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	N/A EDMONTON AB T5S 2L7

Branch		WETASKIWIN		*REPRINT*	
Date	01/21/25	Time	23:03:23 (B)	Page	01
Account No.	INTERAG01	Phone No.		Invoice No.	W36644
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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
127037A		X 1H0640FDJH0795196	08/02/18	
JOHN DEERE 640FD				
640FD				

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 6013 10-000-600 01/10/25 01/13/25
 AGLAND RENTAL / DEMO RETURN COMBINE HEADER CHECKLIST 2.50 HRS
 MACHINE JUST RETURNED FROM RENT / DEMO
 PERFORM THE FOLLOWING
 CHECKS TO ENSURE HEADER IS READY TO GO
 [] GREASE MACHINE COMPLETE
 [] CHECK ENGINE OIL LEVEL (ADVISE IF NEEDS CHANGED-
 SEPERATE SEGMENT NEEDED)
 [] CHECK HYD AND COOLANT LEVEL
 [] INSPECTED ENGINE AIR FILTER FOR DIRT OR DEBRIS QUICK
 CLEAN
 [] NOTE ANY OBVIOUS REPAIRS NEEDED (SEPERATE SEGMENT
 NEEDED)
 [] CHECK FOR PHYSICAL DAMAGE (COSMETIC AND UNDER CARRIAGE)
 [] NOTIFY SERVICE DEPARTMENT TO GET WASHBAY TO
 CLEAN EXTERIOR AND INTERIOR

	LABOR	450.00
16001001	SEGMENT TOTAL==>	450.00

SEGMENT# 2 C 6013 NA 01/13/25 01/13/25
 FLOAT SYSTEM 4.50 HRS

COMPLAINT:

Header calibration fails with code 523271.10 center height
 voltage raise voltage less than lower voltage and 524260.01

CONTINUED ON PAGE 02

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
 (24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

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127037A	JOHN DEERE 640FD	X 1H0640FDJH0795196	08/02/18	
	640FD			

center height voltage out of range less than 0.5V

CAUSE:

Center height sensor ball socket loose.

CORRECTION:

Retrieved combine and connected to header.

Lifted header off transport.

Lowered height sensors.

Found that center height sensor is loose.

Found that gas shock ball stud is loose.

Removed cylinder and attempted to tighten ball socket but nut would not tighten.

Removed stud and found lock nut threads damaged.

Retrieved new lock nut.

Installed ball stud and tightened nut with no issues.

Reattached gas cylinder and lock.

Calibrated header with no issues.

Lifted header and lowered float pressure.

Removed hardware in an attempt to relieve pressure on float arm, no luck relieving pressure.

Loosened line on hydraulic cylinder and rear T-fitting until oil stopped draining.

Removed line and hydraulic cylinder fitting.

Removed hardware securing cylinder and removed failed cylinder.

Cleaned area around leaking cylinder.

Installed new cylinder into place and secured with previously removed hardware.

Installed new O-rings to fittings and installed fitting to cylinder.

Installed hose and tightened hose to fitting.

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JOHN DEERE 640FD				
640FD				

ADDITIONAL DESCRIPTION:

Diagnose center height sensor failing calibration
 Float cylinder leaking oil, replace

AH229180	Hydraulic Cylin	1 N	373.75	373.75
R28782	PACKING	1	2.13	2.13
T77814	O RING	1	2.10	2.10
	PARTS			377.98
	LABOR			810.00
16001001	SEGMENT TOTAL==>			1187.98

SEGMENT# 3 C 6013 NA	01/13/25 01/13/25	
DRIVES		4.00 HRS

COMPLAINT:

LH and RH back shaft bearings squealing while running

CAUSE:

Failing bearings, grease leaking out of bearings

CORRECTION:

Opened side panels.

Removed back shaft shield hold downs and shields.

Removed knife driveshaft.

Removed gear case drive shaft lock nuts and end plates.

Removed 90° gearcases.

Slid shaft out of header and removed bearings and flanges.

Installed new bearings into flanges and installed onto header.

Slid shaft through bearings engaging inner shaft.

Reinstalled 90° gearcases, end plates, knife drive shaft, shields and hold downs.

Tightened all hardware.

Insured that bearings are not side loaded from lock nut

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127037A		X 1H0640FDJH0795196	08/02/18	
JOHN DEERE 640FD				
640FD				

after torqueing nut to 240 ft.lbs.
 Closed end shields.

