



Vermilion
4915 - 47 Avenue Vermilion, AB T9X 1J4
Tel: 780.853.5361 Fax:780.853.5527
www.horizonagturf.com

Ship to:

IN STORE PICKUP

Invoice to:

INTERNAL AG CUSTOMER
N/A
EDMONTON AB T5S 2L7

Branch			
VERMILION		*REPRINT*	
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INTERAG01		W00812	
Ship Via		Purchase Order	
		Salesperson	
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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
134783AA JOHN DEERE 635D X 1H00635DJDR765138 08/16/15
635D

Have you heard about MyDealer yet? We have a great new way to help you stay connected to your equipment. Either mobile or laptop - look up parts, order them online, view past purchases, or book a service appointment, you are in control. Ask a parts or service member about MyDealer today!

SEGMENT# 1 C 9581 10-000-300 10/29/24 05/06/25 06/10/25

PERFORM STRAIGHT CUT OR FLEX HEADER TRADE INSPECTION

***** TECHNICIANS COMMENTS *****

* *

*+perform trade inspection as per checklist *

*+prepare estimate for sales *

* *

FRT	FRGHT/BROKR CHG	2	5.00	10.00
H236460	LENS	1 M	46.78	46.78
	PARTS			56.78
	LABOR			1620.00
16001001	SEGMENT TOTAL==>			1676.78

SEGMENT# 2 C 9581 10-000-002-1 10/29/24 05/12/25

WASH OFF HEADER

SEGMENT# 3 C 9581 NA 05/15/25 05/15/25

REPLACE 3 MISSING/DAMAGED SKID SHOES

***** TECHNICIANS COMMENTS *****

* *

*+removed header from transport lifted header in air *

*+removed old skid shoes *

*+hit other skid shoes in place *

CONTINUED ON PAGE 02

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*+replaced skid shoe retainers *
*+trimmed new skid shoes to fit in place *
*+tried putting header on transport would not sit properly *
*+trying to adjust guide wheels so header can fit on trailer *
* *

AH230640	Pin	1	170.56	170.56
H231521	SKID SHOE	3	57.63	172.89
H241108	BRACKET	1	28.18	28.18
14M7296	NUT-10MM FLG HD	RETAIL	2.15	
		3	1.93	5.79
			PARTS	377.42
			LABOR	612.00
16001001		SEGMENT TOTAL==>		989.42

SEGMENT# 5 C 9581 NA 05/15/25 05/15/25
REPLACE 2 MISSNG FINGERS ON FEED DRUM
***** TECHNICIANS COMMENTS *****
* *
*+replaced missing fingers on drum *
* *

AH228229	FING.KIT 10.5"	1	27.41	27.41
H169914	FINGER 11"	3 -	26.43	79.29 -
28316	QUICK LOCK PIN	2 -	3.46	6.92 -
	Spring Locking Pin			
			PARTS	58.80 -
			LABOR	241.20
16001001		SEGMENT TOTAL==>		182.40

CONTINUED ON PAGE 03

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SEGMENT# 6 C 9581 NA 05/15/25 05/15/25
REPLACE 5 FEEDER DRUM FINGER GUIDES AND 6 FINGER RETAINERS
***** TECHNICIANS COMMENTS *****
*
*+replaced all finger retainers and guides
*+(some cotter pins would not go in had to wrestle)
*+(had to use special tool to fix dents in feeder drum)
*+installed drum covers
*

AH171602 BEARING 1 15.14 15.14
H169913 SPRING LOCK 3 2.56 7.68
Spring Locking Pin
H217264 RETAINER 5 6.59 32.95
H217265 RETAINER 5 6.59 32.95
H217266 BALL 5 2.56 12.80
H231521 SKID SHOE 1- 57.63 57.63-
H231522 SKID SHOE 1 90.90 90.90
H241108 BRACKET 6 28.18 169.08
PARTS 303.87
LABOR 1225.80
16001001 SEGMENT TOTAL==> 1529.67

