



Ship to:

IN STORE PICKUP

Invoice to:

 INTERNAL AG CUSTOMER  
 N/A  
 EDMONTON AB T5S 2L7

Branch			
WETASKIWIN			
Date	Time	Page	
03/10/25	23:04:21 (B)	02	
Account No.	Phone No.	Invoice No.	
INTERAG01		W36739	
Ship Via		Purchase Order	
		Salesperson	
		EDB	

## SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
134979A	JOHN DEERE 8700	2540	1Z08700YEHF517077	06/01/20	
	8700				3000
ENV57	OIL ENVIRO FEE	1		.57	.57
TY24416	GREASE	10		9.50	95.00
TY26675	15W40 P50 9.46L	1		81.11	81.11
TY26679	15W40 P50 18.9L	3		154.45	463.35
				PARTS	1734.14
				LABOR	1108.80
	16001001		SEGMENT TOTAL==>		2842.94

SEGMENT# 2 C 99999 SPFH WASH 02/07/25

WASH FOR A SPFH

[x] CLEAN DEBRIS FROM UNIT

[x] WASH COMPLETE UNIT

[x] VACUUM & WIPE DOWN CAB

[x] CLEAN WINDOWS INSIDE & OUT

[ ] PAINT AUGER & PICK UP TEETH

[ ] PAINT PICK UP ADAPTOR PLATE

[ ] REMOVE OLD DECALS AND INSTALL HORIZON DECAL

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	1734.14	
LABOR	1108.80	
Shop Supplies	110.88	
INTERNAL TOTAL	2953.82	

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH ( 24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

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**SIGNATURE**

**RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO**

Ship to:

 PARKVIEW FARMS  
 RR #1  
 FALUN, AB T0C 1H0

Invoice to:

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WETASKIWIN		*REPRINT*	
Date	Time	Page	
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0000000473	7803520926	W36258	
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	8700			

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 6013 NA 10/04/24 10/04/24

ACTIVE PRESSURE CODE

COMPLAINT:

PTP stop code 522375.00 is active.

CAUSE:

Faulty bypass valve in Prodrive filter housing.

CORRECTION:

Arrived at customers machine and accessed codes. Found PTP codes 177.16 stored with 2 counts, 629.12 stored 1 count, 2009.09 126 stored, and 524232.14 stored 4 counts.

No active codes are present.

Started machine and PTP 522375.00 becomes active preventing machine from driving.

Talked with previous tech on what repair was done the previous day and Prodrive filter pressure switch was changed.

Measured continuity on switch with machine off and switch is open.

Started machine and measured continuity of switch, Switch is now closed stating pressure is present.

Filters were changed yesterday and were clean. Tech changed filter.

Removed filter and found no debris or metal within filter.

Looked through hydraulic schematic and determined that

CONTINUED ON PAGE 02

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	8700			

bypass valve is sending pressure to switch due to wear or broken spring.

Removed switch to check if bypass valve was in good condition. Cannot inspect valve.

Will called new filter housing for customer.

Arrived at machine with new part.

Removed lines to filter housing and removed filter housing.

Swapped fittings to new filter and tightened.

Installed filter housing to machine and tightened hardware.

Installed lines to filter housing.

Connected pressure switch to harness.

Started machine and machine does not have PTP 522375.00 active.

Test drove unit through field with no issues.

Customer called back after 5 hours of operation that machine is throwing PTP 522375.00 again but has now developed park brake pressure low code PTP 524232.18.

Arrived at customers machine and verified code, Machine would move.

Turned key off and back on and now machine doesn't move, Park brake on PDU shows off when selected off but machine won't drive, Brake is stuck on and hydro motor does attempt to move machine.

Removed park brake sensor and inspected for issue, No issue with sensor.

Drained oil from Prodrive and oil does smell slightly burnt.

Removed suction screen and found fibrous material stuck to suction screen.

Fibrous material possibly from park brake disks.

CONTINUED ON PAGE 03

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Informed customer about issue.  
 Reinstalled suction screen after cleaning.  
 Filled reservoir with oil oil drained from Prodrive.  
 Machine won't develop supply pressure.  
 Some oil needs to be added to Prodrive.  
 Drained oil from reservoir and filled Prodrive with oil.  
 Machine will need to come to town for disassembly.

-----  
 PTP 82 reads idle 27.2bar- High idle 29.9bar  
 PTP 83 reads 0.001bar park brake on-0.001 bar park brake  
 off.