ADDITIONAL DESCRIPTION:
 LH and RH back shaft outer bearings are squealing, replace bearings.

AXE12979	Ball Bearing	2	110.70	221.40
			PARTS	221.40
			LABOR	720.00
16001001		SEGMENT TOTAL==>		941.40

SEGMENT# 4 C 6013 NA	01/13/25 01/13/25	2.50 HRS
KNIFE		

CORRECTION:

Loosened knife head on both sides and adjusted for section is centered in first guard.
 Torqued knife head to 96 ft.lbs on both sides
 Adjusted knife hold downs to 0.016" measurement, some were to tight some were to loose.
 Removed damaged skid plate and bent skid plate mount.
 Drilled out rivets and lined up new skid plate to mount,
 Cannot bend plate to support skid plate properly.
 Installed new skid plate to new skid plate mount and secured with rivets.
 Installed skid plate to cutterbar and tightened hardware.

ADDITIONAL DESCRIPTION:

LH and RH knife heads need adjustment.
 Adjust knife hold downs.
 Skid shoe mount bent, bend straight and replace skid shoe.

HXE10575	Skid Plate	1 N	128.93	128.93
HXE169294	Rivet	4	.78	3.12

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127037A JOHN DEERE 640FD 640FD	X	1H0640FDJH0795196	08/02/18	
HXE185137	Skid Plate	1	39.19	39.19
			PARTS	171.24
			LABOR	450.00
16001001		SEGMENT TOTAL==>		621.24

SEGMENT# 5 C 6013 NA 01/13/25 01/13/25
 REEL .25 HRS

CORRECTION:

Tightened hardware securing support to reel tube.

ADDITIONAL DESCRIPTION:

RH reel tube support loose, tighten hardware.

	LABOR	45.00
16001001	SEGMENT TOTAL==>	45.00

SEGMENT# 6 C 6013 NA 01/13/25 01/13/25
 FEED DRUM 1.00 HRS

CORRECTION:

Adjusted feed drum scrapers to 2mm

Removed worn feed drum seals and installed new seals into place.

ADDITIONAL DESCRIPTION:

Adjust feed drum scrapers

Replace feed drum seals

HXE124195	Seal	2 N	49.72	99.44
			PARTS	99.44
			LABOR	180.00
16001001		SEGMENT TOTAL==>		279.44

SEGMENT# 7 C 6013 NA 01/13/25 01/15/25
 RUN UP AND CALIBRATE 1.00 HRS

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JOHN DEERE 640FD				
640FD				
			LABOR	180.00
16001001			SEGMENT TOTAL==>	180.00

SEGMENT# 8 C 6013	HEADER	01/13/25 01/16/25		
WASH FOR A HEADER				
			2.00 HRS	
			LABOR	200.00
16001001			SEGMENT TOTAL==>	200.00

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	870.06	
LABOR	3035.00	
SHOP SUPPLIES	288.54	
INTERNAL TOTAL	4193.60	

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Wetaskiwin
3820 - 47 Street, Wetaskiwin, AB, T9A 2J1
Tel: 780.352.3368 Fax: 780.352.7225
www.horizonagturf.com

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127037A	JOHN DEERE 640FD	X 1H0640FDJH0795196	08/02/18	
	640FD			

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SEGMENT# 1 C 6052 NA 09/09/24 09/09/24

REPLACE LEFT AND RIGHT KNIFE SECTIONS

***** TECHNICIANS COMMENTS *****

*Brought header inside.	*
*Was told parts were here.	*
*Had 1 piece but not the rest.	*
*Went and talked to parts to find the rest.	*
*Pulled out both knives.	*
*Had to loosen a lot of the hold downs to get it out.	*
*Looked up on parts the order the knife goes together in and	*
*what part numbers what side.	*
*Assembled knife.	*
*Installed knife.	*
*Tightened all the loose guards.	*
*Installed bolts to hold knife to gearcase.	*
*Aligned knife head.	*
*Tightened hardware.	*
*Took header outside.	*
*Got a combine and hooked up.	*
*Removed header from trailer.	*
*Adjusted all hold downs.	*
*Ran header.	*

