



ROCKY MOUNTAIN EQUIPMENT

Rocky Mountain Equipment Canada Ltd. o/a Rocky Mountain Equipment

WESTLOCK
11140-100 Street
Westlock, AB T7P 2C3
Tel: (780) 349-3720
Fax: (780) 349-3308
Toll Free: 1-855-763-1427

INVOICE

Ship to:

C/S-Jim Holt

+ Red Seal

2015

Invoice to:

DOWN YONDER FARMS
BOX 353
REDWATER AB.
REDWATER AB. AB T0A 2W0

5,276.00

Branch WESTLOCK			*REPRINT*		
Date 11/26/15	Time 22:55:40 (B)	Page 01			
Account No. HOLT0004	Phone No. 780 3982273	Reference No. W22816			
Ship Via	Purchase Order				
G.S.T. No. 825 724 032 RT0001					
Credit Card No.	Salesperson 281				

Description of Work and Parts

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
084743	8230	COMBINE	X YDG218604		
	8230		405		

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REPAIR# 1 C INTER NA 10/28/15 11/04/15
Uptime Inspection
CORRECTION:
Nov 04/15 - Reinstall concaves after inspection, had to hammer all of the wears back into the frame to get fit into place in frame, reinstall side panels, reinstall battery box cover.
13300019

REPAIR# 2 C INTER NA 10/28/15 10/30/15
Weld washer on top sprocket shaft pin clutch
CORRECTION:
removed feeder gear box retaining bolts, drive shaft and connectors - loosened feeder chain and removed retaining bolts on rh side - build and welded washer in on top sprocket - reinstalled feeder gear box retainer bolts and adjusted feeder chain
SCW slipclutch wash 1 36.99 36.99
PARTS 36.99
LABOR 528.00
13300019 REPAIR TOTAL==> 564.99

REPAIR# 3 C 02879 NA 11/02/15 11/02/15
Header auger is missing bolt on guide

.40 HRS
CONTINUED ON PAGE 02

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	8230		405		

CORRECTION:

installed new bolt and nut on auger cover

120100	SCREW	1	.35	.35
322357	WASHER, LOCK	1	1.20	1.20
	PARTS			1.55
	LABOR			52.80
13300019	REPAIR TOTAL==>			54.35

REPAIR# 4 C 02879 NA 11/02/15
DECLINED-Adjust and lubricate header auger drive chain

REPAIR# 5 C 02879 NA 11/02/15 11/03/15
LH windguard is broken 1.50 HRS

CORRECTION:

used grinder to clean surface and welded the lh windgaurd -
painted welded surface

	LABOR	198.00
13300019	REPAIR TOTAL==>	198.00

REPAIR# 6 C 02879 NA 11/02/15 11/02/15
Header LH Potentionemeter missing a bolt .40 HRS

CORRECTION:

removed the old potentiometer and removed rod - checked for
proper continuity - installed new potentiometer and did
calibration and checked all functions

ADDITIONAL DESCRIPTION:

RECHECK THE AUTO HEADER HEIGHT FUNCTION

43440	NUT, LOCK	1 N	1.05	1.05
86025725	BOLT	1 N	3.06	3.06
9824326	WASHER	2	.53	1.06

CONTINUED ON PAGE 03

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PARTS	5.17
LABOR	52.80
REPAIR TOTAL==>	57.97

REPAIR# 7 C 02879 NA 11/02/15
DECLINED-Header pressure gauge is faulty

REPAIR# 8 C 02879 NA 11/02/15
DECLINED-Feeder chain wearplates are getting worn

REPAIR# 9 C 02879 NA 11/02/15
DECLINED-Impeller wearbars are getting worn

REPAIR# 10 C 02879 NA 11/02/15 11/03/15
Transition cone has hole on RH side - REWELD 4.00 HRS
CORRECTION:
build 2 peices of metal 3" wide and 7" long - disconnected
batteries and welded the 2 peices on the rh side of the
cone - painted the surface - reconnected batterries and
installed the cover

LABOR	528.00
13300019	REPAIR TOTAL==>
	528.00

REPAIR# 11 C 02879 NA 11/02/15 11/04/15
Concave adjusting motor doesn't work-DIAGNOSE 2.00 HRS
CORRECTION:
Nov 03/15 - Tested concave motor with test switch
assembly-OK, test power at harness/motor
connection-steadily ~11.2v does not changed with input from
switch or through monitor, with system de-energized, both

CONTINUED ON PAGE 04

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	8230	405			

terminals at harness/motor connection are reading short to ground while connected to H-Bridge.
Nov 04/15 - Found proper connector at proper H-Bridge module in wiring schematics, unhooked harness, tested at terminals on H-Bridge-continuous voltage ~11.2v present regardless of input at switch or monitor diagnostic screen, isolated harness from circuit, tested for shorts between wires as well as to ground-OK, removed H-Bridge from RH side and switched with LH module (matching PN), placed faulty module on LH side, powered up system, concaves adjust properly and as of now no problems are showing, unit will need all functions tested thoroughly upon being taken outside.

