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7R 290 SHF TRD(125489)

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Branch		
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Date	Time	Page
04/05/24	23:30:26 (B)	01
Account No	Phone No	Inv No
INTER01	7808754471	S80720
Ship Via	Purchase Order	
		Salesperson
		KIC

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032928	7R 290HP SUNDERLAN	1451	1RW7290SVND125489	06/24/24	2000	
	7R 290	837	RG6090U118776			

SEGMENT# 1 C 746 NA 02/20/24 02/29/24
FAILED PART: AW35221 FAILED TYPE (14) 13.81 HRS
HYS LEAK AT LOADER MID COUPLER

***** TECHNICIANS COMMENTS *****

*
*+Remove fender
*+Separate multi coupler
*+Clean all oil residue from couplers
*+Push center of coupler in & inspect seals
*+seals look good
*+Hook up multi coupler
*+Run tractor & get hyd oil hot
*+operated all three functions of loader
*+multi-coupler is leaking
*+Separate coupler, found oil around numerous couplers on
*loader side
*+Remove all couplers & replace seals in couplers
*+Run again, functioning the loader
*+Coupler still leaks
*+Remove all lines from multi coupler on tractor side
*+Remove multi coupler from bracket
*+Install new multi coupler & all hoses
*+Run tractor & function loader
*+no more leaks found
*

AW35221 MULTICOUPLER 1 3265.62 3265.62
PARTS 3265.62
LABOR 2375.32

CONTINUED ON PAGE 02

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	7R 290	837	RG6090U118776			
10500	16000			SEGMENT TOTAL==>	5640.94	

SEGMENT# 2 C 746 NA 02/20/24 03/01/24

QUICK CHECK OVER OF LOADER--

***** TECHNICIANS COMMENTS *****

*
*+check over loader
*+Grease loader
*+S/N: 1P0700MXJMX000434
*+replaced one coupler & all seals in multi-coupler
*

AW34846	HYDR.QUICK COUP	1	171.48	171.48
DC52727	SEAL KIT	6	29.79	178.74
M86436	TIE BAND-28"	4	2.10	8.40
	PARTS			358.62
	LABOR			344.00
16000	SEGMENT TOTAL==>			702.62

SEGMENT# 3 C 746 NA 02/20/24 03/01/24

STRAIGHTEN SILAGE SCREEN

***** TECHNICIANS COMMENTS *****

*
*+Remove screen, straighten & install
*

R44302	TIE BAND	12	.70	8.40
	PARTS			8.40
	LABOR			411.77
16000	SEGMENT TOTAL==>			420.17

CONTINUED ON PAGE 03

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SEGMENT# 4 C 746 NA 02/20/24 03/01/24
WASH LOADER & REPLACE JD DECAL
***** TECHNICIANS COMMENTS *****
*
*+Washbay to do
*+Decal for loader is in the cab
*

JD5746 Label 1 N 40.38 40.38
PARTS 40.38
16000 SEGMENT TOTAL==> 40.38

SEGMENT# 5 C 746 NA 02/20/24 03/01/24
LOADER PINS WON'T TAKE GREASE
***** TECHNICIANS COMMENTS *****
*
*+Remove bolts & washers from pins
*+Remove pins from lower bucket cylinders
*+Remove four grease zerks from brackets
*+Clean out ports
*+Install pins, washers & bolts
*+Install zerks
*+Grease pins
*

JD7844 GREASE ZERK 2 2.09 4.18
PARTS 4.18
LABOR 261.44
16000 SEGMENT TOTAL==> 265.62
CONTINUED ON PAGE 04

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	7R 290	837	RG6090U118776			

SEGMENT# 6 C 746 NA 02/20/24 03/04/24

UPDATE GEN 4 SOFTWARE

***** TECHNICIANS COMMENTS *****

*

*

*+update software

*

*

*

PAYLOAD	PAYLOAD UPDATE	1	47.49	47.49
			PARTS	47.49
			LABOR	297.56
16000		SEGMENT TOTAL==>		345.05

******* WORK ORDER TOTALS *******

	INTERNAL	CUSTOMER
PARTS	3724.69	
LABOR	3690.09	
SHOP SUPPLIES	92.03	
INTERNAL TOTAL	7506.81	

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	7R 290	837	RG6090U118776			

SEGMENT# 1 C 746 10-000-300 09/14/23 09/23/23
PERFORM TRACTOR TRADE INSPECTION AS PER CHECKLIST 8.00 HRS
***** TECHNICIANS COMMENTS *****
*
*+perform trade inspection
*