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127037A JOHN DEERE 640FD 640FD	X	1H0640FDJH0795196	08/02/18	
*Calibrated header and reel. * *Put back on trailer. * *Tied down. * *Put combine away. * *Gave header quick rinse and parked out front. * * *				

AH205918	KNIFE	4 M	44.03	176.12
AH218389	KNIFE	2	432.26	864.52
AH226569	Knife	1 M	189.84	189.84
AH226571	Knife	1 M	148.94	148.94
AH226582	Knife	1 M	187.67	187.67
AXE96048	Knife	1 M	688.99	688.99
AXE96049	Knife	1 M	676.11	676.11
			PARTS	2932.19
			LABOR	540.00
16001001		SEGMENT TOTAL==>		3472.19

***** WORK ORDER TOTALS *****

	INTERNAL	CUSTOMER
PARTS	2932.19	
LABOR	540.00	
Shop Supplies	54.00	
INTERNAL TOTAL	3526.19	

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127037A	JOHN DEERE 640FD	251 1H0640FDJH0795196	08/02/18	
	640FD			

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SEGMENT# 1 C 6054 DRAPER 11/15/23 11/17/23
2024 GREENLIGHT INSPECTION - DRAPER - \$699 4.00 HRS
CORRECTION:
Inspected header as per instructions.
ADDITIONAL DESCRIPTION:
WASHING, DETAILING AND TRUCKING CHARGES EXTRA
LABOR 700.00
16001001 SEGMENT TOTAL==> 700.00

SEGMENT# 2 C 6054 NA 11/20/23 11/20/23
Service 4.50 HRS

CORRECTION:
- Straightened bent light shield back into place.
- Set draper belt tension to spec
- Cleaned out crop buildup around tension indicator.
- Set tire pressures on the header trailer.
- Greased the header and header trailer.
- Ran the header and ensured smooth operation of all functions.

ADDITIONAL DESCRIPTION:
- Grease the header and trailer.
- Adjust draper belt tension.
- Clean out crop buildup around tension indicator.
- Set tire pressures on header trailer.

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JOHN DEERE 640FD	251			
640FD				

- Run up header and calibrate.
- Replace both 640FD decals. - DECLINED
- Replace left hand John Deere logo decal. - DECLINED
- Straighten the left flasher light shield.

16001001	LABOR	787.50
	SEGMENT TOTAL==>	787.50

SEGMENT# 3 C 6054 NA	11/20/23 11/20/23	
Cutter Bar Repairs		2.50 HRS

CORRECTION:

<

- Removed all broken sections.
- Installed all removed sections with new ones.
- Removed the 4 broken guards.
- Installed 4 new guards.
- Tightened all hardware to spec.
- Adjusted header hold downs.

ADDITIONAL DESCRIPTION:

- Adjust knife hold downs.
- Replace 12 broken sections (All sections are worn out)
- Replace 4 broken guard's.

H158341	SCREW	4	1.28	5.12
H163131	DURATWIN SECTIO	12	4.60	55.20
H229537	KNIFE GUARD	3	38.50	115.50
H229538	KNIFE GUARD	1	38.50	38.50
14M7303	FLANGE NUT	4	.83	3.32
	PARTS			217.64
	LABOR			437.50
16001001	SEGMENT TOTAL==>			655.14

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127037A JOHN DEERE 640FD	251	1H0640FDJH0795196	08/02/18	
640FD				

SEGMENT# 4 C 6054 NA	11/20/23 11/20/23	
Header Flex System Repair.	7.00 HRS	

CORRECTION:

- Bent both AHHC sensor brackets back into place as best as possible.
- Hooked up header to a combine.
- Ran the header flex system and determined that the leak was coming from the fitting crimp on the line
- Bled the hydraulic pressure out of the system.
- Removed the hydraulic line from the header.
- Removed the O-ring from the fitting in the cylinder.
- Installed each new gas shock to the AHHC arms.
- Removed the outer AHHC sensor.
- Installed a new AHHC sensor.
- Ran the header.
- Calibrated the header and it now completed its calibration properly.
- Put the header back onto the trailer and parked it.

ADDITIONAL DESCRIPTION:

- Replace two missing gas shocks on the off ground AHHC sensor arms.
- Repair AHHC sensor brackets that are bent.
- Diagnose why header would not calibrate.
- Diagnose and repair oil leak on the outer left hydraflex cylinder.