	LABOR	1056.00
13300019	REPAIR TOTAL==>	1056.00

REPAIR# 12 C 02879 NA 11/02/15 11/02/15
RH concave hanger bracket and bushings are worn .80 HRS

CORRECTION:

loosened and removed the retainer bolt on bracket - removed bracket - installed new bracket, new bushing and bolt - reinstalled retainer bolt and tightened

47447429	BRACKET	1	76.19	76.19
86998150	BUSHING	2	11.39	22.78
87698838	BOLT, FLAN	1 N	4.32	4.32
	PARTS			103.29
	LABOR			105.60
13300019	REPAIR TOTAL==>			208.89

REPAIR# 13 C 02879 NA 11/02/15 11/03/15

CONTINUED ON PAGE 05

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084743	8230	COMBINE	X YDG218604		
	8230		405		

READJUST Self leveling rear roller gaps .50 HRS

CORRECTION:

set combine on level surface - followed the instructions
and adjusted the roller to spec

	LABOR	66.00
13300019	REPAIR TOTAL==>	66.00

REPAIR# 14 C 02879 NA	11/02/15	11/02/15		
Self leveling RR bearing has flat spot & upper bracket worn	2.00	HRS		

CORRECTION:

supported the shaker system on rear side - removed retainer
bolts on rear pivot bearing - removed bearing and upper
bracket - installed new upper bracket with new bearing and
retainer bolt - tightened to spec

210049	BEARING AS	1 N	80.93	80.93
84457842	PLATE, WEAR	2 N	112.99	225.98
	PARTS			306.91
	LABOR			264.00
13300019	REPAIR TOTAL==>			570.91

REPAIR# 15 C 02879 NA	11/02/15		
DECLINED-Adjust and recalibrate upper sieves			

REPAIR# 16 C 02879 NA	11/02/15	11/02/15		
Lower sieve inspection door and seal needs to be damaged	1.30	HRS		

CORRECTION:

loosened and removed retainer bolt on lower sieve
inspection doore - removed door - installed new lower seive
inspection door with new rubber and rivets - reinstalled
retainer bolts and checked operation

CONTINUED ON PAGE 06

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	825 724 032 RT0001	
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	281	

Description of Work and Parts

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS Fold --

084743	8230 COMBINE	X	YDG218604		
	8230	405			
84390706	COVER	1 N	286.20		286.20
84446204	RIVET	10	1.31		13.10
87000280	STRIP	1 N	41.40		41.40
87105832	SEAL	1	52.90		52.90
			PARTS		393.60
			LABOR		171.60
13300019			REPAIR TOTAL==>		565.20

REPAIR# 17 C 02879 NA 11/02/15
DECLINED-Chopper LH Upper RR corner is cracked

REPAIR# 18 C 02879 NA 11/02/15 11/02/15
Exhaust rain cap is broken .30 HRS

CORRECTION:

Nov 03/15 - Removed broken exhaust rain cap and replaced with new rain cap.

84364062	CAP	1	170.64		170.64
			PARTS		170.64
			LABOR		39.60
13300019			REPAIR TOTAL==>		210.24

REPAIR# 19 C 02879 NA 11/02/15
DECLINED-Blow out rads

REPAIR# 20 C 02879 NA 11/02/15 11/02/15
Replace Rotary screen driving shaft bearings 4.00 HRS

CORRECTION:

Nov 03/15 - Removed RH exterior body panel to better access rotary screen driveshaft, removed belts, removed pulley shield, removed inner pulley, unable to remove outer pulley

CONTINUED ON PAGE 07

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while on machine, removed inner bearing lock collar, unable to hammer shaft out of bearing-siezed, had to drive out with air hammer, used press to remove outer pulley and bearing, prepped shaft ends for new bearings, went to parts, had to wait for tech, bearing retaining plates have not arrived yet. Installed new bearings, plates and retainers on both ends of jackshaft, installed jackshaft in unit, reinstalled drive pulleys, reinstalled drive belts and tensioners, reinstalled shields, reinstalled LH rear panel on unit.

ADDITIONAL DESCRIPTION:

BEARINGS ONLY!!!!

325103	BEARING, BALL	2	34.69	69.38
50591	FLANGE	4	3.72	14.88
	PARTS			84.26
	LABOR			528.00
13300019	REPAIR TOTAL==>			612.26

REPAIR# 21 C 02879 NA 11/02/15 11/04/15

RR beacon light not turning

150 HRS

CORRECTION:

Nov 04/15 - Removed light, tested on bench with 12v source, when power is applied directly to the motor it functions properly as it bypasses the internal protection circuitry, but when connected to the factory wiring, it will only run for a few minutes then stops spinning, internal circuits are likely being overloaded by a high current draw on the motor, removed a beacon from another unit in shop and hooked to wiring, ran properly for ~30 minutes or more, new light ordered, installed beacon back onto shop unit.

CONTINUED ON PAGE 08

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	8230	405			
Nov 12/15 - Installed new beacon onto unit, reattach wiring and secure to unit, reinstall rear panel, test for operation.					
47670938	BEACON	1 N	127.00	127.00	
		PARTS		127.00	
		LABOR		66.00	
13300019		REPAIR TOTAL==>		193.00	

REPAIR# 22 C 02879 NA 11/02/15
DECLINED-Adjust Unloading auger saddle - hard to get on

REPAIR# 23 C 02879 NA 11/02/15 *Done*
DECLINED-Replace engine air filters

REPAIR# 24 C 02879 NA 11/02/15 *Done*
DECLINED-Replace engine crankcase filter

REPAIR# 25 C 02879 NA 11/02/15 *all Oil*
DECLINED-600 Hour Service - If not done
-Header gearbox oil
-Feeder gearbox oil
-Final drive oils
-Transmission oil
-Vertical unloading gearbox oil
-Hydraulic filters
-Fuel filters
-Hydraulic oil
-PTO oil
-Rotor gearbox oil
-Bubble up gearbox oils

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	8230			405

REPAIR# 26 C 02879 NA 11/02/15
DECLINED-Change engine oil and filter

Done

***** WORK ORDER TOTALS *****

PARTS	1229.41
LABOR	3656.40
DISPOSAL FEE	73.12
SHOP SUPPLIES	310.79
WNTR WORKS DISC	182.82CR
DISCOUNT	61.47CR
SUB TOTAL==>	5025.43
GST 825724032	251.29
TOTAL CASH/DEBIT/CHK	5276.72

RJ

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