

Owens & Sweitzer (1972) Ltd.

www.owensandsweitzer.com

A01-20

Box 519, 124 Railway Ave. Eston SK. S0L 1A0 Phone: (306) 962 3637 Fax: (306) 962 3831 GST#R104033287

RO: 18884A

Invoice: 19573A

Date: 12/29/2021

Year		Make/Model		Serial Number		
		CHA 540C				
Stock No	PO	Misc Information	Tag	Customer	Telephone	
5633						

Cond	OpCode	T	Description	Quantity	List	Net	Total
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Type: COMBINE RO Open Date: 10/27/21

001 REPAIR ROCK DAMAGE

F ESTIMATE OF REPAIRING ROCK DAMAGE ON COMBINE. INCLUDES
DISASSEMBLY AND INSTALLATION OF NEW PARTS. REMOVED LAST OF
DAMAGED PARTS. ORGANIZED ALL NEW PARTS AND HARDWARE. ASSEMBLED
ROTOR TUNNEL, ALL BARS AND TOP FRONT SHIELD, MIDDLE BRACKET AND
SIDE BARS. INSTALLED FRONT SIDE PANELS HAD TO INSTALL NEW
HARDWARE. REMOVED FRONT ROTOR BEARING HOUSING INSTALLED NEW
PLASTIC BUSHINGS AND CONCAVE BARS. ASSEMBLED BACK OF ROTOR
HOUSING. UPPER LID SIDE PANELS AND UPPER SHIELDS. HAD
DIFFICULTY LINING UP PANELS. INSTALLED SEPARATOR GRATES,
INSTALLED REAR DEFLECTOR TIGHTENED ALL HARDWARE. INSTALLED
CONCAVES HAD TO LOWER CONCAVES INSTALLED SEPARATOR SIDE PANELS.
SET UP ROTOR AND INSTALLED. INSTALLED NEW MALE COUPLER ON
GEARBOX, REMOVED OLD FEMALE COUPLER AND INSTALLED NEW ONE.
TORQUED TO SPEC, GOT ROTOR SET IN COMBINE INSTALLED GEAR BOX
ONTO ROTOR. TIGHTENED ALL HARDWARE, HOOKED UP HYDRAULIC HOSES,
REPAIRED ROTOR REVERSER. INSTALLED FRONT ROTOR BEARING AND
GREASED. BROUGHT CHOPPER INSIDE TO REPAIR BEFORE INSTALLING.
REPLACED CHOPPER KNIVES AND TORQUED TO SPEC. REMOVED COVERS FOR
LOWER KNIVES CHANGED CHOPPER SIDE SHIELDS, BROUGHT IN SIEVE
LOWERED CONCAVES USED WRANGLER TO PUT CHOPPER IN PLACE.
INSTALLED CHOPPER MOVED WRANGLER TORQUED ALL BOLTS HOOKED UP
WIRE HARNESSSES. ASSEMBLED UPPER STEP. INSTALLED ALL BRACKETS
FOR UPPER STEP. RAN ALL WIRES AND INSTALLED P CLIPS. TIGHTENED
ALL CLIPS AND INSTALLED TOP STEP BRACE. HAD TROUBLE LINING UP
HOLES. INSTALLED RAILINGS AND LIGHTS. TIED UP WIRES, INSTALLED
NEW HOOD SHOCK AND HOOKED UP BULK HEAD CONNECTOR. INSTALLED
UPPER ENGINE SHIELD INSTALLED LADDER RAILS. REMOVED LOWER
CHOPPER COVERS AND REMOVED KNIFE BAR. INSTALLED NEW COVERS AND
BAR. REMOVED REAR DEFLECTORS AND INSTALLED NEW ONES. TESTED
CHOPPER DOOR FOR MOVEMENT. ALL WORKS. WENT TO LEVEL CONCAVES
AND FOUND REAR LIFT ROD WAS DAMAGED, GOT NEW ROD FROM PARTS
INSTALLED NUTS AND SPRING. ADJUSTED ROD. TIGHTEND JAM NUTS AND
SET SPRINGS. INSTALLED STOPPER BOLTS. WENT TO CALIBRATE
CONCAVES AND FOUND SENSOR WAS DAMAGED. REPAIRED SENSOR AND
CALIBRATED CONCAVES. INSTALLED GRAIN LOSS SENSORS. INSTALLED
SEPARATOR GRATE SHIELDS, INSTALLED ALL BELTS INSTALLED
REMAINING CONCAVES AND TORQUED HARDWARE. INSTALLED GREASE
FITTINGS ON ROTOR GEAR BOX AND TIED UP. MOVE CHOPPER INTO
POSTION AND SECURED. TEST RUN UNIT ALL WORKS WELL.