### ADDITIONAL DESCRIPTION:

SENSOR AXE64213 WAS REPLACED YESTERDAY, FILTERS WERE  
 CHANGED AND TILO HAD FOUND MOISTURE IN A CONNECTOR.

AHC	AFTER HOURS CHG	2	50.00	100.00
AXE27449	Filter Element	RETAIL	202.94	
		2	192.79	385.58
AXE64212	Hydraulic Filte	RETAIL	501.91	
		1 N	476.81	476.81
AXE64213	Oil Restriction	RETAIL	385.61	
		1 N	366.33	366.33
ENV100	ENVIRO CHARGE	2	1.25	2.50
FLASH	FLASH PLUS	1	20.00	20.00
WILL CALL	DEPOT	1	25.00	25.00
			PARTS	1376.22
			LABOR	1574.40
10400001	16001001		SEGMENT TOTAL==>	2950.62

SEGMENT# 2 C 651 SERVICECALL 10/04/24 10/05/24  
 SERVICE CALL - (TRAVEL TO AND FROM UNIT)

CONTINUED ON PAGE 04

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134979A	JOHN DEERE 8700	2487	1Z08700YEHF517077	
	8700			
			LABOR	1211.55
10400001	16001001		SEGMENT TOTAL==>	1211.55

SEGMENT# 3 C 651 NA 10/04/24 10/08/24

SHOP REPAIR FOR PARK BRAKE NOT DISENGAGING, PRESSURE LOW

CORRECTION:

helped trucker unload unit so he could get the chains off  
 drove off truck  
 parked unit  
 removed the covers inside kp compartment  
 sent unit to washbay  
 brought into shop  
 could not diagnose as was told to take apart it was a rush  
 removed brackets ans structure above pro drive  
 blew out debris  
 removed harness from pro drive on left side  
 could not get the connector out of the solenoid in front of  
 hydro motor  
 broke the connector trying to get it out  
 had to cut wires off  
 removed header drive shaft  
 removed one hydraulic hose from hydro motor  
 hooked hydro motor to kp crane  
 removed hardware  
 removed hydro motor and set on floor  
 cleaned debris off side of pro drive  
 had to scrape the debris off  
 removed park brake plate  
 removed hardware to get the park brake out  
 could not get it off as there was a bolt in housing behind

CONTINUED ON PAGE 05

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	8700			

the left service brake  
 removed drive shaft  
 removed the brake cover  
 removed hardware and removed left brake housing  
 was able to remove the bolt and remove park brake housing  
 now  
 took park brake apart and found nothing wrong  
 after looking through schematics decided it was probably  
 the park brake pressure control valve that was at fault  
 made list of parts that would be needed to put back  
 together  
 got parts  
 reassembled park brake and put back together  
 installed everything in reverse order  
 torqued all hardware to spec  
 replaced the spool valve  
 filled transmission with oil  
 ran unit  
 started multiple times to prime  
 did transmission calibrations all all were succesful  
 did not have any codes for pressure high and low now  
 parked outside and let run for a hour  
 came back and had filter restriction codes  
 made dtac case  
 got hose made to checked pressure  
 was led down the wrong path from dtac  
 installed guage at the pump and at the supplu pressure port  
 load tested wires to the filter sensor  
 all were good  
 pressure was fine cold

CONTINUED ON PAGE 06

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134979A	JOHN DEERE 8700	2487	1Z08700YEHF517077		
	8700				

parked outside and let warm up  
 once code came back found a 70psi pressure difference  
 kept getting told by dtac to do oil sample  
 removed filter and cut apart  
 found nothing in the filter  
 installed new filter  
 checked pressure again and had 20psi pressure difference  
 at full throttle had a 70psi difference but no code  
 talked to Wendall from Loydminister  
 tried multiple items and couldnt get it to work  
 swapped sensors  
 found that there was no reading on the park brake pressure  
 sensor  
 load tested wires to park brake pressure switch and to  
 filter switch  
 all was good back to the controller  
 found that a combine in yard had same controller  
 swapped controllers  
 did software  
 did all calibrations  
 took outside and drove around  
 had no codes  
 parked and let run for 2 hours  
 let sit over night  
 ran again in the morning  
 drove around and can not get any codes to come active  
 brought inside  
 tied up all harnesses  
 installed all shields  
 reinstalled all inoculant pieces and routed hoses and

