

Ship to:	IN STORE PICKUP
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Outlook		*REPRINT*
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04/21/25	22:45:35 (B)	01
Account No.	Phone No.	Invoice No.
Ship Via		Purchase Order
		Salesperson
		LL4

## DESCRIPTION

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
024929      9430 Tractor	5196	1RW9430PLBP024929	09/30/13	2000
9430				

\*\*\*\*\*

Thank you for choosing Western Sales. For any future service needs contact our Outlook service department directly by text or phone at 306-518-7872.

\*\*\*\*\*

SEGMENT# 1 C 4559 35.1      01/16/25 02/03/25

R&R FUEL INJECTOR CUPS & SLEEVES

COMPLAINT:

engine runs rough

Diagnostics:

bring machine in to get ready to replace fuel injectors.  
 (runs rough) remove rocker cover and inspect. remove rocker shaft and found damage (see segment 3)

Repair:

remove injector cups, remove fuel injectors, install new cups, install new fuel injectors and new hardware, torque to spec. reinstall rocker shafts as needed and install new hardware, torque to spec. set valves as needed, set injectors as needed. install new valve cover gasket and install cover. program new fuel injectors. run engine as needed to verify repair, engine runs good at this time

ADDITIONAL DESCRIPTION:

replace all fuel injectors

CRDZ121294	Electronic Unit	6-	146.00	876.00-
DZ112918	Filter Element	RETAIL	244.07	
		1	214.78	214.78
DZ120103	Gasket Kit	1	330.04	330.04
DZ121295	Electronic Unit	1	11588.83	11588.83

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I HEREBY CERTIFY THAT I AM ENGAGED IN THE BUSINESS OF FARMING AND THAT THE GOODS SHOWN ON THIS INVOICE WILL BE USED EXCLUSIVELY IN THE CONDUCT OF THAT BUSINESS.



**JOHN DEERE**

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 Lyndon Simonson  
 Box 8  
 Macrorie SK S0L 2E0

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	9430			
DZ130550	Filter Element	RETAIL	240.23	
		1	211.40	211.40
EHC-BIG	8"OR > \$1.25 @	3	1.25	3.75
RE289839	Clamp	1	94.28	94.28
RE505499	KIT	1 N	157.91	157.91
RE572785	Oil Filter	RETAIL	156.67	
		1	137.87	137.87
R518352	Valve Bridge	1 N	121.73	121.73
R520798	RETAINER	2 M	1.28	2.56
		PARTS		11987.15
		LABOR		4810.00
10101		SEGMENT TOTAL==>		16797.15

SEGMENT# 2 C 4559 NA 01/16/25 02/28/25

CHECK ALL CODES AND REPORT

### COMPLAINT:

customer wants codes checked

### Diagnostics:

 CLC 2366.05, 2370.05  
 ECU 1172.03, 3822.02, 1569.31  
 FDH 629.12  
 PTP 190.01, 524267.16, 523438.12  
 SSU 522387.07  
 SV3 4084.18  
 SV4 4084.18  
 TEC 630.02

### Repair:

 After checking codes the only code that really matters is  
 the air temp code on air tube. Found broken wires for  
 sensor. Repair wiring as needed and clear codes, no codes

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024929      9430 Tractor	5196	1RW9430PLBP024929	09/30/13	2000
9430				

came back at this time.

ADDITIONAL DESCRIPTION:

check codes

	LABOR	462.50
10101	SEGMENT TOTAL==>	462.50

SEGMENT# 3 C 4559 N/A      01/16/25 03/03/25

R&R HEAD GASKET

COMPLAINT:

engine runs rough

>SUBLET NORTHSIDE AUTOMOTIVE PO# 012777BM

Diagnostics:

while working on injector segment, removed rocker arms and found 1 valve spring keeper looks broken, on closer inspection found #4 exhaust valve spring is crooked and what appears to be a shim sticking out at bottom. perform full diagnostics on this segment to see what has happened to valve. remove valve spring and inspect, found what looked like shim is actually valve seal thats broken. try to lower valve and found valve is bent above valve guide. (cylinder head needs to be removed for further diagnostics) after head removed try to remove valve, was unable to remove due to bend, sublet to machine shop for further inspection and repair.

Repair:

put hood in service mode, drain coolant and oil, remove rocker shaft (previously removed) remove turbo and exhaust manifold, remove intake manifold, remove cooling fan and front timing cover, remove cam gear, remove head bolts, remove fuel pump. lock cam into place, remove cylinder

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head, remove cam on bench, disassemble rest of cylinder head as needed.  
 inspect pistons for any possible damage (none) unsure why valve is bent. clean engine block of gasket material, clean all previously removed parts and install seals etc as needed. after getting head back from machine shop reinstall cam as needed. install new head gasket, reinstall cylinder head install new head bolts, torque to spec.  
 reinstall all previously removed parts as needed. install new fuel pump to camshaft drive link as well. change engine oil and filter. continue on segment 1

### ADDITIONAL DESCRIPTION:

Remove:

- Hood
- Exhaust and intake pipes
- leak-off lines
- Fan support
- Rocker arm cover and assembly

Remove cylinder head, check head and block flatness.  
 Install new gasket and install head to specification.  
 Replace injector cups .

A4730R	O-RING	2	4.02	8.04
EHC-ANTI	Enviro Charge	50	.14	7.00
EHC-ANTICON	\$0.10/L Contain	50	.10	5.00
EHC-OIL	6¢ PER LITRE	41	.06	2.46
MMHD	1/10 LBS METRIC	2	2.25	4.50
RE523985	Seal	24 M	42.79	1026.96
RE527611	THERMOSTAT	1	82.94	82.94
RE527612	THERMOSTAT	2	74.96	149.92
RE530816	Gasket Kit	1 M	1152.28	1152.28

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RE530817	Bolt Kit	1 N	621.54	621.54
R136507	M10x70 SCREW	12	9.13	109.56
R241746	V-BELT	1	64.58	64.58
R518328	VALVE	2 N	172.71	345.42
R519643	Gasket	2	18.90	37.80
R519732	Clip	1 N	12.40	12.40
R520798	RETAINER	48 N	1.28	61.44
R523533	RING	3 M	35.18	105.54
R532008	Bushing	4 N	93.41	373.64
R56461	O-RING	1 M	4.46	4.46
R63185	O-RING	3	6.41	19.23
SUBLET50	Northside 40027	1	2017.09	2017.09
TY26576	COOL-GARD TM	RETAIL	63.76	
		5	57.38	286.90
TY26660	15W40 Bulk 1L	41	6.67	273.47
19M7913	SCREW	2	5.61	11.22
51M7095	O-RING	2	2.72	5.44
		PARTS		4771.74
		LABOR		4625.00
		SUBLET		2017.09
10101		SEGMENT TOTAL==>		11413.83

### \*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

PARTS	16758.89
LABOR	9897.50
SUBLET	2017.09
SHOP SUPPLIES	300.00
SUB TOTAL==>	28973.48
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1448.66  
30422.14

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