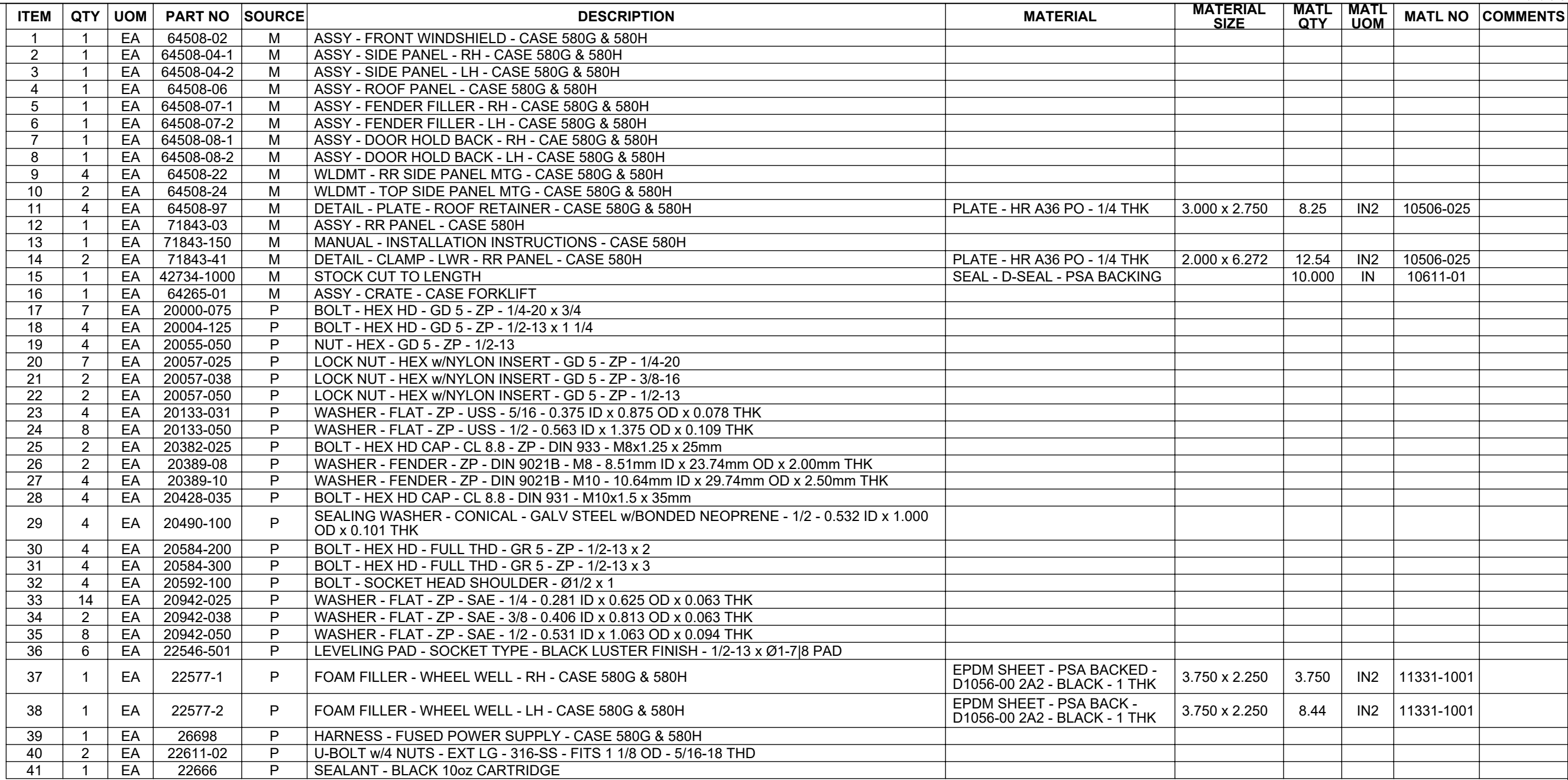
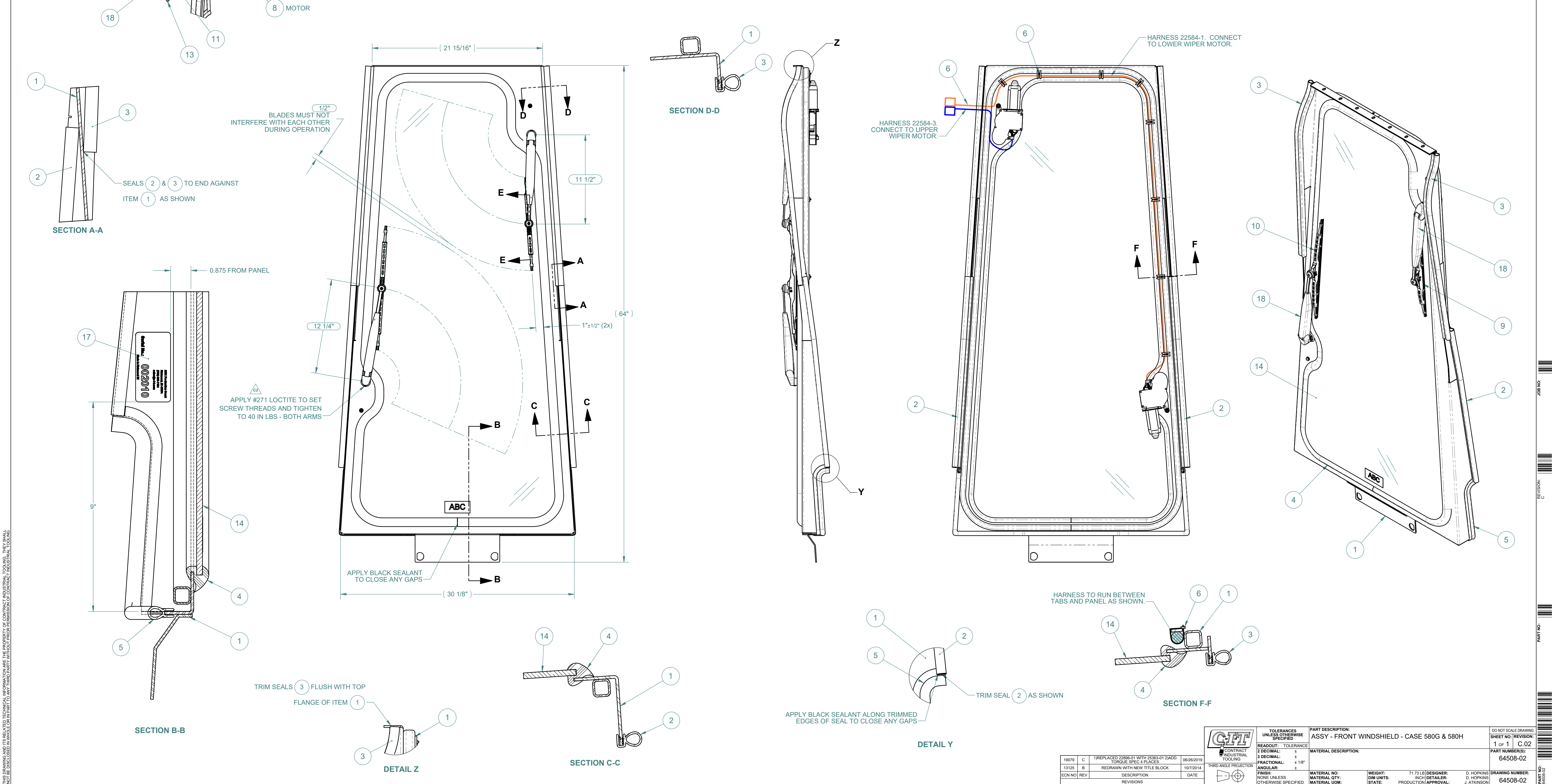


ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-20	M	WLDMT - FRONT PANEL - CASE 580G & 580H						
2	2	EA	42731-2525	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - SIDE BULB - 0.09 TO 0.12 EDGE		25.25	IN	10608-01	
3	2	EA	42731-2900	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - SIDE BULB - 0.09 TO 0.12 EDGE		29.00	IN	10608-01	
4	1	EA	42736-15275	M	STOCK CUT TO LENGTH	SEAL - GLASS SETTING RUBBER - OFFSET - 3/16 TO 1/4 GLASS EDGE - 0.125 BODY PANEL		152.75	IN	10613-01	
5	1	EA	42774-5200	M	SEAL - END BULB - CUT TO LENGTH	SEAL - EDGE TRIM - END BULB - 0.125 TO 0.250 EDGE		52.00	IN	11446	
6	9	EA	20130-01	P	CABLE TIE - NARROW - BLK NYL - 4.00 LG x 0.10 WD x Ø7/8 BUNDLE - 10 LBS						
7	2	EA	20133-019	P	WASHER - FLAT - ZP - USS - #10 - 0.250 ID x 0.563 OD x 0.047 THK						
8	2	EA	20354-1231	P	ASSY - WIPER MOTOR - 12V - 110" SWEEP - 1" SHAFT						
9	1	EA	20356-12	P	WIPER BLADE - FLEX - 12" LONG						
10	1	EA	20356-16	P	WIPER BLADE - FLEX - 16" LONG						
11	2	EA	20484-050	P	SEALING WASHER - CONICAL - GALV STEEL w/BONDED NEOPRENE - #10 - 0.200 ID x 0.500 OD x 0.101 THK						
12	2	EA	20497-019	P	LOCK NUT - HEX w/NYLON INSERT - GD 2 - ZP - #10-24						
13	2	EA	20602-063	P	BOLT - PHILLIPS PAN HD - ZP - #10-24 x 0.63						
14	1	EA	22572	P	DETAIL - GLASS - FRONT WINDSHIELD - CASE	TMP GLASS - GREEN TINT 79% TRANS - AS2 - 1/4 THK					
15	1	EA	22584-1	P	HARNESS - LOWER FRONT WIPER - CASE 580G & 580H						
16	1	EA	22584-3	P	HARNESS - UPPER FRONT WIPER - CASE 580G & 580H						
17	1	EA	22667	P	DETAIL - SERIAL NUMBER TAG	VEL/MAT POLYCARBONATE - PSA - 10MIL THK					
18	2	EA	25363-01	P	RADIAL WIPER ARM - ADJUSTABLE 10.63 TO 14.19 - DRY - AM EQUIP SD SERIES						



THIS DRAWING AND ITS RELATED TECHNICAL INFORMATION ARE THE PROPERTY OF CONTRACT INDUSTRIAL TOOLING. THEY SHALL BE USED ONLY IN THE MANUFACTURE OF THE PARTS IDENTIFIED HEREIN. ANY OTHER USE IS PROHIBITED. ANY REUSE OF THIS DRAWING WITHOUT THE WRITTEN PERMISSION OF CONTRACT INDUSTRIAL TOOLING IS PROHIBITED.

19079 C 1 REPLACED 22668-01 WITH 25363-01 2 ADD TORQUE SPEC + PLACES 06/26/2019

13125 B REDRAWN WITH NEW TITLE BLOCK 10/7/2014

ECN NO REV DESCRIPTION REVISIONS DATE

GTI
CONTRACT INDUSTRIAL TOOLING
THIRD ANGLE PROJECTION

TOLERANCES UNLESS OTHERWISE SPECIFIED
READOUT: TOLERANCE
2 DECIMAL: ±
3 DECIMAL: ±
FRACTIONAL: ± 1/8"
ANGULAR: ±
FINISH: NONE UNLESS OTHERWISE SPECIFIED

PART DESCRIPTION: ASSY - FRONT WINDSHIELD - CASE 580G & 580H

MATERIAL DESCRIPTION:

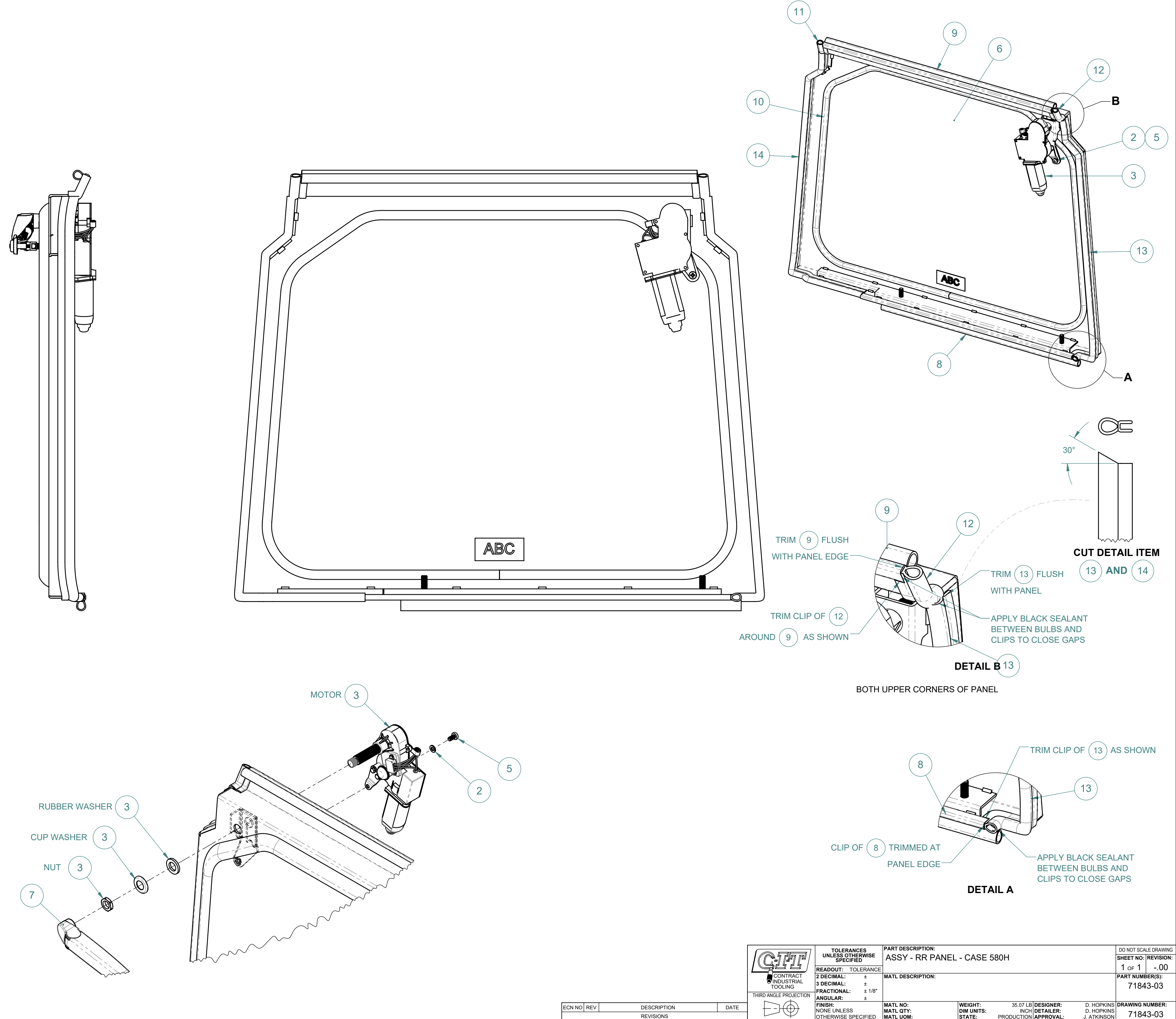
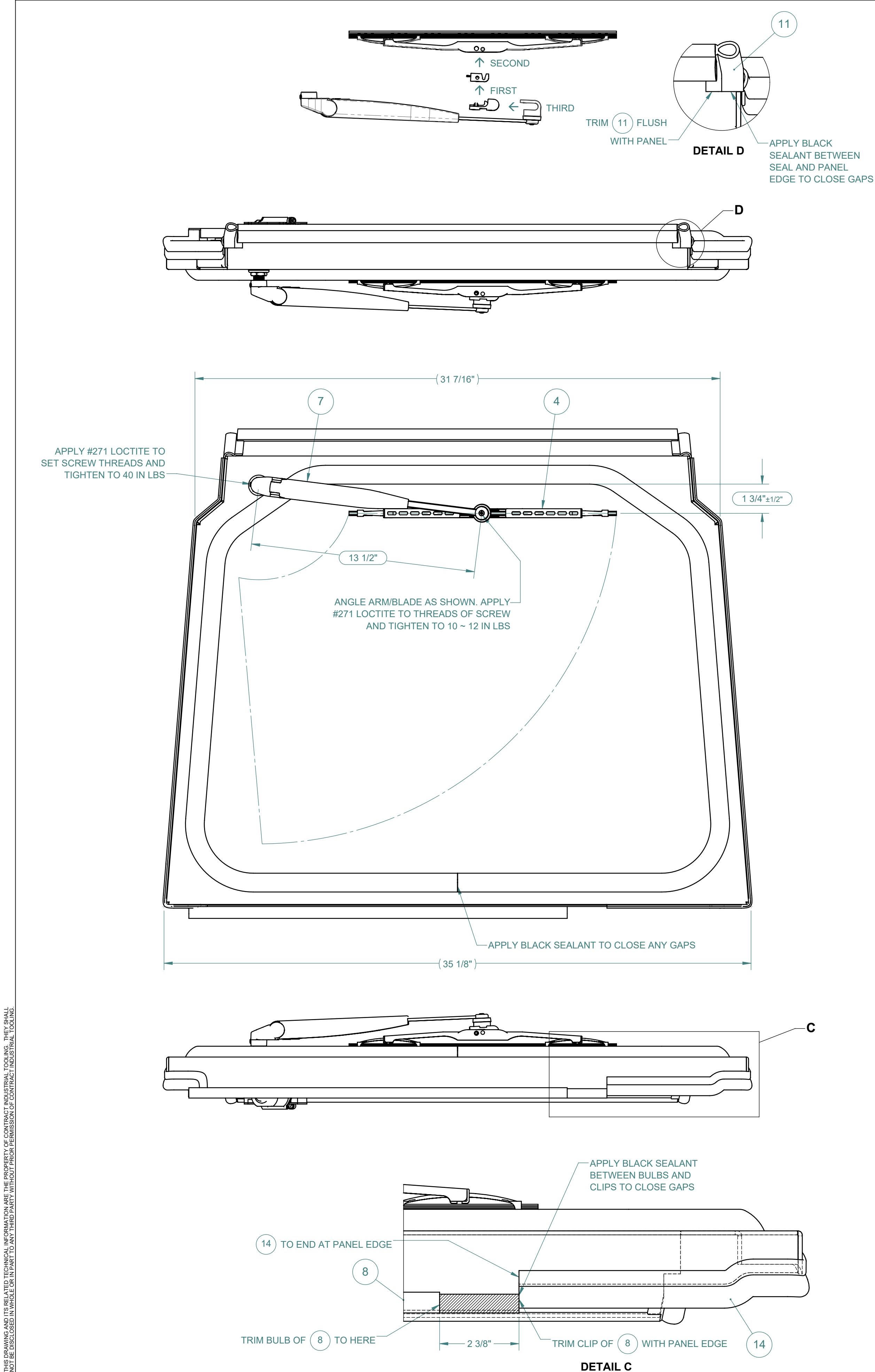
MATERIAL NO: 64508-02
MATERIAL QTY: 1
MATERIAL UOM: C.02

WEIGHT: 71.73 LB
INCH DETAILER: D. HOPKINS
PRODUCTION APPROVAL: J. ATKINSON

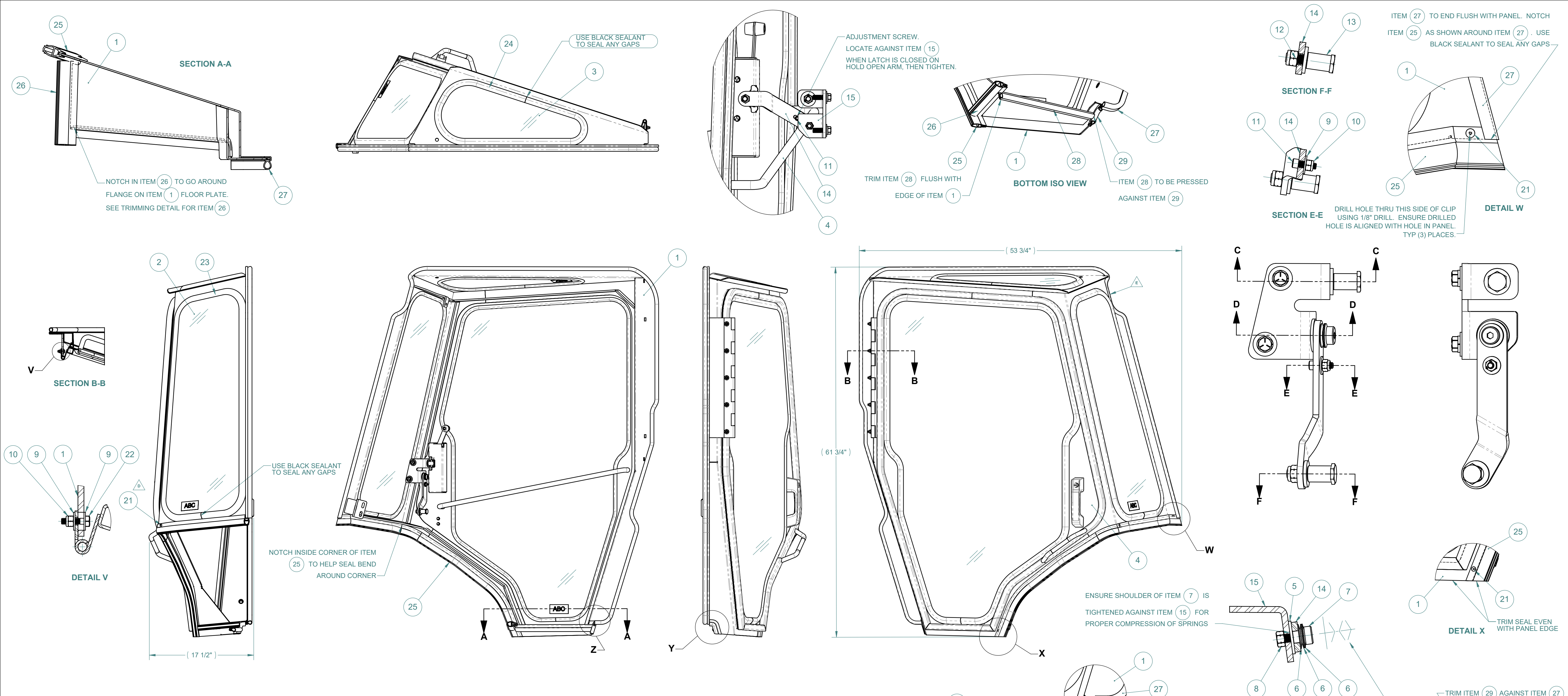
DO NOT SCALE DRAWING
SHEET NO: 1 of 1
REVISION: C.02

DRAWING NUMBER: 64508-02

ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	71843-21	M	WLDMT - RR PANEL - CASE 580H						
2	1	EA	20091-025	P	LOCK WASHER - SPLIT - ZP - 1/4 - 0.256 ID x 0.487 OD x 0.062 THK						
3	1	EA	20354-1212	P	ASSY - WIPER MOTOR - 12V - 85° SWEEP - 2" SHAFT						
4	1	EA	20356-16	P	WIPER BLADE - FLEX - 16" LONG						
5	1	EA	20604-050	P	BOLT - PHILLIPS PAN HD - ZP - 1/4-20 x 0.50						
6	1	EA	22559	P	DETAIL - GLASS - RR WINDOW - CASE	TMP GLASS - GREEN TINT 79% TRANS - AS2 - 1/4 THK					
7	1	EA	25363-01	P	RADIAL WIPER ARM - ADJUSTABLE 10.63 TO 14.19 - DRY - AM EQUIP SD SERIES						
8	1	EA	42731-2538	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - SIDE BULB - 0.09 TO 0.12 EDGE		25.38	IN	10608-01	
9	1	EA	42731-2625	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - SIDE BULB - 0.09 TO 0.12 EDGE		26.25	IN	10608-01	
10	1	EA	42736-9900	M	STOCK CUT TO LENGTH	SEAL - GLASS SETTING RUBBER - OFFSET - 3/16 TO 1/4 GLASS EDGE - 0.125 BODY PANEL		99.00	IN	10613-01	
11	1	EA	42774-0225	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - END BULB - 0.125 TO 0.250 EDGE		2.25	IN	11446	
12	1	EA	42774-0225	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - END BULB - 0.125 TO 0.250 EDGE		2.25	IN	11446	
13	1	EA	42774-3075	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - END BULB - 0.125 TO 0.250 EDGE		30.75	IN	11446	
14	1	EA	42774-3638	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - END BULB - 0.125 TO 0.250 EDGE		36.38	IN	11446	



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ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-60-1	M	WLDMT - SIDE PANEL - RH - CASE 580G & 580H						
2	1	EA	22632	P	DETAIL - GLASS - SIDE PANEL - CASE	TMP GLASS - GREEN TINT 79% TRANS - AS2 - 1/4 THK					
3	1	EA	22633	P	DETAIL - GLASS - SIDE PANEL SKYLITE - CASE	TMP GLASS - GREEN TINT 79% TRANS - AS2 - 1/4 THK					
4	1	EA	64508-05-1	M	ASSY - DOOR - RH - CASE 580G & 580H						
5	1	EA	20133-050	P	WASHER - FLAT - ZP - USS - 1/2 - 0.563 ID x 1.375 OD x 0.109 THK						
6	3	EA	22677-62	P	BELLEVILLE WASHER - DISC SPRING - GR 1074 CARBON STEEL - 0.505 ID x 1 OD						
7	1	EA	20592-050	P	BOLT - SOCKET HEAD SHOULDER - Ø1/2 x 1/2						
8	1	EA	20055-038	P	NUT - HEX - GD 5 - ZP - 3/8-16						
9	11	EA	20133-025	P	WASHER - FLAT - ZP - USS - 1/4 - 0.313 ID x 0.750 OD x 0.063 THK						
10	6	EA	20057-025	P	LOCK NUT - HEX w/NYLON INSERT - GD 5 - ZP - 1/4-20						
11	1	EA	20538-075	P	CAP SCREW - SOCKET HD - BLK OXIDE - 1/4-20 x 3/4						
12	1	EA	20057-044	P	LOCK NUT - HEX w/NYLON INSERT - GD 5 - ZP - 7/16-14						
13	2	EA	20421-03	P	STRIKER BOLT - Ø0.675 x 1.150 LG PIN - 7/16-14 x 0.875 LG THD						
14	1	EA	64508-82-1	M	DETAIL - BRKT - HOLD OPEN - RH - CASE 580G & 580H	PLATE - HR A36 PO - 1/4 THK	7.169 x 1.840	13.19	IN2	10506-025	
15	1	EA	64508-38-1	M	DETAIL - STRIKER PLATE - RH - CASE 580G & 580H	PLATE - HR A36 PO - 1/4 THK	5.309 x 4.000	21.24	IN2	10506-025	
16	1	EA	20055-044	P	NUT - HEX - GD 5 - ZP - 7/16-14						
17	1	EA	20133-044	P	WASHER - FLAT - ZP - USS - 7/16 - 0.500 ID x 1.250 OD x 0.078 THK						
18	2	EA	20133-038	P	WASHER - FLAT - ZP - USS - 3/8 - 0.438 ID x 1.000 OD x 0.078 THK						
19	2	EA	20002-125	P	BOLT - HEX HD - GD 5 - ZP - 3/8-16 x 1 1/4						
20	2	EA	20091-038	P	LOCK WASHER - SPLIT - ZP - 3/8 - 0.381 ID x 0.680 OD x 0.094 THK						
21	3	EA	22902-021	P	BLIND RIVET - LRG FLG HD - BLK ALUM CORE - ALUM MANDREL - Ø1/8 x 0.337 LG						
22	5	EA	20000-100	P	BOLT - HEX HD - GD 5 - ZP - 1/4-20 x 1						
23	1	EA	42736-9875	M	STOCK CUT TO LENGTH	SEAL - GLASS SETTING RUBBER - OFFSET - 3/16 TO 1/4 GLASS EDGE - 0.125 BODY PANEL		98.75	IN	10613-01	
24	1	EA	42736-5925	M	STOCK CUT TO LENGTH	SEAL - GLASS SETTING RUBBER - OFFSET - 3/16 TO 1/4 GLASS EDGE - 0.125 BODY PANEL		59.25	IN	10613-01	
25	1	EA	42770-4800	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - LARGE END BULB - 0.12 TO 0.25 EDGE		48.00	IN	11421	
26	1	EA	64508-78-1	M	SEAL - NOTCHED - RH - CASE 580G & 580H	SEAL - EDGE TRIM - LARGE END BULB - 0.12 TO 0.25 EDGE		7.00	IN	11421	
27	1	EA	42731-14700	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - SIDE BULB - 0.09 TO 0.12 EDGE		147.00	IN	10608-01	
28	1	EA	42731-1300	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - SIDE BULB - 0.09 TO 0.12 EDGE		13.00	IN	10608-01	
29	1	EA	42770-350	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - END BULB - 0.125 TO 0.250 EDGE		3.50	IN	11446	

22014 E RESHAPE PROFILE IN PANEL 02/03/2022

17105 D REMOVE DRILL OP IN PANELS FOR RIVETS. ADD (1) 22902-021 05/29/2017

17091 C UPDATED PER CHANGE TO 64508-60-1 05/05/2017

13125 B REDRAWN WITH NEW TITLE BLOCK 10/7/2014

ECN NO REV DESCRIPTION REVISIONS DATE

GFI

CONTRACT INDUSTRIAL TOOLING

THIRD ANGLE PROJECTION

TOLERANCES UNLESS OTHERWISE SPECIFIED

READOUT: TOLERANCE

2 DECIMAL: ±

3 DECIMAL: ±

FRACTIONAL: ± 1/8"

