



**Lloydminster**  
Box 10039 • Lloydminster, AB T9V 3A2  
Tel: 780.875.4471 Fax: 780.875.6606  
www.horizonagturf.com

Ship to:

9510R ROCHFORD AS IS TRD(002488)

Invoice to:

INTERNAL CUSTOMER  
Horizon Ag & Turf  
Lloydminster AB T9V 3A2

Branch		
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		Salesperson
		JAF

## SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
198409B	JOHN DEERE 9510R	2809	1RW9510RKCP002488	04/16/15	2000
	9510R				3000

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 9759 10-000-590 04/07/25 04/07/25 06/02/25  
PERFORM "AS IS" TRACTOR INSPECTION- 1.50 HRS  
-GREASE AND CHECK ALL FLUID LEVELS  
-MAKE SURE ALL SAFETY SHIELDS ARE IN PLACE  
-MAKE NOTES ON THE AREAS OF CONCERN IF THE MACHINE WILL NOT  
DRIVE OR SHIFT CORRECTLY AND FUNCTIONS WILL NOT OPERATE.  
- CHECK ELECTRICAL FUNCTIONS OF LIGHTS AND WARNING LIGHTS  
- IF ANYTHING LOOKING LIKE IT IS FALLING OFF, OR NOTICEABLY  
BROKEN  
-ADVISE SALES OF NEEDED REPAIRS AND GET APPROVAL BEFORE ANY  
WORK IS COMPLETED  
-BLOW OFF IS EXTRA  
-WASHING IS EXTRA  
-DETAIL AND CLEAN WINDOWS/CAB IS EXTRA  
\*\*\*\*\*  
CHECK AXLE DEFLECTION BY FEEL DUE TO 1400 LB WHEEL WEIGHTS  
CHECK ARTICULATION PINS FOR EXCESSIVE MOVEMENT - DJB  
\*\*\*\*\*  
\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*  
\*  
\*+Performed "As is" inspection  
\*  
\*\*\*\*\*

LABOR 270.00  
CONTINUED ON PAGE 02

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH  
( 24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



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	9510R				3000
	16001001		SEGMENT TOTAL==>		270.00

SEGMENT# 2 C 88888 NA 04/07/25  
WASH AND DETAIL AS NEEDED - WASHBAY TO DO  
\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*  
\* \* \* \* \*  
\*+Washbay to do \*  
\* \* \* \* \*

SEGMENT# 3 C 9759 NA 04/07/25 04/07/25  
DIAGNOSE EGR CODES ISSUES, IS THIS UNIT EGR DELETED? SEE 2.12 HRS  
POSSIBLE BLOCKING PLATE PICTURE - IF THIS UNIT IS DELETED  
WE NEED TO REVIEW OPTIONS:

1) FIX DELETE AND AUCITON DISCLOSING DELETED  
2) REPAIR TOP FACTORY AND MAKE YARD TRACTOR/SUPPORT  
\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*  
\* \* \* \* \*  
\*+remove exhaust section and inspect \*  
\*+hole internals have been remove from muffler \*  
\*+will require being replaced as to \*  
\*+get back to factory specs \*  
\*+had outside tech come and program \*  
\* \* \* \* \*

SUBLET	LM LM20602	1	4576.00	4576.00
			LABOR	381.60
			SUBLET	4576.00
	16001001	SEGMENT TOTAL==>		4957.60

CONTINUED ON PAGE 03

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	9510R			2000
				3000
SEGMENT# 4 C 9759 NA	04/07/25	04/09/25		
REMOVE MORRIS POWER HARNESS FROM TRACTOR			2.00 HRS	
GIVE TO ARRON MCLEAN				
***** TECHNICIANS COMMENTS *****				
* *				
*+remove both power harnesses *				
* *				
*****				
	LABOR			360.00
16001001	SEGMENT TOTAL==>			360.00

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
LABOR	1011.60	
SUBLET	4576.00	
Shop Supplies	101.16	
INTERNAL TOTAL	5688.76	

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## SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS  
198409B JOHN DEERE 9510R 6895 1RW9510RKCP002488  
9510R

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SEGMENT# 1 C 9489 NA 12/04/24 02/21/25

CAB SMELL OF MICE - REPAIR

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*+removed cab filter housing  
\*+removed roof  
\*+removed all components needed to remove headliner  
\*+remove headliner  
\*+alot of indication of mice  
\*+cleaned interior & cab  
\*+ozonated cab  
\*+installed new headliner  
\*+assembled interior of cab  
\*

AL33163	BULB,5W 12V	1	3.54	3.54
L39134	RIVET	2	4.19	8.38
RE195181	LAMP	1 N	91.85	91.85
RE275529	Acoustical Upho	1 N	665.53	665.53
	Acoustical Upholstery			
RE278807	Acoustical Upho	1 N	469.75	469.75
RE291412	CAB FILTER	1	127.10	127.10
RE560650	Headliner	1 N	1684.98	1684.98
RE573499	Acoustical Upho	1 N	670.96	670.96

CONTINUED ON PAGE 02

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198409B	JOHN DEERE 9510R	6895	1RW9510RKCP002488		
	9510R				
	Acoustical Upholstery				
R289969	Retainer	1	N	29.11	29.11
R289970	Grille	1	N	55.09	55.09
R295962	Bezel	1	N	120.36	120.36
R298509	Grommet	1		59.37	59.37
19M8649	SCREW	2		2.23	4.46
				PARTS	3990.48
				LABOR	4258.80
	16001001			SEGMENT TOTAL==>	8249.28

SEGMENT# 2 C 9489 N/A 12/04/24 02/27/25

HYDRAULIC SEAT ACTUATOR IS LEAKING - DIAGNOSE AND REPAIR

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
\*+raise seat all the way up  
\*+Remove rubber cover  
\*+replaced actuator  
\*+Installed rubber cover  
\*+purged the seat  
\*+no more leaks found  
\*

\*\*\*\*\*

RE165499	Actuator	1	950.17	950.17
			PARTS	950.17
			LABOR	360.00
	16001001		SEGMENT TOTAL==>	1310.17

SEGMENT# 3 C 99999 NA 12/04/24

WASH AS NEEDED - WASHBAY TO DO

DETAIL AS NEEDED

CONTINUED ON PAGE 03

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198409B	JOHN DEERE 9510R	6895	1RW9510RKCP002488		
	9510R				
				PARTS	91.77
				LABOR	145.80
	16001001			SEGMENT TOTAL==>	237.57

SEGMENT#	6	C	9489	NA	12/04/24	02/27/25
TOW CABLE STORAGE SUPPORT MISSING - REPLACE						
***** TECHNICIANS COMMENTS *****						
* *						
*+installed new tow cable support						
* *						
*****						
RE567211		Cable		1	202.78	202.78
14M7167		LOCK NUT 10MM		2	1.84	3.68
19M7806		SCREW		2	5.52	11.04
24H1314		WASHER		2	3.59	7.18
					PARTS	224.68
					LABOR	90.00
	16001001				SEGMENT TOTAL==>	314.68

SEGMENT#	7	C	9489	NA	12/04/24	02/27/25
TRACTOR WILL NOT DRIVE INTERMITTENTLY - DIAGNOSE AND REPAIR						
***** TECHNICIANS COMMENTS *****						
* *						
*+Found nice have chewed harness						
*+repaired harness						
* *						
*****						
					LABOR	488.88
	16001001				SEGMENT TOTAL==>	488.88

CONTINUED ON PAGE 05

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	9510R				

***** WORK ORDER TOTALS *****	
	INTERNAL CUSTOMER
PARTS	6196.29
LABOR	5433.48
Shop Supplies	250.00
INTERNAL TOTAL	11879.77

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Invoice to:	INTERNAL AG CUSTOMER
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	9510R		RG6135R002882	

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SEGMENT# 1 C 761 4WD CHECK 10/16/24 10/21/24 11/16/24  
 4WD TRACTOR ANNUAL CHECK OVER SPECIAL 6.50 HRS  
 [Y ]RECORD/REVIEW/CLEAR ALL CODES. STORED  
 CODES: \_\_\_\_\_  
 [Y ]CHECK STARTING AND SAFETY CIRCUIT OPERATION  
 [N ]CHECK ALL LIGHTS OPERATION - Left hazard, rear left cab  
 light, front right hood and cab light not working.  
 [Y ]CHECK BATTERIES AND CABLE CONDITION  
 [Y ]CHECK CHARGING SYSTEM (14.5V)  
 [N ]CHECK A/C OPERATION AND CHARGE - no charge ac  
 compressor leaking  
 [Y ]CHECK CAB BLOWER FANS OPERATION AND SPEEDS - code for  
 blower motor  
 [Y ]CHECK SERVICE INTERVALS, FLUID LEVELS AND CONDITION  
 ( Y)ENGINE OIL & FILTER  
 ( Y)FUEL FILTERS  
 (Y )AIR FILTERS CONDITION (ENGINE AND CAB)  
 ( Y)TRANS/HYD FILTERS AND OIL  
 (/)MFWD HUBS AND DIFF OILS  
 [Y ]CHECK REAR AXLE END PLAY AND RECORD 0.48"left  
 0.55"right Wheel weights account for excessive readings.  
 Seals not leaking).  
 [Y ]CHECK HYD FLOW AND PRESSURES AND RECORD-100lpm  
 [N ]CHECK SCV'S AND COUPLERS OPERATION AND FOR LEAKS