LABOR 1376.00
16000 SEGMENT TOTAL==> 1376.00

SEGMENT# 2 C 746 NA 09/14/23 11/20/23
WASH & DETAIL MACHINE
***** TECHNICIANS COMMENTS *****
*
*+washbay to do
*

SEGMENT# 3 C 746 10-800-008-1 09/14/23 11/20/23
PDI SUNDERLAND HOG FARM TRADE- RE INSTALL 3PT HITCH ARMS 2.50 HRS
THAT ARE ON PALLET AND STORE IN SHED 18 WITH SERIAL NUMBER
TEST OPERATION AND CALIBRATION ONCE REINSTALLED
***** TECHNICIANS COMMENTS *****
*
*+Get 3 PT hitch from shed 18
*+Install all components
*+Hitch won't move
*+Look through HCC addresses, found an address had
*+been changed

CONTINUED ON PAGE 02

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	7R 290	837	RG6090U118776			

*+Operate hitch & calibrate

*

LABOR 430.00

16000

SEGMENT TOTAL==> 430.00

SEGMENT# 4 C 746 NA 09/14/23 11/07/23

REMOVE TWINE FROM AXLES

***** TECHNICIANS COMMENTS *****

*

*+Remove twine, net wrap & #9 wire from RH axle

*+Remove net wrap from LH axle between duel & inner tire

*+Remove net wrap from RH axle between duel & inner tire

*

LABOR 481.60

16000

SEGMENT TOTAL==> 481.60

SEGMENT# 5 C 746 NA 11/21/23 11/21/23

FAIL PART # JD9050 FT (6)

30.29 HRS

REPAIR LH AND RH LOOSE WHEEL BEARINGS

LH AXLE SEAL AND LH TIE ROD

***** TECHNICIANS COMMENTS *****

*

*+Remove planetary carriers & sun gear

*+Remove bolt, wheel bearing retainer nut, ring gear

*+& bearing

*+Remove wheel hub

*+Remove inner seal & bearing

*+Remove tie rod, steering cylinder & king pins

CONTINUED ON PAGE 03

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	7R 290	837	RG6090U118776			
	**Remove knuckle & axle shaft from MFWD **Remove axle shaft from knuckle **Found knuckle holes for tie rods worn **Found wheel bearing races pitted & lots of metal in oil **Clean old grease & dirt from axle & kingpins **Clean all parts **Complete disassemble on other side **Found same issues as LH side **Bearing cup doesn't spin in wheel hub on RH side **Clean all parts for RH side **Install bearing cups, bearing & seal into RH wheel hub **Disassemble both final drives **Clean all parts **Found damage to thrust washers & planet gears **Found damage to thrust washer & sun gear **Submit report only DTAC# 2667129 for damage to **gears, wheel bearings & wheel hub **Remove races for planet gears from final drives **Install bearing cups, bearing & seal into LH wheel hub **Install bearing, snap ring & seals into knuckles **Install seals onto axle shafts **Install axle shafts into knuckles **Install spacers & snap rings on axle shafts **Remove bolts from tie rod assembly **R&R both RH & LH tie rods **Install inner races for planetary gears in final drives **Install knuckle assembly & top king pin, torque bolts **Install lower king pin, torque 2 bolts **Measure for shim pack **Remove lower king pin & install shim pack					

CONTINUED ON PAGE 04

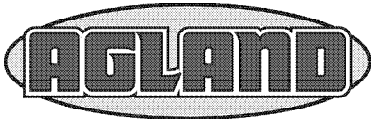
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	7R 290	837	RG6090U118776			
**Install lower king pin, torque bolts				*		
**Install steering cylinder pin & snap ring				*		
**Install wheel angle sensor & cover				*		
**Install wheel hub, outer bearing, ring gear & nut				*		
**Torque nut into place, install lock bolt				*		
**Complete install of knuckle & hub on other side				*		
**Install steering tie rod assembly, torque nuts				*		
**Install cotter pins, grease & paint tie rods				*		
**Install new thrust washers, gears, needle bearings,				*		
**retainers & bolts in both final drives, torque bolts				*		
**Install o-rings & planetary carriers onto wheel hubs				*		
**Install tires & set toe in				*		
**Remove from stands & torque tires				*		
**Drive tractor & retorque tires				*		
*				*		

