



Wetaskiwin
3820 - 47 Street, Wetaskiwin, AB, T9A 2J1
Tel: 780.352.3368 Fax: 780.352.7225
www.horizonagturf.com

Ship to:

IN STORE PICKUP

Invoice to:

INTERNAL AG CUSTOMER
N/A
EDMONTON AB T5S 2L7

Branch			
WETASKIWIN		*REPRINT*	
Date	Time	Page	
10/21/24	23:03:42 (B)	01	
Account No.	Phone No.	Invoice No.	
INTERAG01		W36139	
Ship Via		Purchase Order	
		Salesperson	
		DEC	

SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
127037AA JOHN DEERE 640FD X 1H0640FDAH0795204 08/02/18
 640FD

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 6007 NA 09/23/24 09/23/24

CHECKOVER

CORRECTION:

Checked header over

Made estimate for repairs

16001001

LABOR 1062.00
SEGMENT TOTAL==> 1062.00

SEGMENT# 2 C 6007 NA 09/24/24 09/24/24

Knife repairs

1.00 HRS

CORRECTION:

Disassembled overlap section of knife

Replaced 5 overlap sections

Reassembled knife

ADDITIONAL DESCRIPTION:

RH overlap sections are loose on cutter bar

H226352	Section	5	13.03	65.15
H228135	SCREW	10	1.82	18.20
14M7303	FLANGE NUT	10	.85	8.50

PARTS 91.85

LABOR 329.40

16001001

SEGMENT TOTAL==> 421.25

SEGMENT# 3 C 6007 NA 09/24/24 09/24/24

CONTINUED ON PAGE 02

**A SERVICE CHARGE ON OVERDUE ACCOUNTS AT THE RATE OF 2 % PER MONTH
(24 % PER ANNUM). STORAGE FEES WILL BE CHARGED AFTER 30 DAYS.**

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127037AA	JOHN DEERE 640FD	X 1H0640FDAH0795204	08/02/18	
	640FD			

Feed durm 3.00 HRS

CORRECTION:

Drilled holes in auger and installed patches over holes
 Couldn't put patch over one hole, welded shut
 Replaced broken fingers

ADDITIONAL DESCRIPTION:

Feed durm has 3 broke fingers and several extra holes
 punched in it from previous broke fingers

AH171602	BEARING	2	14.36	28.72
AH228229	AUGER TOOTH KIT	1	27.26	27.26
H169912	RETAINER	1	17.51	17.51
H169913	SPRING LOC	1	2.44	2.44
	Spring Locking Pin			
H201027	SCREW	6	1.46	8.76
H217264	RETAINER	1	6.26	6.26
H217266	BALL	1	2.44	2.44
H87193	COVER	3	16.44	49.32
			PARTS	142.71
			LABOR	484.20
16001001		SEGMENT TOTAL==>		626.91

SEGMENT# 4 C 6007 NA	09/24/24 09/24/24		1.50 HRS
Reel			

CORRECTION:

Replaced outer reel bushings and cam bushings
 2 cam plates had cracks and needed to be replaced

ADDITIONAL DESCRIPTION:

Replace reel and cam bushings

AXE28803	Bearing	9	8.90	80.10
HXE88698	Shield	2	161.91	323.82

CONTINUED ON PAGE 03

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127037AA	JOHN DEERE 640FD	X	1H0640FDAH0795204	08/02/18	
	640FD				
H175603		HALF CLAMP		24	6.51
					156.24
					PARTS 560.16
					LABOR 779.40
	16001001			SEGMENT TOTAL==>	1339.56

***** WORK ORDER TOTALS *****		
	INTERNAL	CUSTOMER
PARTS	794.72	
LABOR	2655.00	
Shop Supplies	250.00	
INTERNAL TOTAL	3699.72	

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Warburg
Box 180, 5704 50 Street, Warburg, AB, T0C 2T0
Parts: 825.601.5785 Service: 825.601.5876 Sales: 780.848.7777
www.horizonagturf.com

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STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
127037AA JOHN DEERE 640FD 1 1H0640FDAH0795204 08/02/18
640FD

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SEGMENT# 1 C 286 NA 09/19/24 09/19/24

KNIFE SECTIONS

***** TECHNICIANS COMMENTS *****

*
*Inspected Header for demo unit. Replaced broken and worn
*sections. Hooked up to combine ran though calibration.
*Issue calibrating. Showed Rick and Travis. Darren decided
*we would use an alternative header since Wetaskiwin was
*coming to get this one for unit down
*