CONTINUED ON PAGE 02

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	9510R		RG6135R002882	

(INTERNAL/EXTERNAL) reseal all rear scv's

[Y ]CHECK TRANSMISSION PRESSURES AND PERFORM ELEMENT CHECK

[ Y]CHECK FRONT WHEEL BEARINGS, TIE ROD ENDS, KING PINS AND

AXLE PIVOT PINS/BUSHING WEAR (steering cylinders need

bushings) 0.056" front right, 0.054" front left.

[Y ]CHECK GUDGEON & HINGE PINS (3/16" of play)

[Y ]CHECK BRAKE AND DIFF LOCK OPERATION

[Y ]CHECK BLOCK/HEATERS OPERATION

[ N]CHECK FOR ANY LEAKS, OIL/FUEL ETC ( turbo drain ling,

fuel pump, brake valve)

[Y ]GREASE ENTIRE UNIT

[ Y]TEST DRIVE (codes came up for OIC data fault while

driving.)

	LABOR	1170.00
16001001	SEGMENT TOTAL==>	1170.00

SEGMENT# 2 C 761 TRACTOR WASH 10/16/24 10/21/24 11/16/24

WASH FOR A TRACTOR

- ( Y ) Open all shields and wash inside
- ( Y ) Blow out the radiator & coolers
- ( Y ) Wash and clean battery area
- ( Y ) Scrub tractor, rims and loader
- ( Y ) Remove the floor mat and wash mat
- ( Y ) Vacuum the cab
- ( Y ) Wipe down the cab
- ( Y ) Clean the inside windows
- ( Y ) Clean the outside windows
- ( Y ) Clean the mirrors
- ( Y ) Put in an air freshner
- ( N ) Remove old decals, install new Horizon decal (too

CONTINUED ON PAGE 03

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JOHN DEERE 9510R		RG6135R002882		
9510R				
cold)				
			LABOR	484.00
16001001			SEGMENT TOTAL==>	484.00

SEGMENT# 4 C 761 NA	10/24/24	10/24/24	11/22/24	2.00 HRS
Service				

Shop supplies \$250.00  
 Freight \$50.00  
 Change engine oil and filter (15w40)  
 Change fuel filters  
 Change engine air filters  
 Change cabin air filters

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
 \*Warmed oil up and drained. Removed filter and replaced.  
 \*Filled back up with 15w-40. Removed both fuel filters.  
 \*Transferred over water bowl onto new filter. Installed back  
 \*on unit. Removed primary and secondary engine air filter  
 \*and installed new. Removed cabin fresh air and  
 \*recirculating filter and replaced. Ran unit. Double checked  
 \*oil level and for leaks.  
 \*

DZ112918	Filter Element	1	210.99	210.99
DZ130550	Filter Element	1 M	207.67	207.67
ENVO114	OIL ENVIRO FEE	2	1.14	2.28
ENV100	ENVIRO CHARGE	1	1.25	1.25
ENV227	CONTAIN ENV FEE	2	2.27	4.54
ENV23	OIL ENVIRO FEE	6	.23	1.38
ENV46	CONTAIN ENV FEE	6	.46	2.76

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IN STORE PICKUP

Invoice to:

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## SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
198409B	JOHN DEERE 9510R	6980	1RW9510RKCP002488		
	9510R		RG6135R002882		
RE230985	AIR FILTER	1	152.75	152.75	
RE284091	AIR FILTER	1	108.88	108.88	
RE312946	Air Filter	1	442.35	442.35	
RE333569	Air Filter	1	545.95	545.95	
RE572785	Oil Filter	1	135.44	135.44	
TY26673	15W40 P50 3.78L	3	34.15	102.45	
TY26679	15W40 P50 18.9L	2	154.45	308.90	
			PARTS	2227.59	
			LABOR	360.00	
	16001001		SEGMENT TOTAL==>	2587.59	