JD9050	BEARING CONE	4		375.70	1502.80	
JD9115	BEARING CUP	4		160.61	642.44	
JD9346	BEARING	2		84.42	168.84	
RE154869	SEAL KIT-MFWD	2		115.11	230.22	
RE193099	Seal	2		47.73	95.46	
RE238667	SEAL	1		31.91	31.91	
RE579859	Tie Rod End	1 N		562.53	562.53	
RE579860	Tie Rod End	1 N		562.53	562.53	
RE588241	Seal	2		180.62	361.24	
RE65591	SEAL	2		56.92	113.84	
R112954	SEAL	4		27.24	108.96	
R121283	NEEDLE ROLLER	198 N		1.97	390.06	
R121362	BEARING RACE	6 N		66.57	399.42	
R131675	SHIM .25	1		13.52	13.52	

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R135866	Hub			1 N 1286.81	1286.81	
R228144	Planet Pinion			6 N 640.98	3845.88	
R290910	Knuckle			1 N 2451.20	2451.20	
R290911	Knuckle			1 N 2382.53	2382.53	
R332855	Thrust Washer			6 N 27.48	164.88	
R539188	Thrust Washer			2 N 7.38	14.76	
R542093	Pinion			2 N 1222.96	2445.92	
R87047	RING			2 S 15.26	30.52	
R92871	Retainer			6 N 81.05	486.30	
				PARTS	18292.57	
				LABOR	5209.88	
10500	16000			SEGMENT TOTAL==>	23502.45	

SEGMENT# 6 C 746 NA	11/22/23 11/22/23		
FAILED PART # RE589170 FT (3)		1.10 HRS	
LATCH FOR FUEL COOLER IS BROKEN - DIAGNOSE AND REPAIR			
***** TECHNICIANS COMMENTS *****			
*	*		
*+Drill out rivets & remove broken latch	*		
*+Install new latch & rivets	*		
*	*		

RE589170 Latch	1 N 19.88	19.88	
R252362 Rivet	2 N 22.11	44.22	
	PARTS	64.10	
	LABOR	189.20	
10500 16000	SEGMENT TOTAL==>	253.30	

SEGMENT# 7 C 746 NA	11/21/23 11/21/23		
FAILED PART: W55073 FAILED TYPE (14)		2.76 HRS	
		CONTINUED ON PAGE 06	

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MULTI COUPLER IS LEAKING - DIAGNOSE & REPAIR

***** TECHNICIANS COMMENTS *****

*
*+Clean oil from multi coupler
*+Run tractor
*+Found check valve leaking on tractor side of
*+multi coupler
*+Remove check valve, found damaged o-ring & backup
*+Install new check valve & torque
*+Run tractor & check for leaks, good
*+Wash oil from brackets, coupler etc
*+Secure hoses with zip ties
*

M86436	TIE BAND-28"	4	2.10	8.40
R44302	TIE BAND	4	.70	2.80
W55073	Check Valve	1 N	366.01	366.01
			PARTS	377.21
			LABOR	474.72
10500	16000	SEGMENT TOTAL==>		851.93

SEGMENT# 9 C 746 NA 09/14/23 11/28/23
4 GREASE ZERKS WON'T TAKE GREASE - DIAGNOSE & REPAIR

***** TECHNICIANS COMMENTS *****

*
*+Remove grease zerks
*+Try to clean ports, still won't take grease
*+Support bucket with wedge blocks
*+Remove pin retainer bolts
*+Remove pins

CONTINUED ON PAGE 07

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X
Signature

Date

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VERMILION

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7R 290 SHF TRD(125489)

Invoice To:

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Lloydminster AB T9V 3A2

Branch LLOYDMINSTER		
Date 01/15/24	Time 23:30:23 (B)	Page 07
Account No INTER01	Phone No 7808754471	Inv No S78364
Ship Via		Purchase Order
		Salesperson JAF

