

Mining, Industrial & Marine



49 Sugarloaf Dr, Balnagowan Q. 4740. PH: 0749540624 - 0419936374. Email: mimsptyltd1@bigpond.com

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Order No
30516-SC21

Tax Invoice	
Invoice	00011143
Date:	27/03/2024
Page:	1
Terms:	Net 30

Date:	Units	Description	Rate	Total (ex-GST)
4/01/2024	6	C18. RDP 8870 SER 5504668 ARR. Begin to strip C18. Remove wiring & sensors, E.C.M, intake & exhaust treatment valves. Remove front damper, brackets ect.	\$130.00	\$780.00
5/01/2024	8	Continue to strip C18. Remove heat shields, turbo, exhaust manifold, oil coolers & E.G.R cooler. Remove water pump & water lines. Remove rocker covers, rocker boxes, rockers & injectors.	\$130.00	\$1,040.00
6/01/2024	11	Continue to strip C18. Remove cylinder head & remove exhaust studs. Remove sump, oil pump & oil lines. Remove sump plate & remove engine from stand. Remove rear drive group, plates & discs from flywheel. Remove flywheel & rear housing.	\$130.00	\$1,430.00
7/01/2024	9	Continue to strip C18. Remove front housing & front gear group. Remove front housing backing plate. Turn block on it's side & remove piston cooling tubes. Remove piston & rod groups, liners & crankshaft.	\$130.00	\$1,170.00
8/01/2024	8	Remove plugs & studs from block. Degrease & wash block, crank & main caps. Remove all plugs & brackets from head. Degrease & wash head. Load all on pallets & deliver to Curtins. Deliver turbo to Turbo Repairs.	\$130.00	\$1,040.00

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Direct Deposits to ANZ Bank - Mining, Industrial & Marine Services Pty Ltd BSB: 014-640 Account: 1093-43269
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Mining, Industrial & Marine Services Pty Ltd
Specializing in
Repairs/Serviceing, Engine, Transmission & Component, Rebuilds/Repairs

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Services Pty Ltd



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17/01/2024	10	Clean & inspect gears & Shafts. Put together parts list. Inspect camshaft. Wrap cam & deliver to Curtins.	\$130.00	\$1,300.00
20/01/2024	2	Pick up parts Hastings.	\$130.00	\$260.00
31/01/2024	2	Degrease & wash parts. Place parts in acid bath.	\$130.00	\$260.00
3/02/2024	6	Remove parts from acid bath & wash. Degrease other parts & place parts in acid bath. Pick up parts Hastings.	\$130.00	\$780.00
5/02/2024	4	Remove parts from acid bath & wash. Degrease more parts & place parts in acid bath.	\$130.00	\$520.00
19/02/2024	5	Sort through parts. Strip engine oil pump & remove bearings. Clean pump parts & press fit new bearings. Assemble oil pump with new gears. Remove bearing sleeve from cluster gear. Clean gear & press fit new bearing. Measure bearing bore.	\$130.00	\$650.00
25/02/2024	6	Unpack & inspect cylinder block. Clean out all oil galleries. Degrease & wash block. Fit plugs to oil galleries & fit new main bearings. Check through parts.	\$130.00	\$780.00
26/02/2024	32	Unpack & inspect reman cylinder packs. Find liners to have signs of rust developing. Hone 2 x liners before use. Degrease & wash crankshaft. Clean out all oil galleries. Tension down main cap bolts & measure main bearing crush & clearance.	\$130.00	\$4,160.00

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Date:	Units	Description	Rate	Total (ex-GST)
27/02/2024	2	Fit crankshaft to block & retention main cap bolts. Check crank end float & measure all block lower decks. Measure liner flanges & fit new seals. Fit liners to block. Inspect piston & rod groups. Fit new big end bearings. Measure bearing crush & clearance. Fit 5 x piston & rod groups to block. Find 1 x piston to have bent oil ring. Chase up replacement oil ring. Clean & inspect reman cylinder parts.	\$130.00	\$260.00
28/02/2024	12	Chase parts & freight from Hastings. Weld repair aluminium mount bracket for alternator. Pick up parts Hastings. Fit new oil ring & fit remaining piston & rod groups to engine. Clean block deck & new spacer plate. fit new gaskets & seals & fit reman cylinder head to engine. Tension new head bolts to Cat specs. Clean linished camshaft & fit camshaft to head. Clean new front cover backing plate & fit new gaskets. Fit plate with new bolts. Polish front gear stub shafts & fit stub shafts with new bolts, nuts & washers. Fit cluster gear with new bearing. Fit new idler gear.	\$130.00	\$1,560.00

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29/02/2024	12	Clean front housing sealing faces & fit new gaskets. Fit front housing to engine. Fit front mount, reman water pump, covers & brackets. Pick up parts Hastings & clean flywheel housing. Fit update gasket & new bolts to flywheel housing. Fit front & rear crankshaft seal & set camshaft gear backlash.	\$130.00	\$1,560.00
1/03/2024	11	Continue assembling C18. Fit reman rocker arms with new shafts, bolts & studs. Tension bolts & studs to Cat specs. Fit engine brake & carry out valve, injector & brake adjustments. Fit rocker box with new injector harness & fit rocker covers. Clean & fit oil cooler manifold & bypass valves, water pump bonnet, speed sensors & pressure sensors.	\$130.00	\$1,430.00
2/03/2024	2	Pick up parts Hastings.	\$130.00	\$260.00
3/03/2024	4	Fit new seals & fit reman engine oil cooler & bonnets. Reseal all plugs & clean mounting brackets. Fit elbow to new E.G.R cooler. Fit cooler to engine & clean thermostat housing.	\$130.00	\$520.00