SEGMENT# 5 C 761 NA 10/24/24 10/28/24 11/22/24

Diagnose active codes

4.00 HRS

ASU 524011.04 - ACTIVE seat

ECU 000109.04 - coolant pressure signal

FCC002872.02 - road light switch

OIC003033.13 - brake pedal sensor

OIC 520872.02 - OIC EOL data fault

VLC 002350.05 - low beams

VLC 002354.03 - front outer flood lights

Price on segment only includes diagnosing time. Cost will be dependent on:

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*

\*\*VLC 002350.05 - low beams

\*VLC 002354.03 - front outer flood lights:

\*Diagnosed lighting. Found 2 flood lights on hood that were

\*not working. Removed the lights. Found burnt out bulbs.

\*Installed new bulbs. Lights all work on roof now. Found all

\*right side lights on hood and 2 lights on left side not

CONTINUED ON PAGE 05

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## SERVICE INVOICE

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198409B	JOHN DEERE 9510R	6980	1RW9510RKCP002488		
	9510R		RG6135R002882		

\*working. Tested for power. Had 12V but as soon as the bulb \*  
 \*was plugged in 0V. Found 12 V drop on ground side. Removed \*  
 \*connector to hood. Found 2 pins heated up from back \*  
 \*connection. Re-pined all 10 pins in plug. Connected plug. \*  
 \*All lights work except for 1. Found burnt bulb and \*  
 \*replaced. All codes for lighting disappeared. \*  
 \*\*ECU 000109.04 - coolant pressure signal: \*  
 \*Coolant pressure code was active. Ran though diagnostics \*  
 \*in service advisor. Came to the conclusion that the sensor \*  
 \*was not receiving 5V signal. Did wiggle test along entire \*  
 \*harness. Did not find fault. Removed ECU cover on engine. \*  
 \*ECU was putting out a 5V signal. Had a 5V drop from ECU to \*  
 \*pressure sensor. Cut back wire on sensor side to crimp into \*  
 \*new piece. Found wire rubbed through behind engine \*  
 \*brackets. Removed bad section and installed new wiring 2 \*  
 \*feet long to sensor. Verified code became stored. \*  
 \*\*ASU 524011.04 - ACTIVE seat: \*  
 \*Ran through diagnostics for code. Removed seat cover. \*  
 \*Found harness unplugged under seat. Connected harness and \*  
 \*code disappeared. Also found bad leak under seat. Will fix \*  
 \*on the segment 6 for leaks. \*  
 \*\*Codes for OIC data fault will fix once unit is outside. \*  
 \*Will update unit. Will calibrate brake pedal outside and \*  
 \*should cancel code for calibration needed. \*  
 \*\*While diagnosing, a code for the turbo came up. \*  
 \*ECU 000641.07 VGT Actuator Learn Error: \*  
 \*When key is tuned on, actuator cycles \*  
 \*5 or 6 times and then code appears. Cycled actuator by hand.\*  
 \*Found spot where it sticks in the beginning part of the \*  
 \*stroke. It also has play in the linkage. Will need to \*

CONTINUED ON PAGE 06

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**Mayerthorpe**  
Box 570, 4402 52 Street, Mayerthorpe, AB, T0E 1N0  
Tel: 780.786.2253 Fax: 780.786.2738  
www.horizonagturf.com

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## SERVICE INVOICE

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198409B	JOHN DEERE 9510R	6980	1RW9510RKCP002488		
	9510R		RG6135R002882		
*replace turbo to get rid of code. Informed service manager. *					
**OIC003033.13 - brake pedal sensor: *					
*Warmed hydraulic oil up. Preformed brake pedal *					
*calibration. Both codes for OIC did not come back(OIC *					
*520872.02 - OIC EOL data fault). Test drove unit and *					
*took in field. Could not get codes to come up. *					
* *					
*****					
RE179326	BULB	3	16.01	48.03	
R44302	TIE STRAP	13	.44	5.72	
57M8565	Elec. Connector	10	.76	7.60	
Elec. Connector Terminal					
			PARTS	61.35	
			LABOR	720.00	
16001001			SEGMENT TOTAL==>	781.35	