A-H163131	Section	9	3.50	31.50
H158341	SCREW	1	1.19	1.19
H158343	SCREW	1	2.17	2.17
14M7303	FLANGE NUT	2	.85	1.70
	PARTS			36.56
	LABOR			890.80
16001001	SEGMENT TOTAL==>			927.36

***** WORK ORDER TOTALS *****

INTERNAL CUSTOMER

PARTS 36.56

CONTINUED ON PAGE 02

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	640FD			
			LABOR	890.80
			INTERNAL TOTAL	927.36

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SERVICE INVOICE

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127037AA	JOHN DEERE 640FD	346	1H0640FDAH0795204	08/02/18
	640FD			

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SEGMENT# 1 C 6054 DRAPER	06/06/23	06/06/23	
2023 GREENLIGHT INSPECTION - DRAPER - \$599			4.00 HRS
REGULAR PRICE OF INSPECTION - \$652			
PRICE IF BOOKED BEFORE APRIL 30TH 2023 - \$599			
WASHING, DETAILING AND TRUCKING CHARGES EXTRA			
	LABOR		599.00
16001001	SEGMENT TOTAL==>		599.00

SEGMENT# 2 C 6054 NA	06/07/23	06/07/23	
Cutterbar and Canvas Repair.			2.50 HRS
- Replace 3 broken sickle sections.			
- Replace the incorrect guard.			
- Adjust guards.			
- Adjust hold downs.			
- Replace 1 damaged yellow skid plate.			
- Replace damaged boot on the center canvas drive shaft.			
***** TECHNICIANS COMMENTS *****			
*Removed guards from broken section knives.			
*Removed broken section knives.			
*Installed new section knives.			
*Re-installed guards.			
*Removed center canvas drive shaft.			

CONTINUED ON PAGE 02

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127037AA	JOHN DEERE 640FD	346	1H0640FDAH0795204	08/02/18	
	640FD				
	*Removed the drive shaft boot.			*	
	*Installed a new drive shaft boot.			*	
	*Installed the drive shaft.			*	
	*Replaced the incorrect guard with the correct one.			*	
	*Adjusted the hold downs.			*	
	*Adjusted the guards.			*	
	*Fixed yellow skid plate.			*	
	*			*	

AXE43850	Powershaft Shie		1 N	86.30	86.30
H163131	DURATWIN SECTIO		3	4.69	14.07
H229538	KNIFE GUARD		1	39.32	39.32
				PARTS	139.69
				LABOR	420.00
	16001001		SEGMENT TOTAL==>		559.69

SEGMENT# 3 C 6054 NA 06/07/23 06/07/23

Feed Drum Repairs. 3.00 HRS

- Replace missing end feed finger and guide.
- Repair dents on the drum from rocks.
- Repair crack in the drum from fingers coming loose.

>

Repaired dents as best as I could.

Welded cracks in the rotor drum.

Replaced feed finger and guide.

AXE21246	Finger	1	39.21	39.21
AXE50040	Retainer	1 N	43.58	43.58
HXE31827	Retainer	1 N	28.36	28.36
H169913	SPRING LOC	1	2.30	2.30

Spring Locking Pin

CONTINUED ON PAGE 03

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	640FD				
H201027	SCREW	5		1.46	7.30
H217264	RETAINER	1		6.27	6.27
H217266	BALL	1		3.19	3.19
14M7298	FLANGE NUT	2		1.45	2.90
				PARTS	133.11
				LABOR	562.80
	16001001		SEGMENT TOTAL==>		695.91

SEGMENT# 4 C 6054 NA 06/07/23 06/09/23 1.00 HRS

Cosmetic repair.

- Replace damaged and missing end decals.
- Replace scratched up left end shield. (damaged from the reel at some point) - DECLINED

***** TECHNICIANS COMMENTS *****

- * *
- * *
- *- Removed old decals.
- *- Cleaned up the scratches.
- *- Installed new decals.
- * *

H234599	Label	2 N	
			PARTS 74.96
			LABOR 168.00
	16001001	SEGMENT TOTAL==>	242.96

SEGMENT# 5 C 6054 NA 06/07/23 06/09/23 2.00 HRS

Service

- Grease the entire header.
- Set canvas tension.

CONTINUED ON PAGE 04

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