L	L LABOUR	132.75	160.00	21240.00
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			P 71444309 BEARING HO	1.00		272.71	272.71
			P ACW0748530 ROTOR	1.00		17631.15	17631.15
			P 71488318 MALE COUPL	1.00		222.35	222.35
			P 71488317 FEMALE COU	1.00		765.99	765.99
			P 71435851 FLOOR HOUS	1.00		377.25	377.25
			P 71436857 SPREADER H	1.00		293.73	293.73
			P 71473639 FLOOR HOUS	1.00		1589.82	1589.82
			P 71436851 FAN SHROUD	1.00		247.79	247.79
			P 71436852 FAN SHROUD	1.00		247.79	247.79
			P 71435896 KNIFE	1.00		3116.96	3116.96
			P 339535X1 HEX CAP SC	1.00		4.22	4.22
			P 391561X1 HEX CAP SC	8.00		4.55	36.40
			P 339539X1 WING NUT-M	8.00		6.23	49.84
			P 71451487 CONCAVE BL	4.00		125.99	503.96
			P 71480147 CONCAVE LG	7.00		639.69	4477.83
			P 71480131 CONCAVE SM	5.00		585.36	2926.80
			P 71393815 SUPPORT	1.00		61.24	61.24
			P 5000029X1 LOCKNUT-M1	1000.00		2.65	2650.00
			P 3009207X1 HEX CAP SC	20.00		5.58	111.60
			P 5000030X1 LOCKNUT-M1	22.00		2.65	58.30
			P 71433996 SUPPORT	1.00		524.30	524.30
			P 71469284 SEPARAT.GR	3.00		727.97	2183.91
			P 71461092 SEPARAT.GR	3.00		727.97	2183.91
			P 71477505 RAIL SUPPO	1.00		413.45	413.45
			P ACW1023940 HEX FLANGE	34.00		0.58	19.72
			P 71470745 BLOCK	4.00		30.89	123.56
			P 71472592 RAIL, RIGH	1.00		526.20	526.20
			P 71485058 ROUND BAR	1.00		565.93	565.93
			P 3012197X1 HEX FLG HD	2.00		7.19	14.38
			P 70937685 J-CLIP-3/8	4.00		1.71	6.84
			P 3019124X1 HEX FLANGE	30.00		2.10	63.00
			P 71485061 SUPPORT-12	1.00		522.03	522.03
			P 71464983 BAR	2.00		813.13	1626.26
			P 3012190X1 HEX FLG CA	1.00		9.37	9.37
			P 3019127X1 HEX FLANGE	2.00		4.39	8.78
			P 590-210 BLADE KIT	1.00		3294.06	3294.06
			P 71441254 MOUNTING S	2.00		74.43	148.86
			P 71463903 COVER	1.00		1237.25	1237.25
			P 71470677 SEPARATOR	1.00		1727.73	1727.73
			P 71457703 COVER	1.00		263.10	263.10
			P 71483504 CAGE COVER	3.00		104.20	312.60
			P 71477508 CHANNEL, L	1.00		638.79	638.79
			P 390398X1 HEX HEAD B	3.00		4.61	13.83
			P 71441269 CHANNEL SE	1.00		749.38	749.38