CONTINUED ON PAGE 07

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134979A	JOHN DEERE 8700	2487	1Z08700YEHF517077		
	8700				

harnesses that customer had taken off  
 installed window bracket  
 installed 2 way radio antenna bracket on rear of cab  
 took outside and drove around again  
 all seems to be good  
 put extra filter in cab  
 16hrs - to take transmission apart and put back together -  
 this was not needed  
 rest of time was diagnosing the plugged filter problem  
 TECH 651  
 Took new PTP control unit along and went to machine  
 location.  
 Changed PTP control unit.  
 Ran machine to let the engine and hydraulic oil warm up.  
 Performed all necessary PTP calibrations.  
 Had to perform the actual transmission calibration several  
 times because the oil temperature was not over 25 degree  
 Celsius.  
 Finally after several attempts all calibrations where  
 successfully done.  
 Went back to shop.  
 Installed the removed PTP on toS690 combine.  
 Programmed the PTP with the machine specific software.  
 Performed all PTP calibrations successfully.

**ADDITIONAL DESCRIPTION:**

ZACH FOUND FIBRE MATERIAL PIECES ON SUCTION SCREEN  
 FILTER RESTRICTED CODES, PRODIVE FAULT CODES  
 DEPENDING ON WHAT WE FIND WE WILL LIKELY WILL CALL ALL  
 PARTS NEEDED FOR THIS JOB.  
 PTP 522375.00

CONTINUED ON PAGE 08

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**Wetaskiwin**  
 3820 - 47 Street, Wetaskiwin, AB, T9A 2J1  
 Tel: 780.352.3368 Fax: 780.352.7225  
 www.horizonagturf.com

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PTP 524242.07				
PTP 524232.07				
PTP 522375.16				
PTP 524232.18				
PTP 522375.16				
AR69444	HYGARD 18.9L	RETAIL	143.24	
		2	136.08	272.16
AXE27355	Vehicle Control	1 N	1316.23	1316.23
CRAXE27355	Vehicle Control		132.05	132.05
AXE27449	Filter Element	RETAIL	202.94	
		2	192.79	385.58
AXE64836	Valve	RETAIL	630.46	
		1 N	598.94	598.94
CE20556	Clutch Plate	RETAIL	82.83	
		6 N	78.69	472.14
CE30123	O-Ring	RETAIL	19.49	
		1 M	18.52	18.52
CE30124	O-Ring	RETAIL	17.37	
		1 M	16.50	16.50
CE30190	Gasket	RETAIL	43.58	
		1 N	41.40	41.40
CE30243	Shim	RETAIL	17.64	
		1 N	16.76	16.76
CE30244	Shim	RETAIL	24.83	
		1 N	23.59	23.59
CE31311	O-Ring	RETAIL	7.94	
		2 M	7.54	15.08
CRAXE27355	Vehicle Control	1-	132.05	132.05-
DE20935	Disk	RETAIL	75.72	
		5 N	71.93	359.65

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ENVO114	OIL ENVIRO FEE	2	1.14	2.28	
ENV100	ENVIRO CHARGE	2	1.25	2.50	
ENV227	CONTAIN ENV FEE	2	2.27	4.54	
FLASH	FLASH PLUS	2	20.00	40.00	
FRT15	11-15 LBS FRT	1	25.30	25.30	
R63226	RING	RETAIL	20.44		
		1 N	19.42	19.42	
T153833	O-Ring	1 M	20.69	20.69	
T56238	O-RING	RETAIL	12.68		
		1	12.05	12.05	
WILL CALL	DEPOT	1	25.00	25.00	
19M7791	SCREW	RETAIL	4.31		
		1	4.09	4.09	
57M10523	Elec. Connector	RETAIL	7.41		
		1 N	7.04	7.04	
57M8165	ELEC. CONNECTOR	RETAIL	2.43		
		2	2.31	4.62	
	Elec. Connector Terminal				
		PARTS	3704.08		
		LABOR	5205.60		
10400001	16001001	SEGMENT TOTAL==>	8909.68		

SEGMENT# 4 C 99999	TRUCKING	10/04/24	10/08/24		
	TRUCKING OF UNIT				
	SUBLET	TRUCKING	1	714.29	714.29
				SUBLET	714.29
10400001	16001001	SEGMENT TOTAL==>	714.29		

SEGMENT# 5 C 651	NA	10/04/24	10/17/24		
	PTP524232.14 FAULT CODE				

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		DEC	

## SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
134979A	JOHN DEERE 8700	2487	1Z08700YEHF517077	
	8700			

***** WORK ORDER TOTALS *****	
	INTERNAL      CUSTOMER
PARTS	5080.30
LABOR	7991.55
SUBLET	714.29
DISCOUNT	100.00-
INTERNAL TOTAL	13686.14

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH ( 24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, Inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,

**SIGNATURE**  
**RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO**