

## **AR-125 Assembly Instructions**

- 1 Lay out main skid beams
- 2 Set 5 cross beams on top of skid beams and bolt in place
- 3 Put all 4 aluminum flooring pieces on and bolt in place
- 4 Set winch and wireline cradle on top of beams ( if wireline and winch are not already in carrier do so at this time)
- 5 Set engine and power pack on top of aluminum decking and bolt to floor
- 6 Bolt Hydraulic power pack pumps onto engine
- 7 Install mast into cradle, use a 10x10 on top of wireline drum to support mast
- 8 Install lift rams- make sure they are timed before pinning
- 9 Install drill head and connect all hydraulic lines for all components
- 10 Lift mast and secure stiff legs
- 11 Install wind walls and roof in order