200	32" Fan Blade	222.34		Removed inner gear cover plate. Cleaned all components for reassembly. Installed inner gear cover using all new seals and gaskets on cover, water pump, compressor, P/S pump and adapter.
2	2550	Fan Belts	37.16		Installed new cam shaft and all gears on front of engine.
2	7590	A/C Belts	25.42		Installed adapter plate and cam gear using new seals.
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2	5490	Drive Shocks	192.82		Installed outer gear cover, front mounts, and bracket. Resealed and installed cam cover.
2	1443	Steer Shoe Kits	96.08		Installed new rocker followers and set all injectors and valves to specification.
2	1501	Brake Drums	365.38		Installed jake brake housings and set all jakes to specification.
2	1265	ABS Sensor	67.50		Installed valve covers. Removed broken fan hub adjusting bolt from fan hub. Installed fan hub and new adjusting bolt.
1	7187	P/S Reservoir Fill Cap	4.12		Installed new fan and A/C belts and new fan blade.
16	5/8	Flange Bolt Assy6.	24.80		Dressed re-cored radiator using 3 new CAC mounts and mounted CAC and condenser.
1	4651	High Beam Light	13.33		Installed cooling package using new fan shroud, new radiator rod bushings front and rear both sides. Resealed and installed oil pan.
2	2029	Gate Valves	28.28		Fabricated coolant filter head bracket and installed new filter head, fittings, shut off valves, and new Cat coolant filter.
2	3/8	90 Deg. Barb Fittings	12.68		Removed thermostat housing and replaced thermostats, thermostat seals, and both housing gaskets and bypass hose.
5'	3/8	Silicone Hose	20.10		Changed oil filter and filled with 15/40 motor oil and extended life coolant.
2'	3"	Silicone Hose	59.72	11.	Troubleshoot hard start. Found unit had only 2 batteries and no battery hold downs. Installed 3 new batteries, new hold down bracket, and J hooks for bracket.
2'	2.5"	Silicone Hose	52.08		Started unit and checked start and charge system; all Ok.
7'	3/4"	Silicone Hose	52.08	12.	Troubleshoot city horn on steering wheel inoperable.
2	5/8 x 5"	Torque Rod Bolts	13.64		Used power probe to check horn on firewall. Horn is defective.
5	0196	Cat Yellow Paint	74.40		Replaced horn and traced jumper wire back to mirror heat switch on dash.
2'	3/4"	P/S Suction Hose	11.16		Removed horn button in center steering wheel and button damaged.
2'	1/2"	P/S Hose Return	7.70		Had to order new steering wheel kit.
1	8325	S Cam Bushing Kit	71.27		Disconnected jumper wire and hooked original wiring back up
					Used power probe to jump relay and horn works.
					Replaced relay and hooked ground wire back to horn button and horn works and is wired properly now.
					Road tested and set new wheel at straight position going down road.
				13.	Checked all lights and replaced high beam head light.
				14.	Took unit to wash rack and washed and painted engine complete.
				15.	Removed beacon light over cab and drilled new LED beacon to match existing holes in roof and hard wired into system.
					CONTINUED.....

