

Radical Diesel Repair Ltd.

3102 A 80 Ave Se
Calgary, Alberta T2C 1J3

(403) 279-6966

Customer	Vehicle	Work Order #13639
Kerry Pohl Alberta Canada (403) 870-6835	2016 Chevrolet Silverado 2500 HD Plate: CWX-7665 Odo In: 377,459 km Odo Out: 377,459 km VIN: 1GC1KWE83GF127137 Unit#: 6.6L V8 F OHV 32V	Date: 10/06/2025 2:24 PM Service Adv: Shea Reg#: 729906115RT0001

Quantity	Hours	Description	Price Ea.	Labour	Total
>DIAGNOSTIC TIME - INITIAL					155.00
	1.00	DIAGNOSTIC TIME			
Sub Total			0.00	0.00	155.00
>>ESTIMATE:					
	40.00	Labour		6,200.00	6,200.00
1.000		DFC Diesel Street Series long block engine assembly	15,171.19		15,171.19
		Most comprehensive 5-year/160,000km (100,000 mile) warranty in North America.			
		DFC exclusive - custom EDM doweled oil pump gear. Woodruff keyed camshaft. Machined with some of the most advanced ROTTLER machining equipment in North America. Improved gasket sealing methods in common leakage areas.			
		Standard in each engine: ALL NEW pistons, rings, bearings, gaskets, seals, valves, springs, stem seals and cast guides. Cylinder blocks are blueprinted to tighter tolerances than OEM specifications using their Rottler F69 ATC			
1.000		Engine Water Pump ACD 251-748	609.99		609.99
1.000		Engine Water Pump Installation Kit 557 ES 71347	65.99		65.99
1.000		Engine Coolant Thermostat ACD 131-131	94.99		94.99
1.000		Engine Coolant Thermostat ACD 131-163	107.99		107.99
	2.00	Flush: radiator, and all coolant hoses		310.00	310.00
1.000		Fuel Filter ACD TP3018A	98.54		98.54
1.000		Engine Oil Filter ACD PF2232F	18.94		18.94
1.000		Engine Air Filter ACD A3141CA	59.99		59.99

Quantity	Hours	Description	Price Ea.	Labour	Total
9.500		CaSTROL 15W40 TECTION EXTRA	8.09		76.86
25.000		CAS BULK15W40			
		COOLANT/Antifreeze / 10yr LL	3.86		96.50
		BULK10YRCOOLANT			
		>AC EVAC & RECHARGE			217.00
6.000		PAG 46 Refrigerant Oil W/O Dye	1.72		10.32
		4SE 59079			
1.600		AC FREON 134A per lb	24.12		38.59
		SUVA134A200			
Sub Total			16,449.89	6,510.00	23,176.89
1.000		BD Diesel Venom CP3 Conversion Kit c/w Standard Pump -			
		Chevy/GMC Duramax 6.6L 2011-2016 2500/3500 (No	2,833.00		2,833.00
		tuning required / No core charge) APD			
8.000		Fuel Injector	632.26		5,058.08
		BOS 0986435410			
		Shop Supplies		250.00	250.00

*** Note to Customer

Pulled the truck into the shop and found the upper radiator hose collapsed. Normally, this indicates a faulty radiator cap, but relieving pressure from the cap did not cause the hose to return to normal shape. Upon inspection, evidence of stop-leak was found. Further inspection revealed stop-leak pouring out of the engine block. The block is plugged and will require engine replacement.

The smoke observed is fuel-related, not coolant. The truck still has the CP4 pump installed. We recommend a CP3 conversion and injector replacement to resolve the fuel smoke issue.

Additionally, the water pump, oil cooler, radiator, and all coolant hoses will need to be flushed or replaced to ensure proper system operation after repairs.

*** Customer Requests

Believes he has a blown head gasket

Diag and let customer know costs of repairs and he may just leave here to be fixed if able to repair

I hereby authorize the above work to be done and the above materials to be supplied/installed on the following conditions. I promise to pay the amount due upon completion of the work. I acknowledge the lien of the operator for the value of work done and materials supplied whether the vehicle is in Radical Diesel Repair LTD. possession or not, the right to take possession of vehicle, hold it or sell it in order to recover the unpaid cost. I authorize Radical Diesel, your agents or independent contractors to drive my vehicle for the purpose of inspection and repairs. I authorize Radical Diesel to subcontract work as necessary, including releasing the vehicle or parts thereof to third parties. I agree that Radical Diesel will not be responsible.

*All Parts are new unless otherwise stated.

*All Parts and Labour warranties are Void when Parts supplied by customer

Signature_____

Sub Total:	24,340.97	6,760.00	31,472.97
		GST:	1,573.66
Total:			33,046.63
Amount Owning:			33,046.63