SEGMENT# 7 C 9581 NA 05/15/25 05/22/25
ADJUST FEED DRUM CLEARANCE
***** TECHNICIANS COMMENTS *****
*
*+adjust clearance
*+looked at feeder drum clearance was good
*+attached PTO to drum and prepared header for testing

CONTINUED ON PAGE 04

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*+pulled header trailer out of shop *
*+installed PTO covers *
*+run head - clearance - ok *
* *

LABOR 270.00
16001001 SEGMENT TOTAL==> 270.00

SEGMENT# 8 C 9581 NA 05/15/25 05/16/25
ADJUST CUTTER BAR TIMING
***** TECHNICIANS COMMENTS *****
* *
*+adjusted timing for cutter bar *
* *

LABOR 199.80
16001001 SEGMENT TOTAL==> 199.80

SEGMENT# 9 C 9581 NA 05/15/25 05/15/25
ADJUST STRIPPER BAR CLEARANCE (HITTING PEA AUGERS)
***** TECHNICIANS COMMENTS *****
* *
*+loosened all hardware for LH stripper bar *
*+adjusted stripper bar clearance was hitting pea auger *
*+checked RH side clearance was good *
*+held in position and tightened all hardware *
* *

LABOR 396.00
16001001 SEGMENT TOTAL==> 396.00
CONTINUED ON PAGE 05

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SEGMENT#10 C 9581 NA 05/15/25 05/15/25

FIX LH CANVAS SPLIT (BROKEN)

-CHECK ALL ROLLER BEARINGS WHEN FIXING

***** TECHNICIANS COMMENTS *****

* *
*+loosened off tensioner *
*+split canvas inspected rollers *
*+found canvas guide was broken and sharp *
*+edged canvas guide and fixed *
*+noted roller was coned and deformed *
*+installed new split and tensioned canvas *
*+inspected RH canvas rollers as well *
*+found that tracking of canvas was off a lot *
*+canvas guide will need to be welded and fixed properly *
*+roller will need to be replaced *
*+confirmed with sales manager ordered new roller *
* *

AH228229	FING.KIT 10.5"	4	27.41	109.64
H169640	SCREW	14	2.88	40.32
H216391	CONN BAR	2	70.59	141.18
14M7528	LOCK NUT - -M6	RETAIL	.72	
		14	.65	9.10
			PARTS	300.24
			LABOR	700.92
16001001		SEGMENT TOTAL==>		1001.16

SEGMENT#13 C 9581 NA 05/15/25 05/16/25

REPLACE LH CANVAS ROLLER

CONTINUED ON PAGE 06

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***** TECHNICIANS COMMENTS *****

*
*+removed header from transport
*+had to lay on the ground adjust tilt and float pressure
*+removed canvas split and removed roller past drum
*+measured proper distance on RH roller
*+installed new bearings and snap rings and washers for
*+roller
*+installed frame mount pieces
*+installed roller to adjusted length
*+(tried lifting header earlier with fork lift while on
*+track)
*+did not work had to fix position of header on transport
*+had to pull header outside and unload with combine
*+parked transport trailer in back
*+cut flat iron to dimensions of broken canvas guide
*+welded to old guide
*+ensured proper curve and bend to guide
*+this will allow canvas to move properly
*+buffed surface to make smooth for canvas
*+painted and put away tools
*+adjusted canvas and tracking
*+adjusted roller for slack
*+buttoned up canvas split
*+tensioned canvas
*+adjusted roller for canvas tension
*+cleaned up tools
*

AXE50068 BALL BEARING 2 55.10 110.20
CONTINUED ON PAGE 07

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	635D				
E1343FN	SNAP RING	2	4.21	8.42	
H165874	WASHER	2	8.62	17.24	
H216011	IDLER ROLLER	1	756.72	756.72	
			PARTS	892.58	
			LABOR	1908.00	
	16001001		SEGMENT TOTAL==>	2800.58	

***** WORK ORDER TOTALS *****	
	INTERNAL CUSTOMER
PARTS	1872.09
LABOR	7173.72
Shop Supplies	250.00
INTERNAL TOTAL	9295.81

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