SEGMENT# 6 C 761 NA 10/24/24 10/24/24 11/22/24  
FIX LEAKS: 2.50 HRS

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\* \*

\*Remove and replace o-rings on fuel transfer pump. \*

\*Replace o-rings on oil pan plugs and drain tube. \*

\*Replace o-rings on turbo oil supply lines. \*

\*Find leak on steering valve. \*

\*Replace o-rings in all 6 scvs \*

\*<Removed all sealing rings for back scvs. Installed new \*

\*backing and o-rings. Tilted hood forward and locked. \*

\*Removed wiring harness on high \*

\*pressure fuel pump. Removed lines to pump. Removed pump \*

\*from head. Cleaned sealing surfaces. Replaced all o-rings. \*

CONTINUED ON PAGE 07

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**SERVICE INVOICE**

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198409B	JOHN DEERE 9510R	6980	1RW9510RKCP002488		
	9510R		RG6135R002882		

\*Installed fuel pump back onto unit. Connected high pressure \*  
 \*fuel lines. Installed wiring harness and bracket back onto \*  
 \*pump. Found oil leak unit seat while diagnosing. Removed \*  
 \*hydraulic lines to shock. Removed fitting and replaced \*  
 \*o-rings. Removed turbo oil supply lines coming out of \*  
 \*filter housing. Removed o-rings and installed new. Could \*  
 \*not get the fitting out, as the EGR cooler was in the way. \*  
 \*Removed all oil drain plugs while oil was out. Replaced \*  
 \*o-rings and installed. Found leak on brake valve while unit \*  
 \*was inside and warmed up. Informed service manager. \*  
 \*Installed hood back into place and connected wiring \*  
 \*harness. Ran unit and found scv's leaking internally. Lower \*  
 \*3 were leaking. Removed lower 3 and resealed. \*  
 \*

FRT15	11-15 LBS FRT	1	25.30	25.30
RE186599	KIT	11 S	14.14	155.54
RE186600	KIT	2	42.48	84.96
R222761	O-RING	6	7.76	46.56
R500318	O-RING	1	9.81	9.81
R56751	PACKING	4	3.43	13.72
R63548	O-RING	1	1.89	1.89
T70177	O-RING	1	2.96	2.96
T77857	O RING	2	2.64	5.28
			PARTS	346.02
			LABOR	450.00
16001001		SEGMENT TOTAL==>		796.02

SEGMENT# 7 C 761 NA 10/24/24 10/24/24 11/22/24  
 Replace bushings in steering cylndrs.

10.00 HRS

CONTINUED ON PAGE 08

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**SERVICE INVOICE**

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198409B	JOHN DEERE 9510R	6980	1RW9510RKCP002488		
	9510R		RG6135R002882		

 Removed both steering cylinders. (5Hr per side)  
 Remove bushings and install new.  
 Install new pins.

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\* \* \*

\*Removed pressure from steering cylinders. Removed  
 \*hydraulic lines and capped off. Removed cylinder pin  
 \*retaining plates. Removed pins. Removed cylinders from  
 \*unit. Pressed out old bushings. Installed new bushings.  
 \*Installed new O-rings on new pins. Placed cylinder into  
 \*place. Installed new pins. Installed pin retaining plates.  
 \*Installed hydraulic hoses. Installed grease fitting and  
 \*greased pins. Repeated steps for other side.  
 \* \* \*

ENV23	OIL ENVIRO FEE	2	.23	.46
ENV46	CONTAIN ENV FEE	2	.46	.92
JD7760	GREASE ZERK	4	1.94	7.76
	Lubrication Fitting			
R247733	BUSHING	4 N	77.72	310.88
R247735	SEAL	8 N	26.00	208.00
R568624	Pin	2	264.03	528.06
R568626	Pin	2	254.90	509.80
R93633	O-RING	8	8.32	66.56
TY6354	HYGARD 3.78L	2	32.21	64.42
T77858	O RING	6	2.83	16.98
	PARTS			1713.84
	LABOR			1800.00
16001001	SEGMENT TOTAL==>			3513.84

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
198409B	JOHN DEERE 9510R	6980	1RW9510RKCP002488		
	9510R		RG6135R002882		

SEGMENT#	8	C	761	NA	10/24/24	10/24/24	11/22/24
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## Replace ac compressor