ANGULAR: ±

FINISH: NONE UNLESS OTHERWISE SPECIFIED

PART DESCRIPTION: ASSY - SIDE PANEL - RH - CASE 580G & 580H

MATERIAL DESCRIPTION:

MATERIAL NO: 223 51 LB

MATERIAL QTY: 1

WEIGHT: 223 51 LB

INCH DETAILER: D. HOPKINS

PRODUCTION/ APPROVAL: J. ATKINSON

DESIGNER: D. HOPKINS

DO NOT SCALE DRAWING

SHEET NO: 1 of 1

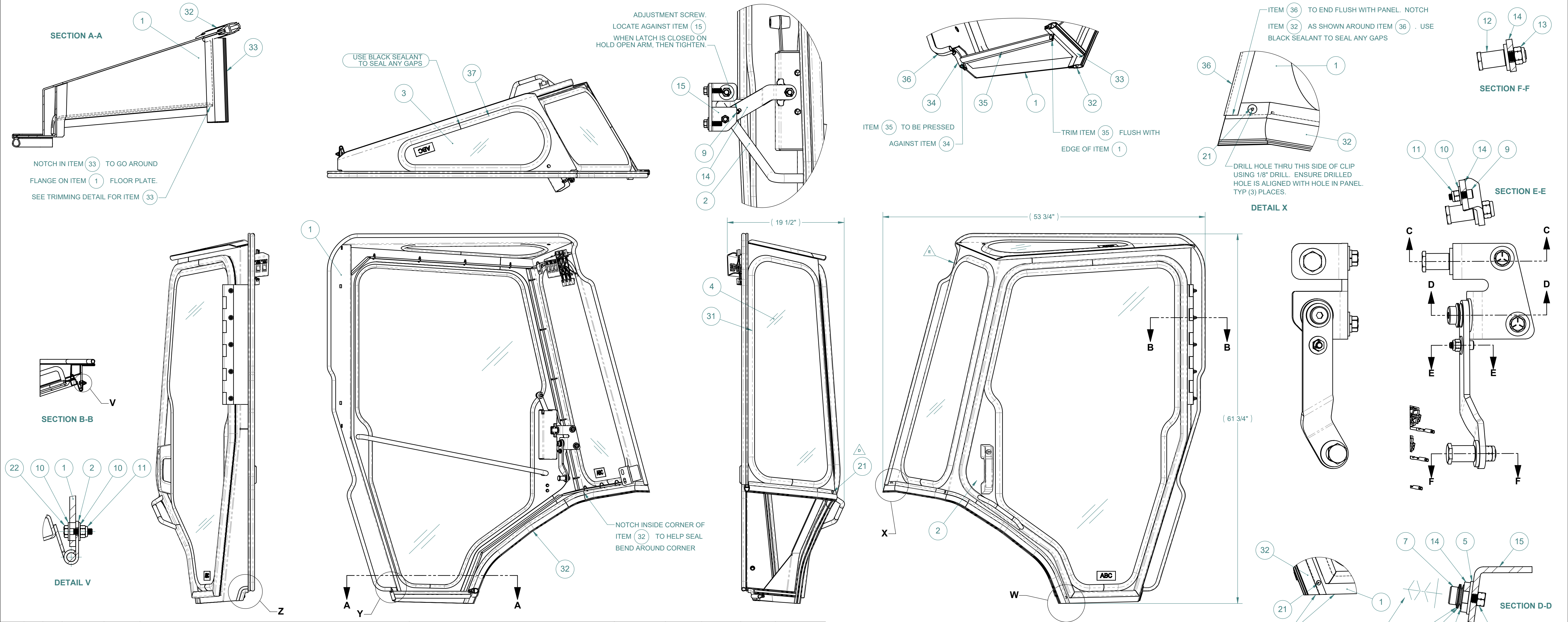
REVISION: E

100

64508-04-1

64508-04-1

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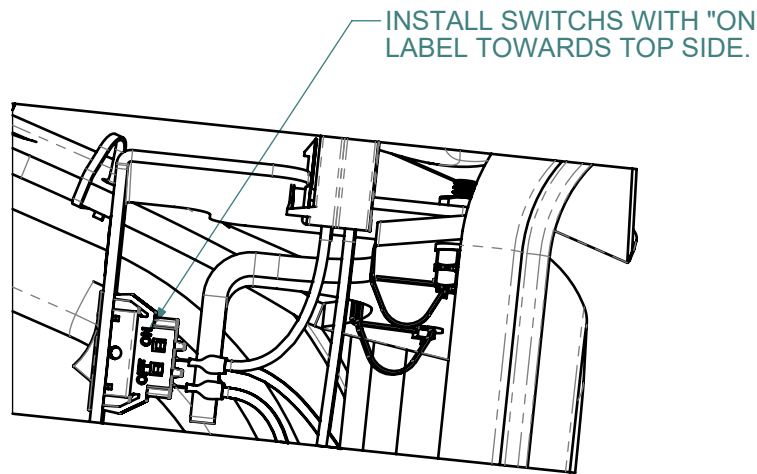
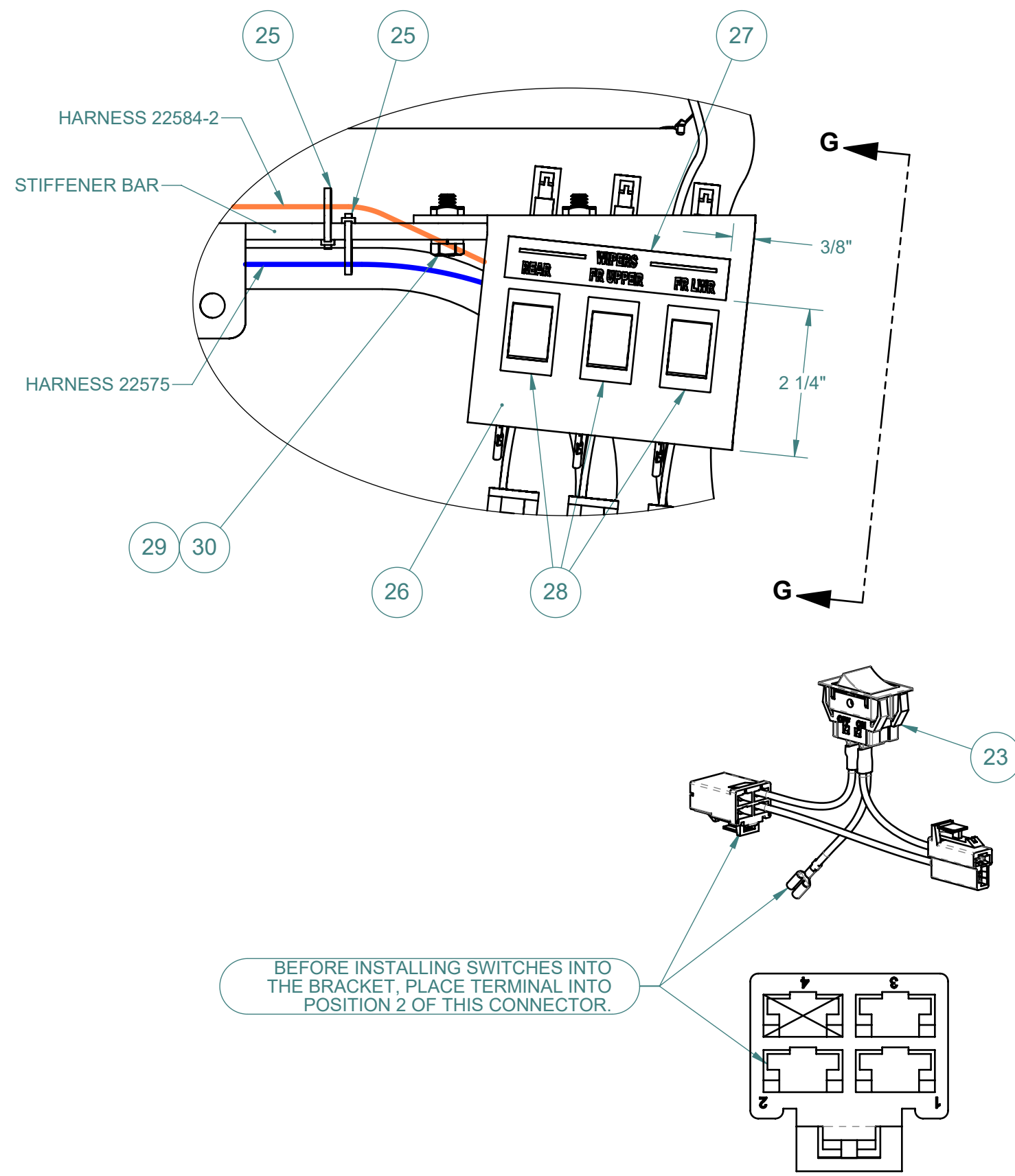
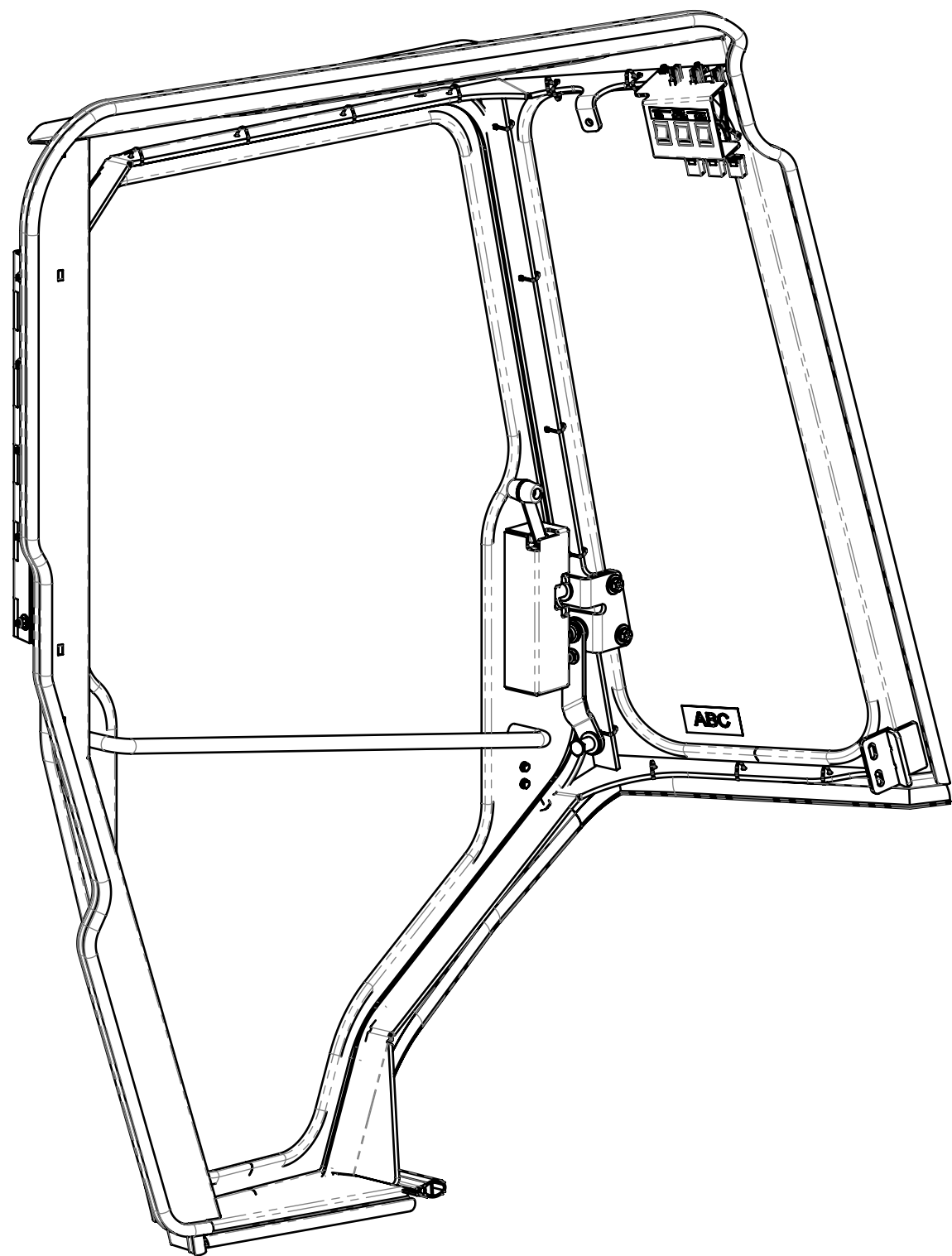
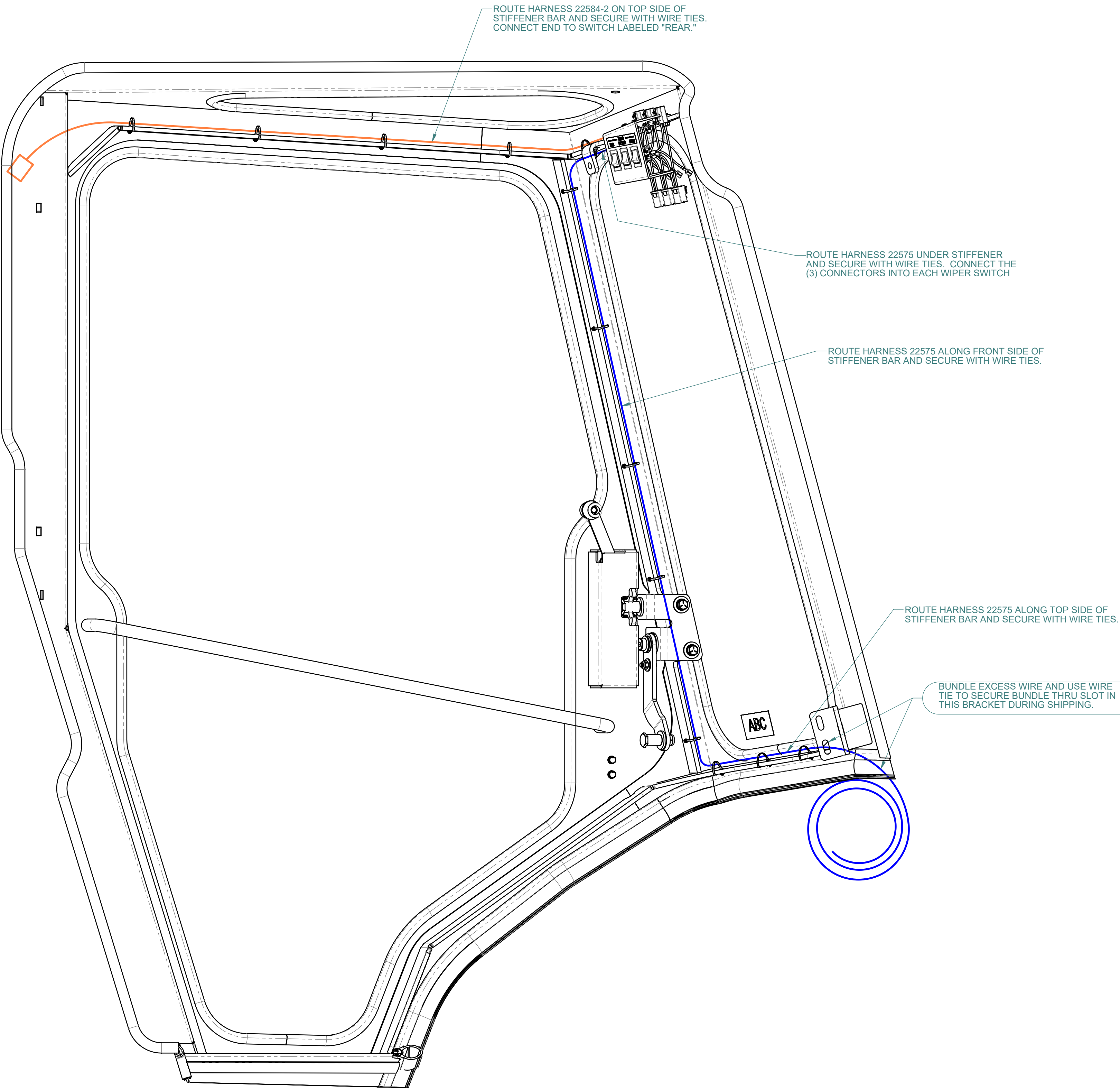


ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-60-2	M	WLDMT - SIDE PANEL - LH - CASE 580G & 580H						
2	1	EA	64508-05-2	M	ASSY - DOOR - LH - CASE 580G & 580H						
3	1	EA	22633	P	DETAIL - GLASS - SIDE PANEL SKYLITE - CASE	TMP GLASS - GREEN TINT 79% TRANS - AS2 - 1/4 THK					
4	1	EA	22632	P	DETAIL - GLASS - SIDE PANEL - CASE	TMP GLASS - GREEN TINT 79% TRANS - AS2 - 1/4 THK					
5	1	EA	20133-050	P	WASHER - FLAT - ZP - USS - 1/2 - 0.563 ID x 1.375 OD x 0.109 THK						
6	3	EA	22677-62	P	BELLEVILLE WASHER - DISC SPRING - GR 1074 CARBON STEEL - 0.505 ID x 1 OD						
7	1	EA	20592-050	P	BOLT - SOCKET HEAD SHOULDER - Ø1/2 x 1 1/2						
8	1	EA	20055-038	P	NUT - HEX - GD 5 - ZP - 3/8-16						
9	1	EA	20538-075	P	CAP SCREW - SOCKET HD - BLK OXIDE - 1/4-20 x 3/4						
10	11	EA	20133-025	P	WASHER - FLAT - ZP - USS - 1/4 - 0.313 ID x 0.750 OD x 0.063 THK						
11	6	EA	20057-025	P	LOCK NUT - HEX w/NYLON INSERT - GD 5 - ZP - 1/4-20						
12	2	EA	20421-03	P	STRIKER BOLT - Ø0.675 x 1.150 LG PIN - 7/16-14 x 0.875 LG THD						
13	1	EA	20057-044	P	LOCK NUT - HEX w/NYLON INSERT - GD 5 - ZP - 7/16-14						
14	1	EA	64508-82-2	M	DETAIL - BRKT - HOLD OPEN - LH - CASE 580G & 580H	PLATE - HR A36 PO - 1/4 THK	7.169 x 1.840	13.19	IN2	10506-025	
15	1	EA	64508-38-2	M	DETAIL - STRIKER PLATE - LH - CASE 580G & 580H	PLATE - HR A36 PO - 1/4 THK	5.309 x 4.000	21.24	IN2	10506-025	
16	1	EA	20133-044	P	WASHER - FLAT - ZP - USS - 7/16 - 0.500 ID x 1.250 OD x 0.078 THK						
17	1	EA	20055-044	P	NUT - HEX - GD 5 - ZP - 7/16-14						
18	2	EA	20133-038	P	WASHER - FLAT - ZP - USS - 3/8 - 0.438 ID x 1.000 OD x 0.078 THK						
19	2	EA	20002-125	P	BOLT - HEX HD - GD 5 - ZP - 3/8-16 x 1 1/4						
20	2	EA	20091-038	P	LOCK WASHER - SPLIT - ZP - 3/8 - 0.381 ID x 0.680 OD x 0.094 THK						
21	3	EA	22902-021	P	BLIND RIVET - LRG FLG HD - BLK ALUM CORE - ALUM MANDREL - Ø1/8 x 0.337 LG						
22	5	EA	20000-100	P	BOLT - HEX HD - GD 5 - ZP - 1/4-20 x 1						
23	1	EA	22575	P	HARNESS - WIPER POWER SUPPLY (CASE 580G)						
24	1	EA	22584-2	P	HARNESS - REAR WIPER - CASE 580G & 580H						
25	16	EA	20130-01	P	CABLE TIE - NARROW - BLK NYL - 4.00 LG x 0.10 WD x Ø7/8 BUNDLE - 10 LBS						
26	1	EA	64508-61	M	WLDMT - SWITCH BRACKET - CASE 580G & 580H						
27	1	EA	22906	P	DECAL - SWITCH - CASE 580G & 580H	ADHESIVE BACKED FILM					
28	3	EA	22574	P	WIPER SWITCH w/HARNESS - ROCKER STYLE ON/OFF						
29	2	EA	20091-025	P	LOCK WASHER - SPLIT - ZP - 1/4 - 0.256 ID x 0.487 OD x 0.062 THK						
30	2	EA	20000-075	P	BOLT - HEX HD - GD 5 - ZP - 1/4-20 x 3/4						
31	1	EA	42736-9875	M	STOCK CUT TO LENGTH	SEAL - GLASS SETTING RUBBER - OFFSET - 3/16 TO 1/4 GLASS EDGE - 0.125 BODY PANEL		98.75	IN	10613-01	
32	1	EA	42770-4800	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - LARGE END BULB - 0.12 TO 0.25 EDGE		48.00	IN	11421	
33	1	EA	64508-78-2	M	SEAL - NOTCHED - LH - CASE 580G & 580H	SEAL - EDGE TRIM - LARGE END BULB - 0.12 TO 0.25 EDGE		7.00	IN	11421	
34	1	EA	42770-350	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - END BULB - 0.125 TO 0.250 EDGE		3.50	IN	11446	
35	1	EA	42731-1300	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - SIDE BULB - 0.09 TO 0.12 EDGE		13.00	IN	10608-01	
36	1	EA	42731-14700	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - SIDE BULB - 0.09 TO 0.12 EDGE		147.00	IN	10608-01	
37	1	EA	42736-5925	M	STOCK CUT TO LENGTH	SEAL - GLASS SETTING RUBBER - OFFSET - 3/16 TO 1/4 GLASS EDGE - 0.125 BODY PANEL		59.25	IN	10613-01	

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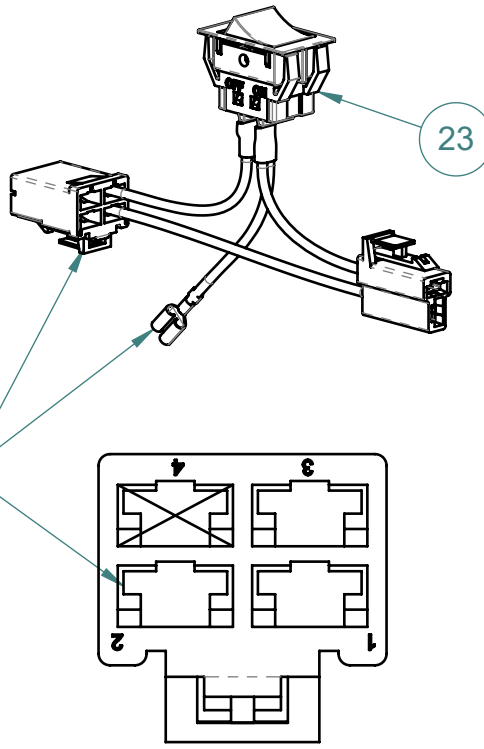
ECN NO	REV	DESCRIPTION	DATE
22014	E	RESHAPE PROFILE IN PANEL	02/03/2022
17105	D	REMOVE DRILL OP IN PANELS FOR RIVETS - ADD (1) 22902-021	05/29/2017
17091	C	UPDATED PER CHANGE TO 64508-60-2	05/05/2017
13125	B	REDRAWN WITH NEW TITLE BLOCK	10/7/2014
REVISIONS			

 CONTRACT INDUSTRIAL TOOLING THIRD ANGLE PROJECTION	TOLERANCES UNLESS OTHERWISE SPECIFIED READOUT: TOLERANCE 2 DECIMAL: ± 3 DECIMAL: ± FRACTIONAL: ± ANGULAR: ± 1/8"	PART DESCRIPTION: ASSY - SIDE PANEL - LH - CASE 580G & 580H	DO NOT SCALE DRAWING SHEET NO: 1 of 2 REVISION: E.00
	FINISH: NONE UNLESS OTHERWISE SPECIFIED	MATERIAL DESCRIPTION:	PART NUMBER(S): 64508-04-2
	MATERIAL NO:	MATERIAL QTY:	DRAWING NUMBER: 64508-04-2
	WEIGHT: 372.93 LB INCH DETAILER: D. HOPKINS STATE: PRODUCTION/APPROVAL:	DESIGNER: D. HOPKINS J. ATKINSON	



SECTION G-G

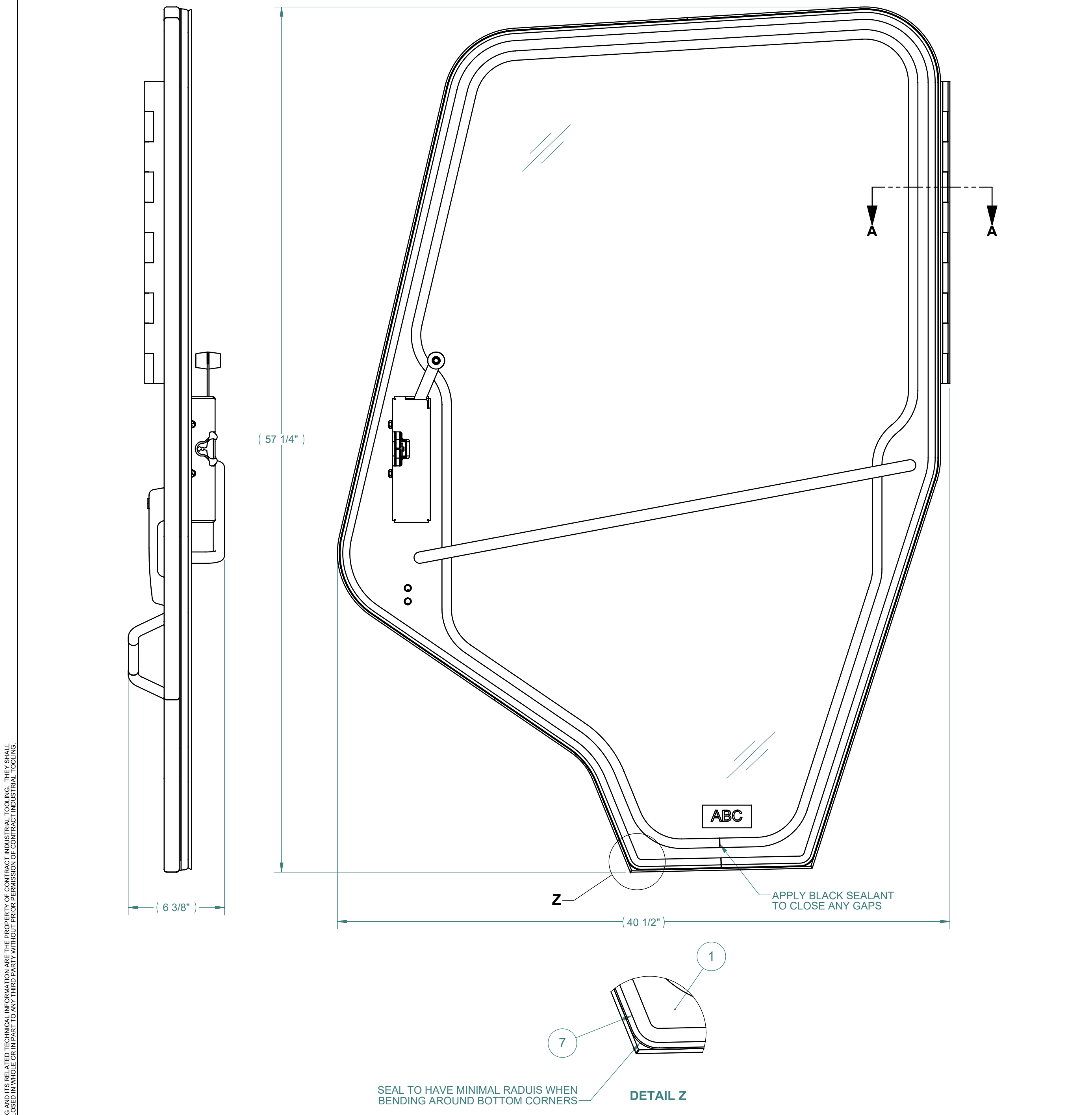
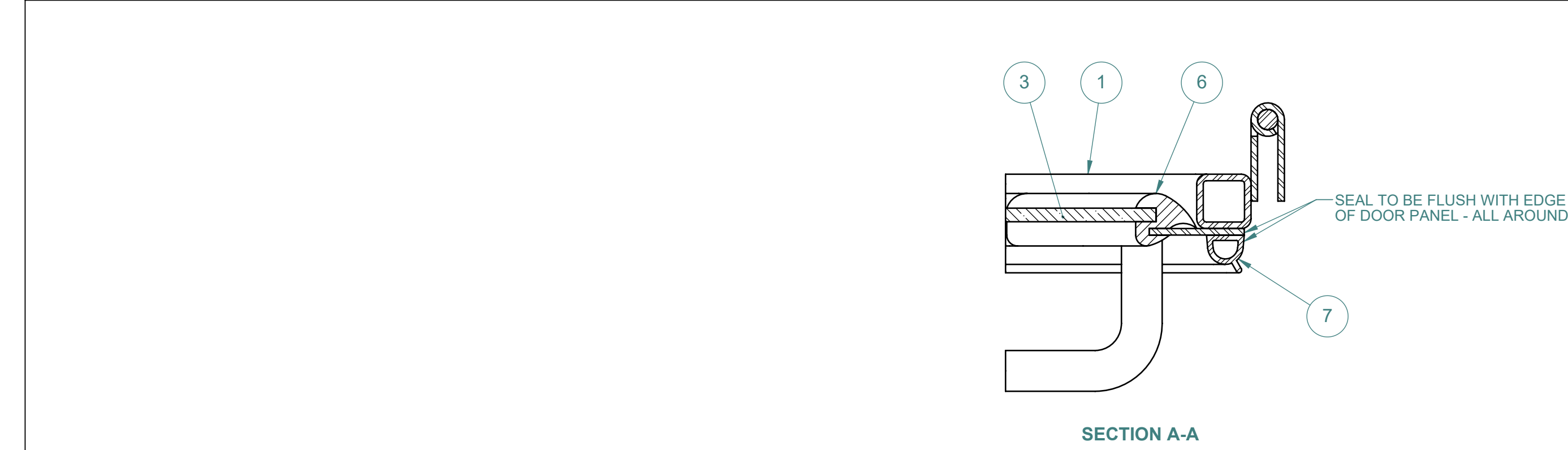
INSTALL SWITCHES WITH "ON" LABEL TOWARDS TOP SIDE.



 CONTRACT INDUSTRIAL TOOLING	TOLERANCES UNLESS OTHERWISE SPECIFIED		PART DESCRIPTION: ASSY - SIDE PANEL - LH - CASE 580G & 580H		DO NOT SCALE DRAWING	
	READOUT:	TOLERANCE	SHEET NO: 2 of 2		REVISION: E.00	
THIRD ANGLE PROJECTION	2 DECIMAL:	±	MATERIAL DESCRIPTION:		PART NUMBER(S): 64508-04-2	
	3 DECIMAL:	±	MATERIAL NO:		DRAWING NUMBER: 64508-04-2	
	FRACTIONAL:	± 1/8"	MATERIAL QTY:		DESIGNER: D. HOPKINS	
FINISH: NONE UNLESS OTHERWISE SPECIFIED	MATERIAL UOM:		WEIGHT: 372.93 LB		INCH DETAILER: J. ATKINSON	
			STATE:		PRODUCTION APPROVAL:	

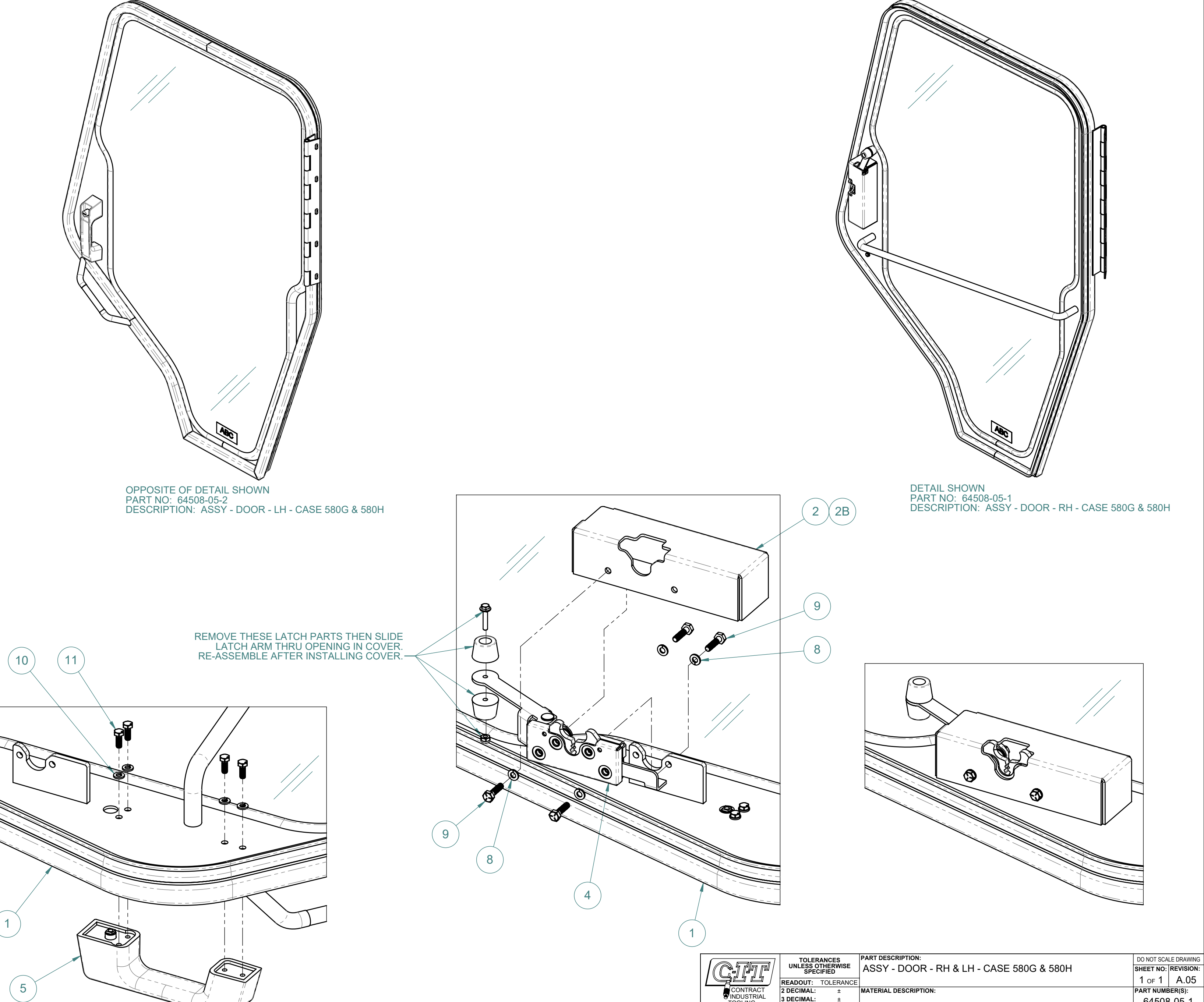
ECN NO	REV	See Sheet1	DATE
		DESCRIPTION	REVISIONS

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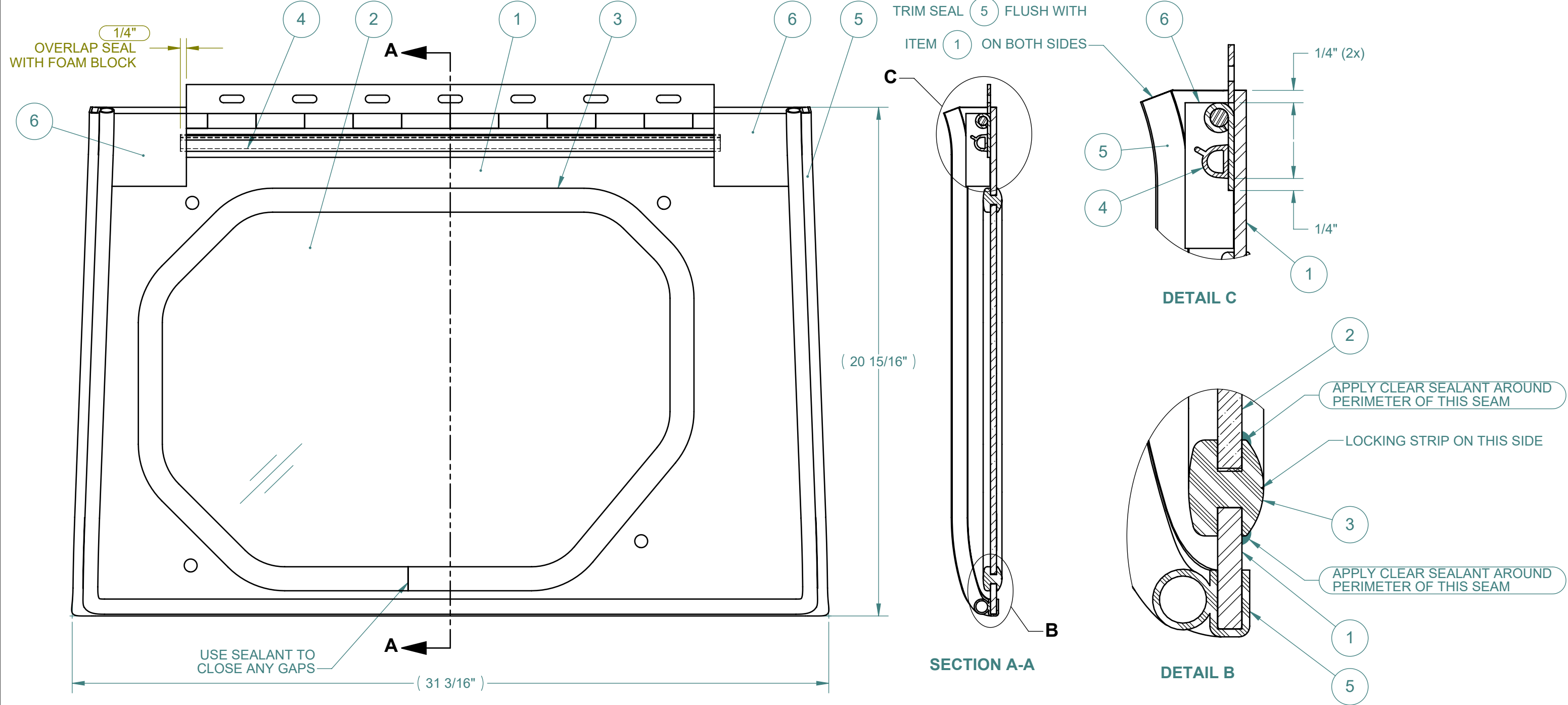
64508-05-1 RH											
ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-50-1	M	WLDMT - DOOR - RH - CASE 580G & 580H						
2	1	EA	64508-84-1	M	DETAIL - LATCH COVER - RH - CASE 580G & 580H	SHEET - HR C1010/1020 PO - 11GA THK	6.494 x 12.306	79.91	IN2	10501-012	
3	1	EA	22636	P	DETAIL - GLASS - DOOR - CASE	TMP GLASS - GREEN TINT 79% TRANS - AS2 - 1/4 THK					
4	1	EA	22605-1	P	LATCH - TWO-ROTOR - FINGER RELEASE - RH						
5	1	EA	22607	P	HANDLE - PUSH BUTTON - KEYED FOR CASE	GLASS REINFORCED NYLON w/BRASS INSERTS					
6	1	EA	42736-14900	M	STOCK CUT TO LENGTH	SEAL - GLASS SETTING RUBBER - OFFSET - 3/16 TO 1/4 GLASS EDGE - 0.125 BODY PANEL		149.00	IN	10613-01	
7	1	EA	42734-16400	M	STOCK CUT TO LENGTH	SEAL - D-SEAL - PSA BACKING		164.00	IN	10611-01	
8	4	EA	20091-025	P	LOCK WASHER - SPLIT - ZP - 1/4 - 0.256 ID x 0.487 OD x 0.062 THK						
9	4	EA	20000-100	P	BOLT - HEX HD - GD 5 - ZP - 1/4-20 x 1						
10	4	EA	20370-06	P	LOCK WASHER - SPLIT - ZP - DIN 127B - M6 - 6.30mm ID x 11.80mm OD x 1.60mm THK						
11	4	EA	20380-016	P	BOLT - HEX HD CAP - CL 8.8 - ZP - DIN 933 - M6x1 x 16mm						

64508-05-2 LH											
ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-50-2	M	WLDMT - DOOR - LH - CASE 580G & 580H						
2	1	EA	64508-84-2	M	DETAIL - LATCH COVER - LH - CASE 580G & 580H	SHEET - HR C1010/1020 PO - 11GA THK	6.494 x 12.306	79.91	IN2	10501-012	
3	1	EA	22636	P	DETAIL - GLASS - DOOR - CASE	TMP GLASS - GREEN TINT 79% TRANS - AS2 - 1/4 THK					
4	1	EA	22605-2	P	LATCH - TWO-ROTOR - FINGER RELEASE - LH						
5	1	EA	22607	P	HANDLE - PUSH BUTTON - KEYED FOR CASE	GLASS REINFORCED NYLON w/BRASS INSERTS					
6	1	EA	42736-14900	M	STOCK CUT TO LENGTH	SEAL - GLASS SETTING RUBBER - OFFSET - 3/16 TO 1/4 GLASS EDGE - 0.125 BODY PANEL		149.00	IN	10613-01	
7	1	EA	42734-16400	M	STOCK CUT TO LENGTH	SEAL - D-SEAL - PSA BACKING		164.00	IN	10611-01	
8	4	EA	20091-025	P	LOCK WASHER - SPLIT - ZP - 1/4 - 0.256 ID x 0.487 OD x 0.062 THK						
9	4	EA	20000-100	P	BOLT - HEX HD - GD 5 - ZP - 1/4-20 x 1						
10	4	EA	20370-06	P	LOCK WASHER - SPLIT - ZP - DIN 127B - M6 - 6.30mm ID x 11.80mm OD x 1.60mm THK						
11	4	EA	20380-016	P	BOLT - HEX HD CAP - CL 8.8 - ZP - DIN 933 - M6x1 x 16mm						



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ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-85	M	WLDMT - ROOF PANEL - CASE 580G & 580H						
2	1	EA	22573	P	DETAIL - GLASS - ROOF - CASE	TMP GLASS - GREEN TINT 79% TRANS - AS2 - 1/4 THK					
3	1	EA	42762-6650	M	STOCK CUT TO LENGTH	SEAL - GLASS SETTING RUBBER - 3/16 TO 1/4 GLASS EDGE - 0.188 TO 0.250 BODY PANEL		66.50	IN	11315	
4	1	EA	42734-2225	M	STOCK CUT TO LENGTH	SEAL - D-SEAL - PSA BACKING		22.250	IN	10611-01	
5	1	EA	42735-7400	M	STOCK CUT TO LENGTH	SEAL - EDGE TRIM - SIDE BULB - 1/4 EDGE		74.00	IN	10612-01	
6	2	EA	22576	P	FOAM FILLER - 1 THK x 3 x 3 5/8 - ROOF PANEL - CASE 580G & 580H	EPDM SHEET - PSA BACKED - D1056-00 2A2 - BLACK				11331-1001	

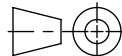


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13125	A	REDRAWN WITH NEW TITLE BLOCK	10/7/2014
ECN NO	REV	DESCRIPTION	DATE
REVISIONS			



CONTRACT INDUSTRIAL TOOLING

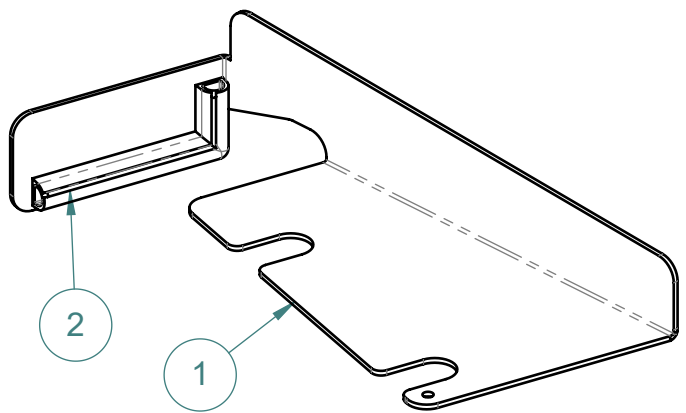
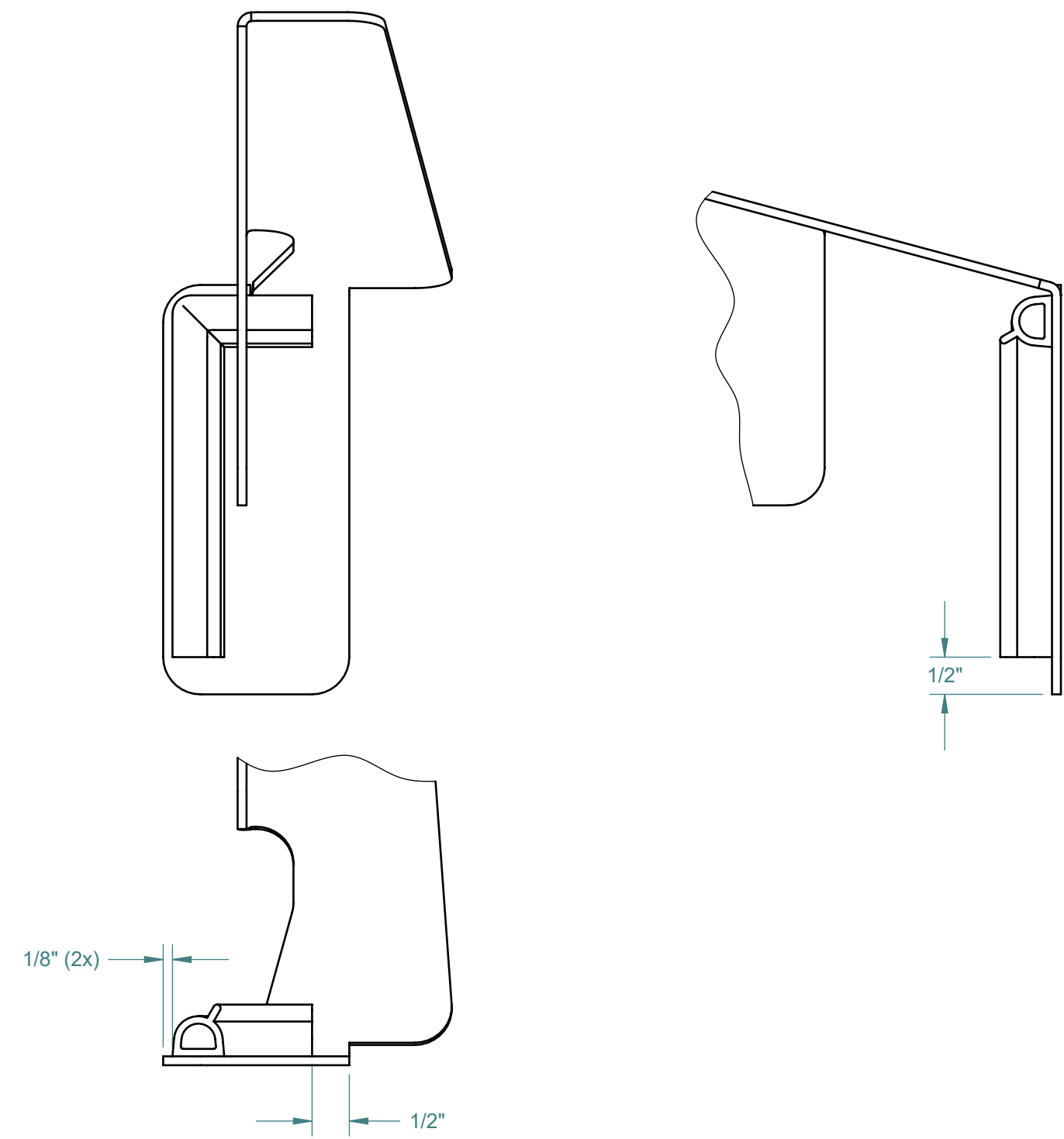
THIRD ANGLE PROJECTION

TOLERANCES UNLESS OTHERWISE SPECIFIED		PART DESCRIPTION: ASSY - ROOF PANEL - CASE 580G & 580H		DO NOT SCALE DRAWING	
READOUT: TOLERANCE		MATERIAL DESCRIPTION:		SHEET NO: 1 OF 1 REVISION: A.03	
2 DECIMAL: ±		MATERIAL NO:		PART NUMBER(S): 64508-06	
3 DECIMAL: ±		MATERIAL QTY:		DRAWING NUMBER: 64508-06	
FRACTIONAL: ± 1/8"		MATERIAL UOM:		DESIGNER: D. HOPKINS	
ANGULAR: ±		WEIGHT: 39.00 LB		D. HOPKINS	
FINISH: NONE UNLESS OTHERWISE SPECIFIED		DIM UNITS: INCH		D. HOPKINS	
		STATE: PRODUCTION		J. ATKINSON	

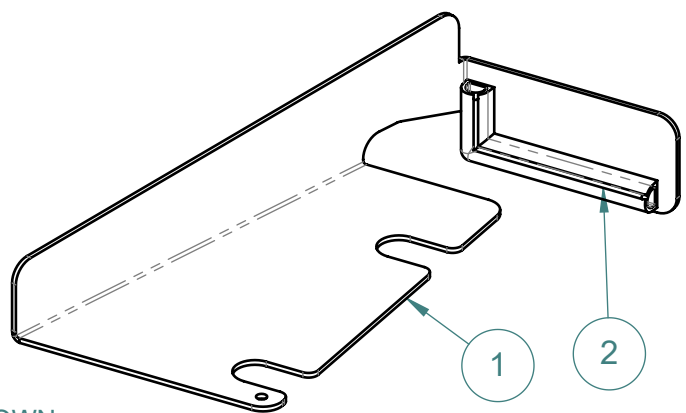
JOB NO: PART NO: 64508-06 REVISION: A

64508-07-1 RH											
ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-95-1	M	DETAIL - PLATE - FENDER FILLER - RH - CASE 580G & 580H	SHEET - HR C1010/1020 PO - 11GA THK	8.224 x 19.068	156.82	IN2	10501-012	
2	1	EA	42734-0625	M	STOCK CUT TO LENGTH	SEAL - D-SEAL - PSA BACKING		6.250	IN	10611-01	

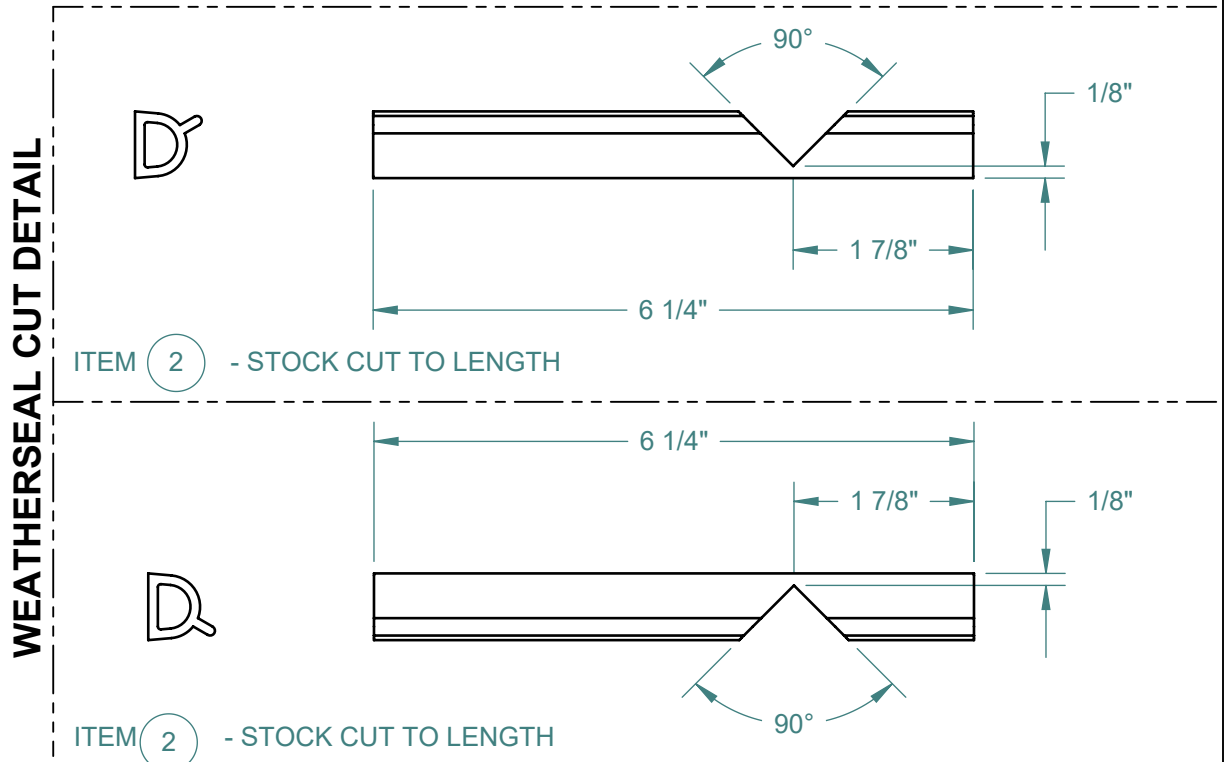
ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-95-2	M	DETAIL - PLATE - FENDER FILLER - LH - CASE 580G & 580H	SHEET - HR C1010/1020 PO - 11GA THK	8.224 x 19.068	156.82	IN2	10501-012	
2	1	EA	42734-0625	M	STOCK CUT TO LENGTH	SEAL - D-SEAL - PSA BACKING		6.25	IN	10611-01	



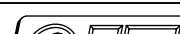
OPPOSITE OF DETAIL SHOWN
PART NO: 64508-07-2
DESCRIPTION: ASSY - FENDER FILLER - LH - CASE 580G & 580H



DETAIL SHOWN
PART NO: 64508-07-1
DESCRIPTION: ASSY - FENDER FILLER - RH - CASE 580G & 580H

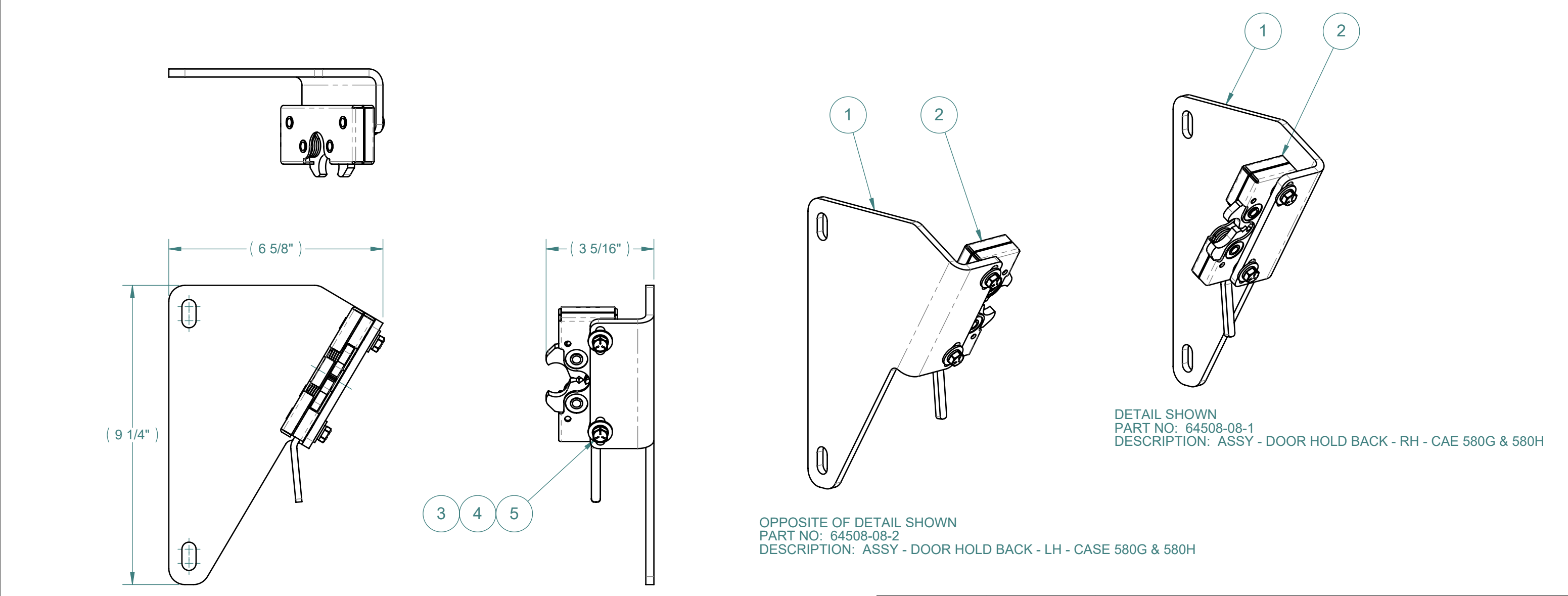


13125	A	REDRAWN WITH NEW TITLE BLOCK	10/7/2014
ECN NO	REV	DESCRIPTION	DATE
REVISIONS			

 CONTRACT INDUSTRIAL TOOLING THIRD ANGLE PROJECTION 	TOLERANCES UNLESS OTHERWISE SPECIFIED		PART DESCRIPTION: ASSY - FENDER FILLER - RH & LH - CASE 580G & 580H				DO NOT SCALE DRAWING		
	READOUT: TOLERANCE						SHEET NO: 1 OF 1		
	2 DECIMAL: ± 3 DECIMAL: ± FRACTIONAL: ± 1/8" ANGULAR: ±		MATERIAL DESCRIPTION:				REVISION: A.03		
	FINISH: NONE UNLESS OTHERWISE SPECIFIED		MATERIAL NO: MATERIAL QTY: MATERIAL UOM:		WEIGHT: 3.29 LB DIM UNITS: INCH STATE: PRODUCTION		DESIGNER: D. HOPKINS DETAILER: D. HOPKINS APPROVAL: J. ATKINSON		
								PART NUMBER(S): 64508-07-1 64508-07-2	
								DRAWING NUMBER: 64508-07	

64508-08-1 RH											
ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-98-1	M	DETAIL - BRKT - DOOR HOLD BACK - RH - CASE 580G & 580H	PLATE - HR A36 PO - 1/4 THK	7.601 x 10.139	77.07	IN2	10506-025	
2	1	EA	22609-1	P	LATCH - 2 ROTOR - SIDE ARM RELEASE - RH						
3	2	EA	20133-025	P	WASHER - FLAT - ZP - USS - 1/4 - 0.313 ID x 0.750 OD x 0.063 THK						
4	2	EA	20091-025	P	LOCK WASHER - SPLIT - ZP - 1/4 - 0.256 ID x 0.487 OD x 0.062 THK						
5	2	EA	20000-100	P	BOLT - HEX HD - GD 5 - ZP - 1/4-20 x 1						

64508-08-2 LH											
ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-98-2	M	DETAIL - BRKT - DOOR HOLD BACK - LH - CASE 580G & 580H	PLATE - HR A36 PO - 1/4 THK	7.601 x 10.139	77.07	IN2	10506-025	
2	1	EA	22609-2	P	LATCH - 2 ROTOR - SIDE ARM RELEASE - LH						
3	2	EA	20133-025	P	WASHER - FLAT - ZP - USS - 1/4 - 0.313 ID x 0.750 OD x 0.063 THK						
4	2	EA	20091-025	P	LOCK WASHER - SPLIT - ZP - 1/4 - 0.256 ID x 0.487 OD x 0.062 THK						
5	2	EA	20000-100	P	BOLT - HEX HD - GD 5 - ZP - 1/4-20 x 1						

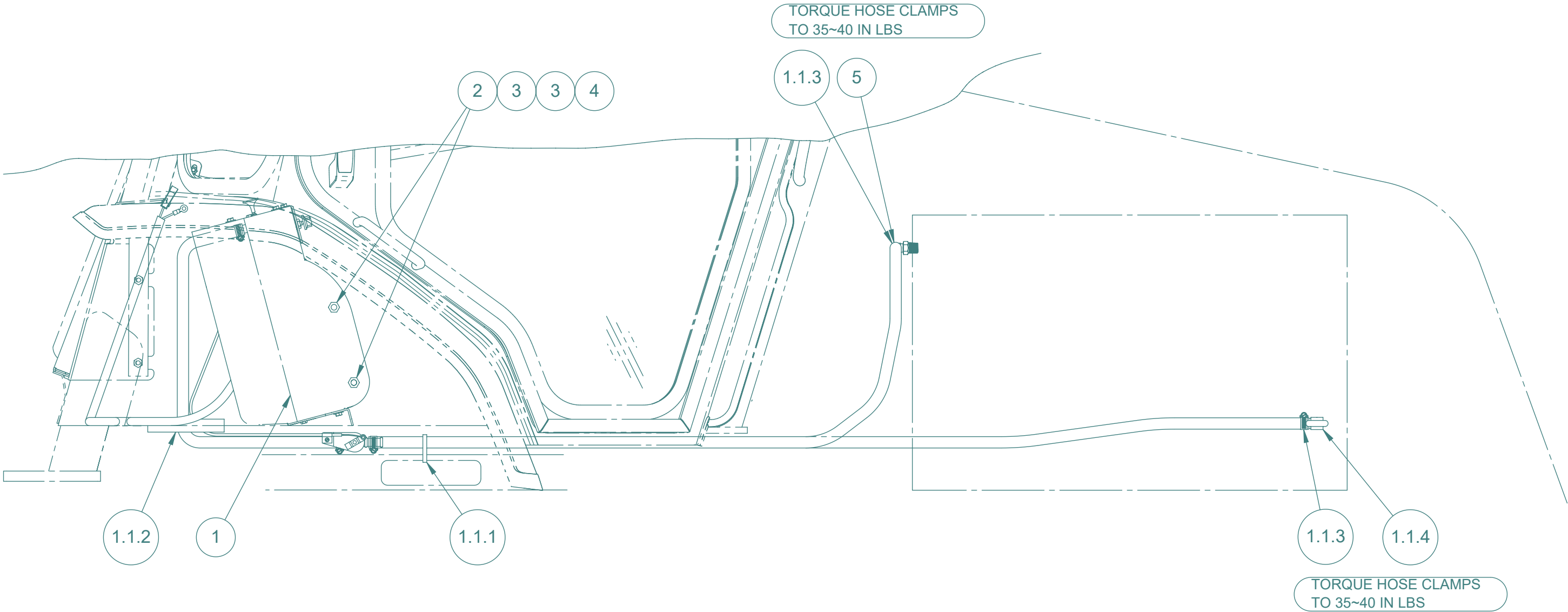


13125A REDAWN WITH NEW TITLE BLOCK 10/7/2014				CIT CONTRACT INDUSTRIAL TOOLING THIRD ANGLE PROJECTION 	TOLERANCES UNLESS OTHERWISE SPECIFIED		PART DESCRIPTION: ASSY - DOOR HOLD BACK - RH & LH - CASE 580G & 580H				DO NOT SCALE DRAWING			
					READOUT: TOLERANCE		MATERIAL DESCRIPTION:				SHEET NO: 1 OF 1		REVISION: A.03	
					2 DECIMAL: ±									
					3 DECIMAL: ±									
FRACTIONAL: ± 1/8"		MATERIAL NO: MATERIAL QTY: MATERIAL UOM:				WEIGHT: 3.56 LB DIM UNITS: INCH STATE: PRODUCTION		DESIGNER: D. HOPKINS DETAILER: D. HOPKINS APPROVAL: J. ATKINSON		PART NUMBER(S): 64508-08-1 64508-08-2				
ANGULAR: ±														
FINISH: NONE UNLESS OTHERWISE SPECIFIED														
ECN NO		REV		DESCRIPTION		DATE						DRAWING NUMBER: 64508-08		
				REVISIONS										

INSPECTED BY	KITTED BY	ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
		1	1	EA	68861-16	M	ASSY - HEATER - CASE 580H						
		1.1	1	EA	23637	P	HEATER KIT - CASE 580H						
		1.1.1	2	EA	20130-12	P	CABLE TIE - WIDE - BLK NYL - 15.00 LG x 0.30 WD x Ø4 BUNDLE - 120 LBS						
		1.1.2	1	EA	20460-10	P	GROMMET - Ø3 x 1/4 THK PANEL x 2 3/8 ID						
		1.1.3	2	EA	20558-03	P	HOSE CLAMP - WORM DRIVE - 301 SS & ZP SCREW - SAE #10 (9/16" - 1 1/16") - 1/2" BAND						
		1.1.4	1	EA	23338	P	DRAIN COCK - 5/8 HOSE x 3/8 NPT - STEEL BODY						
		2	2	EA	20002-125	P	BOLT - HEX HD - GD 5 - ZP - 3/8-16 x 1 1/4						
		3	4	EA	20133-038	P	WASHER - FLAT - ZP - USS - 3/8 - 0.438 ID x 1.000 OD x 0.078 THK						
		4	2	EA	20057-038	P	LOCK NUT - HEX w/NYLON INSERT - GD 5 - ZP - 3/8-16						
		5	1	EA	23771	P	FITTING - BEADED HOSE BARB - M35x1.5 x 5/8 HOSE ID						

NOTE:

1. ITEMS 1.1.1 THROUGH 1.1.4 ARE PART OF HEATER KIT 23637.

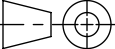


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20020	D	REPLACED 22817-063 (SPRING CLAMP) WITH 20558-03 (WORM DRIVE CLAMP)	02/18/2020
13125	C	REDRAWN WITH NEW TITLE BLOCK	7/15/2015
ECN NO	REV	DESCRIPTION	DATE
REVISIONS			



CONTRACT
INDUSTRIAL
TOOLING

THIRD ANGLE PROJECTION

TOLERANCES
UNLESS OTHERWISE
SPECIFIED

READOUT: TOLERANCE

2 DECIMAL: ±

3 DECIMAL: ±

FRACTIONAL: ±

ANGULAR: ±

FINISH:
NONE UNLESS
OTHERWISE SPECIFIED

PART DESCRIPTION:
KIT - HEATER - COMPLETE - CASE 580H

MATERIAL DESCRIPTION:

MATERIAL NO:

MATERIAL QTY:

MATERIAL UOM:

WEIGHT: 28.66 LB

DIM UNITS: INCH

STATE: PRODUCTION

DESIGNER: D. HOPKINS

DETAILER: D. HOPKINS

APPROVAL: J. ATKINSON

DO NOT SCALE DRAWING

SHEET NO: 1 OF 1

REVISION: D.02

PART NUMBER(S): 68861-15

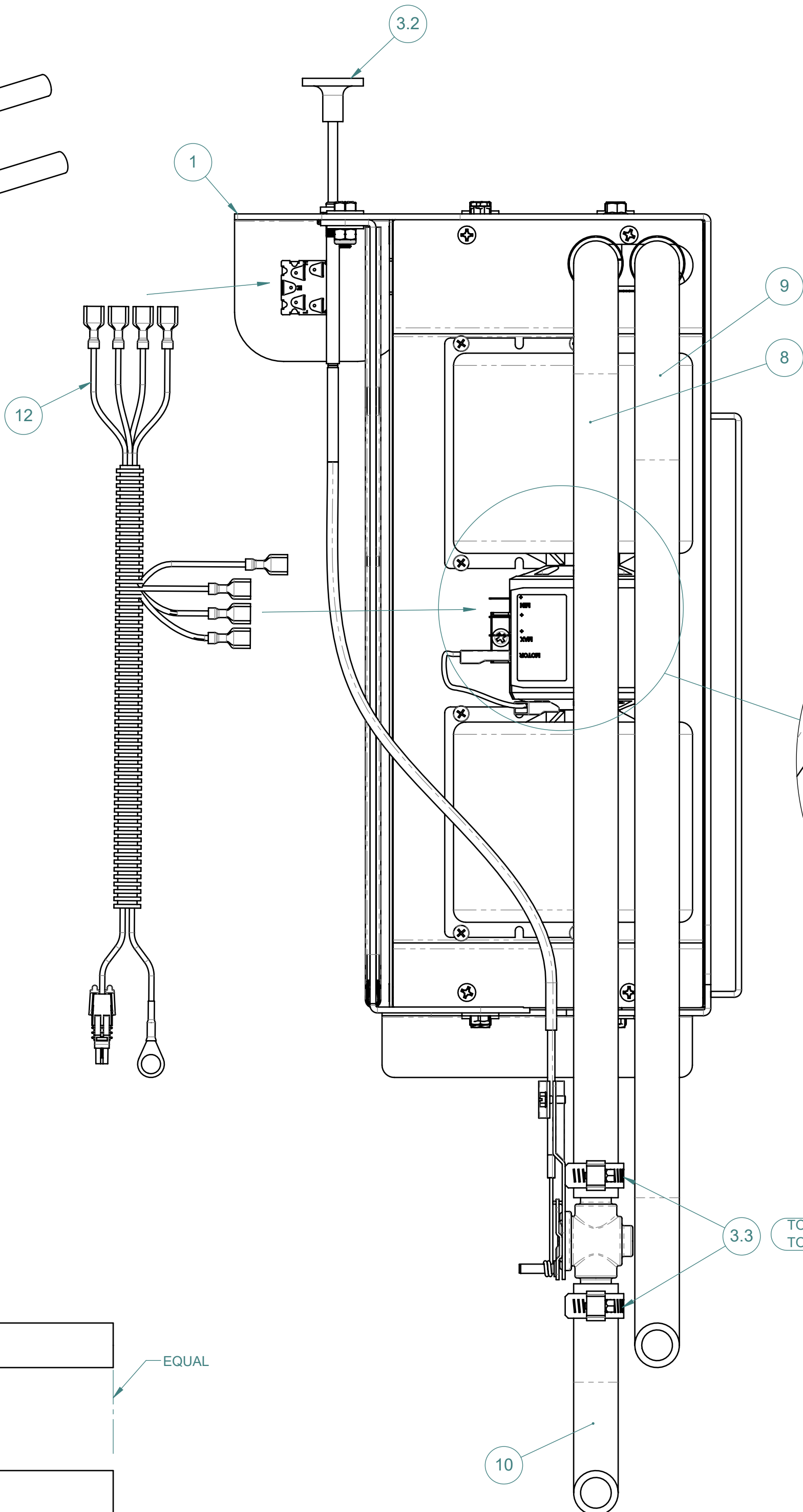
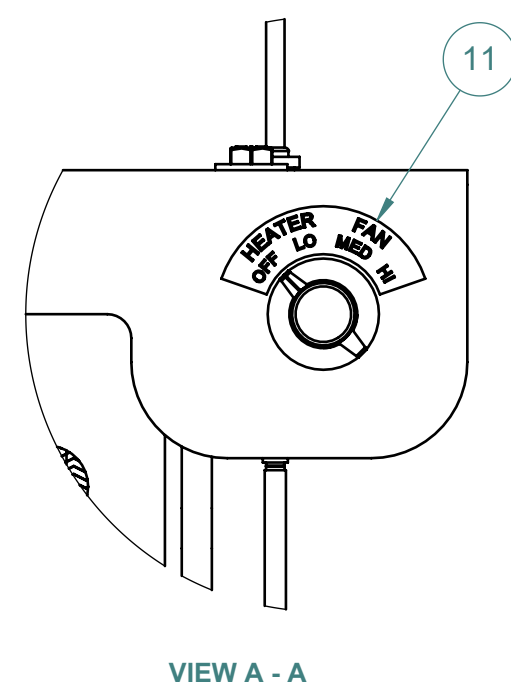
DRAWING NUMBER: 68861-15

JOB NO:

REVISION:
D

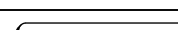
PART NO:

PART NO:
68861-15



ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1	1	EA	64508-29	M	WLDMT - HEATER CASING - CASE 580G & 580H						
2	1	EA	64508-93	M	DETAIL - PLATE - HEATER SIDE COVER - CASE 580G & 580H	SHEET - HR C1010/1020 PO - 11GA THK	6.500 x 20.119	130.77	IN2	10501-012	
3	1	EA	23637	P	HEATER KIT - CASE 580H						
3.1	1	EA	26922-1201	P	HEATER - DBL BLOWER - REAR EXIT - 12VDC						
3.2	1	EA	22660-3800	P	CONTROL CABLE - 38.00 LG - KNOB TO FORMED LOOP END						
3.3	4	EA	20558-03	P	HOSE CLAMP - WORM DRIVE - 301 SS & ZP SCREW - SAE #10 (9/16" - 1 1/16") - 1/2" BAND						
3.4	1	EA	22662	P	SWITCH - ROTARY w/2 PANEL NUTS - 4 POS - OFF-LOW-MED-HIGH						
3.5	1	EA	22663	P	CONTROL KNOB						
3.6	1	EA	22608-01	P	WATER VALVE - CABLE CONTROLLED	ZINC PLATED STEEL					
4	2	EA	20000-075	P	BOLT - HEX HD - GD 5 - ZP - 1/4-20 x 3/4						
5	4	EA	20133-025	P	WASHER - FLAT - ZP - USS - 1/4 - 0.313 ID x 0.750 OD x 0.063 THK						
6	2	EA	20057-025	P	LOCK NUT - HEX w/NYLON INSERT - GD 5 - ZP - 1/4-20						
7	1	EA	42741-1863	M	STOCK CUT TO LENGTH	EDGE TRIM - BLACK - 1/8 EDGE		18.63	IN	10803-013	
8	1	EA	42677-3800	M	STOCK CUT TO LENGTH	HEATER HOSE - EPDM - BLACK	05/8 ID	38.00	IN	10766-063	
9	1	EA	42677-10200	M	STOCK CUT TO LENGTH	HEATER HOSE - EPDM - BLACK	05/8 ID	102.00	IN	10766-063	
10	1	EA	42677-6500	M	STOCK CUT TO LENGTH	HEATER HOSE - EPDM - BLACK	05/8 ID	65.00	IN	10766-063	
11	1	EA	22672	P	DECAL - HEATER SWITCH	2 MIL WHITE MYLAR - 1/8" HEIGHT BLACK LETTERING					
12	1	EA	22678	P	HARNES - HEATER - CASE 580G & 580H						

23058	C	REPLACED 22492-1202 HEATER WITH 26822-1201 HEATER	02/17/2020
20020	B	REPLACED 22817-063 (SPRING CLAMP) WITH 20558-03 (WORM DRIVE CLAMP)	02/18/2020
13125	A	REDRAWN WITH NEW TITLE BLOCK	7/15/2015
ECN NO	REV	DESCRIPTION	DATE
REVISIONS			

 CONTRACT INDUSTRIAL TOOLING THIRD ANGLE PROJECTION 	TOLERANCES UNLESS OTHERWISE SPECIFIED READDUT: TOLERANCE 2 DECIMAL: ± .06 3 DECIMAL: ± .031 FRACTIONAL: ± 1"		PART DESCRIPTION: ASSY - HEATER - CASE 580H		DO NOT SCALE DRAWING SHEET NO. / REVISION: 1 of 1 C.00
	MATERIAL DESCRIPTION:		DRAWING NUMBER: 68661-16		
	FINISH: NONE UNLESS OTHERWISE SPECIFIED	MATERIAL NO.: MATERIAL CITY:	WEIGHT: DIM UNITS:	48.21 LB (DESIGNER:) INCH (DETAILER:) PRODUCTION (APPROVE:)	D. HOPKINS D. HOPKINS

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DRAWING NUMBER: 71843-01

CAD MAINTAINED. DRAWING UNCONTROLLED WHEN PRINTED.

DATE PRINTED: 2/21/2023

LOCATION	INSPECTED BY	KITTED BY	ITEM	QTY	UOM	PART NO	SOURCE	DESCRIPTION	MATERIAL	MATERIAL SIZE	MATL QTY	MATL UOM	MATL NO	COMMENTS
1			1	1	EA	64508-02	M	ASSY - FRONT WINDSHIELD - CASE 580G & 580H						
			2	1	EA	64508-06	M	ASSY - ROOF PANEL - CASE 580G & 580H						
			3	1	EA	64508-04-1	M	ASSY - SIDE PANEL - RH - CASE 580G & 580H						
			4	1	EA	64508-04-2	M	ASSY - SIDE PANEL - LH - CASE 580G & 580H						
			5	1	EA	71843-03	M	ASSY - RR PANEL - CASE 580H						
2			6	7	EA	20000-075	P	BOLT - HEX HD - GD 5 - ZP - 1/4-20 x 3/4						
			7	4	EA	20004-125	P	BOLT - HEX HD - GD 5 - ZP - 1/2-13 x 1 1/4						
			8	4	EA	20055-050	P	NUT - HEX - GD 5 - ZP - 1/2-13						
			9	7	EA	20057-025	P	LOCK NUT - HEX w/NYLON INSERT - GD 5 - ZP - 1/4-20						
			10	2	EA	20057-038	P	LOCK NUT - HEX w/NYLON INSERT - GD 5 - ZP - 3/8-16						
			11	2	EA	20057-050	P	LOCK NUT - HEX w/NYLON INSERT - GD 5 - ZP - 1/2-13						
			12	4	EA	20133-031	P	WASHER - FLAT - ZP - USS - 5/16 - 0.375 ID x 0.875 OD x 0.078 THK						
			13	8	EA	20133-050	P	WASHER - FLAT - ZP - USS - 1/2 - 0.563 ID x 1.375 OD x 0.109 THK						
			14	2	EA	20382-025	P	BOLT - HEX HD CAP - CL 8.8 - ZP - DIN 933 - M8x1.25 x 25mm						
			15	2	EA	20389-08	P	WASHER - FENDER - ZP - DIN 9021B - M8 - 8.51mm ID x 23.74mm OD x 2.00mm THK						
			16	4	EA	20389-10	P	WASHER - FENDER - ZP - DIN 9021B - M10 - 10.64mm ID x 29.74mm OD x 2.50mm THK						
			17	4	EA	20428-035	P	BOLT - HEX HD CAP - CL 8.8 - DIN 931 - M10x1.5 x 35mm						
			18	4	EA	20490-100	P	SEALING WASHER - CONICAL - GALV STEEL w/BONDED NEOPRENE - 1/2 - 0.532 ID x 1.000 OD x 0.101 THK						
			19	4	EA	20584-200	P	BOLT - HEX HD - FULL THD - GR 5 - ZP - 1/2-13 x 2						
			20	4	EA	20584-300	P	BOLT - HEX HD - FULL THD - GR 5 - ZP - 1/2-13 x 3						
			21	4	EA	20592-100	P	BOLT - SOCKET HEAD SHOULDER - Ø1/2 x 1						
			22	14	EA	20942-025	P	WASHER - FLAT - ZP - SAE - 1/4 - 0.281 ID x 0.625 OD x 0.063 THK						
			23	2	EA	20942-038	P	WASHER - FLAT - ZP - SAE - 3/8 - 0.406 ID x 0.813 OD x 0.063 THK						
			24	8	EA	20942-050	P	WASHER - FLAT - ZP - SAE - 1/2 - 0.531 ID x 1.063 OD x 0.094 THK						
			25	6	EA	22546-501	P	LEVELING PAD - SOCKET TYPE - BLACK LUSTER FINISH - 1/2-13 x Ø1-7/8 PAD						
			26	1	EA	22577-1	P	FOAM FILLER - WHEEL WELL - RH - CASE 580G & 580H	EPDM SHEET - PSA BACKED - D1056-00 2A2 - BLACK - 1 THK	3.750 x 2.250	3.750	IN2	11331-1001	
			27	1	EA	22577-2	P	FOAM FILLER - WHEEL WELL - LH - CASE 580G & 580H	EPDM SHEET - PSA BACK - D1056-00 2A2 - BLACK - 1 THK	3.750 x 2.250	8.44	IN2	11331-1001	
			28	1	EA	26698	P	HARNESS - FUSED POWER SUPPLY - CASE 580G & 580H						
			29	2	EA	22611-02	P	U-BOLT w/4 NUTS - EXT LG - 316-SS - FITS 1 1/8 OD - 5/16-18 THD						
			30	1	EA	22666	P	SEALANT - BLACK 10oz CARTRIDGE						
			31	1	EA	42734-1000	M	STOCK CUT TO LENGTH	SEAL - D-SEAL - PSA BACKING		10.000	IN	10611-01	
			32	1	EA	64508-07-1	M	ASSY - FENDER FILLER - RH - CASE 580G & 580H						
			33	1	EA	64508-07-2	M	ASSY - FENDER FILLER - LH - CASE 580G & 580H						
			34	1	EA	64508-08-1	M	ASSY - DOOR HOLD BACK - RH - CAE 580G & 580H						
			35	1	EA	64508-08-2	M	ASSY - DOOR HOLD BACK - LH - CASE 580G & 580H						
			36	1	EA	71843-150	M	MANUAL - INSTALLATION INSTRUCTIONS - CASE 580H						
			37	4	EA	64508-22	M	WLDMT - RR SIDE PANEL MTG - CASE 580G & 580H						
			38	2	EA	64508-24	M	WLDMT - TOP SIDE PANEL MTG - CASE 580G & 580H						
			39	4	EA	64508-97	M	DETAIL - PLATE - ROOF RETAINER - CASE 580G & 580H	PLATE - HR A36 PO - 1/4 THK	3.000 x 2.750	8.25	IN2	10506-025	
			40	2	EA	71843-41	M	DETAIL - CLAMP - LWR - RR PANEL - CASE 580H	PLATE - HR A36 PO - 1/4 THK	2.000 x 6.272	12.54	IN2	10506-025	
-			41	1	EA	64265-01	M	ASSY - CRATE - CASE FORKLIFT						

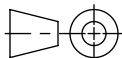
NOTES:

1. POWDER COATED ITEMS IN LOCATION 2 TO BE WRAPPED TO PROTECT FINISH DURING SHIPMENT.

23023	A	26698 WAS 22598	02/21/2023
ECN NO	REV	DESCRIPTION	DATE
REVISIONS			



CONTRACT INDUSTRIAL TOOLING

THIRD ANGLE PROJECTION

TOLERANCES UNLESS OTHERWISE SPECIFIED

READOUT: TOLERANCE

2 DECIMAL: ±

3 DECIMAL: ±

FRACTIONAL: ±

ANGULAR: ±

FINISH: NONE UNLESS OTHERWISE SPECIFIED

PART DESCRIPTION: ASSY - CAB - CASE 580H

MATERIAL DESCRIPTION:

MATERIAL NO: MATERIAL QTY: MATERIAL UOM:

WEIGHT: 781.78 LB DIM UNITS: INCH STATE: PRODUCTION

DESIGNER: D. HOPKINS DETAILER: D. HOPKINS J. ATKINSON APPROVAL:

DO NOT SCALE DRAWING

SHEET NO: 1 OF 2 REVISION: A.00

PART NUMBER(S): 71843-01

DRAWING NUMBER: 71843-01

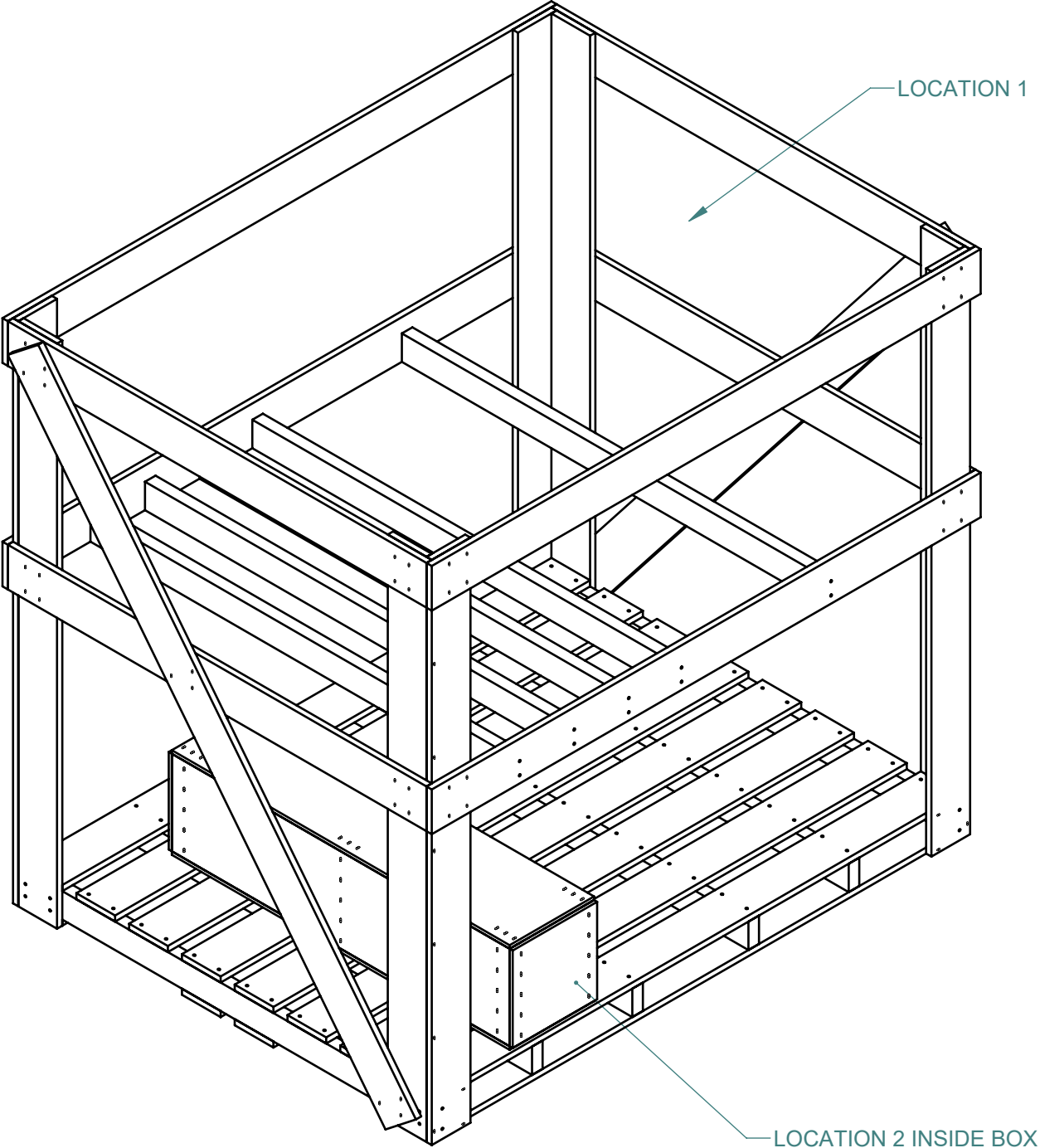
JOB NO:

REVISION: A

PART NO:

71843-01

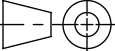
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ECN NO	REV	DESCRIPTION	DATE
REVISIONS			



CONTRACT
INDUSTRIAL
TOOLING

THIRD ANGLE PROJECTION

TOLERANCES UNLESS OTHERWISE SPECIFIED		PART DESCRIPTION: ASSY - CAB - CASE 580H				DO NOT SCALE DRAWING	
READOUT: TOLERANCE						SHEET NO: REVISION:	
2 DECIMAL: ±						2 OF 2 A.00	
3 DECIMAL: ±		MATERIAL DESCRIPTION:				PART NUMBER(S): 71843-01	
FRACTIONAL: ±							
ANGULAR: ±							
FINISH: NONE UNLESS OTHERWISE SPECIFIED		MATERIAL NO:		WEIGHT: 781.78 LB	DESIGNER: D. HOPKINS	DRAWING NUMBER: 71843-01	
		MATERIAL QTY:		DIM UNITS: INCH	DETAILER: D. HOPKINS		
		MATERIAL UOM:		STATE: PRODUCTION	APPROVAL: J. ATKINSON		

JOB NO:

REVISION:
A

PART NO:

PART NO:
71843-01