



RDO Equipment Co.
10108 Riverford Road
Lakeside, CA 92040
619-270-4339
Fax: 619-443-3274
www.rdoequipment.com

For Billing Inquiries or to
receive invoices via E-mail or
MyDealer website, please contact
RDOAR@rdoequipment.com

Ship to: N/A

Branch
LAKESIDE, CA

Date
01/08/24

Time
21:13:04 (B)

Page
01

Account No.
6161012

Phone No.
6195796161

Invoice No.
W5288237

Ship Via

Purchase Order
779

Tax Exemption Number

Federal ID Number

Salesperson
TNK

Invoice to: LB3 ENTERPRISES, INC.
12485 # 3 HIGHWAY 67 N
LAKESIDE CA 92040

#779

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
X786747	4WD TRACTOR (WHEEL 9320	7016	RW9320H022417	11/10/06	2000

- ** Ask how you can get a FREE Winter Service Inspection for your Vermeer equipment.
- ** Get 10% off your first construction technology service with RDO Service Centers.

SEGMENT# 1 C CAO01 RDO-080-DIAG 10/30/23 10/31/23
MISCELLANEOUS DIAGNOSTICS

CONDITION:

Customer states that there is metal inside of the
transmission and needs to be rebuilt or replaced.
Contact is Ted 619-681-4250
Email: ted@lb3enterprises.com

CAUSE:

Transmission not engaging.

CORRECTION:

remove any dirt and mud build up
remove the trans drain plug
place a oil catch pan under the machine
drain the oil from the trans
using a magnet to inspect the oil for any metal inside the
oil and trans
found that the trans oil was really burn and has a burning
smell and found chunks of clutch material inside the mesh
filter

10401099	LABOR	185.00
	SEGMENT TOTAL==>	185.00

SEGMENT# 2 C CAO01 10-050-011 10/30/23 10/31/23
TRANSMISSION, R&R

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				2000

CORRECTION:

Wash the machine to remove dirt and oil on the trans
place the machine in bay and start removing electrical and
hardware from the cab.
Once the hardware is remove, using the shop crane to lift
and remove the cab mounting bolts
remove coolant lines, AC, hydraulic lines, wiring harness,
and
ac lines from the cab.
Remove cab:
Once removed, start disconnecting the oil lines from the
trans to the machine
remove hydraulic tank
using lifting link to raise the trans off the machine
, place the trans on the work bench and start
disassemble
(second seg) trans disassemble)
once the trans is assemble, using the shop crane to lift
the trans and place the trans in the machine
re-install all hardware and mounting hardware on the trans
and drive shaft
re-connect all electrical and hoses back to the trans
once the electrical is connected, re-install cab on the
machine while using the mounting bolts
re-connect all lines to the cab
re-install hydraulic tank and install the hydraulic lines
once the lines are connected, add refrigerant to the
machine (6lb of refrigerant) and test the AC to inspect
that it blows cold air
top off the coolant

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once everything is assemble, re-connect the shifters
inspect the machine before start
start the machine and inspect for any leaks
test drive the machine
rinse the machine
clean up area

RE260725	Retainer	1 N	210.28	210.28
R134A-30	30lbr13a	6	20.50	123.00
R205259	HOSE	1 N	39.43	39.43
TY26576	COOL-GARD TM	1	43.64	43.64
	PARTS			416.35
	LABOR			5920.00
10401099	SEGMENT TOTAL==>			6336.35

SEGMENT# 3 C CAO01 09241T002 10/30/23 10/31/23

MISC MECHANICAL DRIVE - POWERTRAIN

CAUSE:

during disassemble found that the traction and Hi-Low
clutch and piston seal was damage needed to be replace
front lip seal leaking
damage neutral safety switch

CORRECTION:

once the trans is remove from the machine, start
disassemble
remove the front cover of the trans and remove the hi low
clutch
added air to the piston to inspect to hold pressure (fail
test) air was going through the piston not allowing to hold
fluid
remove the traction clutch and piston

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X786747	4WD TRACTOR (WHEEL	7016	RW9320H022417	11/10/06
	9320			2000

saw that the clutches were damaged needed to be replace
 remove the rear trans cover and inspect the gears for any
 damage
 (no damage was found inside the trans)
 clean surface arear and inside trans removing any clutch
 material and burn oil from the clutches
 inspect the gears and shifter
 replace old o-rings and add new gasket maker for the rear
 cover install
 torque the bolts to spec
 replace the damage seal and clutches on the traction clutch
 pack
 and torque the bolts to spec
 using the hydraulic press to remove the spring to remove
 the piston from the hi low clutch
 once remove, replacer the damage seal and re-install spring
 and re-use the clutches (no damage was found on the
 clutches)
 torque the bolts to spec
 re-install the parts back to the trans and install front
 cover of the trans and install gasket maker and torque
 bolts to spec
 (re-install back to the machine)
 (Seg 1)
 after testing the machine, replace the front lip seal of
 the bottom shaft
 flush the trans oil and add new oil

AR69444	HYGARD 5 GAL	7	127.73	894.11
AT12820	SEAL	1 S	15.03	15.03
FRTIN	FREIGHT	5	25.13	125.64

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JD8801	NEEDLE BEARING	1 N	12.36		12.36
RE158082	SEAL	1 N	87.46		87.46
RE293333	DISK WITH INNER	7 N	100.63		704.41
	Disk With Inner Spline				
RE39116	NEUTRAL ST	1 N	58.10		58.10
RE48867	JUNCTION B	1 N	65.41		65.41
RE61274	TEE FITTIN	1 N	37.65		37.65
R114234	RING	2 N	28.10		56.20
R115270	PACKING	1 N	13.05		13.05
R120836	SEAL	1 N	11.18		11.18
R169151	SEAL	1 N	30.33		30.33
R169152	SEAL	1 N	21.99		21.99
R26375	ORING	5	2.52		12.60
R26448	O-RING	3	2.20		6.60
R26906	O-RING	1	3.65		3.65
R33246	SEAL	1	13.47		13.47
R39322	RING	2 N	27.13		54.26
R57374	SPRING	1 N	5.81		5.81
R76308	THRUST WAS	1	14.99		14.99
R76312	THRUST WAS	1 N	26.81		26.81
R76674	WASHER	1 N	10.28		10.28
R83669	CLUTCH PLA	1 N	83.40		83.40
R83671	CLUTCH PLA	6 N	70.61		423.66
R83672	PACKING	1 N	19.27		19.27
R83673	SPRING	16 N	9.28		148.48
R84085	GASKET	1 N	19.77		19.77
TY22062	HYGARD 2.5 GAL	4	66.43		265.72
T20758	O-RING	1	4.33		4.33
T39414	O-RING	1 N	8.18		8.18
T76938	O-RING	1	2.98		2.98

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51M7041	O-RING	4		2.33	9.32
				PARTS	3266.50
				LABOR	9250.00
10401099				SEGMENT TOTAL==>	12516.50

***** WORK ORDER TOTALS *****

PARTS	3682.85
LABOR	15355.00
HAZARDOUS MTL	25.00
SRV ACCESSORIES	500.00
SUB TOTAL==>	19562.85
CA STATE TAX	243.43
SAN DIEGO County	10.14
SAN DIEGO CO LOCAL TAX SL Special	40.57
SAN DIEGO COUNTY DISTRICT TAX SP Special	20.29
TOTAL DUE RDO	19877.28

+-----+
| Payments are due on your RDO account 30 days from the invoice date |
+-----+

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