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			P 71441268 CHANNEL SE	1.00		846.95	846.95
			P 71483503 CONCAVE CO	3.00		104.20	312.60
			P 7870140 CARRIAGE B	4.00		10.00	40.00
			P 7704919 HEX FLANGE	4.00		3.77	15.08
			P 3009237X1 HEX. FLANG	4.00		9.27	37.08
			P MB12X30 METRICBOLT	4.00		1.14	4.56
			P MFHB12X40 METRIC FLA	2.00		1.62	3.24
			P MFHB12X35 METRIC FLA	12.00		1.64	19.68
			P MCB8X16 METRICBOLT	4.00		0.48	1.92
			P MCB12X35 METRICBOLT	22.00		1.90	41.80
			P MFHB16X35 METRIC FLA	4.00		4.40	17.60
			P MB10X50 METRICBOLT	11.00		1.52	16.72
			P CB58X112 CARR.BOLT	4.00		1.68	6.72
			P TN58 TENSILENUT	4.00		0.72	2.88
			P MSN16 METRIC NUT	8.00		1.42	11.36
			P MSN10 METRIC NUT	5.00		0.50	2.50
			P MFN10 FLANGE NUT	27.00		0.90	24.30
			P MFHB10X30 METRIC FLA	20.00		0.84	16.80
			P MFN8 FLANGE NUT	18.00		0.18	3.24
			P ACW2366330 DISCHARGE	1.00		661.26	661.26
			P 71480152 CHANNEL, R	1.00		731.88	731.88
			P ACW7591160 VANE COVER	1.00		1782.19	1782.19
			P MFW14 M FLATWASH	6.00		0.62	3.72
			P MFHB8X25 METRIC FLA	16.00		0.40	6.40
			P ACW2094000 STR CHOP K	1.00		682.60	682.60
			P AA64L50 RIVET	7.00		0.30	2.10
			P 70929593 CLEVIS PIN	2.00		4.79	9.58
			P COT-012-100 COTTER PIN	2.00		0.04	0.08
			P TN12 TENSILENUT	24.00		0.34	8.16
			P MB12X25 METRICBOLT	4.00		1.36	5.44
			P MSN12 METRIC NUT	4.00		0.72	2.88
			P 339535X1 HEX CAP SC	5.00		4.17	20.85
			P MTN12 METRIC NUT	6.00		0.72	4.32
			P 2489920W1 WASHER	1.00		15.05	15.05
			P 71444309 BEARING HO	1.00		269.15	269.15
			P B12X114 BOLT	4.00		1.06	4.24
			P LW12 LOCKWASHER	4.00		0.70	2.80
			P 22754 KEYSTOCK	2.00		8.82	17.64
			P MTN16 METRIC NUT	12.00		1.28	15.36
			P MTN10 METRIC NUT	4.00		0.24	0.96
			P 71435874 DEFLECTOR,	1.00		242.40	242.40
			P 71435875 DEFLECTOR,	1.00		242.40	242.40
			P 71435876 DEFLECTOR,	1.00		185.02	185.02

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			P 71435877 DEFLECTOR,	2.00		185.02	370.04
			P 71393717 DIFFUSER	3.00		14.91	44.73
			P PL-1368-4A CONNECTOR	1.00		6.62	6.62
			P 76-2888PK CABLE TIE	15.00		0.22	3.30
			LABOR DISCOUNT AMOUNT				-2655.00
			Subtotal charges this section				78174.17
			M SHOP SUPPLIES				300.00

THANK YOU FOR YOUR BUSINESS

CHARGE 00251 82397.88

TERMS:

A service charge at a rate of 24% per annum (24% per month) may be applied to overdue accounts.

DESC	TOTALS
LABOR	18585.00
PARTS	59589.17
SUBLET	
MISC	300.00
OTHER	
SUBTOTAL	78474.17
GST	3923.71
PST	
TOTAL	82397.88

Signature: _____

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ACCOUNTING FINAL INVOICE

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