AH218632	CYLINDER	2 N	203.40	406.80
AR62149	QUICK LOCK	2 M	2.92	5.84
AXE57294	Sensor	1	198.38	198.38
H135891	LOCK NUT	4	2.06	8.24
H218721	Skid Plate	1	114.68	114.68

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3820 - 47 Street, Wetaskiwin, AB, T9A 2J1
Tel: 780.352.3368 Fax: 780.352.7225
www.horizonagturf.com

Ship to:

IN STORE PICKUP

Invoice to:

INTERNAL CUSTOMER
INTERNAL CUSTOMER
INTERNAL W/O AB T5S 2L7

Branch		
WETASKIWIN		
Date	Time	Page
11/27/23	23:03:05 (B)	04
Account No.	Phone No.	Invoice No.
INTER01		W34341
Ship Via		Purchase Order
		Salesperson
		DEC

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
127037A JOHN DEERE 640FD 640FD	251	1H0640FDJH0795196	08/02/18	
R28782	PACKING	1	2.38	2.38
T77613	O-RING	1	2.53	2.53
T77814	O RING	1	2.02	2.02
X1JC43-4-6	Fitting	1 N	14.91	14.91
X1J543-6-6	FITTING	1	31.39	31.39
X487TC-6-RL	3/8 Bulk Hose	2	8.08	16.16
12M7112	LOCK WASHER	1	1.00	1.00
14M7297	NUT	1	.29	.29
			PARTS	804.62
			LABOR	1225.00
16001001		SEGMENT TOTAL==>		2029.62

SEGMENT# 5 C 6054 NA 11/20/23 11/20/23
Belts and Center Feed Repair 4.00 HRS

CORRECTION:

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- Removed center drum covers.
- Removed 4 damaged finger guides.
- Installed 4 new finger guides.
- Installed center drum covers.
- Drilled the two broken rivets out.
- Cleaned the crop material out of the mating surface.
- Installed two new rivets.
- Center belt repair was declined

ADDITIONAL DESCRIPTION:

- Replace two broken rivets in center belly pan.
- Replace 3 center drum finger retainers.
- Replace damaged center draper belt. (Has a hole in the belt) - DECLINED

HXE169294

Rivet

2

CONTINUED ON PAGE 05

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

I hereby authorize the above work to be done along with the use of necessary materials, You and your employees may operate above machine for purposes of testing, inspection or delivery at my risk, I agree to pay cash on delivery of machine or on terms satisfactory with you and until paid in full an express mechanics lien is acknowledged on above machine to secure the amount of repairs thereto, It is understood that this company assumes no responsibility for loss or damage by theft or fire to machine placed with them for storage, sale, repair or while field testing, Items left for 30 days after completion date will be subject to storage fees,



SIGNATURE

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Ship to:

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Branch			
WETASKIWIN			
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11/27/23	23:03:05 (B)	05	
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INTER01		W34341	
Ship Via		Purchase Order	
		Salesperson	
		DEC	

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
127037A	JOHN DEERE 640FD	251	1H0640FDJH0795196	08/02/18	
	640FD				
H217264	RETAINER		3		
H217265	RETAINER		3		
H217266	BALL		3		
				PARTS	47.08
				LABOR	700.00
	16001001			SEGMENT TOTAL==>	747.08

SEGMENT# 6 C 6049	HEADER	11/20/23	11/24/23		
	WASH FOR A HEADER			2.00 HRS	
				LABOR	180.00
	16001001			SEGMENT TOTAL==>	180.00

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	1069.34	
LABOR	4030.00	
AG SUPPLIES	250.00	
INTERNAL TOTAL	5349.34	

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SIGNATURE
RECEIVED ABOVE IN GOOD ORDER AND TERMS AGREED TO

Ship to:

IN STORE PICKUP

Invoice to:

 INTERNAL AG CUSTOMER
 N/A
 EDMONTON AB T5S 2L7

Branch			
WETASKIWIN			
Date	Time	Page	
11/01/23	23:07:19 (B)	02	
Account No.	Phone No.	Invoice No.	
INTERAG01		W34164	
Ship Via		Purchase Order	
		Salesperson	
		EDB	

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
127037A	JOHN DEERE 640FD	X	1H0640FDJH0795196	08/02/18	
	640FD				
				PARTS	4975.03
				LABOR	605.50
				AG SUPPLIES	60.55
				INTERNAL TOTAL	5641.08

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