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032928	7R 290HP SUNDERLAN	1428	1RW7290SVND125489	06/24/24	2000	
	7R 290	837	RG6090U118776			

*+Clean grease ports & pin bore *

*+Install pins, pin retainer bolts & grease zerks *

*+Grease all 3 zerks, all take grease now *

* *

	LABOR	658.76
16000	SEGMENT TOTAL==>	658.76

SEGMENT#10 C 746 NA 09/14/23 11/22/23

R&R BATTERIES

***** TECHNICIANS COMMENTS *****

* *

*+Remove cables & batteries *

*+Install new batteries *

*+Install cables *

*+Return cores *

* *

BCORE	BATTERY CORE	2-	27.00	54.00-
FRT	FREIGHT CHARGES	2	76.34	152.67
TY27796B	BCI 31A,CCA 925	2	260.36	520.72
	PARTS			619.39
	LABOR			258.00
16000	SEGMENT TOTAL==>			877.39

SEGMENT#12 C 746 NA 09/14/23 11/27/23

DAMAGED - STEPS BENT - STRAIGHTEN

***** TECHNICIANS COMMENTS *****

* *

*+Remove bottom step *

CONTINUED ON PAGE 08

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		Salesperson JAF

DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032928	7R 290HP SUNDERLAN	1428	1RW7290SVND125489	06/24/24	2000	
	7R 290	837	RG6090U118776			

*+Remove 2nd step *

*+Remove plates & straighten *

*+Install plates & steps *

* *

	LABOR	172.00
16000	SEGMENT TOTAL==>	172.00

SEGMENT#13 C 746 NA 09/14/23 11/28/23
R&R BOTH FRONT GRAPPLE CYL HOSES, WORN TO STEEL BRAID

***** TECHNICIANS COMMENTS *****

* *

*+Remove hoses from T-fittings & cylinders *

*+Get new hoses made up *

*+Install hoses *

* *

INST	ASSY/ENV CHG.	4	4.00	16.00
R44302	TIE BAND	8	.70	5.60
X1JS43-8-6	1/2 F.S.3/8HS	2	17.65	35.30
X10543-8-6	3/4 ORB 3/8HS	2	13.65	27.30
X487TC-6-RL	3/8"A/R 5000PSI	11	8.34	91.74
	PARTS			175.94
	LABOR			266.60
16000	SEGMENT TOTAL==>			442.54

SEGMENT#14 C 746 NA 09/14/23 11/22/23
R&R LH & RH JOHN DEERE HOOD DECALS

***** TECHNICIANS COMMENTS *****

* *

CONTINUED ON PAGE 09

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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032928	7R 290HP SUNDERLAN	1428	1RW7290SVND125489	06/24/24	2000	
	7R 290	837	RG6090U118776			

*+Arnold H to change the decals, decals in the cab

*

TR113141	Label	1 N	99.44	99.44
----------	-------	-----	-------	-------

TR113143	Label	1 N	149.34	149.34
----------	-------	-----	--------	--------

PARTS 248.78

16000 SEGMENT TOTAL==> 248.78

SEGMENT#15 C 746 NA 09/14/23 11/22/23

REPLACE MISSING TOOLBOX TRAY

***** TECHNICIANS COMMENTS *****

*

*+installed tray

*

RE275593	Tray	1 N	58.29	58.29
----------	------	-----	-------	-------

PARTS 58.29

16000 SEGMENT TOTAL==> 58.29

SEGMENT#16 C 746 NA 09/14/23 11/28/23

STRAIGHTEN GRAPPLE SCREEN

***** TECHNICIANS COMMENTS *****

*

*+Remove grapple screen

*+Straighten screen

*+Install back onto tractor

*

LABOR 524.94

16000 SEGMENT TOTAL==> 524.94

CONTINUED ON PAGE 10

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	7R 290	837	RG6090U118776			

SEGMENT#17 C 746 NA 09/14/23 11/22/23
REPLACE MISSING PLASTIC CLAMP FOR GRAPPLE HOSES
***** TECHNICIANS COMMENTS *****
*
*+Install missing plastic clamps & bolt on RH side
*+Replace broken half of plastic clamp on LH side
*