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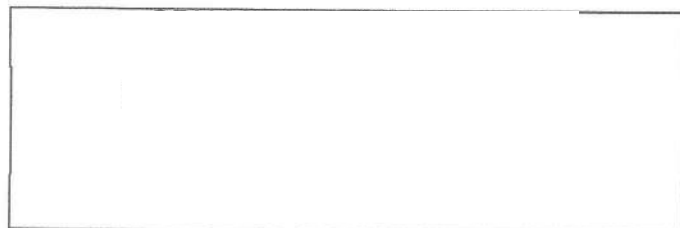
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Date:	Units	Description	Rate	Total (ex-GST)
4/03/2024	6	Assemble C18. Clean exhaust manifold & separate slip joints. Fit manifold to engine with new studs, gaskets, spacers & nuts. Fit water lines to E.G.R cooler & fit new thermostat to thermostat housing & fit to engine. Reseal all fittings & plugs. Clean rust scale from front damper & fit damper to crank.	\$130.00	\$780.00
5/03/2024	8	Clean parts & fit new seals. Fit after treatment system & intake lines to engine. Weld repair cracks in heat shield & fit shield to head. Fit adapter, oil pressure & atmospheric sensors. Pick up & chase up parts Hastings. Clean & fit waste gate lines.	\$130.00	\$1,040.00
6/03/2024	12	Pick up parts Hastings. Fit new gaskets & fit rebuilt turbo. Fit new oil feed line & fit drain line with new gaskets & seals. Clean block brace plate & fit plate to block. Fit rebuilt oil pump & fit all internal oil lines. Fit sump to engine & reseal all plugs ect. Fit E.C.M & new engine wire harness.	\$130.00	\$1,560.00
7/03/2024	6	Finish off installing new engine wire harness & mounting brackets. Seal up engine for transport & fit engine to transport stand. Remove bearings & seals from rear drive group. Degrease & wash drive parts.	\$130.00	\$780.00

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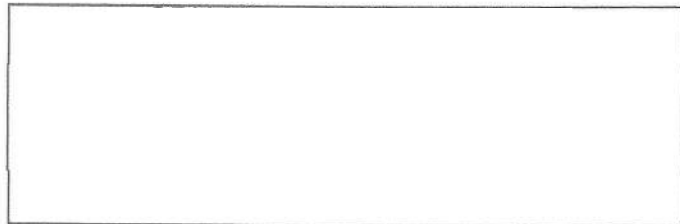
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Date:	Units	Description	Rate	Total (ex-GST)
8/03/2024	6	Pick up parts Hastings. Fit fuel lines, boost line & dip stick tube. Fill engine with oil & prepare for dyno. Remove bearing from rear drive group.	\$130.00	\$780.00
9/03/2024	5	Weld repair mounting bracket for alternator. Redrill mount holes to take new mount grommets.	\$130.00	\$650.00
10/03/2024	2.5	Wrap C18 in plastic & load for transport to Townsville.	\$130.00	\$325.00
11/03/2024	20.5	Travel Townsville. Set up C18 on dyno & test run. Check for leaks & correct temps. Test power & torque. Assemble engine rear drive group with new shaft, spider bearings & seals. Fit all new bolts & retainer plates.	\$130.00	\$2,665.00
12/03/2024	18	Remove engine from dyno. Load & return to Mackay. Remove covers & check camshaft gear backlash - .010". Carry out valve, injector & brake adjustments Refit covers. Remove E.C.M & wire harness. Fit rear drive group with new bolts.	\$130.00	\$2,340.00
13/03/2024	16	Tension to spec. Fit alternator mount bracket. Mask up & clean down engine. Undercoat & paint engine in Cat yellow. Remove tape & refit E.C.M, wire harness, brackets & clamps. Fit starter motor & alternator. Clean scavenge pump & remove fuel transfer pump. Fit scavenge pump & order parts.	\$130.00	\$2,080.00

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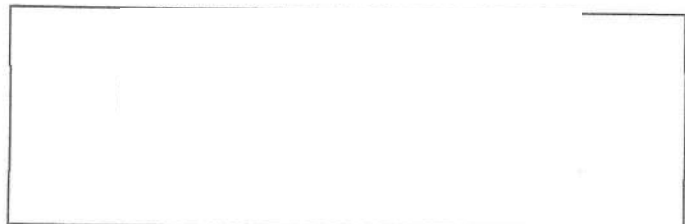
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14/03/2024	6	Pick up parts Hastings. Fit new gasket & fit fuel transfer pump. Fit new seals & fit scavenge oil line to rear drive. Fit new clamps.	\$130.00	\$780.00
14/03/2024	1	Truck hire.	\$800.00	\$800.00
14/03/2024	1	Truck fuel.	\$413.00	\$413.00
14/03/2024	1	Accommodation.	\$145.00	\$145.00
14/03/2024	1	Acid bath.	\$200.00	\$200.00
14/03/2024	1	Hot wash.	\$60.00	\$60.00
14/03/2024	1	Torque certification.	\$200.00	\$200.00
14/03/2024	1	Cat yellow.	\$130.00	\$130.00
14/03/2024	1	Undercoat.	\$96.00	\$96.00
14/03/2024	1	Thinners.	\$35.00	\$35.00
14/03/2024	1	Activator.	\$60.00	\$60.00
14/03/2024	1	Dyno.	\$3,501.30	\$3,501.30
14/03/2024	1	Consumables.	\$275.00	\$275.00
14/03/2024	1	60 Ltr engine oil.	\$362.55	\$362.55
14/03/2024	1	60 Ltr engine oil for RDP8797.	\$362.55	\$362.55
14/03/2024	1	Welding consumables.	\$45.00	\$45.00

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Subtotal:	\$40,225.40
GST:	\$4,022.54
Total	\$44,247.94
Paid to Date:	\$0.00
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