1.75 HRS

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\* \*

\*Nitrogen charge \$45.00 \*

\*AC system was reading 0 psi at 35F. Spec is 30psi. Pressure \*

\*tested. Did not drop within 30 mins. Found AC compressor \*

\*clutch bad. Also signs of leakage out back. Replace \*

\*compressor and dryer. Recharge. \*

\*<Removed belt. Removed shields around compressor. Removed \*

```
*compressor and installed new. Installed new 0 rings and *
```

\*connected hoses. Removed and replaced ac dryer. Pulled

\*vacuum on system for 45 mins. Added 25 ml of oil to system. \*

\*15ml for AC dryer and 10 to account for leak around \*

\*compressor. Filled system with 5.5 pounds of new Freon. Ran \*

\*unit and tested. Cab was blowing cold air and pressures \*

\*were good. Installed shielding back on unit. \*

\*\*\*\*\*

AL232177	Compressor	1 N	804.50	804.50
RE576834	Receiver-Dryer	1	79.89	79.89
R183409	O-RING	4	2.72	10.88
R44302	TIE STRAP	2	.44	.88
51M7089	O-RING	1	3.01	3.01
51M7090	O-RING	2 S	3.00	6.00

PARTS 905.16

LABOR	315.00
-------	--------

```
16001001          SEGMENT TOTAL==>          1220.16
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SEGMENT#	9	C	761	NA	10/24/24	10/24/24	11/22/24
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198409B	JOHN DEERE 9510R	6980	1RW9510RKCP002488	
	9510R	RG6135R002882		

Steering column Bushings: 7.00 HRS

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
 \*Steering column turns lights to night mode on dash when up. \*  
 \*1 Hour diagnosing and fixing. \*  
 \*Replace steering column bushings. \*  
 \*Steering column also does not raise. Replace rod and \*  
 \*bearings. Assuming both columns have wear. Did not \*  
 \*disassemble to inspect. If customer wants to go ahead with \*  
 \*repairs. Inspect column first before ordering parts. The \*  
 \*column frame might be fine. (6 hours) \*  
 \*<Removed steering wheel. Removed steering column covers. \*  
 \*Removed wiring harness. Went to remove lower steering \*  
 \*column, but found front window had to come out with \*  
 \*repair. Removed upper steering column. \*  
 \*Removed all linkages and switched over to new. Installed \*  
 \*new bearing. Installed column on unit. Hooked up all \*  
 \*wiring. Installed plastics. Installed wheel. Tested \*  
 \*function. All good. Went to remove lower steering column \*  
 \*during disassembly but found front window had to come out \*  
 \*to remove. Was able to replace the upper bracket and it \*  
 \*took up enough play to fix the problem. \*  
 \*

\*\*\*\*\*

FRT05	0-5 LBS FRT	1	14.95	14.95
FRT15	11-15 LBS FRT	1	25.30	25.30
RESTOCK	RESTOCK CHG	1	172.69	172.69
R111774	BUSHING	1 N	15.96	15.96
R121466	DOWEL PIN	1 N	16.70	16.70
R276819	Bushing	1 N	7.99	7.99

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	9510R		RG6135R002882		
R306836	PIVOT	1	N	379.07	379.07
R73380	SNAP RING	1	N	5.80	5.80
				PARTS	638.46
				LABOR	1260.00
	16001001			SEGMENT TOTAL==>	1898.46

SEGMENT#10 C 761 NA 10/24/24 10/24/24 11/22/24  
 Change coolant and thermostats 4.50 HRS

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*  
 \*  
 \*Drain coolant.  
 \*Removed thermostat housing cover.  
 \*Replace thermostats.  
 \*Fill back up with new coolant.  
 \*<Drained coolant. Removed upper rad hose. Removed engine  
 \*brackets on right side. Removed wiring harness out of the  
 \*way. Removed exhaust pressure sensor. Removed water pump  
 \*bypass tube and cleaned surfaces. Removed thermostat  
 \*housing. Removed thermostats from housing. Removed inner  
 \*seals and replaced. Cleaned all sealing surfaces. Installed  
 \*new thermostats. Installed housing onto engine and torqued  
 \*to spec. Installed water pump bypass tube with new O-rings.  
 \*Installed upper rad hose. Connected all wiring. Installed  
 \*exhaust pressure tube and sensor. Fill unit with new  
 \*coolant. Ran and checked level. No leaks.  
 \*

DZ127964	Seal	3	N	31.72	95.16
RE554015	Thermostat	3		54.47	163.41
R28782	PACKING	1		2.43	2.43

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	9510R		RG6135R002882		
R44302	TIE STRAP	1	.44		.44
R530142	O-RING	2	3.96		7.92
R531530	GASKET	1 N	29.68		29.68
TY26576	COOL-GARD II	6	58.32		349.92
T77613	O-RING	2	2.57		5.14
51M7042	O-RING	1	3.81		3.81
			PARTS		657.91
			LABOR		810.00
	16001001		SEGMENT TOTAL==>		1467.91

SEGMENT#11 C 761 NA 10/24/24 11/22/24

Replace Hinge pin bushings-DECLINED REPAIRS

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

\*  
 \*3/16" play in top bushing  
 \*Remove hinge pins and steering cylinder pins.  
 \*Split front hinge from rear hinge.  
 \*Install new bushing.  
 \*Reassemble front and rear hinge.  
 \*Install new top and bottom pins, shim pack and thrust  
 \*packing.  
 \*Install steering cylinder and check for proper operation.  
 \*<Customer Declined  
 \*

\*\*\*\*\*

SEGMENT#12 C 761 NA 11/06/24 11/06/24 12/05/24

Replace Turbo: 3.50 HRS

Shipping 50.00

\*\*\*\*\* TECHNICIANS COMMENTS \*\*\*\*\*

CONTINUED ON PAGE 13

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		KMA	

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
198409B	JOHN DEERE 9510R	6980	1RW9510RKCP002488		
	9510R		RG6135R002882		