H218954 M8X55 SHR BOLT 1 3.32 3.32
W40935 CLAMP-PLASTIC 3 13.15 39.46
14M7298 NUT-8MM FLG 1 1.29 1.29
PARTS 44.07
LABOR 86.00
16000 SEGMENT TOTAL==> 130.07

SEGMENT#18 C 746 NA 09/14/23 11/22/23
SERVICE
CHANGE ENGINE OIL & FILTER
CHANGE FUEL FILTERS
CHANGE ALL AIR FILTERS
DOUBLE CHECK FLUID LEVELS & GREASE
***** TECHNICIANS COMMENTS *****
*
*+changed engine oil & filter
*+change fuel filters
*+change all air filters
*+double check fluid levels & grease
*

CONTINUED ON PAGE 11

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DESCRIPTION OF WORK & PARTS

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	7R 290	837	RG6090U118776			
DZ112918	SEC.FUEL FIL.	1		220.92	220.92	
F071151	AIR FILTER SEC.	1		118.20	118.20	
RE284091	CAB FILTER	1		109.52	109.52	
RE509672	OIL FILTER	1		41.48	41.48	
RE539465	FUEL FIL.PRIM.	1		159.29	159.29	
RE564863	AIR FILTER	1		207.51	207.51	
RE593819	Cab Air Filter	1		57.78	57.78	
TY26673	15w40+50II 3.8L	2		32.49	64.98	
TY26679	15W40+50II 19L	1		152.64	152.64	
				PARTS	1132.32	
				LABOR	696.60	
	16000			SEGMENT TOTAL==>	1828.92	

SEGMENT#19 C 746 NA	09/14/23 11/22/23				
CHANGE MFWD OILS					
***** TECHNICIANS COMMENTS *****					
*					*
*+changed MFWD oils					*
*+Fill final drives with 7L gear oil					*
*					*

GL5	GL5 - 85W140	7	11.50	80.50	
HY-GARD	HY-GARD OIL	15	7.89	118.35	
NPN	LIMITED SLIP	1	16.50	16.50	
			PARTS	215.35	
			LABOR	349.16	
	16000		SEGMENT TOTAL==>	564.51	

SEGMENT#20 C 746 NA	11/23/23 11/23/23				
FAIL PART # R135876	FT (1)				
			55.43 HRS		
			CONTINUED ON PAGE 12		

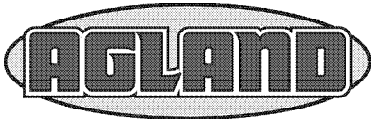
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Date 01/15/24	Time 23:30:23 (B)	Page 12
Account No INTER01	Phone No 7808754471	Inv No S78364
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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032928	7R 290HP SUNDERLAN	1428	1RW7290SVND125489	06/24/24	2000	
	7R 290	837	RG6090U118776			

MFWD OIL FULL OF METAL - DIAGNOSE AND REPAIR

***** TECHNICIANS COMMENTS *****

*
*+Remove shield & MFWD driveshaft
*+Remove steering lines
*+Jack up tractor, move stands from axle to frame
*+Use cane to support axle & remove bolts, plate & pin
*+Lower axle onto cart & move out from under tractor
*+Wash axle off
*+Get stand & mounting bracket
*+Install axle onto stand
*+Remove RH steering cylinder lines & cylinder
*+Remove RH axle housing
*+Remove diff from housing
*+Found both bearing cups pitted
*+Remove input yoke, seal & bearing
*+Found bearing cups pitted
*+Disassemble limited slip differential
*+Found thrust washer tabs bent & splines on disks
*+Clean all parts
*+When installing new spacer to bevel gear noticed
*+the lack of spline engagement
*+Found old case created by tech (2375767)
*+Create a new, report only case (2672339)
*+Assemble limited slip differential
*+Measure to determine shims needed
*+Disassemble diff, add shims & assemble until in spec
*+Spec = 0.003" - 0.020" for both sides (got 0.010" &
*+0.016")
*+Disassemble to lubricate clutch pack, assemble & torque

CONTINUED ON PAGE 13

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032928	7R 290HP SUNDERLAN	1428	1RW7290SVND125489	06/24/24	2000	
	7R 290	837	RG6090U118776			
**bolts to spec * **Install bearings onto differential * **Install bearings onto pinion gear * **Determine diff cone point shim pack * **Install snap ring, thrust washer & bearing cup * **Install shims & inner bearing cup * **Install pinion shaft, bearing & yoke * **Install shims, washer & torque bolt * **Measure end play, remove shims until pinion * **end play of 0.001" is reached * **Install nominal him pack & dummy bearing cup * **Install diff & diff tools, torque tools into place * **Check backlash at 3 spots, go through adjustment procedure * **to get shim pack amount * **Remove diff tools & diff, install correct shims * **Install diff & recheck backlash, good * **Remove diff, remove dummy bearing cup * **Install new bearing cup, diff & tools * **Check backlash again, got 0.014" * **Perform measurements on LH housing to determine * **RH housing shim pack * **Perform measurements on RH housing to determine * **RH housing shim pack * **install shim pack * **Install bearing cup into RH housing * **Install o-ring, RH housing & torque bolts * **Install steering cylinder & lines * **Remove axle from stand & place under tractor * **Rig up lift bracket & slings * **Install thrust washers & seals onto pivot pin *						

CONTINUED ON PAGE 14

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DESCRIPTION OF WORK & PARTS

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	Fold
032928	7R 290HP SUNDERLAN	1428	1RW7290SVND125489	06/24/24	2000	
	7R 290	837	RG6090U118776			
	**Raise axle, install pivot pin, shims, plate & torque bolts *					
	**Grease pivot pins *					
	**Install steering lines, MFWD driveshaft & torque bolts *					
	**Install shield on MFWD *					

JD7242	CONE	2	S	85.25	170.50	
JD7292	BEARING	2		44.26	88.52	
JD9043	BEARING CONE	1		67.38	67.38	
JD9109	BEARING CUP	1		34.79	34.79	
RE192348	Bearing Cone	1	N	400.98	400.98	
RE294013	DISK	2	N	57.19	114.38	
RE294014	DISK	10	N	48.32	483.20	
RE307391	Scraper	1	N	55.39	55.39	
RE590154	Seal	1	N	33.23	33.23	
R131996	SHIM	3	S	6.89	20.67	
R131998	SHIM	1		8.11	8.11	
R132000	SHIM	1		10.84	10.84	
R132001	SHIM	4	S	13.71	54.84	
R132971	SHIM	1	N	7.74	7.74	
R135876	THRUST WASHER	4	N	22.27	89.08	
R310723	V-Ring Seal	2	N	27.99	55.98	
R311510	Washer	1	N	28.11	28.11	
R53180	PACKING-LOADCON	1		5.33	5.33	
R83152	Shim	1	N	9.23	9.23	
R83559	SHIM	3	N	10.99	32.96	
R83560	SHIM	3	N	12.99	38.97	
R88246	CAP SCREW	2	N	1.73	3.46	
YZ100499	O-Ring	1	N	91.99	91.99	
	PARTS				1905.68	
	CONTINUED ON PAGE 15					

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	7R 290	837	RG6090U118776			
				LABOR	9533.96	
10500	16000			SEGMENT TOTAL==>	11439.64	

SEGMENT#21 C 746 NA 09/14/23 11/28/23

UPDATE SOFTWARE

***** TECHNICIANS COMMENTS *****

* *

*+update software *

* *

PAYLOAD	PAYLOAD UPDATE	1	47.49	47.49
---------	----------------	---	-------	-------

PARTS	47.49
-------	-------

LABOR	258.00
-------	--------

16000	SEGMENT TOTAL==>	305.49
-------	------------------	--------

******* WORK ORDER TOTALS *******

	INTERNAL	CUSTOMER
--	----------	----------

PARTS	23181.19	
-------	----------	--

LABOR	20965.42	
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SHOP SUPPLIES	250.00	
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INTERNAL TOTAL	44396.61	
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- I hereby certify the above work to be done along with the use of necessary materials. You and your employees may operate above machine for purposes of testing, inspection, or delivery at my risk. I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanic's lien is acknowledged on above machine to secure the amount of repairs thereto.
- Terms: Full payment due immediately upon completion of work or service charge on overdue account at the rate of 1.5% per month (18% per annum)
- It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair, or while field testing.

X

Signature

Date

Solutions from the Ground Up