```
*
*Remove exhaust and air intake piping.
*Remove oil and coolant lines.
*Replace all gaskets and clamps.
*Install new turbo.
*Calibrate position
*
*<Tilted hood back. Removed charge air intake tube. Removed
*all exhaust piping. Removed wiring harness. Removed turbo
*to flange bolts. Removed coolant lines to actuator. Removed
*oil supply and drain lines. Removed turbo from unit.
*C cleaned all sealing surfaces. Installed new turbo into
*place. Installed all new gaskets and clamps. Hooked up oil
*supply and drain lines. connected coolant lines and wiring
*harness. Installed hardware for exhaust flange to turbo and
*tightened to spec. Installed charge air piping. Tightened
*all camps to spec. Preformed VGT learn reset calibration.
*Started unit and checked for codes. Turbo codes went to
*stored. Cleaned codes and did not appear. Checked over unit
*for leaks. Put hood back into place.
*SN for old turbo - 04B073120304.
*SN for new turbo - 03C009240003
*
```

CRSE502644	Turbocharger Re	1-	381.00	381.00-
DZ100375	Gasket	1	16.95	16.95
DZ114164	O-Ring	1	28.97	28.97
RE285844	Clamp	1	151.33	151.33
RE289839	Clamp	1	82.96	82.96
RE540348	Clamp	1	116.56	116.56
RE540355	Gasket	1	27.23	27.23

CONTINUED ON PAGE 14

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH ( 24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees.

**SIGNATURE**

RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO

Ship to:

IN STORE PICKUP

Invoice to:

 INTERNAL AG CUSTOMER  
 N/A  
 EDMONTON AB T5S 2L7

Branch			
MAYERTHORPE			
Date	Time	Page	
11/19/24	23:03:12 (B)	14	
Account No.	Phone No.	Invoice No.	
INTERAG01		W38138	
Ship Via		Purchase Order	
		Salesperson	
		KMA	

**SERVICE INVOICE**

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
198409B	JOHN DEERE 9510R	6980	1RW9510RKCP002488		
	9510R		RG6135R002882		
R320565	Gasket	1		18.16	18.16
R44302	TIE STRAP	4		.44	1.76
R522023	GASKET	1		64.99	64.99
R528035	GASKET	1 N		64.00	64.00
R528625	Gasket	1		105.43	105.43
R539762	Flange Nut	4		6.62	26.48
SE502644	Turbocharger Re	1 N		8993.73	8993.73
	Turbocharger Reman				
CRSE502644	Turbocharger Re			381.00	381.00
T77814	O RING	2		2.06	4.12
51M7039	O-RING	2		3.23	6.46
				PARTS	9709.13
				LABOR	630.00
10400001	16001001			SEGMENT TOTAL==>	10339.13

\*\*\*\*\* WORK ORDER TOTALS \*\*\*\*\*

	INTERNAL	CUSTOMER
PARTS	16259.46	
LABOR	7999.00	
Shop Supplies	250.00	
INTERNAL TOTAL	24508.46	

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SIGNATURE

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